

4

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SAMPLE FABRICATION/ASSEMBLY PROCESS	
STOCK DESC/DIMS	6063 Aluminium Bar 1/2" x 1" x 4'
1. cut aluminum bar to 4" length with band saw 2. mill sides to legth of 3.5" 3. mark and centerpuch holes 4. drill hole for 1/4-20 thread with #7 drill 5. drill holes for 1-64 thread with #53 drill 6. cut 1/4-20 thread 7. cut 1-64 thread	

B

B

A

A

DRAWN BY Felix Lasch		DATE 11/21/2019			
APPROVALS:		STOCK VENDOR INFO:		MCMaster-Carr 89755k11	
AU EMAIL		SINGNATURE		UNLESS OTHERWISE SPECIFIED:	
				CARELESS BRONCOS	
		DIMENSIONS ARE IN INCHES		MATERIAL: 6063-T5	
		ANGLES ARE IN DEGREES		TITLE/DESC: Connection Front Suspension	
		3rd Angle Projection		FILE NAME: Connection Front Suspension	
		TOLERANCES:		DWG. #: P-002	
		ANGULAR ± 1°		REV #: A	
		FRACTIONAL ± 1/8"		SCALE: 1:1	
		ONE PLACE DECIMAL ±0.1"		SIZE B	
		TWO PLACE DECIMAL ±0.05"		SHEET 1 OF 1	
		THREE PLACE DECIMAL ±0.005"			

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