

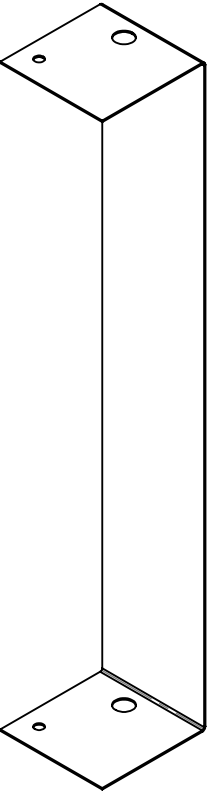
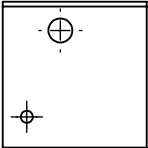
4

3

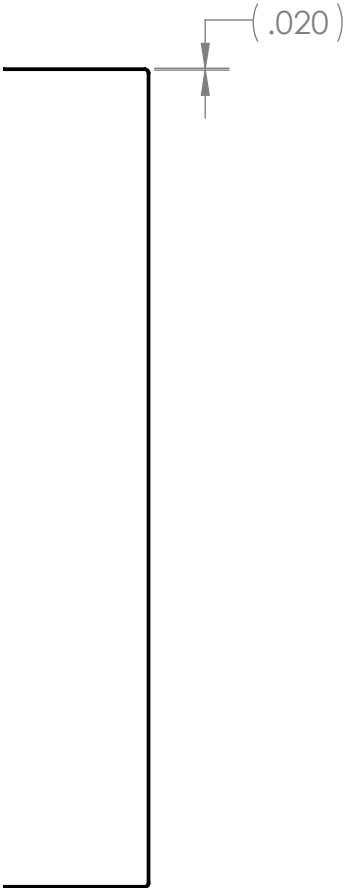
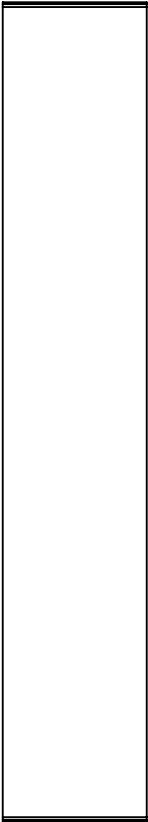
2

1

| SAMPLE FABRICATION/ASSEMBLY PROCESS | |
|-------------------------------------|--|
| STOCK DESC/DIMS | 12 in. x 24 in. Leathergrain Aluminum Sheet in Silver |
| 1. | Cut a strip of material from the sheet of proper dimensions with a band saw |
| 2. | Drill the holes using a power drill |
| 3. | Sand the edges using silicon carbide sandpaper |
| 4. | Bend the strip, by using the procedure of heat bending, according to the given tollerances |



1:2 Refence
Just for scale



| | | | |
|------------------------------|-------------------|---|--------------|
| DRAWN BY Giampietro Nigro | DATE 12/5/2019 | STOCK VENDOR INFO: Home Depot Model # 56030 | |
| APPROVALS: | | CARELESS BRONCOS | |
| AU EMAIL | SINGNATURE | MATERIAL: Leathergrain Aluminum Sheet in Silver | |
| | | TITLE/DESC: Split frame 2 | |
| | | FILE NAME: Frame2 | |
| | | DWG. #: | REV #:A |
| | | SCALE: 1:2 | SHEET 2 OF 2 |
| | | SIZE B | |
| | | TOLERANCES: | |
| | | ANGULAR | ± 1° |
| | | FRACTIONAL | ± 1/8" |
| | | ONE PLACE DECIMAL | ± 0.1" |
| | | TWO PLACE DECIMAL | ± 0.05" |
| | | THREE PLACE DECIMAL | ± 0.005" |

3

2

1

B

B

A

A