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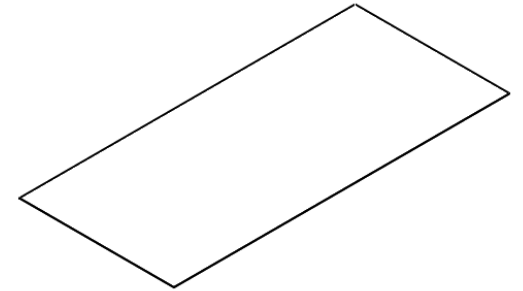
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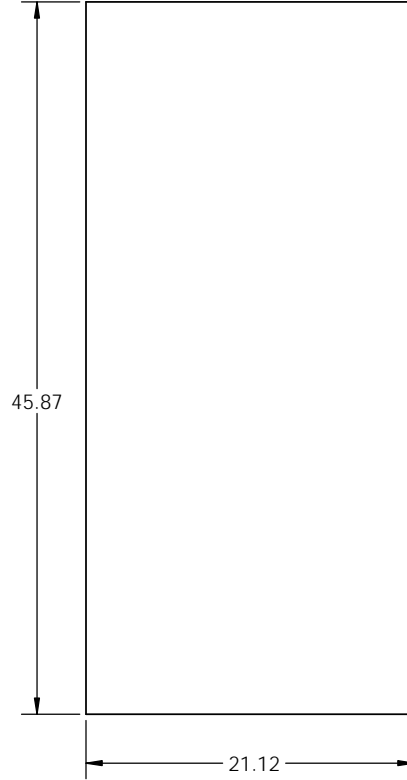
SAMPLE FABRICATION/ASSEMBLY PROCESS

STOCK DESC/DIMS 24 IN. W x 3 FT. L Galvanized Steel Sheet Metal

1. USE A PAIR OF TIN SNIPS TO CUT THE SHEET METAL WITH APPROXIMATE LENGTH AND HEIGHT GIVEN.
2. USE SAND PAPER TO SAND THE EDGES OF THE SHEET OF METAL UNTIL ALL DIMENSIONS ARE WITHIN TOLERANCE.



ISOMETRIC VIEW
FOR REFERENCE ONLY
SCALE 1:12



(.013)

DRAWN BY ANDREW WEIR	DATE 11/19/2019	STOCK VENDOR INFO: LOWE'S MODEL # GVL0108	
APPROVALS:		UNLESS OTHERWISE SPECIFIED:	
AU EMAIL	SIGNATURE	DIMENSIONS ARE IN INCHES	
		ANGLES ARE IN DEGREES	
		3rd Angle Projection	
		TOLERANCES:	
		ANGULAR	± 1°
		FRACTIONAL	± 1/8"
		ONE PLACE DECIMAL	± 0.1"
		TWO PLACE DECIMAL	± 0.13"
		THREE PLACE DECIMAL	± 0.125"
		CARELESS BRONCOS	
		MATERIAL: Galvanized Steel	
		TITLE/DESC: Ramp Top	
		FILE NAME: ramp top	
		DWG. #: P-036	REV #: A
		SCALE: 1:8	SIZE B SHEET 1 OF 2

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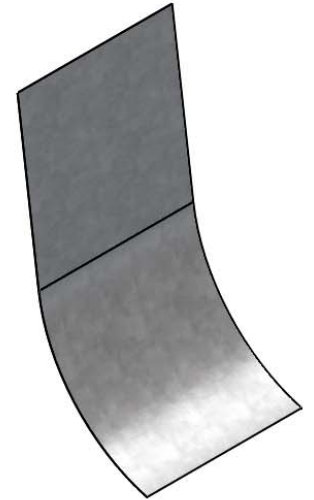
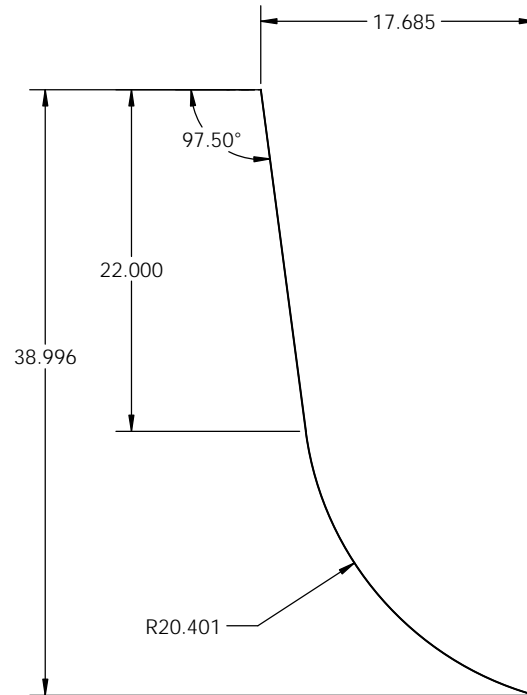
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SAMPLE FABRICATION/ASSEMBLY PROCESS

STOCK DESC/DIMS 24 IN. W x 3 FT. L Galvanized Steel Sheet Metal

1. USE HANDS TO BEND SHEET METAL UNTIL IT IS IN APPROXIMATE POSITION SHOWN.
2. LINE THE SHEET METAL UP TO THE TOP OF THE RAMP, THEN USE PHYSICAL FORCE TO BEND THE METAL UNTIL IT IS FLUSH WITH THE TOP SURFACE OF THE RAMP.



ISOMETRIC VIEW
FOR REFERENCE ONLY
SCALE 1:12

DRAWN BY ANDREW WEIR	DATE 11/19/2019	STOCK VENDOR INFO: LOWE'S MODEL # GVL0108	
APPROVALS:		CARELESS BRONCOS	
AU EMAIL	SIGNATURE	MATERIAL: Galvanized Steel	
		TITLE/DESC: Ramp Top	
		FILE NAME: ramp top	
		DWG. #: P-036	REV #: A
		SCALE: 1:8	SIZE B
			SHEET 2 OF 2

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
ANGLES ARE IN DEGREES
3rd Angle Projection

TOLERANCES:
ANGULAR ± 1°
FRACTIONAL ± 1/8"
ONE PLACE DECIMAL ± 0.1"
TWO PLACE DECIMAL ± 0.13"
THREE PLACE DECIMAL ± 0.125"

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