



HASIL KALIBRASI ALAT UKUR LIMIT GAUGE
M/C CRANK CASE -L
 PLANT 3A CIKARANG GEDUNG. G

PERIODE	JULI - SEPT - 2014
KODE WARNA	KUNING
TANGGAL	06-JUNI-2013
ACUAN KALIBRASI	ULM
TEMP. KALIBRASI	20°C
CHECK BY	APPROVAL
SUYAMTO	ARI BUDI SUSILO

NO	KODE DATA BASE ALAT UKUR	NAMA ALAT UKUR	MENSIALAT UKUR		DIMENSI NOMINAL				HASIL KALIBRASI		KETERANGAN
					mm				µm		
					GO		NOT GO		GO	NOT GO	
1	25G-CASE-DPG-011	Depth Plug Gauge	Ø 5.45	+0.12 0	5,450	+0.006 ~ +0.013	5,570	-0.007 ~ 0	10.8	111.1	OK (A206075)
2	25G-CASE-DPG-043	Depth Plug Gauge	Ø 5.45	+0.12 0	5,450	+0.006 ~ +0.013	5,570	-0.007 ~ 0	8.0	-5.0	OK (A206076)
3	25G-CASE-DPG-050	Depth Plug Gauge	Ø 5.45	+0.12 0	5,450	+0.006 ~ +0.013	5,570	-0.007 ~ 0	10.4	-2.8	OK (A206077)
4	KZR-CASE-DPG-003	Depth Plug Gauge	8H8	±0.022 0	8,000	+0.001~+0.003	8,022	-0.002~0	3.0	0,0	OK (A187190)
5	KZR-CASE-DPG-004	Depth Plug Gauge	Ø 5.5	+0.07 -0.02	5,500	+0.008~+0.017	5,700	-0.009~0	12.1	-5.7	OK (A187191)
6	KZR-CASE-DPG-010	Depth Plug Gauge	Ø 5.5	+0.07 -0.02	5,500	+0.008~+0.017	5,700	-0.009~0	13.1	-5.3	OK (A187195)
7	KZR-CASE-DPG-011	Depth Plug Gauge	Ø 5.5	+0.07 -0.02	5,500	+0.008~+0.017	5,700	-0.009~0	15.1	-5.5	OK (A187196)
8	KZR-CASE-DPG-016	Depth Plug Gauge	Ø 5.5	+0.07 -0.02	5,500	+0.008~+0.017	5,700	-0.009~0	12.1	-5.7	OK (A187199)
9	KZR-CASE-DPG-017	Depth Plug Gauge	Ø 7.3	+0.2 0	7,300	+0.008~+0.017	7,500	-0.009~0	11.6	-7.4	OK (A187200)
10	KZR-CASE-DPG-025	Depth Plug Gauge	Ø 9.3	+0.2 0	9,300	+0.008~+0.017	9,500	-0.009~0	15.3	-4.7	OK (A187205)
11	KZR-CASE-DPG-026	Depth Plug Gauge	Ø 9.3	+0.2 0	9,300	+0.008~+0.017	9,500	-0.009~0	12.1	-4.3	OK (A187206)