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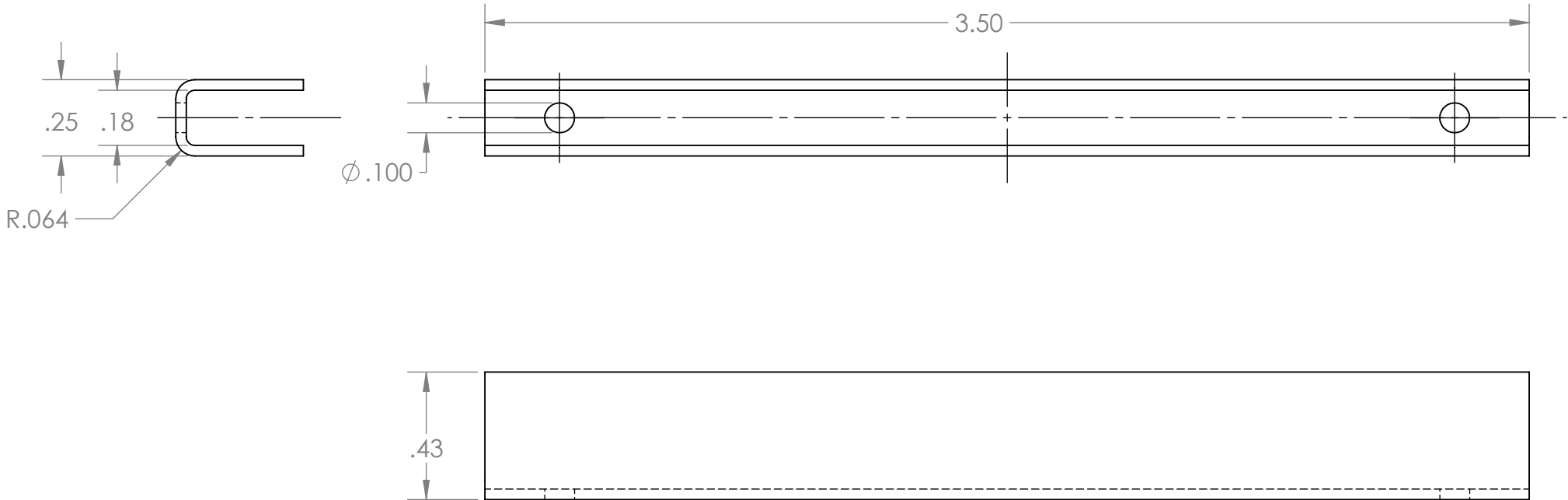
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SAMPLE FABRICATION/ASSEMBLY PROCESS

STOCK DESC/DIMS1075 Spring Steel Sheet 8"x12"x0.035"

1. cut sheet metal to desired lenght
2. burring all sides with belt grinder
3. mark and centerpunch holes
4. drill 0.1" holes
5. bend sheet metal at given points



DRAWN BY Felix Lasch	DATE 11/9/2019	STOCK VENDOR INFO: McMaster-Carr 9071K73		
APPROVALS:		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES ANGLES ARE IN DEGREES 3rd Angle Projection		
AU EMAIL	SINGNATURE	Careless Broncos		
		MATERIAL: AISI 1020		
		TITLE/DESC: Slide Wing Nut		
		FILE NAME: Slide Wing Nut 2		
		DWG. #:	P-004	REV #:
		SCALE: 2:1	SIZE B	SHEET 1 OF 1

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