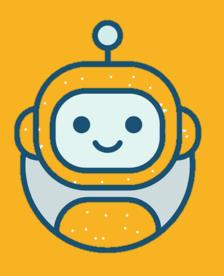
EASY ROBOTICS
FORMATION FOR
MAKERS & KIDS

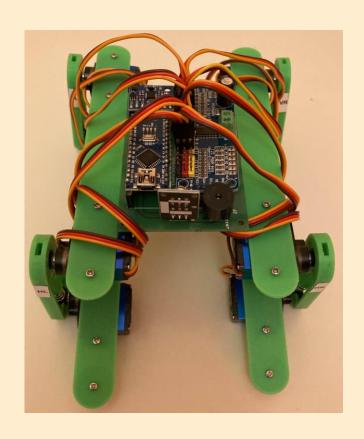




ALEXIS VEYNACHTER
16.11.2021

MINICAT ASSEMBLY OVERVIEW



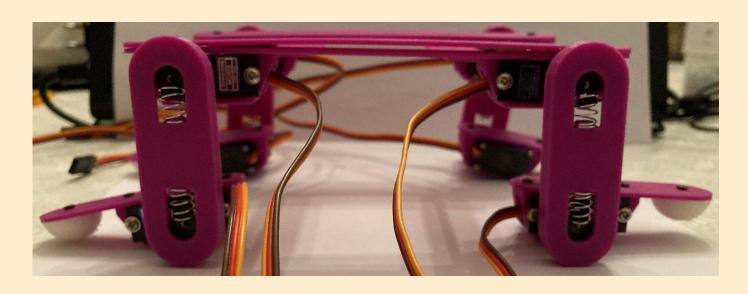




Required:

- 3D Parts to order/print: https://github.com/alex8411/minicat/tree/main/3D_printing/STL
- Custom PCB to order/produce: https://github.com/alex8411/minicat/tree/main/PCB
- Software: https://github.com/alex8411/minicat/tree/main/Software/minicat-basic

MINICAT ASSEMBLY

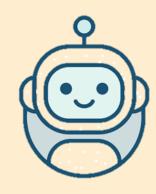


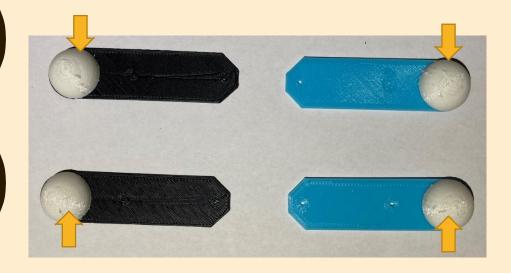


Prerequisites:

- Flat head and Cross screwdrivers
- 3D printed parts: <u>STL</u>
- Screws (M2): 800 Stück M2 schwarzer Kohlenstoffstahl mit Senkkopf und flachem Kreuzkopf, selbstschneidende Schrauben
- Springs (8,5×10): McDrill Jeu de 246 ressorts de compression

MINICAT ASSEMBLY STEP1.1: FEET





3D Parts

- 3 all miniToe rubber.stl
- 9 I miniShank Batch I.stl
- 9 I miniShank Batch2.stl
- 9 I miniShank Batch3.stl
- 9 I miniShank Batch4.stl

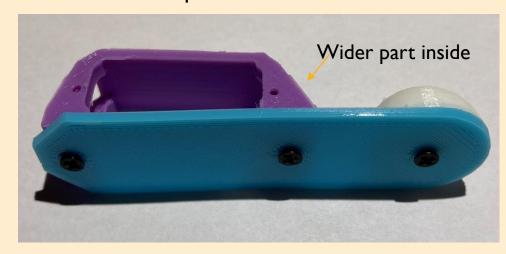
4x Screws M2*5

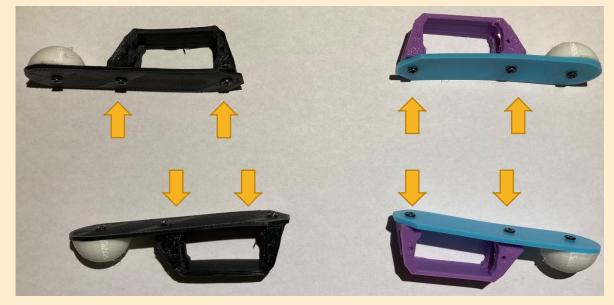
MINICAT ASSEMBLY STEP1.2: FEET & SERVO-HOLDERS



Hint:

Pay attention that the wider part of the servo holder is at the inner part



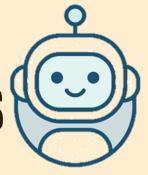


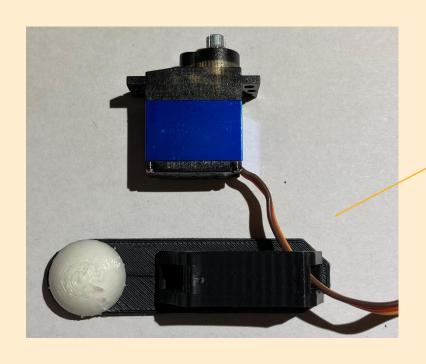
3D Parts

- 2 all miniServoHolder Batch I.stl

8x Screws M2*5

MINICAT ASSEMBLY STEP1.3: FEET, SERVO-HOLDERS & SERVOS



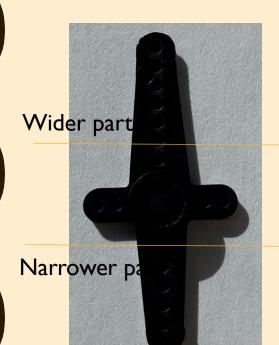




- 8x Screws provided with the servomotors
- 4x Servomotors
- https://www.amazon.de/gp/product/B07RYLM9N2/ref=ppx yo dt b search asin title?ie=UTF8&psc=1

MINICAT ASSEMBLY STEP2.1: THIGHS, SERVO-ARMS, SPRINGS





Hint:

Cut the servo arm as following:

- upper wider part : cut in the middle of 2d hole
- narrow part : cut in the middle of 1st hole
- Insert the spring







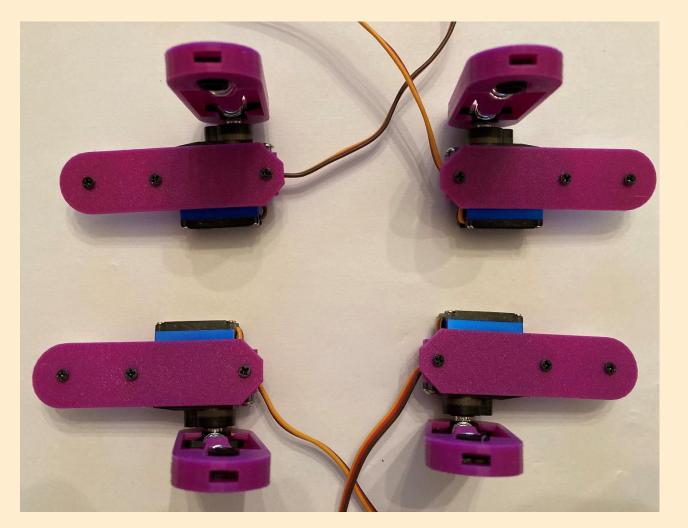
3D Parts

- I all miniThigh.stl

8x Servo arms provided w/ the servomotors 8x Springs 6,5x10mm

- "McDrill" https://www.amazon.fr/gp/product/B00GN3BJT4/ref=ppx_yo_dt_b_search_asin_image?ie=UTF8&psc=1

MINICAT ASSEMBLY STEP2.2: THIGHS & FEET



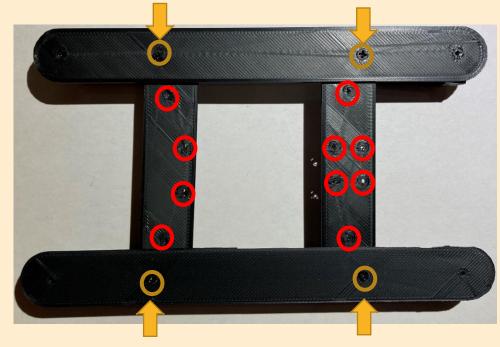


Hint:

Connect the thighs to the feets as shown on the picture without screwing them

MINICAT ASSEMBLY STEP3.1: BODY STRUCTURE





Hint:

Prepare the M2*6 screws but only screw them a bit in preparation for Step 2.2 (Servo holder assembly)

3D Parts

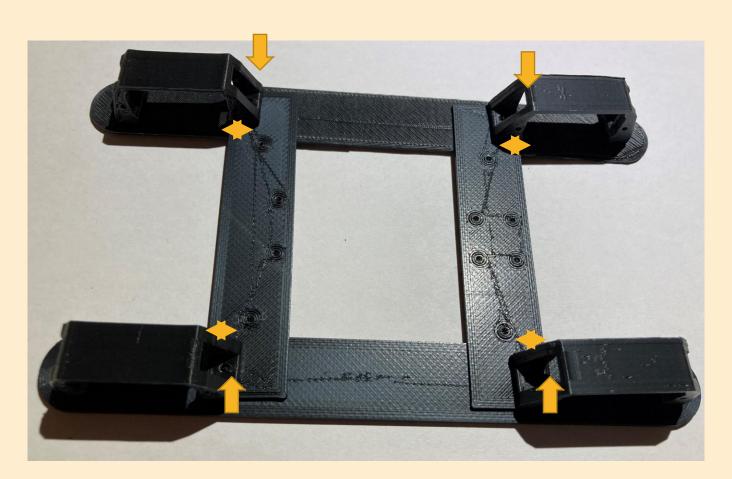
- 8 I miniBodyA Batch I.stl
- <u>8 I miniBodyA Batch2.stl</u>
- <u>10 Body B Back.stl</u>
- II Body B Front.stl

4x Screws M2*6

https://www.amazon.de/gp/product/B07RYLM9N2/ref=ppx_yo_dt_b_search_asin_title?ie=UTF8&psc=1

MINICAT ASSEMBLY STEP3.2: BODY & SERVO-HOLDERS





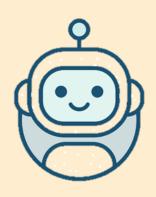
Hint:

- Now screw completely the M2*6 screws to make sure the 4x Servo holders are fixed at their internal side
- Pay attention that the wider part of the servo holder is at the inner part

3D Parts

- 2 all miniServoHolder Batch2.stl

MINICAT ASSEMBLY STEP3.3: BODY TOP & SERVO-HOLDERS





Hint:

Now you can screw at the outer side of the 4x servo holders by adding the 2x additional BodyA structures on top of the 2x existing ones

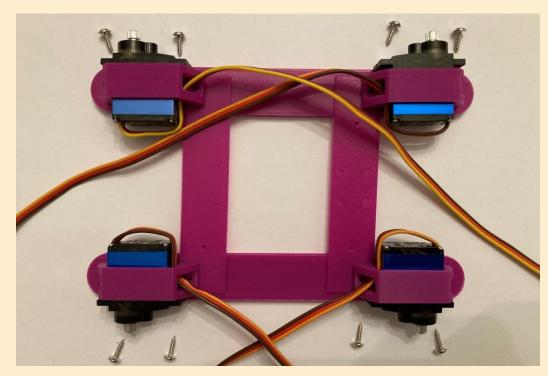
3D Parts

- <u>8 I miniBodyA Batch3.stl</u>
- <u>8 I miniBodyA Batch4.stl</u>

4x Screws M2*7

MINICAT ASSEMBLY STEP3.4: BODY & SERVO-MOTORS





Hint:

Pay attention to put the servomotors axis at the outside

- 4x Servomotors

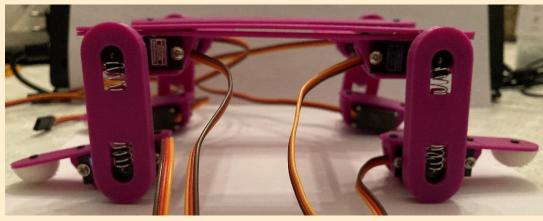
https://www.amazon.de/gp/product/B07RYLM9N2/ref=ppx_yo_dt_b_search_asin_title?ie=UTF8&psc=I

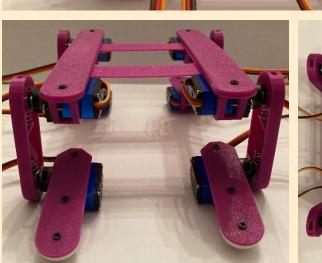
- 8x Screws provided with the servomotors

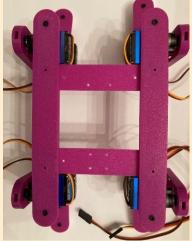
https://www.amazon.de/gp/product/B07RYLM9N2/ref=ppx_yo_dt_b_search_asin_title?ie=UTF8&psc=I

MINICAT ASSEMBLY STEP3.5: BODY & LEGS









Hint:

connect only the Legs to the body servomotors axis without screwing them (as calibration still needed later, esp. you do not know yet where the servo +/- 0 angle is)

MINICAT ASSEMBLY STEP4.1: BATTERIES HOLDER & SUPPORT









Batteries holder support

3D Parts

4 Battery holder FINAL STL.stl

Ix 18650 batteries holder with case:

- https://www.aliexpress.com/item/32901150833.html?spm=a2g0s.9042311.0.0.27424c4dfSUBPq

2x Screws M2*8

- https://www.amazon.de/gp/product/B07RYLM9N2/ref=ppx_yo_dt_b_search_asin_title?ie=UTF8&psc=1

2x Gasket M3 (13 outside diameter)

MINICAT ASSEMBLY STEP4.2: BATTERIES HOLDER & BODY



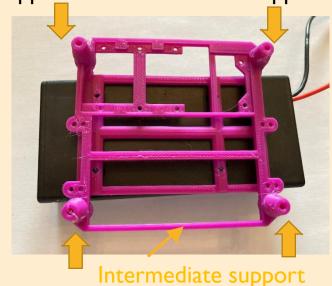
Hint:

I- Screw the 4x M2*7 screws first in the batteries holder support



Hint:

2- Screw the 4x M2*7 screws through the batteries holder support and intermediate support

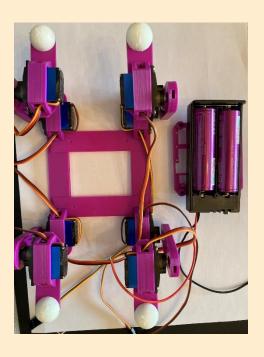


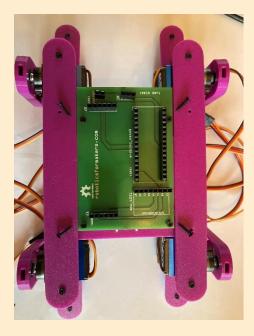
4x Screws M2*7

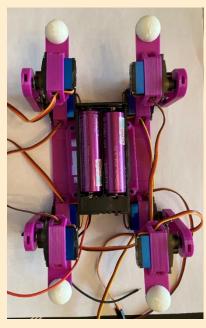
- https://www.amazon.de/gp/product/B07RYLM9N2/ref=ppx_yo_dt_b_search_asin_title?ie=UTF8&psc=I
Support between battery holder support and body structure

- <u>5</u> miniCircuit.stl

MINICAT ASSEMBLY STEP4.3: BATTERIES HOLDER & BODY & PCB







Hint:

- the 4x M2x I 0 go through the PCB first AND then through the intermediate support part

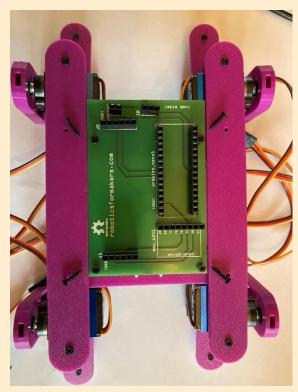
Electronic Parts

- MiniCat 2.0 PCB I 0.fzz

4x Screws M2*10

MINICAT ASSEMBLY STEP5: PCB & ELECTRONIC MODULES



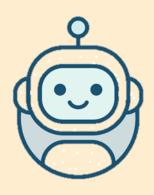




- MiniCat 2.0 PCB I 0.fzz



SOFTWARE INTEGRATION STEP6: FLASH SOFTWARE & PLAY!



Software:

minicat_basic

Forwards

