

PROJECT TITLE HERE

EMÜ 405 System Analyses and Design I

FINAL REPORT

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# **ABSTRACT**

**Abstract:**

Write 100–250 words here.

**Key Words:** [keyword1; keyword2; keyword3; ...]

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## ABBREVIATIONS

- VRP: Vehicle Routing Problem
- VRPSPD: Capacitated Vehicle Routing Problem with Simultaneous Pickup and Delivery
- MILP: Mixed-Integer Linear Programming
- MTZ: Miller–Tucker–Zemlin
- UNSDG: United Nations Sustainable Development Goals

# **1 INTRODUCTION**

Background, motivation, context, and brief report roadmap.

## **2 LITERATURE REVIEW**

Summarize relevant studies; add citations with IEEE style if you use BibTeX later or manual numbering.

## **3 SCOPE OF THE PROJECT**

### **3.1 Problem Definition**

Define the problem clearly.

#### **3.1.1 UNSDG Consideration for Problem Definition**

Which UNSDG(s) are relevant and why.

### **3.2 Objectives of the Study**

- Objective 1: ...
- Objective 2: ...
- Objective 3: ...

#### **3.2.1 Real Life Constraints of the Study**

- Constraint 1 (e.g., capacity, time window, shift, stop count): ...
- Constraint 2: ...

#### **3.2.2 Ethical Considerations**

Fairness, data privacy, workload balance, etc.

### 3.3 Multidisciplinary Approaches and Interactions

How IE interacts with CS, logistics, operations, etc.

## 4 METHODOLOGIES

### 4.1 Problem Formulation / Mathematical Model (MILP)

Insert MILP here.

## 5 Problem Class

The project addresses a: *Capacitated Vehicle Routing Problem with Simultaneous Pickup and Delivery (VRPSPD)* with route-length, stop-count, vehicle-capacity, route-duration (shift) and neighborhood-adjacency constraints.

This classification follows directly from:

- simultaneous pickup and delivery at customer stops,
- dynamically changing vehicle load,
- capacity constraints,
- routes starting and ending at a single depot,
- no binding fleet size constraint (fleet chosen sufficiently large),
- operational constraints imposed by UPS (shift duration, stop limits, spatial compactness).

## 6 Sets and Indices

- $N = \{0, 1, \dots, n\}$ : set of nodes; node 0 is the depot (Istanbul Anadolu Aktarma Merkezi coordinates: (40.920153, 29.348245)), and nodes  $1, \dots, n$  are customer stops.
- $C = N \setminus \{0\}$ : set of customer nodes.
- $K$ : set of vehicles identified by unique IDs (vehicle dataset). Each  $k \in K$  is a unique vehicle.

- $L$ : set of neighborhoods (districts).
- $V$ : set of vehicle types (stored as an attribute of each vehicle in the dataset).
- $R$ : set of shipment types (e.g.,  $R = \{\text{Normal}, \text{Urgent}\}$ ).
- Indices:  $i, j \in N$  (nodes),  $i, j \in C$  (customers),  $k \in K$  (vehicles),  $r \in R$  (shipment type).

## 7 Parameters

- $d_{ij}$ : distance between node  $i$  and node  $j$ .
- $t_{ij}$ : travel time between node  $i$  and node  $j$ .
- $s_i$ : service time at node  $i$  ( $s_0 = 0$ ).
- $Q$ : vehicle capacity (350 packages).
- $S_{\min}$ : minimum stops per route (80).
- $S_{\max}$ : maximum stops per route (110).
- $T_{\min}$ : minimum route duration (420 minutes, 7 hours).
- $T_{\max}$ : maximum route duration (510 minutes, 8.5 hours).
- $h_i \in L$ : neighborhood of node  $i$ .
- $A_{lm} \in \{0, 1\}$ : 1 if neighborhoods  $l$  and  $m$  are adjacent, 0 otherwise.
- $\text{type}_k \in V$ : type attribute of vehicle  $k$  (from the vehicle dataset).
- $F_k$ : fixed cost of activating vehicle  $k$ .
- $c_k^{dist}$ : distance cost coefficient for vehicle  $k$ .
- $c_k^{time}$ : time cost coefficient for vehicle  $k$ .
- $c^{stop}$ : per-stop cost (each visited customer stop).
- $P_{ir}$ : pickup demand quantity at customer  $i$  of shipment type  $r$ .
- $D_{ir}$ : delivery demand quantity at customer  $i$  of shipment type  $r$ .
- $P_r^p$ : backlog penalty coefficient for pickup of type  $r$ .
- $P_r^d$ : backlog penalty coefficient for delivery of type  $r$ .
- $M$ : sufficiently large constant.

## 8 Decision Variables

- $x_{kij} \in \{0, 1\}$ : 1 if vehicle  $k$  travels from node  $i$  to node  $j$ .
- $y_{ki} \in \{0, 1\}$ : 1 if customer node  $i$  is visited/served by vehicle  $k$ .
- $z_k \in \{0, 1\}$ : 1 if vehicle  $k$  is used (activated).
- $q_{ki} \geq 0$ : load of vehicle  $k$  after visiting node  $i$ .
- $a_{ki} \geq 0$ : arrival time of vehicle  $k$  at node  $i$ .
- $T_k \geq 0$ : total route duration of vehicle  $k$  (used for shift constraints, not in the objective).
- $\pi_{kir} \geq 0$ : pickup amount of type  $r$  collected by vehicle  $k$  at customer  $i$ .
- $\delta_{kir} \geq 0$ : delivery amount of type  $r$  delivered by vehicle  $k$  at customer  $i$ .
- $B_{ir}^p \geq 0$ : pickup backlog amount for customer  $i$  and type  $r$ .
- $B_{ir}^d \geq 0$ : delivery backlog amount for customer  $i$  and type  $r$ .
- $u_{ki} \geq 0$ : MTZ ordering variable for subtour elimination.

## 9 Objective Function

Objective: Minimize total cost including distance/time costs (vehicle-dependent), fixed vehicle activation cost, per-stop cost, and type-based backlog penalties.

$$\min Z = \sum_{k \in K} \sum_{i \in N} \sum_{\substack{j \in N \\ j \neq i}} \left( c_k^{dist} d_{ij} + c_k^{time} t_{ij} \right) x_{kij} + \sum_{k \in K} F_k z_k + c^{stop} \sum_{k \in K} \sum_{i \in C} y_{ki} + \sum_{i \in C} \sum_{r \in R} \left( P_r^p B_{ir}^p + P_r^d B_{ir}^d \right) \quad (1)$$

**EN:** Total cost includes distance/time costs (vehicle-dependent), fixed vehicle usage cost, per-stop cost, and type-based backlog penalties (Urgent has higher penalty).

**TR:** Toplam maliyet; mesafe/süre maliyetleri (araç bazlı), araç kullanım sabit maliyeti, durak başı maliyet ve tür bazlı backlog cezasını içerir (Acil türün cezası daha yüksektir).

## 10 Constraints

### 10.1 1) Customer Assignment

Each customer is served exactly once:

$$\sum_{k \in K} y_{ki} = 1 \quad \forall i \in C \quad (2)$$

### 10.2 2) Vehicle Activation

A vehicle is active if it serves at least one customer:

$$\sum_{i \in C} y_{ki} \leq M z_k \quad \forall k \in K \quad (3)$$

### 10.3 3) Flow Conservation (Linking $x$ and $y$ )

For each customer node, if it is served by vehicle  $k$ , it must have exactly one incoming and one outgoing arc:

$$\sum_{\substack{j \in N \\ j \neq i}} x_{kij} = y_{ki} \quad \forall i \in C, \forall k \in K \quad (4)$$

$$\sum_{\substack{j \in N \\ j \neq i}} x_{kji} = y_{ki} \quad \forall i \in C, \forall k \in K \quad (5)$$

### 10.4 4) Depot Constraints

Each active vehicle starts and ends at the depot:

$$\sum_{j \in C} x_{k0j} = z_k \quad \forall k \in K \quad (6)$$

$$\sum_{i \in C} x_{ki0} = z_k \quad \forall k \in K \quad (7)$$

### 10.5 5) Stop Count Constraints

$$S_{\min} z_k \leq \sum_{i \in C} y_{ki} \leq S_{\max} z_k \quad \forall k \in K \quad (8)$$

## 10.6 6) Neighborhood-Adjacency (Spatial Compactness)

Vehicles cannot directly travel between non-adjacent neighborhoods:

$$x_{kij} \leq A_{h_i h_j} \quad \forall i \in C, \forall j \in C, i \neq j, \forall k \in K \quad (9)$$

## 10.7 7) Backlog Definition (Single-Day)

Unserved pickup/delivery demand becomes backlog (type-based):

$$\sum_{k \in K} \pi_{kir} + B_{ir}^p = P_{ir} \quad \forall i \in C, \forall r \in R \quad (10)$$

$$\sum_{k \in K} \delta_{kir} + B_{ir}^d = D_{ir} \quad \forall i \in C, \forall r \in R \quad (11)$$

Tie served quantities to whether customer is visited by vehicle  $k$ :

$$0 \leq \pi_{kir} \leq P_{ir} y_{ki} \quad \forall i \in C, \forall k \in K, \forall r \in R \quad (12)$$

$$0 \leq \delta_{kir} \leq D_{ir} y_{ki} \quad \forall i \in C, \forall k \in K, \forall r \in R \quad (13)$$

## 10.8 8) Dynamic Capacity Constraints (Simultaneous Pickup & Delivery)

Initial load at depot equals total deliveries assigned to the vehicle:

$$q_{k0} = \sum_{i \in C} \sum_{r \in R} \delta_{kir} \quad \forall k \in K \quad (14)$$

Load propagation along arcs (two-sided Big-M to enforce equality when  $x_{kij} = 1$ ):

$$q_{kj} \geq q_{ki} - \sum_{r \in R} \delta_{kjr} + \sum_{r \in R} \pi_{kjr} - M(1 - x_{kij}) \quad \forall i \in N, \forall j \in C, i \neq j, \forall k \in K \quad (15)$$

$$q_{kj} \leq q_{ki} - \sum_{r \in R} \delta_{kjr} + \sum_{r \in R} \pi_{kjr} + M(1 - x_{kij}) \quad \forall i \in N, \forall j \in C, i \neq j, \forall k \in K \quad (16)$$

Capacity bounds:

$$0 \leq q_{ki} \leq Q \quad \forall i \in N, \forall k \in K \quad (17)$$

## 10.9 9) Route Duration (Shift) Constraints

Time propagation:

$$a_{kj} \geq a_{ki} + s_i + t_{ij} - M(1 - x_{kij}) \quad \forall i \in N, \forall j \in N, i \neq j, \forall k \in K \quad (18)$$

Fix start time at depot:

$$a_{k0} = 0 \quad \forall k \in K \quad (19)$$

Route duration variable (arrival back to depot):

$$T_k \geq a_{ki} + s_i + t_{i0} - M(1 - x_{ki0}) \quad \forall i \in C, \forall k \in K \quad (20)$$

Shift bounds:

$$T_{\min} z_k \leq T_k \leq T_{\max} z_k \quad \forall k \in K \quad (21)$$

## 10.10 10) Subtour Elimination (MTZ)

MTZ constraints per vehicle:

$$u_{ki} - u_{kj} + |C| x_{kij} \leq |C| - 1 \quad \forall i \in C, \forall j \in C, i \neq j, \forall k \in K \quad (22)$$

Link ordering to visits:

$$y_{ki} \leq u_{ki} \leq |C| y_{ki} \quad \forall i \in C, \forall k \in K \quad (23)$$

## 10.11 11) Variable Domains

$$x_{kij}, y_{ki}, z_k \in \{0, 1\} \quad (24)$$

$$q_{ki} \geq 0, \quad a_{ki} \geq 0, \quad T_k \geq 0, \quad \pi_{kir} \geq 0, \quad \delta_{kir} \geq 0, \quad B_{ir}^p \geq 0, \quad B_{ir}^d \geq 0, \quad u_{ki} \geq 0 \quad (25)$$

## 10.12 Solution Approach

- Solver and version: ...
- Hardware/compute environment: ...
- Time limit / optimality gap: ...

## 10.13 Experimental Design (Scenarios)

- Scenario 1: ...
- Scenario 2: ...
- Scenario 3: ...

# 11 ANALYSIS AND RESULTS

## 11.1 Analysis

Explain methodology of analysis: KPIs, scenario setup, data pipeline, validation checks, etc.

## 11.2 Results

Table 1: Example KPI Summary (replace with your results)

KPI	Scenario 1	Scenario 2	Scenario 3
Total cost			
Urgent backlog (end)			
Normal backlog (end)			
Vehicles used			

# 12 DISCUSSIONS

## 12.1 Study limitations

Limitations: modeling assumptions, data limits, scalability, etc.

## 12.2 Applicability of the project under real life situations

How/when it can be applied; deployment notes. [?]

## 12.3 Health and Safety Issues

Operational safety, driver workload, road safety, etc.

## **12.4 Legal Issues**

Data protection, compliance, regulations.

## **12.5 Economical Issues and Constraints**

Costs, budget, ROI, constraints.

## **12.6 Sustainability**

Emissions, efficiency, UN SDGs, etc.

## **12.7 Producibility-Manufacturability**

If relevant; otherwise justify N/A.

## **12.8 Social and Political Issues**

Equity, social impacts, etc.

## **12.9 Environmental Issues**

Environmental impacts, waste, emissions.

## **12.10 Multidisciplinary Collaboration**

Team coordination, cross-discipline contributions.

# **13 CONCLUSIONS**

Conclude with key findings and what they mean.

# **14 PROJECT PLAN AND FUTURE STUDIES**

Remaining tasks, future improvements, and updated Gantt chart.

## **15 REFERENCES**

### **References**

[1] Author, “Title,” Journal/Conference, year.

[2] Author, *Book Title*. Publisher, year.

## **16 APPENDIX**

### **Appendix A: Additional Tables / Figures**

Extra material here.

## **17 references**