

SAMPLE FABRICATION/ASSEMBLY PROCESS	
STOCK DESC/DIMS	12 in. x 24 in. Leathergrain Aluminum Sheet in Silver
1.	Cut a strip of material from the sheet of proper dimensions with a band saw
2.	Drill the holes using a power drill
3.	Sand the edges using silicon carbide sandpaper
4.	Bend the strip, by using the procedure of heat bending, according to the given tollerances



DRAWN BY Giampietro Nigro	DATE 12/5/2019	STOCK VENDOR INFO: Home Depot Model # 56030	
APPROVALS:		CARELESS BRONCOS	
AU EMAIL	SIGNATURE	MATERIAL: Leathergrain Aluminum Sheet in Silver	
		TITLE/DESC: Split frame 1 Rear	
		FILE NAME: Frame1_Unfolded Rear	
		DWG. #:	P-029 REV #:D
		SCALE: 2:1	SIZE B SHEET 1 OF 2
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES ANGLES ARE IN DEGREES 3rd Angle Projection			
TOLERANCES:			
ANGULAR	± 1°		
FRACTIONAL	± 1/8"		
ONE PLACE DECIMAL	± 0.1"		
TWO PLACE DECIMAL	± 0.05"		
THREE PLACE DECIMAL	± 0.005"		