

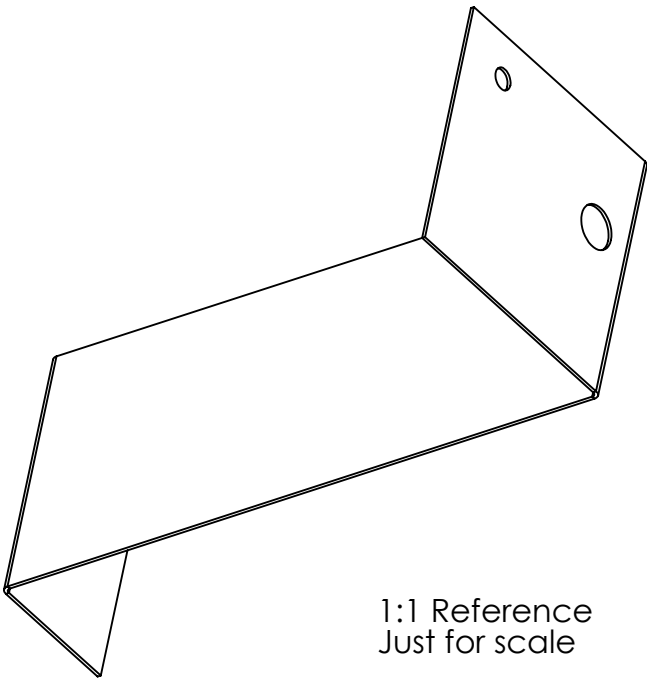
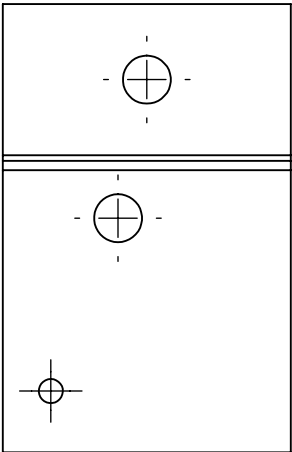
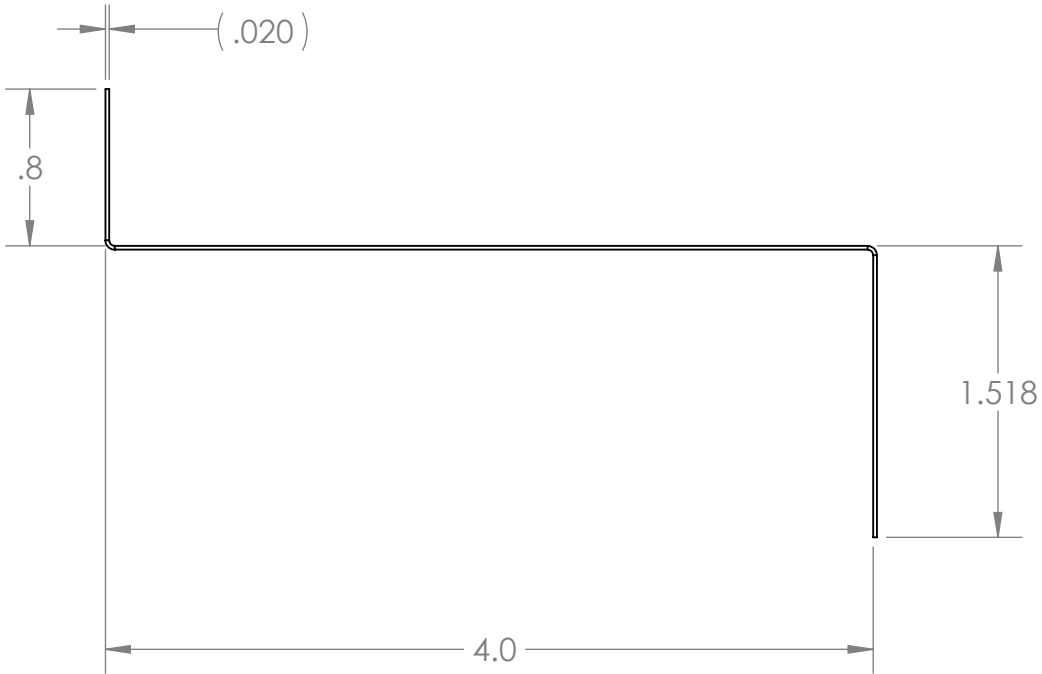
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SAMPLE FABRICATION/ASSEMBLY PROCESS	
STOCK DESC/DIMS	12 in. x 24 in. Leathergrain Aluminum Sheet in Silver
1.	Cut a strip of material from the sheet of proper dimensions with a band saw
2.	Drill the holes using a power drill
3.	Sand the edges using silicon carbide sandpaper
4.	Bend the strip, by using the procedure of heat bending, according to the given tollerances



DRAWN BY Giampietro Nigro	DATE 12/6/2019	STOCK VENDOR INFO: Home Depot Model # 56030	
APPROVALS:		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES ANGLES ARE IN DEGREES 3rd Angle Projection	
AU EMAIL	SINGNATURE	Careless Broncos	
		MATERIAL: Leathergrain Aluminum Sheet in Silver	
		TITLE/DESC: Split frame 1 Rear	
		FILE NAME:	Frame1 Rear
		DWG. #: P-029	REV #: D
		SCALE: 1:1	SIZE B SHEET 2 OF 2
		TOLERANCES: ANGULAR ± 1° FRACTIONAL ± 1/8" ONE PLACE DECIMAL ± 0.1" TWO PLACE DECIMAL ± 0.05" THREE PLACE DECIMAL ± 0.005"	

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