SAMPLE FABRICATION/ASSEMBLY PROCESS	
STOCK DESC/DIMS	12 in. x 24 in. Leathergrain Aluminum Sheet in Silver

1. Cut a strip of material from the sheet of proper dimensions with a band saw
2. Drill the holes using a power drill
3. Sand the edges using silicon carbide sandpaper
4. Bend the strip, by using the procedure of heat bending, according to the given tollerances

DRAWN BY	DATE
Giampietro Nigro	12/5/2019
APPROVALS:	
AU EMAIL	SINGNATURE

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
ANGLES ARE IN DEGREES
3rd Angle Projection

TOLERANCES:

ANGULAR	± 1°
FRACTIONAL	±1/8"
ONE PLACE DECIMAL	±0.1"
TWO PLACE DECIMAL	±0.05"
THREE PLACE DECIMAL	±0.005"

STOCK VENDOR INFO:	Home Depot Model # 56030	
Careless Broncos		
MATERIAL: Leathergrain Aluminum Sheet in Silver		
TITLE/DESC:	Split frame 1 Front	
FILE NAME:	Frame1_Unfolded Front	
DWG. #:	P-028	REV #: D
SCALE: 2:1	SIZE B	SHEET 1 OF 2

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