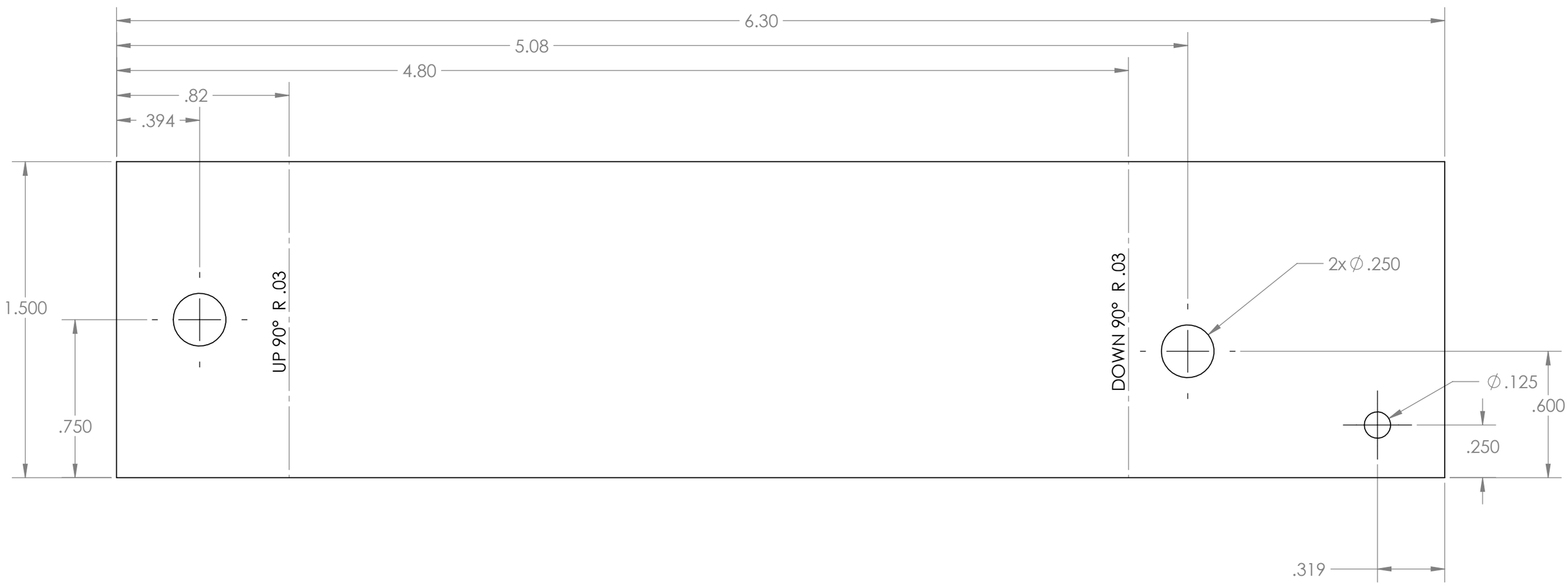
SAMPLE FABRICATION/ASSEMBLY PROCESS	
STOCK DESC/DIMS	12 in. x 24 in. Leathergrain Aluminum Sheet in Silver

1. Cut a strip of material from the sheet of proper dimensions with a band saw
2. Drill the holes using a power drill
3. Sand the edges using silicon carbide sandpaper
4. Bend the strip, by using the procedure of heat bending, according to the given tollerances



DRAWN BY	DATE
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APPROVALS:	
AU EMAIL	SINGNATURE

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
ANGLES ARE IN DEGREES
3rd Angle Projection

TOLERANCES:

ANGULAR	± 1°
FRACTIONAL	±1/8"
ONE PLACE DECIMAL	±0.1"
TWO PLACE DECIMAL	±0.05"
THREE PLACE DECIMAL	±0.005"

STOCK VENDOR INFO:	Home Depot Model # 56030	
Careless Broncos		
MATERIAL: Leathergrain Aluminum Sheet in Silver		
TITLE/DESC:	Split frame 1 Rear	
FILE NAME:	Frame1_Unfolded Rear	
DWG. #:	P-001	REV #: D
SCALE: 2:1	SIZE B	SHEET 1 OF 2

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