

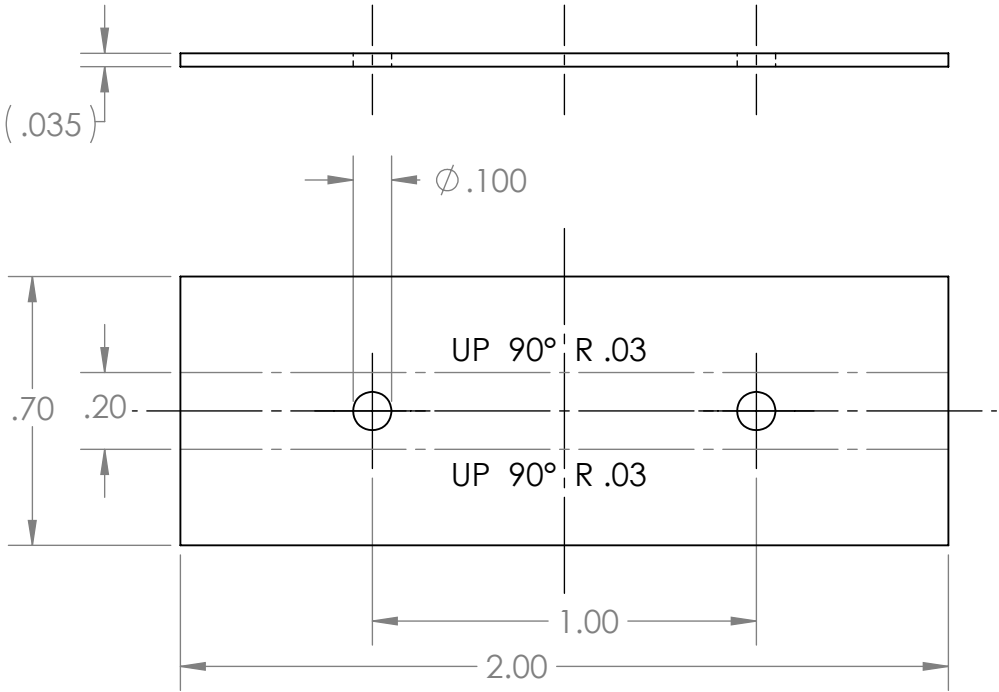
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| SAMPLE FABRICATION/ASSEMBLY PROCESS | |
|---|---------------------------------------|
| STOCK DESC/DIMS | 1075 Spring Steel Sheet 8"x12"x0.035" |
| 1. cut sheet metal to desired lenght 2. burring all sides with belt grinder 3. mark and centerpunch holes 4. drill 0.1" holes 5. bend sheet metal at given points | |



| | | | |
|-------------------------|--------------------|---|---------------------|
| DRAWN BY Felix Lasch | DATE 11/17/2019 | STOCK VENDOR INFO: McMaster-Carr 9071K73 | |
| APPROVALS: | | UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES ANGLES ARE IN DEGREES 3rd Angle Projection | |
| AU EMAIL | SINGNATURE | Careless Broncos | |
| | | MATERIAL: AISI 1020 | |
| | | TITLE/DESC: Slide Wing Nut | |
| | | FILE NAME: Slide Wing Nut 1 | |
| | | DWG. #: P-004 | REV #: |
| | | SCALE: 2:1 | SIZE B SHEET 1 OF 1 |
| | | TOLERANCES: ANGULAR ± 1° FRACTIONAL ± 1/8" ONE PLACE DECIMAL ± 0.1" TWO PLACE DECIMAL ± 0.05" THREE PLACE DECIMAL ± 0.005" | |

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