

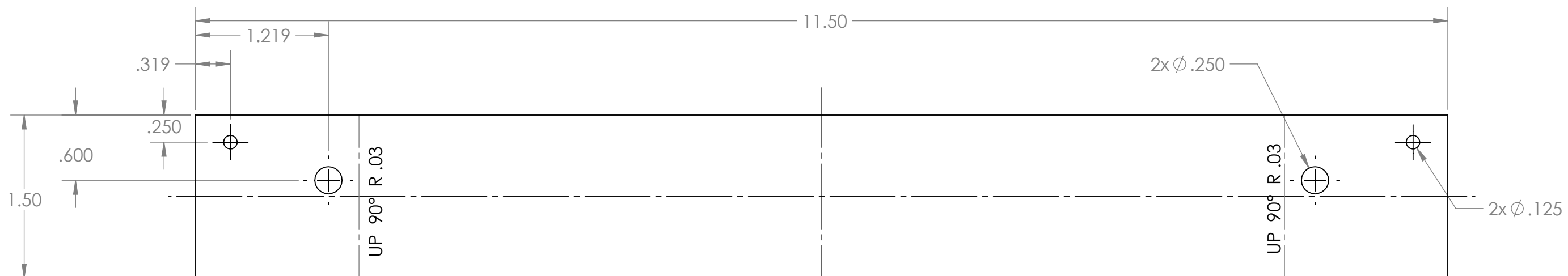
4

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1

SAMPLE FABRICATION/ASSEMBLY PROCESS	
STOCK DESC/DIMS	12 in. x 24 in. Leathergrain Aluminum Sheet in Silver
1.	Cut a strip of material from the sheet of proper dimensions with a band saw
2.	Drill the holes using a power drill
3.	Sand the edges using silicon carbide sandpaper
4.	Bend the strip, by using the procedure of heat bending, according to the given tolerances



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2

1

DRAWN BY Giampietro Nigro		DATE 11/18/2019	
APPROVALS:		STOCK VENDOR INFO: Home Depot Model # 56030	
AU EMAIL	SINGNATURE	UNLESS OTHERWISE SPECIFIED:	
		CARELESS BRONCOS	
		DIMENSIONS ARE IN INCHES	
		MATERIAL: Leathergrain Aluminum Sheet in Silver	
		ANGLES ARE IN DEGREES	
		TITLE/DESC: Split frame 2	
		3rd Angle Projection	
		TOLERANCES:	
		ANGULAR ± 1°	
		FRACTIONAL ± 1/8"	
		ONE PLACE DECIMAL ±0.1"	
		TWO PLACE DECIMAL ±0.05"	
		THREE PLACE DECIMAL ±0.005"	
		FILE NAME: Frame2_Unfolded	
		DWG. #: P-001	REV #: A
		SCALE: 1:1	SHEET 1 OF 2
		SIZE B	