

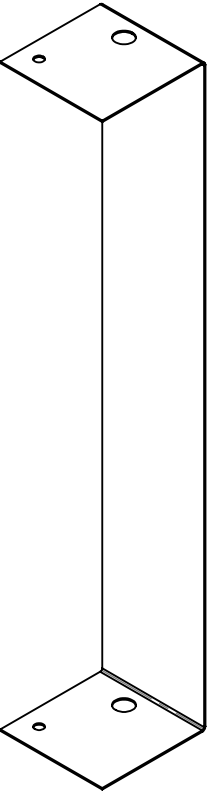
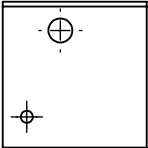
4

3

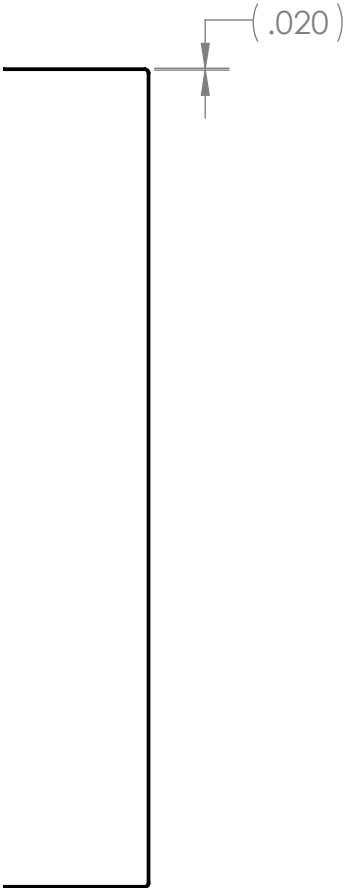
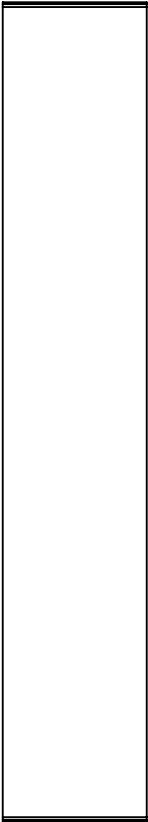
2

1

SAMPLE FABRICATION/ASSEMBLY PROCESS	
STOCK DESC/DIMS	12 in. x 24 in. Leathergrain Aluminum Sheet in Silver
1.	Cut a strip of material from the sheet of proper dimensions with a band saw
2.	Drill the holes using a power drill
3.	Sand the edges using silicon carbide sandpaper
4.	Bend the strip, by using the procedure of heat bending, according to the given tollerances



1:2 Refence  
Just for scale



DRAWN BY Giampietro Nigro	DATE 11/18/2019	STOCK VENDOR INFO: Home Depot Model # 56030	
APPROVALS:		CARELESS BRONCOS	
AU EMAIL	SINGNATURE	MATERIAL: Leathergrain Aluminum Sheet in Silver	
		TITLE/DESC: Split frame 2	
		FILE NAME: Frame2	
		DWG. #:	REV #:A
		SCALE: 1:2	SHEET 2 OF 2
		SIZE B	
		TOLERANCES:	
		ANGULAR	± 1°
		FRACTIONAL	± 1/8"
		ONE PLACE DECIMAL	± 0.1"
		TWO PLACE DECIMAL	± 0.05"
		THREE PLACE DECIMAL	± 0.005"

3

2

1

B

B

A

A