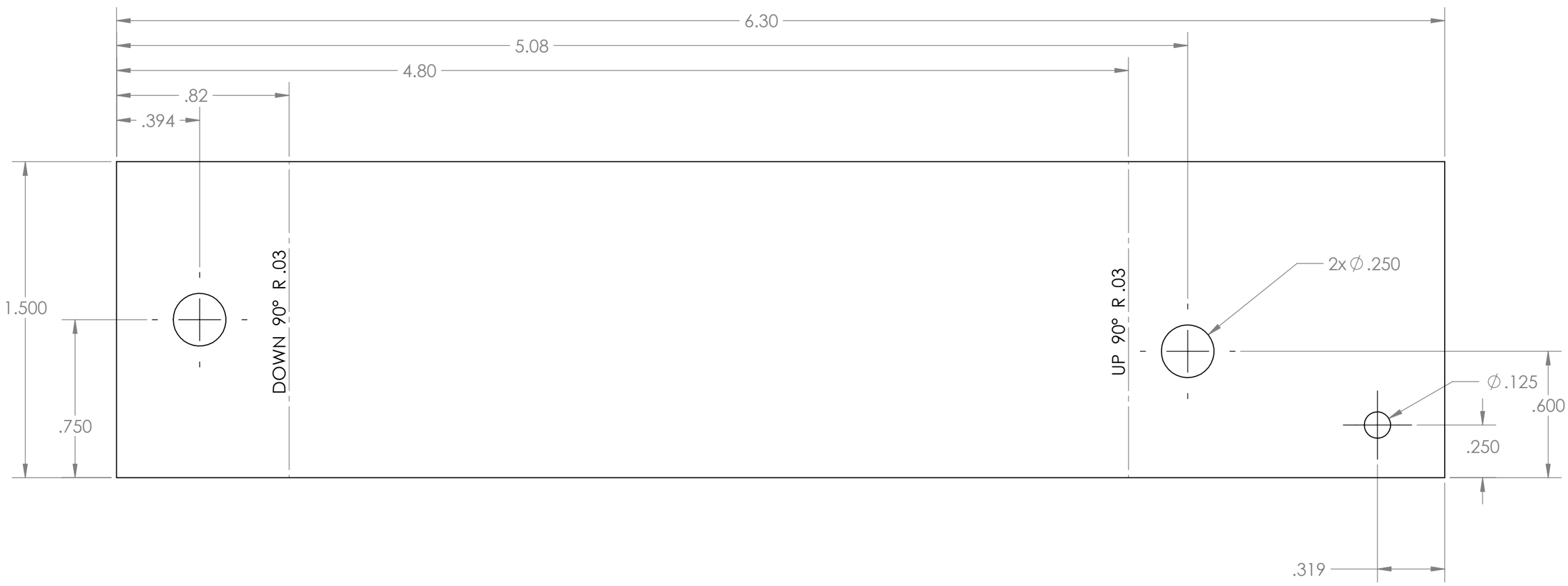
| SAMPLE FABRICATION/ASSEMBLY PROCESS | |
|---|---|
| STOCK DESC/DIMS | 12 in. x 24 in. Leathergrain Aluminum Sheet in Silver |

1. Cut a strip of material from the sheet of proper dimensions with a band saw
2. Drill the holes using a power drill
3. Sand the edges using silicon carbide sandpaper
4. Bend the strip, by using the procedure of heat bending, according to the given tollerances




| DRAWN BY | DATE |
|---|---|
| Giampietro Nigro | 11/18/2019 |
| APPROVALS: | |
| AU EMAIL | SINGNATURE |

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
ANGLES ARE IN DEGREES
3rd Angle Projection

**TOLERANCES:**

| | |
|---|---|
| ANGULAR | ± 1° |
| FRACTIONAL | ±1/8" |
| ONE PLACE DECIMAL | ±0.1" |
| TWO PLACE DECIMAL | ±0.05" |
| THREE PLACE DECIMAL | ±0.005" |

| | | |
|---|---|---|
| STOCK VENDOR INFO: | Home Depot Model # 56030 | |
| Careless Broncos | | |
| MATERIAL: Leathergrain Aluminum Sheet in Silver | | |
| TITLE/DESC: | Split frame 1 Front | |
| FILE NAME: | Frame1_Unfolded Front | |
| DWG. #: | P-001 | REV #: D |
| SCALE: 2:1 | SIZE B | SHEET 1 OF 2 |

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