## 20. Quasistatic manipulation

## Mechanics of Manipulation

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### Chapter 1 Manipulation 1

- 1.1 Case 1: Manipulation by a human 1
- 1.2 Case 2: An automated assembly system 3
- 1.3 Issues in manipulation 5
- 1.4 A taxonomy of manipulation techniques 7
- 1.5 Bibliographic notes 8
  Exercises 8

#### Chapter 2 Kinematics 11

- 2.1 Preliminaries 11
- 2.2 Planar kinematics 15
- 2.3 Spherical kinematics 20
- 2.4 Spatial kinematics 22
- 2.5 Kinematic constraint 25
- 2.6 Kinematic mechanisms 34
- 2.7 Bibliographic notes 36 Exercises 37

### Chapter 3 Kinematic Representation 41

- 3.1 Representation of spatial rotations 41
- 3.2 Representation of spatial displacements 58
- 3.3 Kinematic constraints 68
- 3.4 Bibliographic notes 72 Exercises 72

#### Chapter 4 Kinematic Manipulation 77

- 4.1 Path planning 77
- 4.2 Path planning for nonholonomic systems 84
- 4.3 Kinematic models of contact 86
- 4.4 Bibliographic notes 88

  Exercises 88

### Chapter 5 Rigid Body Statics 93

- 5.1 Forces acting on rigid bodies 93
- 5.2 Polyhedral convex cones 99
- 5.3 Contact wrenches and wrench cones 102
- 5.4 Cones in velocity twist space 104
- 5.5 The oriented plane 105
- 5.6 Instantaneous centers and Reuleaux's method 109
- 5.7 Line of force; moment labeling 110
- 5.8 Force dual 112
- 5.9 Summary 117
- 5.10 Bibliographic notes 117
  Exercises 118

### Chapter 6 Friction 121

- 6.1 Coulomb's Law 121
- 6.2 Single degree-of-freedom problems 123
- 6.3 Planar single contact problems 126
- 6.4 Graphical representation of friction cones 127
- 6.5 Static equilibrium problems 128
- 6.6 Planar sliding 130
- 6.7 Bibliographic notes 139 Exercises 139

### Chapter 7 Quasistatic Manipulation 143

- 7.1 Grasping and fixturing 143
- 7.2 Pushing 147
- 7.3 Stable pushing 153
- 7.4 Parts orienting 162
- 7.5 Assembly 168
- 7.6 Bibliographic notes 173 Exercises 175

### Chapter 8 Dynamics 181

- 8.1 Newton's laws 181
- 8.2 A particle in three dimensions 181
- 8.3 Moment of force; moment of momentum 183
- 8.4 Dynamics of a system of particles 184
- 8.5 Rigid body dynamics 186
- 8.6 The angular inertia matrix 189
- 8.7 Motion of a freely rotating body 195
- 8.8 Planar single contact problems 197
- 8.9 Graphical methods for the plane 203
- 8.10 Planar multiple-contact problems 205
- 8.11 Bibliographic notes 207 Exercises 208

### Chapter 9 Impact 211

- 9.1 A particle 211
- 9.2 Rigid body impact 217
- 9.3 Bibliographic notes 223 Exercises 223

### Chapter 10 Dynamic Manipulation 225

- 10.1 Quasidynamic manipulation 225
- 10.2 Briefly dynamic manipulation 229
- 10.3 Continuously dynamic manipulation 230
- 10.4 Bibliographic notes 232 Exercises 235

#### Appendix A Infinity 237

– p.2

## Outline.

Quasistatic manipulation.

Form closure and force closure.

Grasp and fixture planning.

Pushing.

## **Static and Quasistatic manipulation**

Some tasks involve force balance with no motion.

Fixture planning.

Some tasks involve motion but with negligible inertial forces.

Grasp planning.

Pushing.

A cool application: parts orienting.

# **Grasping and fixturing**

Fixture: immobilize something.

Grasp: immobilize something relative to the hand.

### Form and force closure

Form closure: the object is at an isolated point in configuration space.

First order form closure: Every nonzero velocity twist is contrary to some contact screw.

Force closure: the contacts can apply an arbitrary wrench to the object.

**Equilibrium**: the contact forces can balance the object's weight and other external forces.

Stability: ...

## Flavors of closure

Frictionless force closure  $\equiv$  first order form closure

First order form closure  $\longrightarrow$  form closure

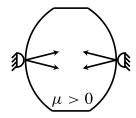
Frictionless force closure — force closure

Form closure *→* force closure

Force closure *→* form closure



Form closure does not imply force closure



Force closure does not imply form closure

## **Issues in fixture and grasp design**

Analysis. Given an object, a set of contacts, and possibly other information, determine whether closure applies.

Existence. Given an object, and possibly some constraints on the allowable contacts, does a set of contacts exist to produce closure?

Synthesis. Given an object, and possibly some constraints on the allowable contacts, find a suitable set of contacts.

## Grasp and fixture analysis

Force closure: check positive linear span of friction cones.

Frictionless force closure or first order form closure: check positive linear span of contact normals.

Form closure: beyond the scope of the course! See Elon Rimon and Joel Burdick's work.

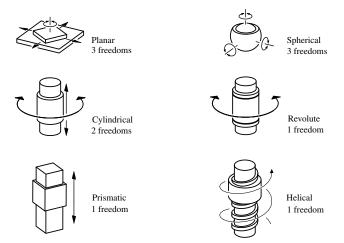
### **Existence**

Given an object, does a force closure grasp exist?

Put fingers everywhere: the "zigzag locus". Check whether positive linear span is all of wrench space.

Are there are any shapes that do *not* have force closure grasps.

Theorem (Mishra Schwartz and Sharir): For any bounded shape that is not a surface of revolution, a force closure (or first order form closure) grasp exists.



# **Synthesis**

Consider a finger to be *redundant* if it can be deleted without reducing the positive linear span of all the fingers

```
procedure GRASP
    put fingers "everywhere"
    while redundant finger exists
        delete any redundant finger
```

Everywhere means a dense sampling of the object boundary.

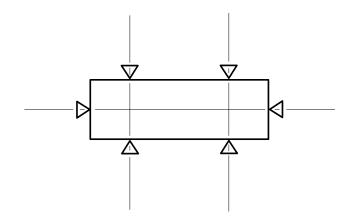
Clearly the algorithm generates a grasp for any object not a surface of revolution, if the sampling is dense enough. But how many fingers does it take?

# How many fingers?

Theorem (Steinitz): Let X be a set of points in  $\mathbb{R}^d$ , with some point p in the interior of the convex hull of X. Then there is some subset Y of X, with 2d points or less, such that p is in the interior of the convex hull of Y.

Theorem (Mishra, Schwartz, and Sharir): For any surface not a surface of revolution, GRASP yields a grasp with at most 6 fingers in the plane, at most 12 fingers in three space.

In the absence of coincidences among the initial sampling of contact normals, how many fingers will GRASP terminate with?

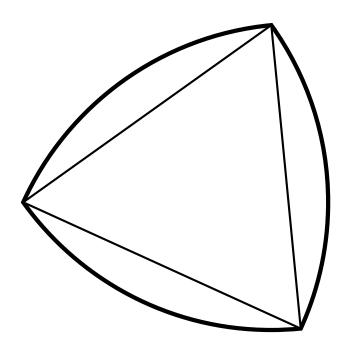


## **Problem**

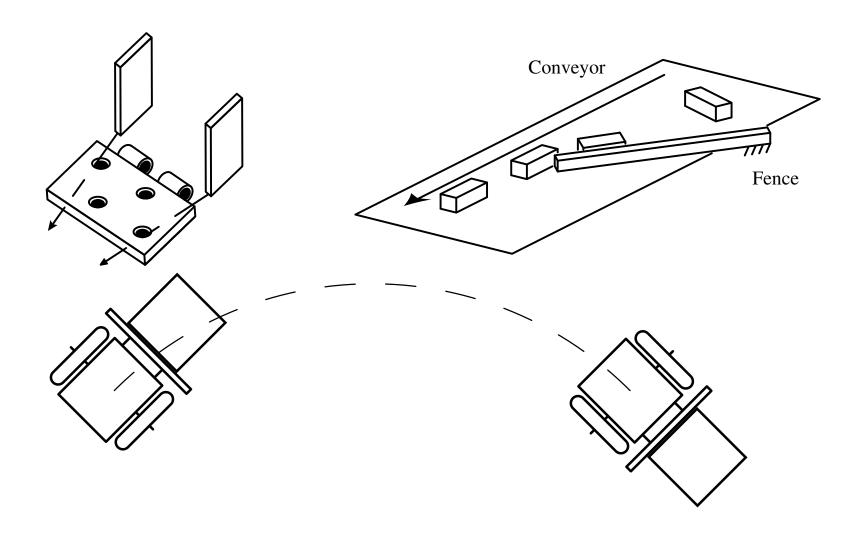
Reuleaux's triangle is a figure of constant diameter. Each edge is a circular arc centered on the opposite vertex.

If only parallel jaw grippers are used, show that six fingers are required for frictionless form closure.

Construct a four-finger grasp. (Hint: don't use parallel jaw grippers!)



# **Examples of pushing**



Lecture 20.

Mechanics of Manipulation – p.14

# **Pushing**

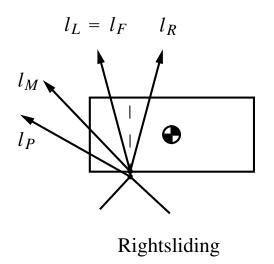
Can we predict direction of rotation?

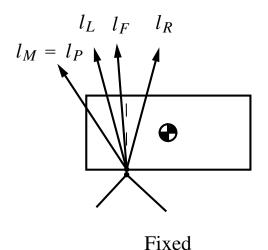
**Line of pushing**  $l_P$  defined along vel of point in pusher.

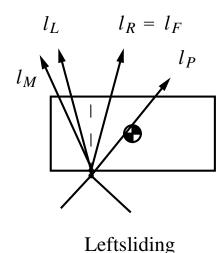
**Line of motion**  $l_M$  defined along vel of point in slider.

**Line of force**  $l_F$  defined as usual.

Two edges of friction cone  $l_L$  and  $l_R$ .







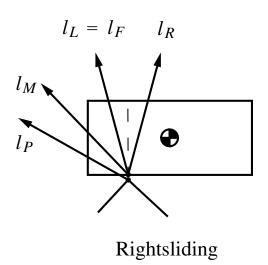
## Which way will it turn?

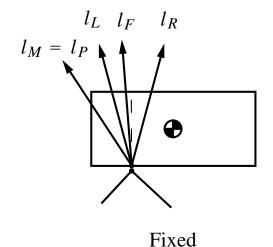
Easy to predict from  $l_M$  or from  $l_F$ , but what you *know* is  $l_L$ ,  $l_R$ , and  $l_P$ .

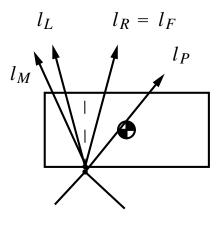
Main result:  $l_L$ ,  $l_R$ , and  $l_P$  vote on rotation direction.

First:  $l_M$  dictates rotation direction.

Second:  $l_F$  dictates rotation direction.







Leftsliding

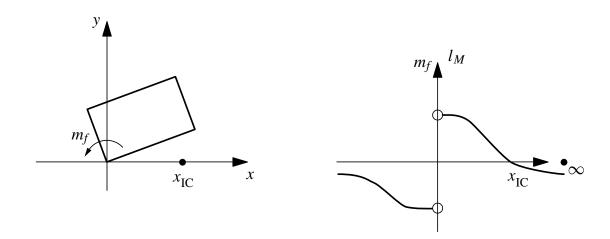
## Line of motion dictates

Theorem: For quasistatic pushing of a rigid body in the plane, with uniform coefficient of friction, the line of motion dictates the rotation direction.

Let y-axis be line of motion, let origin be contact point, let  $x_{\rm IC}$  be IC coordinate, let  $m_f(x_{\rm IC})$  be frictional moment as function of IC.

Show  $m_f(x_{\rm IC})$  is monotone decreasing.

Look at values at  $0^+$ ,  $0^-$ ,  $\infty$ , apply intermediate value theorem.



## Line of force dictates . . .

Theorem: For quasistatic pushing of a rigid body in the plane, with uniform coefficient of friction, the line of force dictates the rotation direction.

### Proof:

Choose origin at center of friction, construct limit surface.

Normals at  $f_x$ - $f_y$  plane are horizontal.

By convexity, normals in upper half point up, in lower half point down.

# **Voting theorem**

Theorem: For quasistatic pushing of a planar rigid body with uniform coefficient of friction, rotation direction is determined by a vote  $l_P$ ,  $l_L$ , and  $l_R$ .

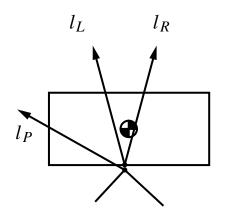
Construct voting tree.

If edges of friction agree, then so does line of force, and theorem follows.

Consider case where edges do not agree.

 $l_L$  votes -,  $l_R$  votes +, and  $l_P$  votes -. The majority is -.

Assume positive rotation. So  $l_F$  and  $l_M$  would vote + by previous theorems. If  $l_M$  is right of  $\mathbf{r}_0$  then it is right of  $l_P$ , so we have right sliding. So  $l_F = l_L$ : a contradiction.



## The voting theorem really works.

Demo on overhead.

It tells you which way it turns but

not how fast, and

not about what IC.

Very useful when pushing with a translating edge.

### Chapter 1 Manipulation 1

- 1.1 Case 1: Manipulation by a human 1
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- 1.3 Issues in manipulation 5
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- 1.5 Bibliographic notes 8 Exercises 8

#### Chapter 2 Kinematics 11

- 2.1 Preliminaries 11
- 2.2 Planar kinematics 15
- 2.3 Spherical kinematics 20
- 2.4 Spatial kinematics 22
- 2.5 Kinematic constraint 25
- 2.6 Kinematic mechanisms 34
- 2.7 Bibliographic notes 36 Exercises 37

### Chapter 3 Kinematic Representation 41

- 3.1 Representation of spatial rotations 41
- 3.2 Representation of spatial displacements 58
- 3.3 Kinematic constraints 68
- 3.4 Bibliographic notes 72 Exercises 72

#### Chapter 4 Kinematic Manipulation 77

- 4.1 Path planning 77
- 4.2 Path planning for nonholonomic systems 84
- 4.3 Kinematic models of contact 86
- 4.4 Bibliographic notes 88
  Exercises 88

### Chapter 5 Rigid Body Statics 93

- 5.1 Forces acting on rigid bodies 93
- 5.2 Polyhedral convex cones 99
- 5.3 Contact wrenches and wrench cones 102
- 5.4 Cones in velocity twist space 104
- 5.5 The oriented plane 105
- 5.6 Instantaneous centers and Reuleaux's method 109
- 5.7 Line of force; moment labeling 110
- 5.8 Force dual 112
- 5.9 Summary 117
- 5.10 Bibliographic notes 117
  Exercises 118

### Chapter 6 Friction 121

- 6.1 Coulomb's Law 121
- 6.2 Single degree-of-freedom problems 123
- 6.3 Planar single contact problems 126
- 6.4 Graphical representation of friction cones 127
- 6.5 Static equilibrium problems 128
- 6.6 Planar sliding 130
- 6.7 Bibliographic notes 139 Exercises 139

### Chapter 7 Quasistatic Manipulation 143

- 7.1 Grasping and fixturing 143
- 7.2 Pushing 147
- 7.3 Stable pushing 153
- 7.4 Parts orienting 162
- 7.5 Assembly 168
- 7.6 Bibliographic notes 173 Exercises 175

#### Chapter 8 Dynamics 181

- 8.1 Newton's laws 181
- 8.2 A particle in three dimensions 181
- 8.3 Moment of force; moment of momentum 183
- 8.4 Dynamics of a system of particles 184
- 8.5 Rigid body dynamics 186
- 8.6 The angular inertia matrix 189
- 8.7 Motion of a freely rotating body 195
- 8.8 Planar single contact problems 197
- 8.9 Graphical methods for the plane 203
- 8.10 Planar multiple-contact problems 205
- 8.11 Bibliographic notes 207
  Exercises 208

### Chapter 9 Impact 211

- 9.1 A particle 211
- 9.2 Rigid body impact 217
- 9.3 Bibliographic notes 223
  Exercises 223

### Chapter 10 Dynamic Manipulation 225

- 10.1 Quasidynamic manipulation 225
- 10.2 Briefly dynamic manipulation 229
- 10.3 Continuously dynamic manipulation 230
- 10.4 Bibliographic notes 232 Exercises 235

Appendix A Infinity 237

Lecture 20. Mechanics of Manipulation - p.21