

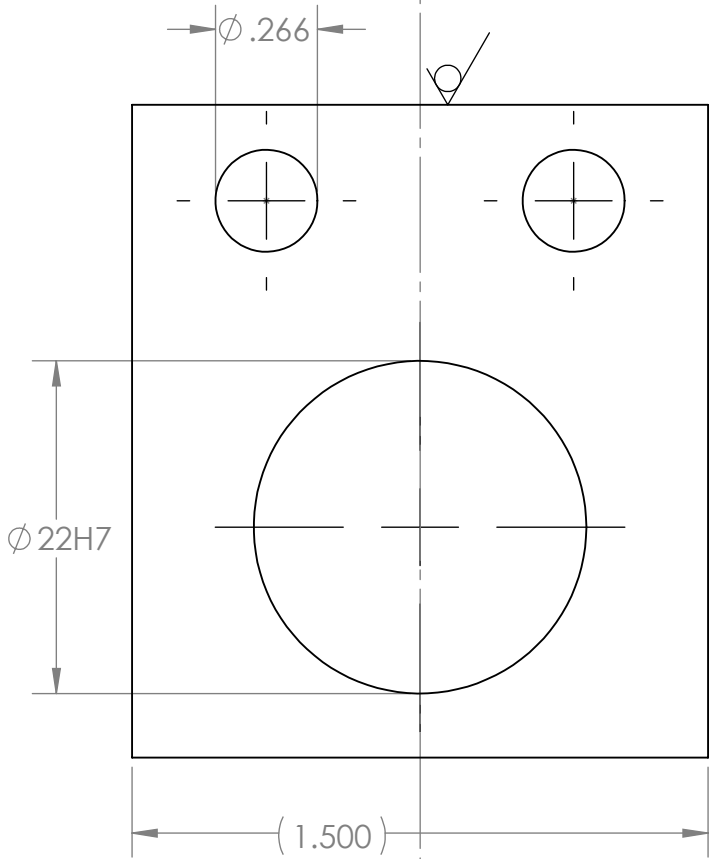
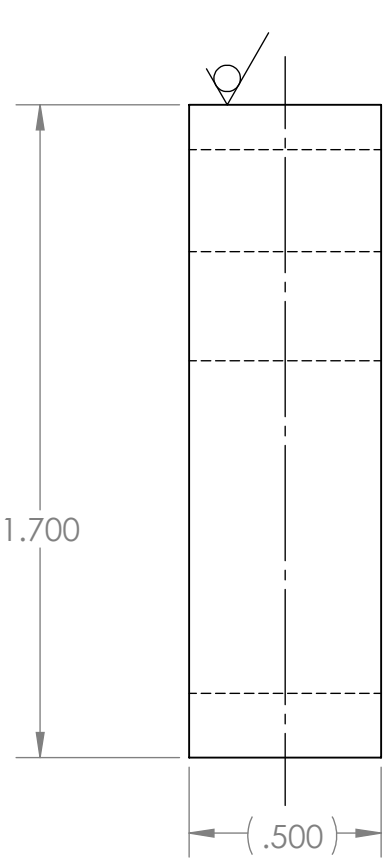
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SAMPLE FABRICATION/ASSEMBLY PROCESS	
STOCK DESC/DIMS	6063 Aluminium Bar 1/2" x 1" x 4'
1. Cut material to 2" length 2. mill material to length of 1.7" 3. mark position of holes 4. center punch holes 5. drill 0.266" holes 6. drill 0.59" hole for fitting with 5564 drill 7. ream fitting with 22H7 reamer	



DRAWN BY Felix Lasch	DATE 11/9/2019	STOCK VENDOR INFO: McMaster-Carr 89755K11	
APPROVALS:		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES ANGLES ARE IN DEGREES 3rd Angle Projection	
AU EMAIL	SINGNATURE	Careless Broncos	
		MATERIAL: 6063-T5	
		TITLE/DESC: Front Suspension	
		TOLERANCES: ANGULAR $\pm 1^\circ$ FRACTIONAL $\pm 1/8"$ ONE PLACE DECIMAL $\pm 0.1"$ TWO PLACE DECIMAL $\pm 0.05"$ THREE PLACE DECIMAL $\pm 0.005"$	
		FILE NAME:	suspension front
		DWG. #:	P-001
		REV #:	
		SCALE: 2:1	SIZE B
		SHEET 1 OF 1	

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