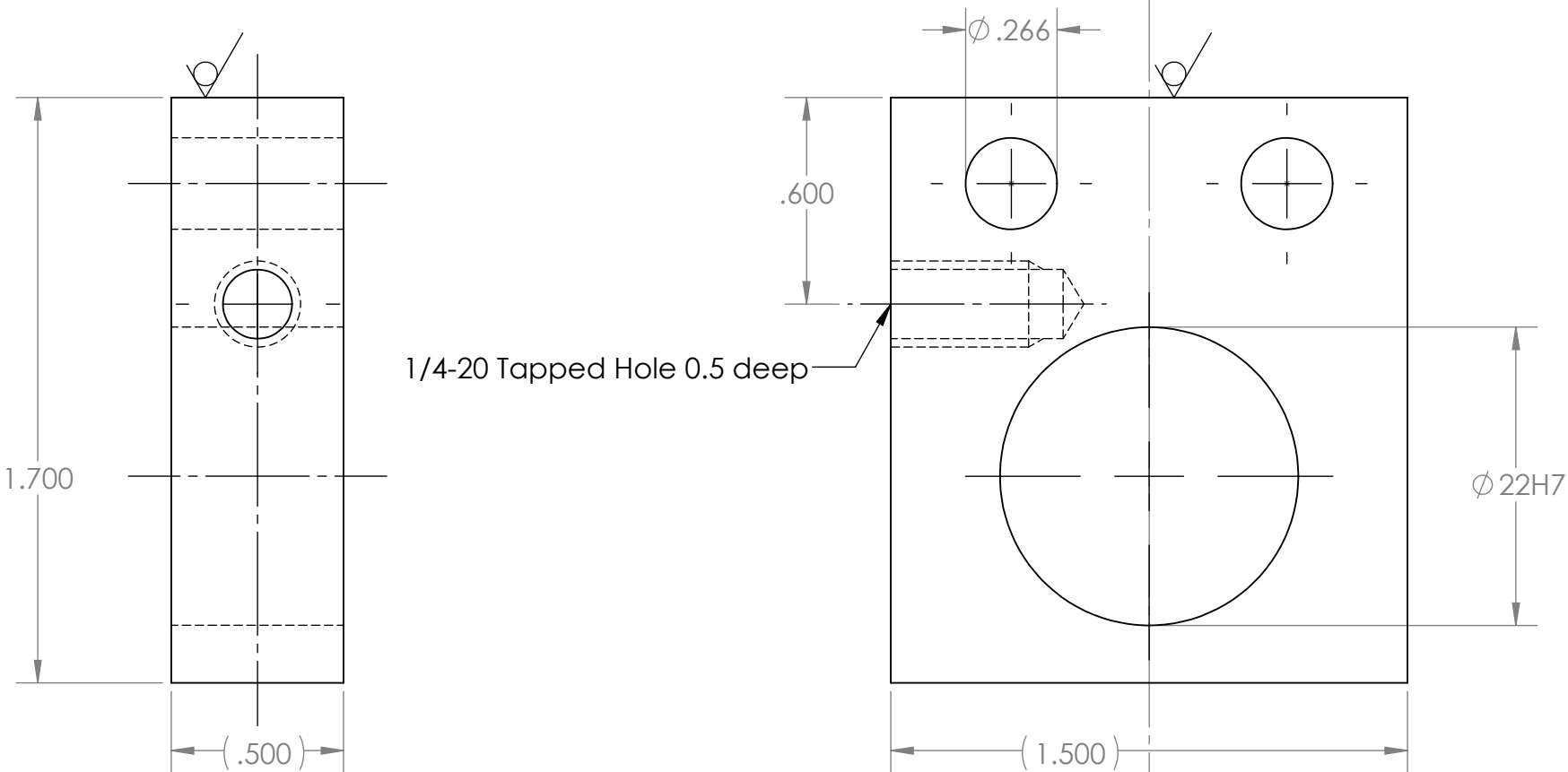


SAMPLE FABRICATION/ASSEMBLY PROCESS	
STOCK DESC/DIMS	6063 Aluminium Bar 1/2" x 1" x 4'
1. Cut material to 2" length 2. mill material to length of 1.7" 3. mark position of holes 4. center punsh holes 5. drill 0.266" holes 6. drill hole for 1/4-20 thread with #7 drill 7. drill 0.59" hole for fitting with 5564 drill 8. ream fitting with 22H7 reamer	



DRAWN BY Felix Lasch	DATE 11/17/2019	STOCK VENDOR INFO: McMaster-Carr 89755K11		
APPROVALS:		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES ANGLES ARE IN DEGREES 3rd Angle Projection		
AU EMAIL	SINGNATURE	Careless Broncos		
		MATERIAL: 6063-T5		
		TITLE/DESC: Suspension Front		
		FILE NAME: Suspension Front		
		DWG. #:	P-001	REV #:
		SCALE: 2:1	SIZE B	SHEET 1 OF 1