

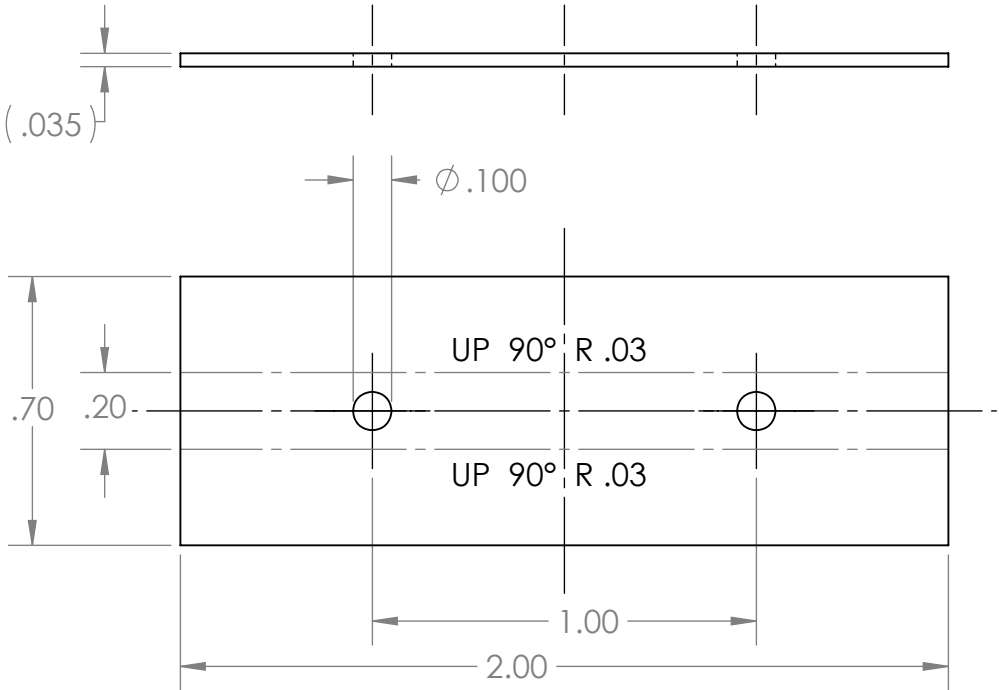
4

3

2

1

SAMPLE FABRICATION/ASSEMBLY PROCESS	
STOCK DESC/DIMS	1075 Spring Steel Sheet 8"x12"x0.035"
1. cut sheet metal to desired length 2. burring all sides with belt grinder 3. mark and centerpunch holes 4. drill 0.1" holes 5. bend sheet metal at given points	



DRAWN BY Felix Lasch	DATE 12/4/2019	STOCK VENDOR INFO: McMaster-Carr 9071K73	
APPROVALS:		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES ANGLES ARE IN DEGREES 3rd Angle Projection	
AU EMAIL	SINGNATURE	Careless Broncos	
		MATERIAL: AISI 1020	
		TITLE/DESC: Slide Wing Nut	
		FILE NAME: Slide Wing Nut 1	
		DWG. #: P-004	REV #: A
		SCALE: 2:1	SIZE B SHEET 1 OF 1
		TOLERANCES: ANGULAR ± 1° FRACTIONAL ± 1/8" ONE PLACE DECIMAL ± 0.1" TWO PLACE DECIMAL ± 0.05" THREE PLACE DECIMAL ± 0.005"	

3

2

1