

UNIVERSIDAD TECNOLÓGICA DE PANAMÁ
Facultad de Ingeniería Mecánica
Centro Regional de Veraguas
PARCIAL N.2 DE MECANISMOS
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1. En la figura abajo se muestra la configuración y terminología de un mecanismo de cuatro barras manivela-corredera descentrada, para lo cual se pide encontrar las aceleraciones de las juntas de pasador A y B y la aceleración de deslizamiento en la junta deslizante con un método analítico. Justifique sus respuestas. (30 puntos)

Represente en una tabla:

- Las longitudes de los eslabones y longitud descentrada.
- Posiciones, velocidades y aceleraciones angulares
- Posiciones y velocidades y aceleraciones lineales

Eslabón 2, $a = 1.4''$

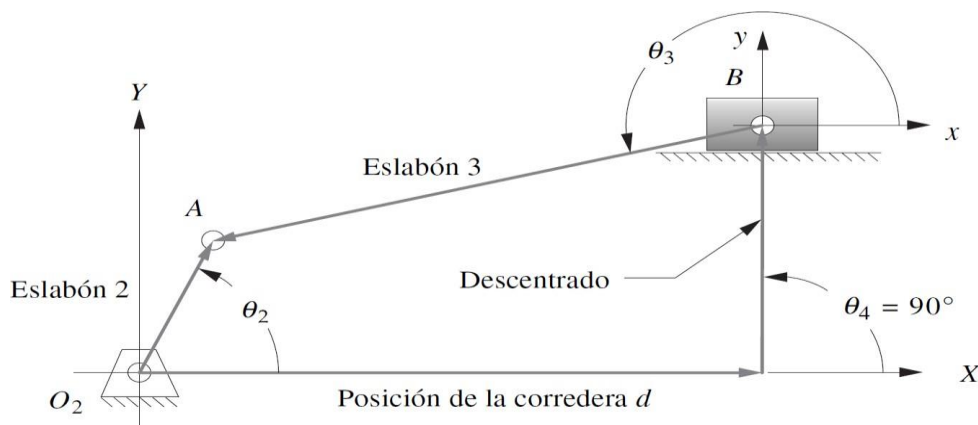
Eslabón 3, $b = 4''$

$\alpha_2 = 0 \text{ rad.seg}^{-2}$

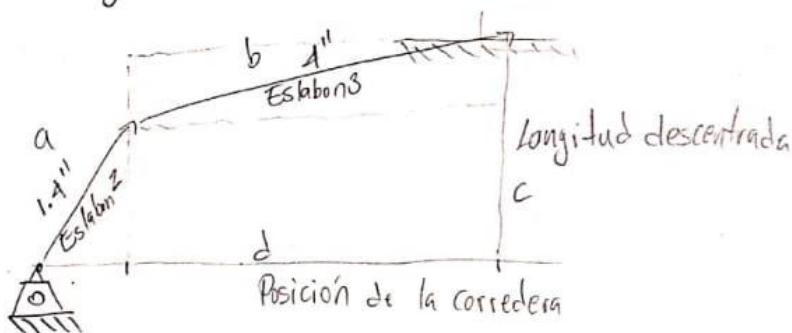
Descentrado, $c = 1''$

$\theta_2 = 45 \text{ grados}$

$\omega_2 = 10 \text{ rad.seg}^{-1}$



Longitudes de los eslabones



Eslabón 2 = $1.4'' = a$

descentrado = $c = 1''$

Eslabón 3 = $4'' = b$

$$\vec{R}_2 - \vec{R}_3 - \vec{R}_4 - \vec{R}_1 = 0$$

$$a \cos \theta_2 - b \cos \theta_3 - c \cos \theta_4 - d \cos \theta_1 = 0$$

$$a \cos \theta_2 - b \cos \theta_3 - c \cos \theta_4 - d = 0$$

Parte imaginaria componente y

$$ja \sin \theta_2 - jb \sin \theta_3 - jc \sin \theta_4 - jd \sin \theta_1 = 0$$

$$a \sin \theta_2 - b \sin \theta_3 - c \sin \theta_4 = 0$$

Reemplazando

$$1.4 \cos 45 - 4 \cos \theta_3 - 1 \cos 90 - d = 0$$

$$1.4 \cos 45 - 4 \cos \theta_3 - d = 0 \quad (1)$$

Resolviendo (1) y (2)

$$d = 1.4 \cos 45 - 4 \cos (180.1440)$$

$$d = 4.9899''$$

$$\left| \begin{array}{l} 1.4 \sin 45 - 4 \sin \theta_3 - c \sin 90 = 0 \\ 1.4 \sin 45 - 4 \sin \theta_3 - 1 = 0 \quad (2) \end{array} \right.$$

$$\theta_{31} = \sin^{-1} \left(\frac{1.4 \sin 45 - 1}{4} \right)$$

$$\theta_{31} = -0.1440^\circ$$

$$\theta_{32} = -\theta_{31} + 180^\circ = 180.144^\circ$$

Análisis de Velocidad

$$\omega_2 = 10 \frac{\text{rad}}{\text{s}}$$

$$a e^{i\theta_2} + b e^{i\theta_3} - c e^{i\theta_4} - d e^{i\theta_1} = 0$$

$$a e^{i\theta_2} + b e^{i\theta_3} - c e^{i\theta_4} - (a \cos \theta_2 - b \cos \theta_3) e^{i\theta_1} = 0$$

$$a e^{i\theta_2} + b e^{i\theta_3} - c e^{i\theta_4} - a \cos \theta_2 + b \cos \theta_3 = 0$$

$$a e^{i\theta_2} (i\dot{\theta}_2) + b e^{i\theta_3} (i\dot{\theta}_3) - c e^{i\theta_4} (i\dot{\theta}_4) + a \sin(\theta_2) \dot{\theta}_2 - b \sin(\theta_3) \dot{\theta}_3 = 0$$

$$i\omega_2 a e^{i\theta_2} + i\omega_3 b e^{i\theta_3} - i\omega_4 c e^{i\theta_4} + \omega_2 a \sin \theta_2 - \omega_3 b \sin \theta_3 = 0$$

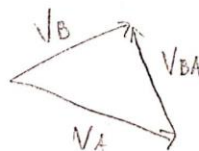
$$i\omega_2 a e^{i\theta_2} + i\omega_3 b e^{i\theta_3} - (\omega_3 b \sin \theta_3 - \omega_2 a \sin \theta_2) = 0 \quad (1)$$

$$V_A + V_{BA} - V_B = 0$$

$$V_A = i\omega_2 a e^{i\theta_2}$$

$$V_{BA} = i\omega_3 b e^{i\theta_3}$$

$$V_B = (\omega_3 b \sin \theta_3 - \omega_2 a \sin \theta_2)$$



$$\omega_2 = 10 \text{ rad/s} \quad \omega_3 = ? \quad \theta_2 = 45^\circ \quad \theta_3 = 180.1440^\circ$$

Reemplazando en ①

$$i\omega_2 a e^{i\theta_2} + i\omega_3 b e^{i\theta_3} - (\omega_3 b \text{Sen} \theta_3 - \omega_2 a \text{Sen} \theta_2) = 0$$

$$i a \omega_2 (\cos \theta_2 + j \text{Sen} \theta_2) + i b \omega_3 (\cos \theta_3 + j \text{Sen} \theta_3) - \omega_3 b \text{Sen} \theta_3 + \omega_2 a \text{Sen} \theta_2 = 0$$

$$i b \omega_3 (\cos \theta_3 + j \text{Sen} \theta_3) - \omega_3 \text{Sen} \theta_3 = -i a \omega_2 (\cos \theta_2 + j \text{Sen} \theta_2) - \omega_2 a \text{Sen} \theta_2$$

$$\omega_3 [i b (\cos \theta_3 + j \text{Sen} \theta_3) - \text{Sen} \theta_3] = -i a \omega_2 (\cos \theta_2 + j \text{Sen} \theta_2) - \omega_2 a \text{Sen} \theta_2$$

$$\omega_3 = \frac{-i a \omega_2 (\cos \theta_2 + j \text{Sen} \theta_2) - \omega_2 a \text{Sen} \theta_2}{i b (\cos \theta_3 + j \text{Sen} \theta_3) - \text{Sen} \theta_3}$$

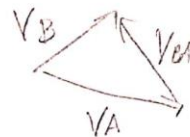
$$\omega_3 = \frac{-i (1.4)(10) [\cos(45) + i(\text{Sen} 45)] - (10)(1.4) \text{Sen}(45)}{i (4) [\cos(180.144) + i(\text{Sen} 180.144)] - \text{Sen}(180.144)}$$

$$\boxed{\omega_3 = 2.47 \text{ rad/s}} \quad \text{Velocidades Angulares}$$

$$\boxed{\omega_1 = \omega_4 = 0} \quad \boxed{\omega_2 = 10 \text{ rad/s}}$$

Velocidades lineales

$$V_A + V_{BA} - V_B = 0$$



$$V_A = i a \omega_2 (\cos \theta_2 + j \text{Sen} \theta_2)$$

$$V_{BA} = i b \omega_3 (\cos \theta_3 + j \text{Sen} \theta_3)$$

$$V_B = \omega_3 b \text{Sen} \theta_3 - \omega_2 a \text{Sen} \theta_2$$

Reemplazando $\omega_3 = 2.47 \text{ rad/s}$; $a = 1.4$; $\theta_2 = 45^\circ$; $\theta_3 = 180.144$; $b = 4$

$$V_A = i (1.4)(10) [\cos(45) + j \text{Sen}(45)] =$$

$$V_A = -9.8995 + j 9.8995$$

$$|V_A| = \sqrt{9.8995^2 + (9.8995)^2}$$

$$\boxed{|V_A| = 14 \text{ m/s}}$$

$$V_{BA} = i(4)(2.47) \left[(\cos(180.144) + j \sin(180.144)) \right]$$

$$V_{BA} = 0.010053 - 4j$$

$$|V_{BA}| = \sqrt{(0.010053)^2 + (-4)^2}$$

$$|V_{BA}| = 4 \text{ m/s}$$

$$V_B = (2.47)(4)(\sin 180.144) - (10)(1.4) \sin(45)$$

$$V_B = -9.92 \text{ m/s}$$

Análisis de Aceleración

$$R_2 + R_3 - R_4 - R_1 = 0$$

$$a e^{j\theta_2} + b e^{j\theta_3} - c e^{j\theta_4} - d e^{j\theta_1} = 0 \quad \text{Posición}$$

$$j\omega_2 a e^{j\theta_2} + j\omega_3 b e^{j\theta_3} - \omega_3 b \sin \theta_3 + \omega_2 a \sin \theta_2 = 0$$

Derivando

$$(j^2 a \omega_2^2 e^{j\theta_2} + j a \alpha_2 e^{j\theta_2}) + (j^2 b \omega_3^2 e^{j\theta_3} + j b \alpha_3 e^{j\theta_3}) + \omega_3^2 b \cos \theta_3 - \omega_2^2 a \cos \theta_2 = 0$$

$$(j a \alpha_2 e^{j\theta_2} - a \omega_2^2 e^{j\theta_2}) + (j b \alpha_3 e^{j\theta_3} - b \omega_3^2 e^{j\theta_3}) + \omega_3^2 b \cos \theta_3 - \omega_2^2 a \cos \theta_2 = 0$$

$$\text{Reemplazando } \alpha_2 = 0 \text{ rad/s}^2; \omega_2 = 10 \text{ rad/s}; \omega_3 = 2.47 \text{ rad/s}; a = 1.4; b = 4; \theta_2 = 45^\circ; \theta_3 = 180.144^\circ$$

$$-a \omega_2^2 (\cos \theta_2 + j \sin \theta_2) + j b \alpha_3 (\cos \theta_3 + j \sin \theta_3) - b \omega_3^2 (\cos \theta_3 + j \sin \theta_3) + \dots$$

$$\dots + \omega_3^2 b \cos \theta_3 - \omega_2^2 a \cos \theta_2 = 0$$

$$j b \alpha_3 (\cos \theta_3 + j \sin \theta_3) = a \omega_2^2 (\cos \theta_2 + j \sin \theta_2) + b \omega_3^2 (\cos \theta_3 + j \sin \theta_3) + \omega_2^2 a \cos \theta_2 - \omega_3^2 b \cos \theta_3$$

$$\alpha_3 = \frac{a \omega_2^2 (\cos \theta_2 + j \sin \theta_2) + b \omega_3^2 (\cos \theta_3 + j \sin \theta_3) + \omega_2^2 a \cos \theta_2 - \omega_3^2 b \cos \theta_3}{j b (\cos \theta_3 + j \sin \theta_3)}$$

$$\alpha_3 = \frac{(1.4)(10)^2 (\cos 45 + j \sin 45) + 4(2.47)^2 (\cos(180.144) + j \sin(180.144)) + (10)^2 (1.4) \cos(45) - (2.47)^2 (4) \cos(180.144)}{j(4)(\cos 180.144 + j \sin 180.144)}$$

$$\alpha_3 = -49.3576 + j49.6217$$

$$|\alpha_3| = \sqrt{(-49.3576)^2 + (49.6217)^2}$$

$$|\alpha_3| = 70 \text{ rad/s}^2 \quad \alpha_2 = 0 \text{ rad/s}^2 \quad \alpha_1 = 0 \text{ rad/s}^2 \quad \alpha_4 = 0 \text{ rad/s}^2$$

Aceleraciones Lineales

$$A_A + A_{BA} - A_B = 0$$

$$A_A = j a \cancel{\omega_2} e^{j\theta_2} - a \omega_2^2 e^{j\theta_2}$$

$$A_A = -a \omega_2^2 (\cos \theta_2 + j \sin \theta_2)$$

$$A_A = (-1.4)(10)^2 (\cos(45) + j \sin(45))$$

$$A_A = -98.99 - j 98.99$$

$$|A_A| = \sqrt{(98.99)^2 + (-j 98.99)^2}$$

$$|A_A| = 140 \text{ pulg/s}^2$$

$$A_{BA} = j b \omega_3 e^{j\theta_3} - b \omega_3^2 e^{j\theta_3}$$

$$A_{BA} = j b \omega_3 (\cos \theta_3 + j \sin \theta_3) - b \omega_3^2 (\cos \theta_3 + j \sin \theta_3)$$

$$A_{BA} = j(4)(70) [\cos(180.144) + j \sin(180.144)] - (4)(2.47)^2 [\cos(180.144) + j \sin(180.144)]$$

$$A_{BA} = 25.1072 - j 279.938$$

$$|A_{BA}| = \sqrt{(25.1072)^2 + (-j 279.938)^2}$$

$$|A_{BA}| = 281.06 \text{ pulg/s}^2$$

$$A_B = -\omega_3^2 b \cos \theta_3 + \omega_2^2 a \cos \theta_2$$

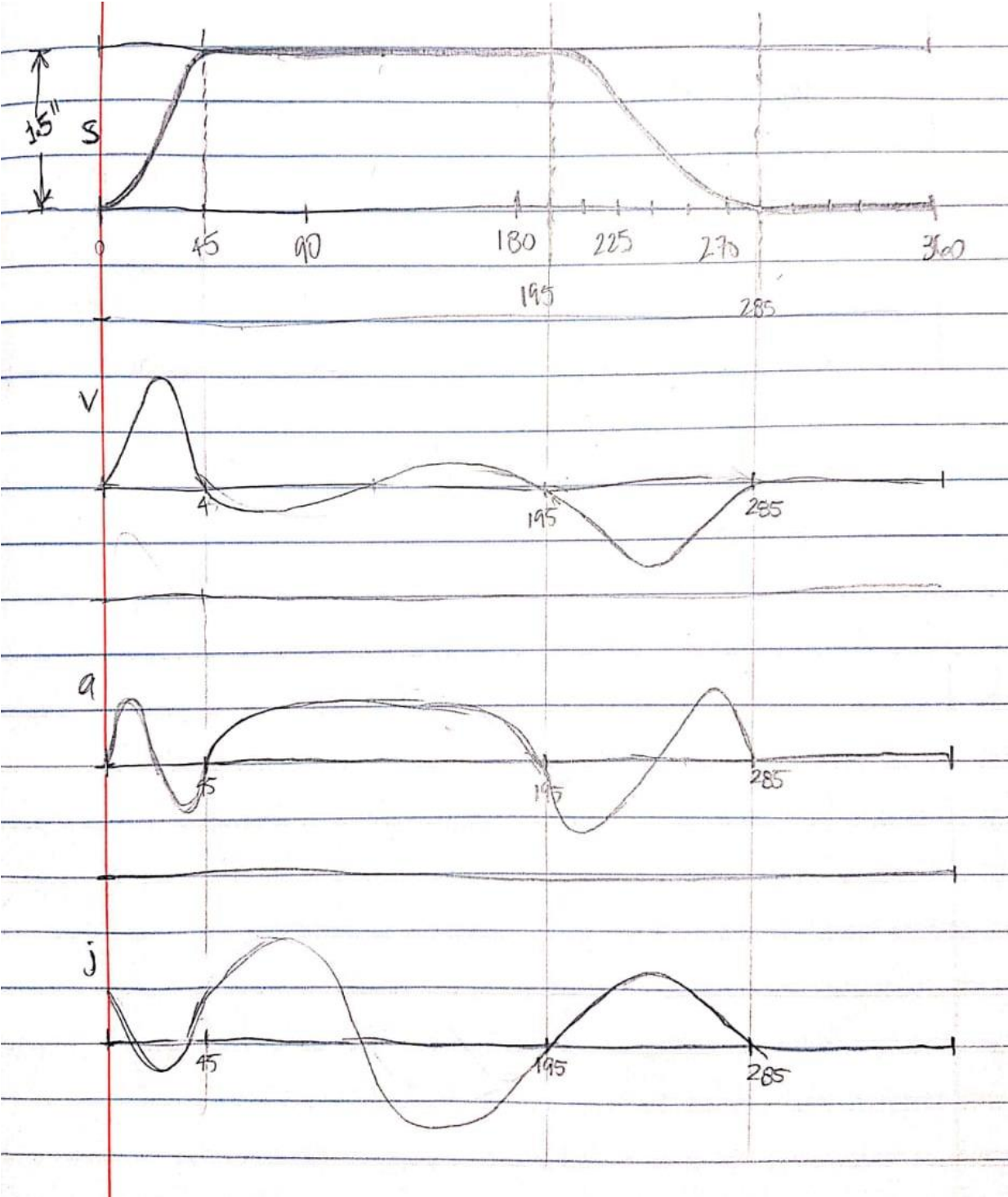
$$A_B = -(2.47)^2(4) \cos(180.144) + (10)^2(1.4) \cos(45)$$

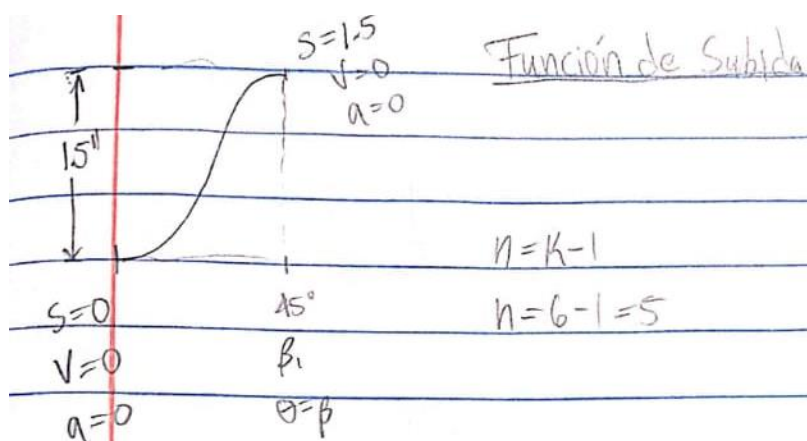
$$A_B = 123.40 \text{ pulg/s}^2$$

2. Diseñe una leva de doble detenimiento para mover un seguidor de 0 a 1.5" en 45°, detenimiento durante 150°, bajada de 1.5" en 90° y detenimiento en el resto del movimiento. El ciclo total debe tomar 6 s. Escoja funciones adecuadas de subida y bajada para minimizar las velocidades. Trace los diagramas s v a j . (30 puntos)

TABLA 8-3 Factores para velocidad y aceleración pico de algunas funciones de leva				
Función	Vel. máx.	Acel. máx.	Golpeteo	Comentarios
Aceleración constante	$2.000\ h/\beta$	$4.000\ h/\beta^2$	Infinito	Golpeteo ∞ ; no aceptable
Desplazamiento armónico	$1.571\ h/\beta$	$4.945\ h/\beta^2$	Infinito	Golpeteo ∞ ; no aceptable
Aceleración trapezoidal	$2.000\ h/\beta$	$5.300\ h/\beta^2$	$44\ h/\beta^3$	No es tan buena como la trapezoidal modificada
Aceleración trapezoidal modificada	$2.000\ h/\beta$	$4.888\ h/\beta^2$	$61\ h/\beta^3$	Baja aceleración, pero aceleración brusca
Aceleración seno modificada	$1.760\ h/\beta$	$5.528\ h/\beta^2$	$69\ h/\beta^3$	Baja velocidad, buena aceleración
Desplazamiento polinomial 3-4-5	$1.875\ h/\beta$	$5.777\ h/\beta^2$	$60\ h/\beta^3$	Buena combinación
Desplazamiento cicloidal	$2.000\ h/\beta$	$6.283\ h/\beta^2$	$40\ h/\beta^3$	Aceleración uniforme y golpeteo
Desplazamiento polinomial 4-5-6-7	$2.188\ h/\beta$	$7.526\ h/\beta^2$	$52\ h/\beta^3$	Golpeteo uniforme, alta aceleración

Su uso el desplazamiento polinomial 3-4-5 para una buena combinación.





$$s = C_0 + C_1 \left(\frac{\theta}{\beta} \right) + C_2 \left(\frac{\theta}{\beta} \right)^2 + C_3 \left(\frac{\theta}{\beta} \right)^3 + C_4 \left(\frac{\theta}{\beta} \right)^4 + C_5 \left(\frac{\theta}{\beta} \right)^5$$

$$v = \frac{1}{\beta} \left[C_1 + 2C_2 \left(\frac{\theta}{\beta} \right) + 3C_3 \left(\frac{\theta}{\beta} \right)^2 + 4C_4 \left(\frac{\theta}{\beta} \right)^3 + 5C_5 \left(\frac{\theta}{\beta} \right)^4 \right]$$

$$a = \frac{1}{\beta^2} \left[2C_2 + 6C_3 \left(\frac{\theta}{\beta} \right) + 12C_4 \left(\frac{\theta}{\beta} \right)^2 + 20C_5 \left(\frac{\theta}{\beta} \right)^3 \right]$$

Condiciones de frontera

$$a=0, \theta=0$$

$$0 = \frac{1}{\beta^2} [-2C_2 + 0 + 0 + 0] \Rightarrow \boxed{C_2 = 0}$$

$$v=0, \theta=0$$

$$0 = \frac{1}{\beta} [C_1 + 0 + 0 + 0 + 0] \Rightarrow \boxed{C_1 = 0}$$

$$s=0, \theta=0$$

$$0 = C_0 + 0 + 0 + 0 + 0 + 0 \Rightarrow \boxed{C_0 = 0}$$

$$\boxed{\theta = \beta, a=0}$$

$$0 = \frac{1}{\beta^2} [2(0) + 6C_3 + 12C_4 + 20C_5]$$

$$0 = 6C_3 + 12C_4 + 20C_5 \quad (1)$$

$$\boxed{\theta = \beta, v=0}$$

$$0 = \frac{1}{\beta} [0 + 2(0) + 3C_3 + 4C_4 + 5C_5]$$

$$0 = 3C_3 + 4C_4 + 5C_5 \quad (2)$$

$$\boxed{\theta = \beta, s=1.5}$$

$$1.5 = 0 + 0 + 0 + C_3 + C_4 + C_5$$

$$1.5 = C_3 + C_4 + C_5 \quad (3)$$

Resolviendo el sistema ①, ② y ③

$$0 = 6C_3 + 12C_4 + 20C_5$$

$$0 = 3C_3 + 4C_4 + 5C_5$$

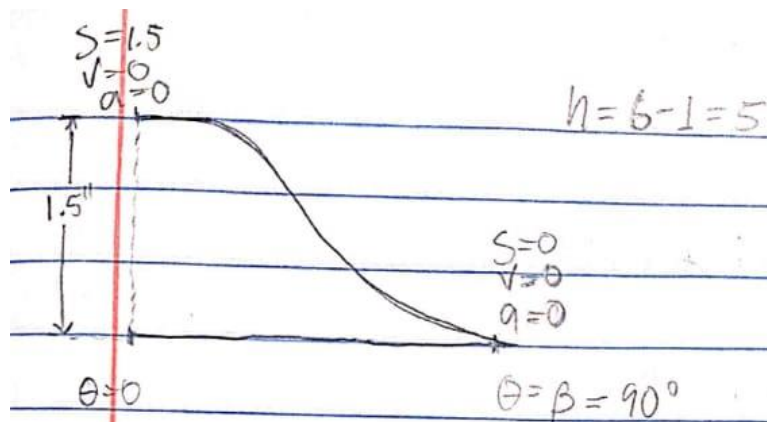
$$1.5 = C_3 + C_4 + C_5$$

$$C_3 = 15$$

$$C_4 = -\frac{45}{2} = -22.5$$

$$C_5 = 9$$

$$S = 15 \left(\frac{\theta}{\beta} \right)^3 - \frac{45}{2} \left(\frac{\theta}{\beta} \right)^4 + 9 \left(\frac{\theta}{\beta} \right)^5 \quad \text{Polinomio 3-4-5}$$



$$S = C_0 + C_1 \left(\frac{\theta}{\beta} \right) + C_2 \left(\frac{\theta}{\beta} \right)^2 + C_3 \left(\frac{\theta}{\beta} \right)^3 + C_4 \left(\frac{\theta}{\beta} \right)^4 + C_5 \left(\frac{\theta}{\beta} \right)^5$$

$$V = \frac{1}{\beta} \left[C_1 + 2C_2 \left(\frac{\theta}{\beta} \right) + 3C_3 \left(\frac{\theta}{\beta} \right)^2 + 4C_4 \left(\frac{\theta}{\beta} \right)^3 + 5C_5 \left(\frac{\theta}{\beta} \right)^4 \right]$$

$$a = \frac{1}{\beta^2} \left[2C_2 + 6C_3 \left(\frac{\theta}{\beta} \right) + 12C_4 \left(\frac{\theta}{\beta} \right)^2 + 20C_5 \left(\frac{\theta}{\beta} \right)^3 \right]$$

Condiciones de frontera

$$a = 0; \theta = 0$$

$$0 = \frac{1}{\beta^2} [2C_2 + 0 + 0 + 0] \Rightarrow C_2 = 0$$

$$V = 0; \theta = 0$$

$$0 = \frac{1}{\beta} [C_1 + 2(0) + 0 + 0 + 0] \Rightarrow C_1 = 0$$

$$S = 1.5; \theta = 0$$

$$1.5 = C_0 + 0 + 0 + 0 + 0 + 0 \Rightarrow C_0 = 1.5$$

$$a=0, \theta=\beta$$

$$0 = \frac{1}{\beta^2} [0 + 6C_3 + 12C_4 + 20C_5]$$

$$0 = 6C_3 + 12C_4 + 20C_5 \quad (1)$$

$$V=0, \theta=\beta,$$

$$0 = \frac{1}{\beta} [0 + 0 + 3C_3 + 4C_4 + 5C_5]$$

$$0 = 3C_3 + 4C_4 + 5C_5 \quad (2)$$

$$1/5=0, \theta=\beta,$$

$$0 = 1.5 + 0 + 0 + C_3 + C_4 + C_5$$

$$0 = 1.5 + C_3 + C_4 + C_5 \quad (3)$$

Resolviendo el sistema (1), (2), (3)

$$0 = 6C_3 + 12C_4 + 20C_5 \quad (1)$$

$$C_3 = -15$$

$$0 = 3C_3 + 4C_4 + 5C_5 \quad (2)$$

$$C_4 = 45/2 = 22.5$$

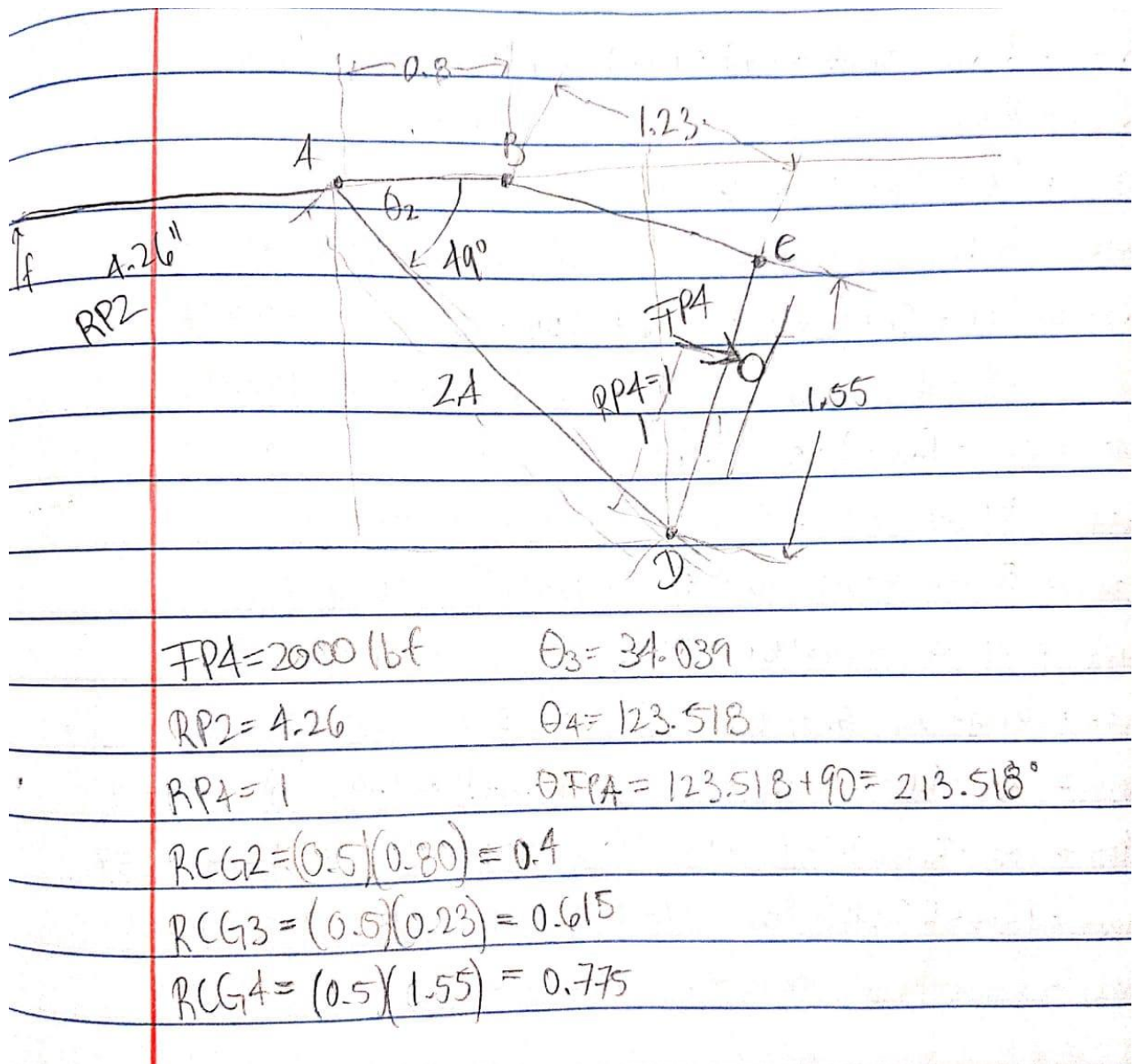
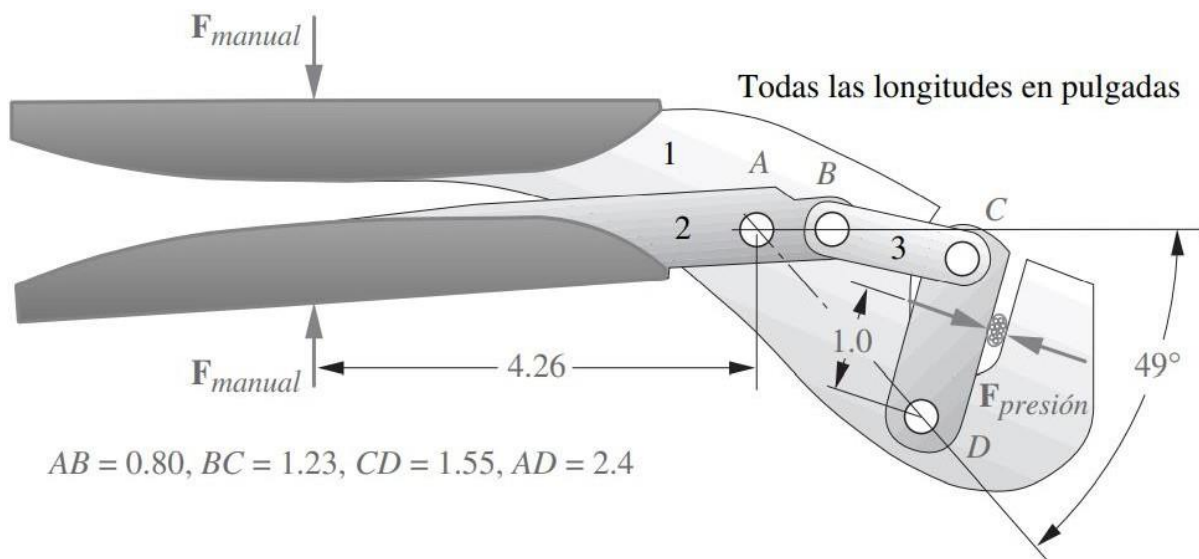
$$0 = 1.5 + C_3 + C_4 + C_5 \quad (3)$$

$$C_5 = -9$$

$$S = 1.5 - 15 \left(\frac{\theta}{\beta} \right)^3 + \frac{45}{2} \left(\frac{\theta}{\beta} \right)^4 - 9 \left(\frac{\theta}{\beta} \right)^5$$

Polinomio 3-4-5

3. La figura abajo muestra una herramienta de presión. Encuentre la fuerza F_{manual} necesaria para generar una fuerza $F_{\text{presión}}$ de 2 000 lb. Encuentre las fuerzas en los pasadores A, B, C y D. (40 puntos)



$$R_{12x} = RCG2 \cos(\theta_2 + 180) = (0.4) \cos(49 + 180) = -0.262$$

$$R_{12y} = RCG2 \sin(\theta_2 + 180) = (0.4) \sin(49 + 180) = -0.302$$

$$R_{32x} = RCG2 \cos(\theta_2) = (0.4) \cos(49) = 0.262$$

$$R_{32y} = RCG2 \sin(\theta_2) = (0.4) \sin(49) = 0.302$$

$$R_{23x} = RCG3 \cos(\theta_3 + 180) = (0.615) \cos(34.039 + 180) = -0.510$$

$$R_{23y} = RCG3 \sin(\theta_3 + 180) = (0.615) \sin(34.039 + 180) = -0.344$$

$$R_{43x} = (BC - RCG3) \cos(\theta_3) = (1.23 - 0.615) \cos(34.039) = 0.510$$

$$R_{43y} = (BC - RCG3) \sin(\theta_3) = (1.23 - 0.615) \sin(34.039) = 0.344$$

$$R_{34x} = RCG4 \cos \theta_4 = (0.775) \cos(123.518) = -0.428$$

$$R_{34y} = RCG4 \sin \theta_4 = (0.775) \sin(123.518) = 0.646$$

$$R_{14x} = RCG4 \cos(\theta_4 + 180) = (0.775) \cos(123.518 + 180) = 0.428$$

$$R_{14y} = RCG4 \sin(\theta_4 + 180) = (0.775) \sin(123.518 + 180) = -0.646$$

$$R_{p2x} = (R_{p2} + RCG2) \cos(\theta_2 + 180) = (4.26 + 0.4) \cos(49 + 180) = -3.517$$

$$R_{p2y} = (R_{p2} + RCG2) \sin(\theta_2 + 180) = (4.26 + 0.4) \sin(49 + 180) = -3.057$$

$$R_{p4x} = (R_{p4} - RCG4) \cos \theta_4 = (1 - 0.775) \cos(123.518) = -0.124$$

$$R_{p4y} = (R_{p4} - RCG4) \sin \theta_4 = (1 - 0.775) \sin(123.518) = 0.188$$

$$F_{p4x} = F_{p4} \cos(\theta_{FP4}) = (2000 \text{ lb}) \cos(213.518) = -1667.5 \text{ lb}$$

$$F_{p4y} = F_{p4} \sin(\theta_{FP4}) = (2000 \text{ lb}) \sin(213.518) = -1104.4 \text{ lb}$$

$$C := \begin{pmatrix} 1 & 0 & 1 & 0 & 0 & 0 & 0 & 0 & 1 & 0 \\ 0 & 1 & 0 & 1 & 0 & 0 & 0 & 0 & 0 & 1 \\ -\frac{R_{12y}}{\text{in}} & \frac{R_{12x}}{\text{in}} & -\frac{R_{32y}}{\text{in}} & \frac{R_{32x}}{\text{in}} & 0 & 0 & 0 & 0 & \frac{R_{p2x}}{\text{in}} & -\frac{R_{p2y}}{\text{in}} \\ 0 & 0 & -1 & 0 & 1 & 0 & 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & -1 & 0 & 1 & 0 & 0 & 0 & 0 \\ 0 & 0 & \frac{R_{23y}}{\text{in}} & -\frac{R_{23x}}{\text{in}} & -\frac{R_{43y}}{\text{in}} & \frac{R_{43x}}{\text{in}} & 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & 0 & -1 & 0 & 1 & 0 & 0 & 0 \\ 0 & 0 & 0 & 0 & 0 & -1 & 0 & 1 & 0 & 0 \\ 0 & 0 & 0 & 0 & \frac{R_{34y}}{\text{in}} & -\frac{R_{34x}}{\text{in}} & -\frac{R_{14y}}{\text{in}} & \frac{R_{14x}}{\text{in}} & 0 & 0 \\ 0 & 0 & 0 & 0 & 0 & 0 & 0 & 0 & \tan\left(\theta_2 + \frac{\pi}{2}\right) & -1 \end{pmatrix}$$

$$F := \begin{bmatrix} 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ -F_{P4x} \cdot \text{lbf}^{-1} \\ -F_{P4y} \cdot \text{lbf}^{-1} \\ (-R_{P4x} \cdot F_{P4y} + R_{P4y} \cdot F_{P4x}) \cdot \text{lbf}^{-1} \cdot \text{in}^{-1} \\ 0 \end{bmatrix}$$

Resolviendo las Matrices tal que

$R = C^{-1} \cdot F$ obtenemos

$$F_{12x} = 1029 \text{ lbf}$$

$$F_{32x} = -1069 \text{ lbf}$$

$$F_{12y} = 757 \text{ lbf}$$

$$F_{32y} = -722 \text{ lbf}$$

$$F_{43x} = -1069 \text{ lbf}$$

$$F_{14x} = 598 \text{ lbf}$$

$$F_{43y} = -722 \text{ lbf}$$

$$F_{14y} = 382 \text{ lbf}$$

$$F_{\text{manual}x} = 40.1 \text{ lbf}$$

$$F_{\text{manual}y} = -34.9 \text{ lbf}$$

Sacando las magnitudes de las fuerzas resultantes

$$\text{Pasador A} = F_{12} = \sqrt{(1029)^2 + (757)^2} = 1278 \text{ lbf}$$

$$\text{Pasador B} = F_{32} = \sqrt{(-1069)^2 + (-722)^2} = 1290 \text{ lbf}$$

$$\text{Pasador C} = F_{43} = \sqrt{(-1069)^2 + (-722)^2} = 1290 \text{ lbf}$$

$$\text{Pasador D} = F_{14} = \sqrt{(598)^2 + (382)^2} = 710 \text{ lbf}$$

$$F_{\text{manual}} = \sqrt{(40.1)^2 + (-34.9)^2} = 53.1 \text{ lbf}$$