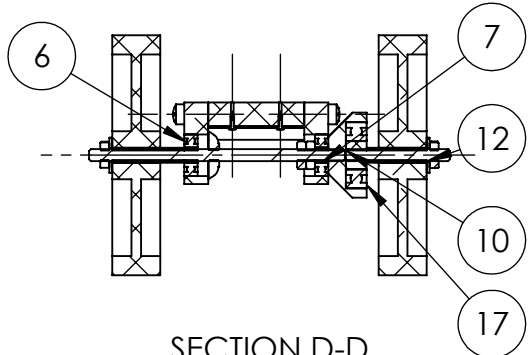
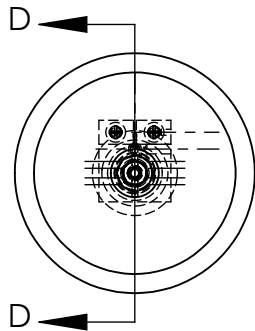
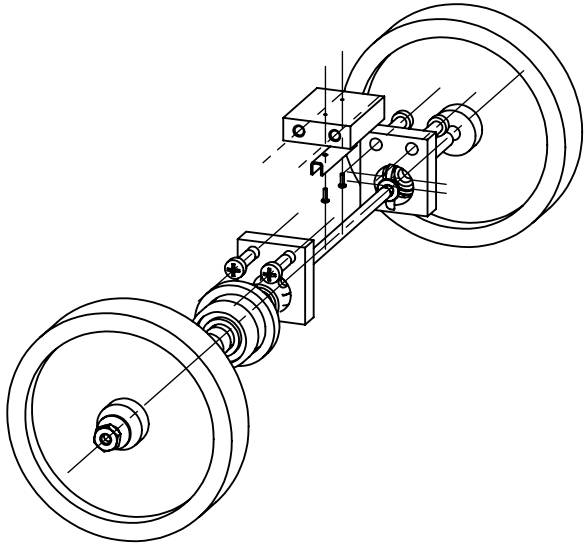
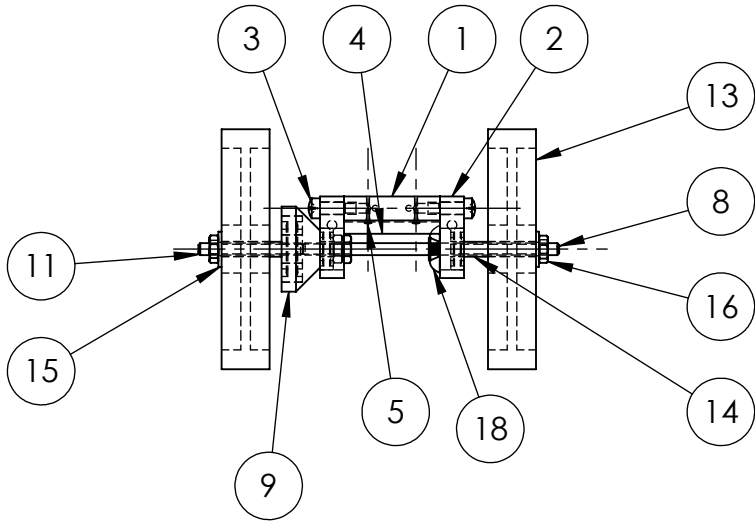


B

A

ITEM NO.	PART NUMBER	QTY.
1	Connection Front Suspension	1
2	suspension front	2
3	CR-FIMS 0.25-20x0.75x0.75-N	4
4	Slide Wing Nut	1
5	SL-BHMS 0.073-64x0.25x0.25-N	2
6	DIN 625 - 608 - 8,SI,NC,8_68	2
7	muffle bearing	2
8	threaded axle front	1
9	Adapter One-Way-Bearing	1
10	muffle one way bearing	1
11	threaded axle right wheel	1
12	muffle wheel right	1
13	Wheel	2
14	muffle wheel left	1
15	Regular FW 0.25	2
16	HHJNUT 0.2500-20-D-N	4
17	DIN 625 - 6202 - 10,SI,NC,10_68	1
18	92771A529	1



SECTION D-D
SCALE 1 : 4

SAMPLE FABRICATION/ASSEMBLY PROCESS	
STOCK DESC/DIMS	SEE BOM
1.	screw togehter Connection Front Suspension(1) and suspension front(2) using screws(3)
2.	push in bearings (7)
3.	screw in Slide Wing Nut(4) with screws(5)
4.	push in muffle bearing(8) in bearings(7)
5.	put wing nut(18) and nuts(17) on (9) while putting threaded axle front through muffle bearing(8)
6.	put Front Wheel(14) on muffle wheel left(15), put them on threaded axle front(9) and fix them in place with nut(17) and washer(16)
7.	screw Adapter One-Way-Bearing on the right side of the threaded axle front, and push One-Way-Bearing(7) in
8.	push in muffle one way bearing(13) in One-Way-Bearing(7) and screw threaded axle right wheel(12) in
9.	push Wheel(14) on muffle wheel right(13), glue it together and screw it on threaded axle right wheel(12)
10.	fix Front Wheel(14) in place with with nut(17) and washer(16)

B

A

DRAWN BY Felix Lasch	DATE 11/17/2019	STOCK VENDOR INFO: SEE PARTS LIST	
APPROVALS:		CARELESS BRONCOS	
AU EMAIL	SIGNATURE	MATERIAL: SEE PARTS LIST	
		TITLE/DESC: Front Axle Assembly	
		FILE NAME: Front Axle Assembly	
		DWG. #: A-001	REV #:
		SCALE: 1:4	SIZE B SHEET 1 OF 1
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES ANGLES ARE IN DEGREES 3rd Angle Projection			
TOLERANCES:			
ANGULAR	± 1°		
FRACTIONAL	± 1/8"		
ONE PLACE DECIMAL	± 0.1"		
TWO PLACE DECIMAL	± 0.05"		
THREE PLACE DECIMAL	± 0.005"		