

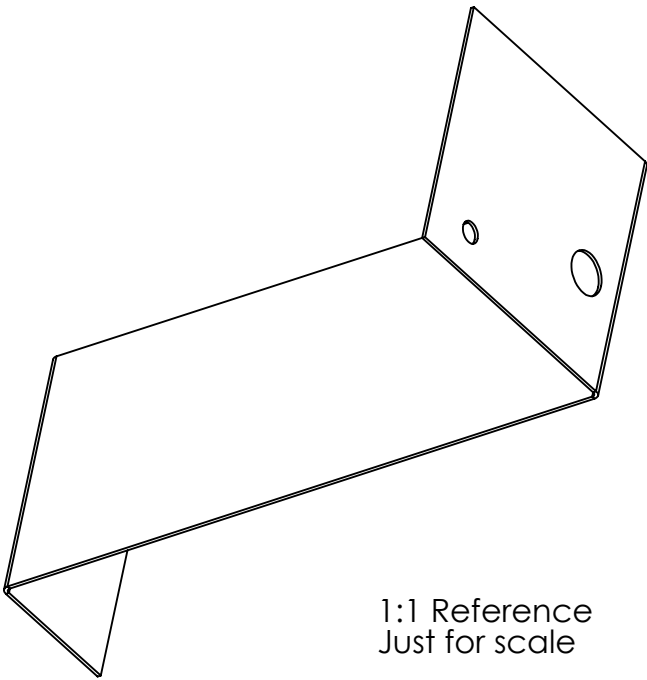
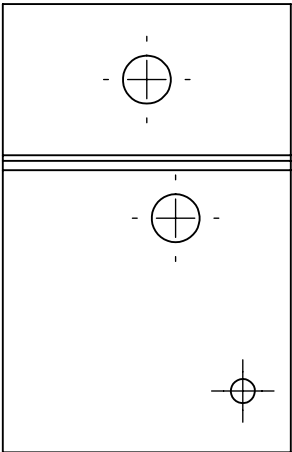
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| SAMPLE FABRICATION/ASSEMBLY PROCESS |  |
|-------------------------------------|--|
| STOCK DESC/DIMS                     | 12 in. x 24 in. Leathergrain Aluminum Sheet in Silver                                      |
| 1.                                  | Cut a strip of material from the sheet of proper dimensions with a band saw                |
| 2.                                  | Drill the holes using a power drill  |
| 3.                                  | Sand the edges using silicon carbide sandpaper   |
| 4.                                  | Bend the strip, by using the procedure of heat bending, according to the given tollerances |



|                              |                   |  |              |
|------------------------------|-------------------|--|--------------|
| DRAWN BY<br>Giampietro Nigro | DATE<br>12/5/2019 | STOCK VENDOR INFO: Home Depot Model # 56030  |              |
| APPROVALS:                   |                   | UNLESS OTHERWISE SPECIFIED:<br>DIMENSIONS ARE IN INCHES<br>ANGLES ARE IN DEGREES<br>3rd Angle Projection |              |
| AU EMAIL                     | SINGNATURE        | Careless Broncos   |              |
|                              |                   | MATERIAL: Leathergrain Aluminum Sheet in Silver  |              |
|                              |                   | TITLE/DESC: Split frame 1 Front  |              |
|                              |                   | FILE NAME:   | Frame1 Front |
|                              |                   | DWG. #:  | P-028        |
|                              |                   | REV #:   | D            |
|                              |                   | SCALE: 1:1   | SIZE B       |
|                              |                   | SHEET 2 OF 2   |              |

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