



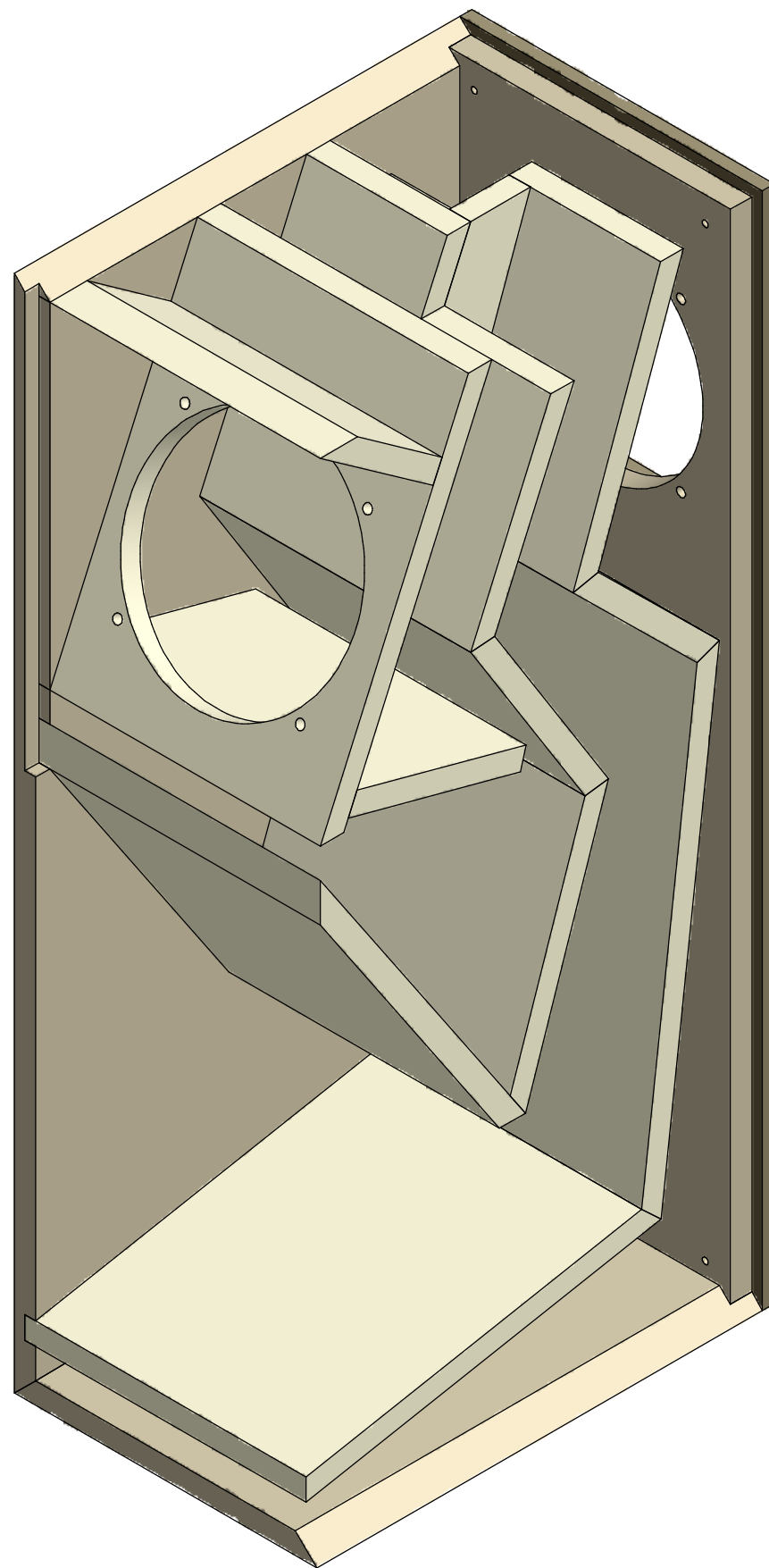
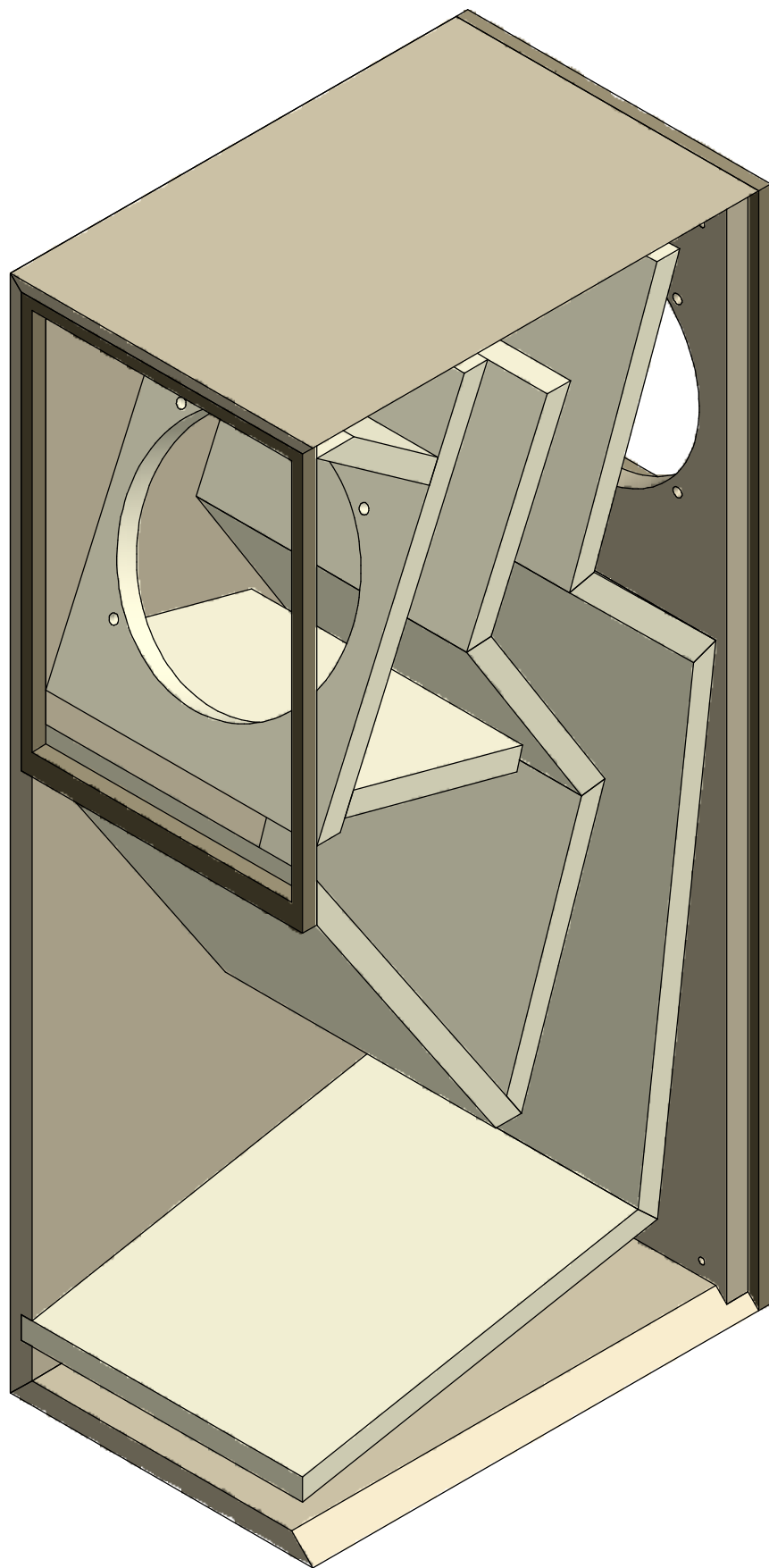
The Bicolor 2000

Build your Legacy

Difficulty: Advanced

Official Plans by Lowther Loudspeakers

Version 0210



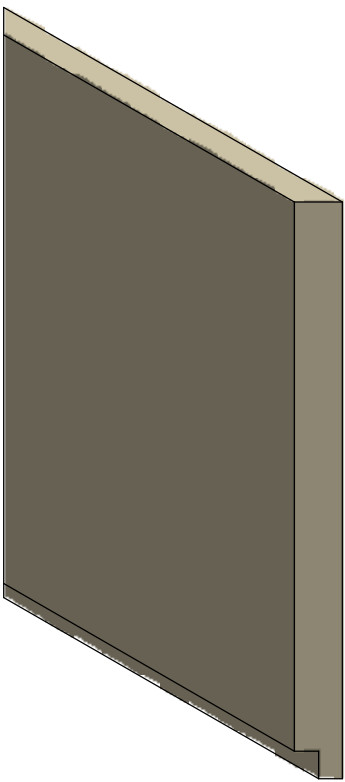
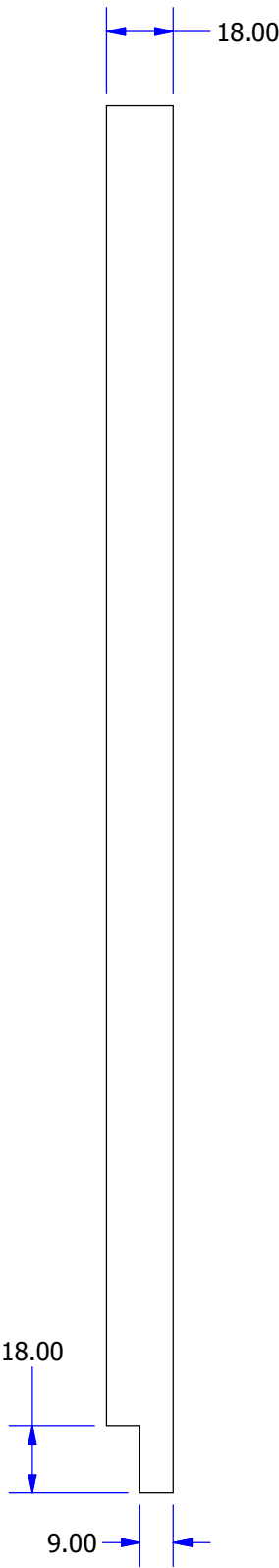
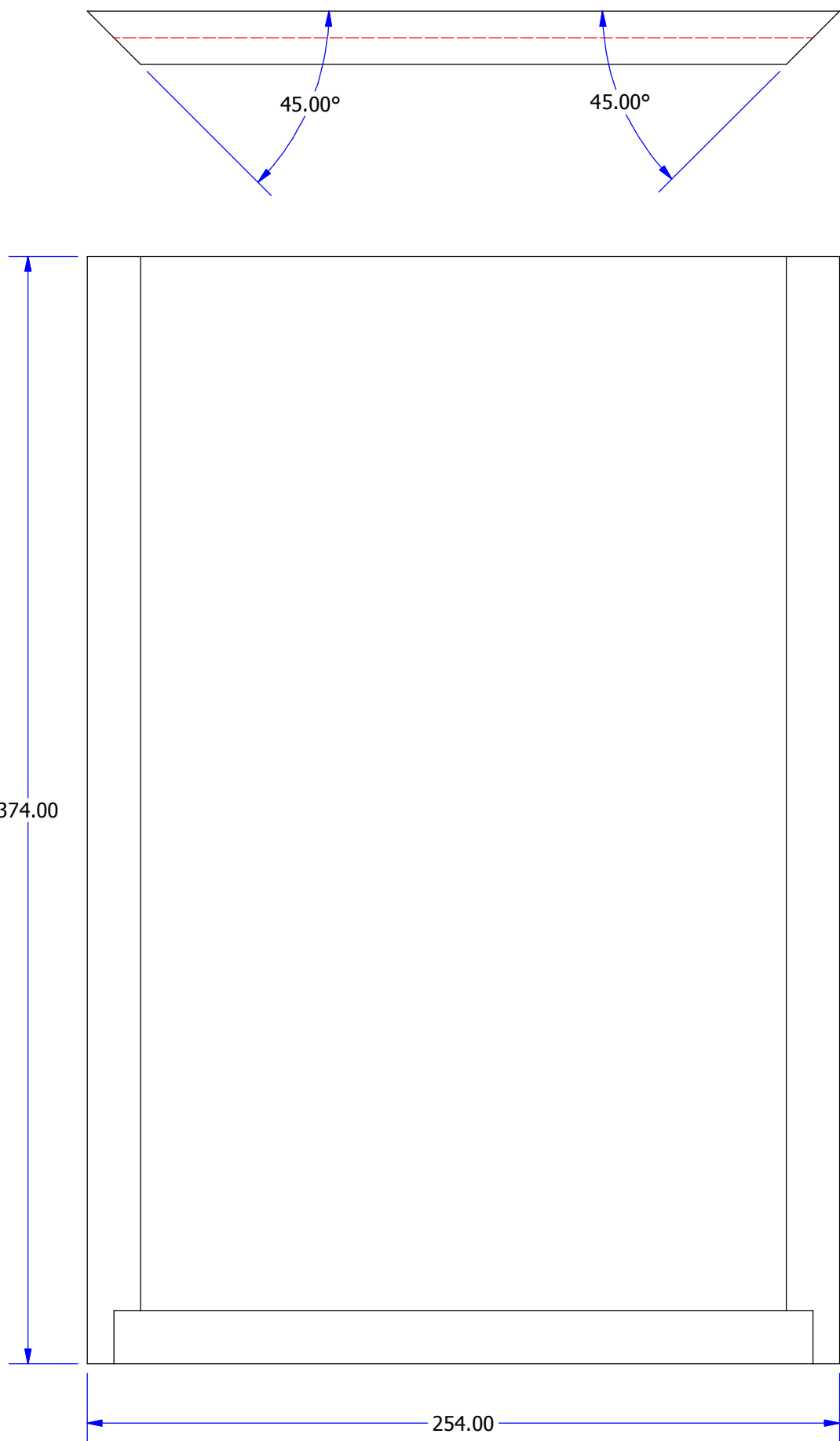
All panels are 18mm MDF except grill frames.
All joints must be airtight.
All visible surfaces to be veneered.

Overview

Lowther Loudspeaker Systems Ltd.

Bicor 2000

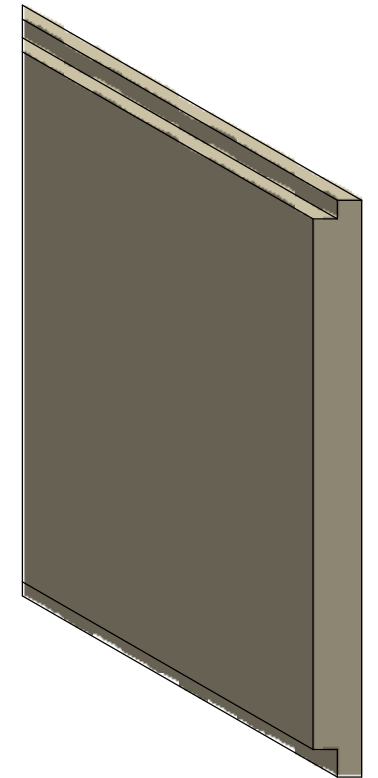
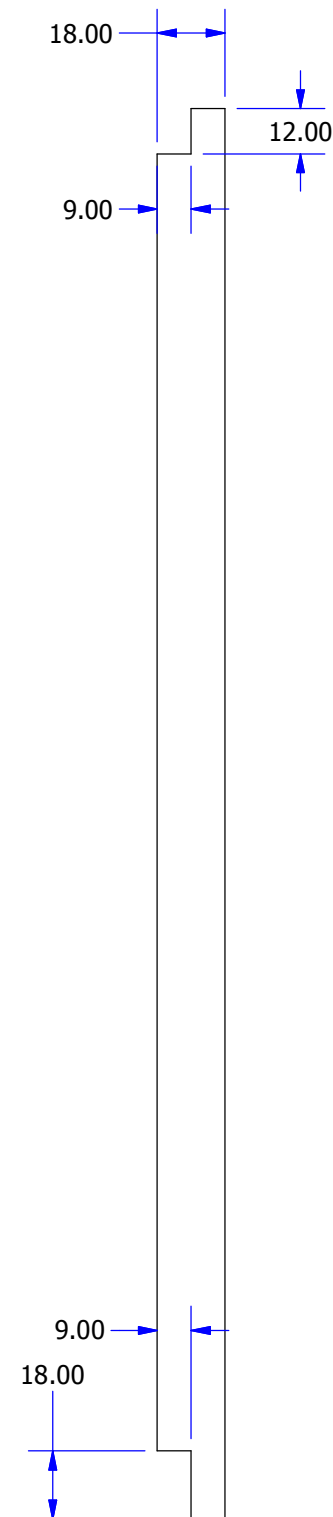
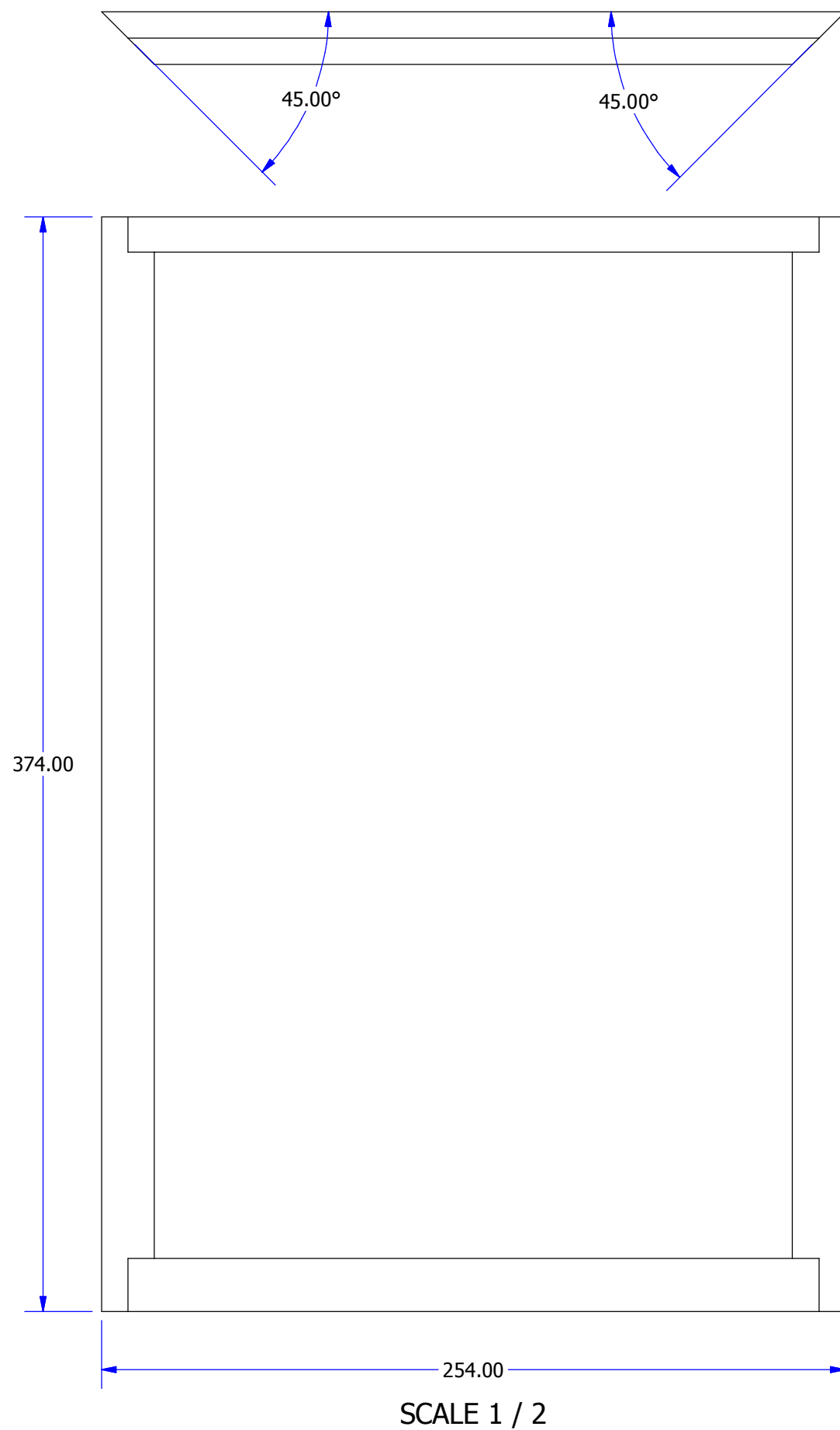
Sheet Number: 1 of 20		Date: 18/02/2010	Drawing Number: RQ/A3/B2000/0002	Material:
Sheet Size: A3		Drawn By: R. Quinton	Drawing Units: Millimeters	



Base Panel

Lowther Loudspeaker Systems Ltd.			
Bicor 2000			
Sheet Number: 2 of 20	Date: 18/02/2010	Drawing Number: RQ/A3/B2000/0002	Material: 18mm MDF
Sheet Size: A3	Drawn By: R. Quinton	Drawing Units: Millimeters	

SCALE 1 / 2

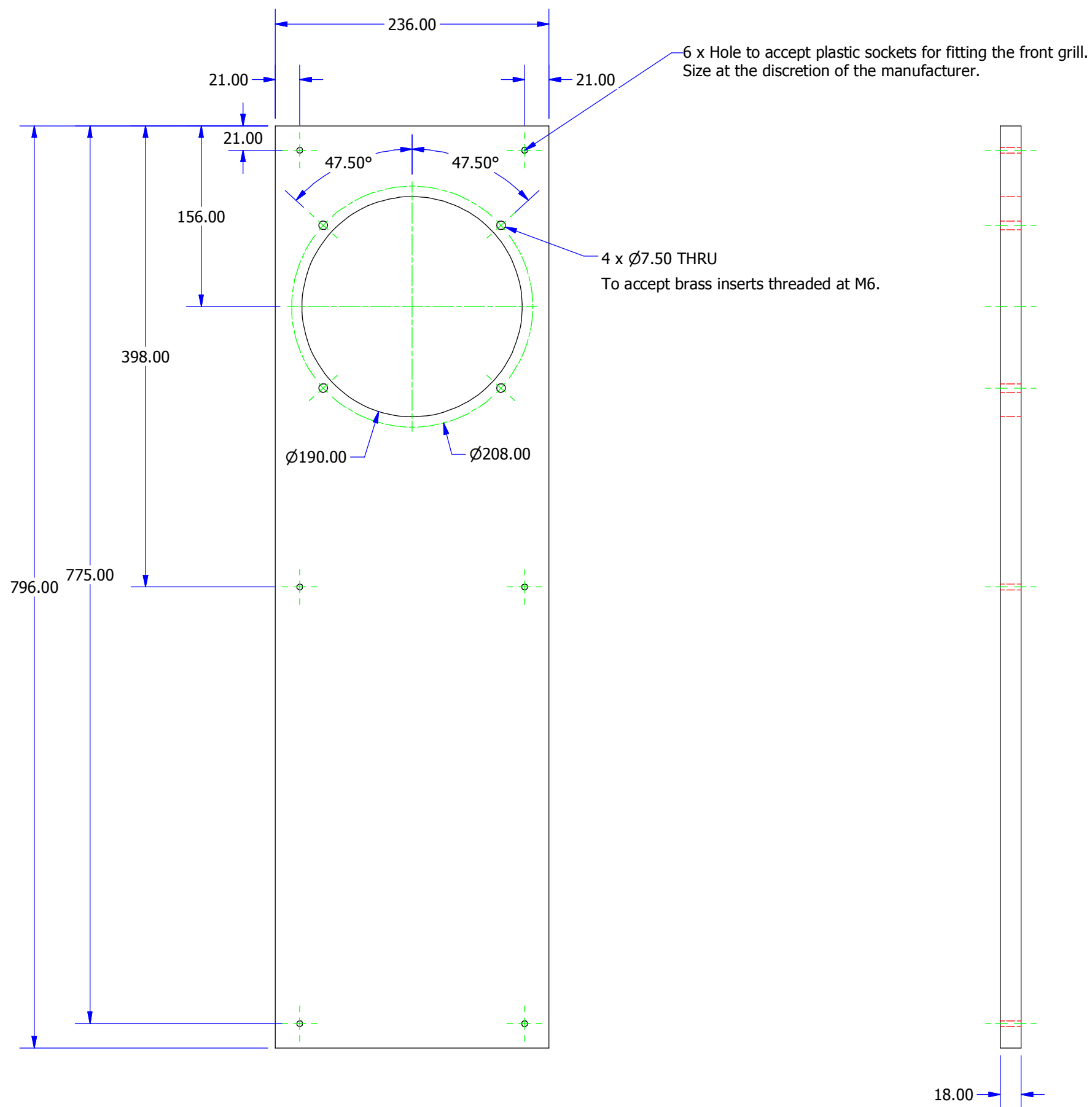


Top Panel

Lowther Loudspeaker Systems Ltd.

Bicor 2000

Sheet Number: 3 of 20	Date: 18/02/2010	Drawing Number: RQ/A3/B2000/0002	Material: 18mm MDF
Sheet Size: A3	Drawn By: R. Quinton	Drawing Units: Millimeters	



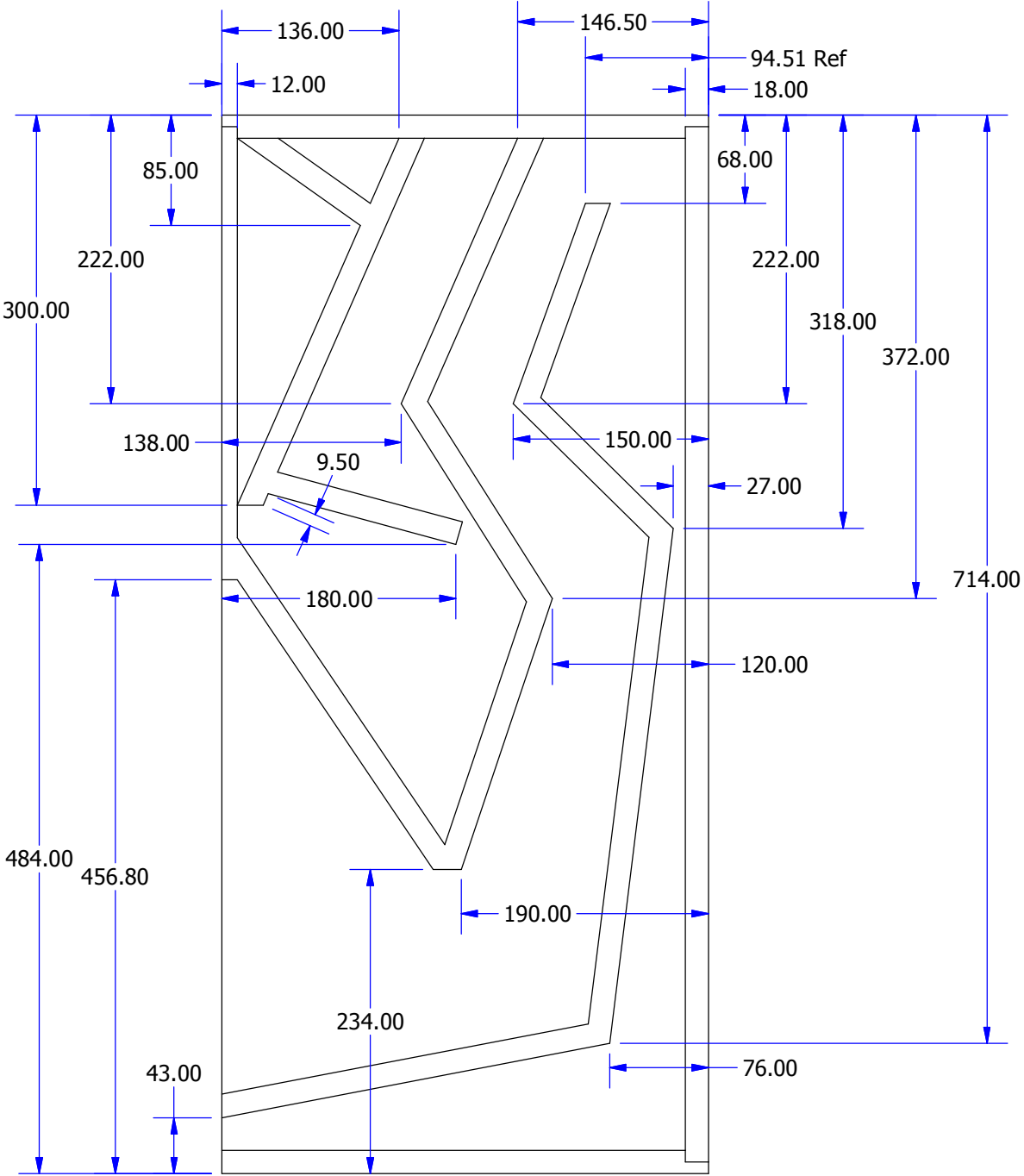
SCALE 1 / 4

Front Panel

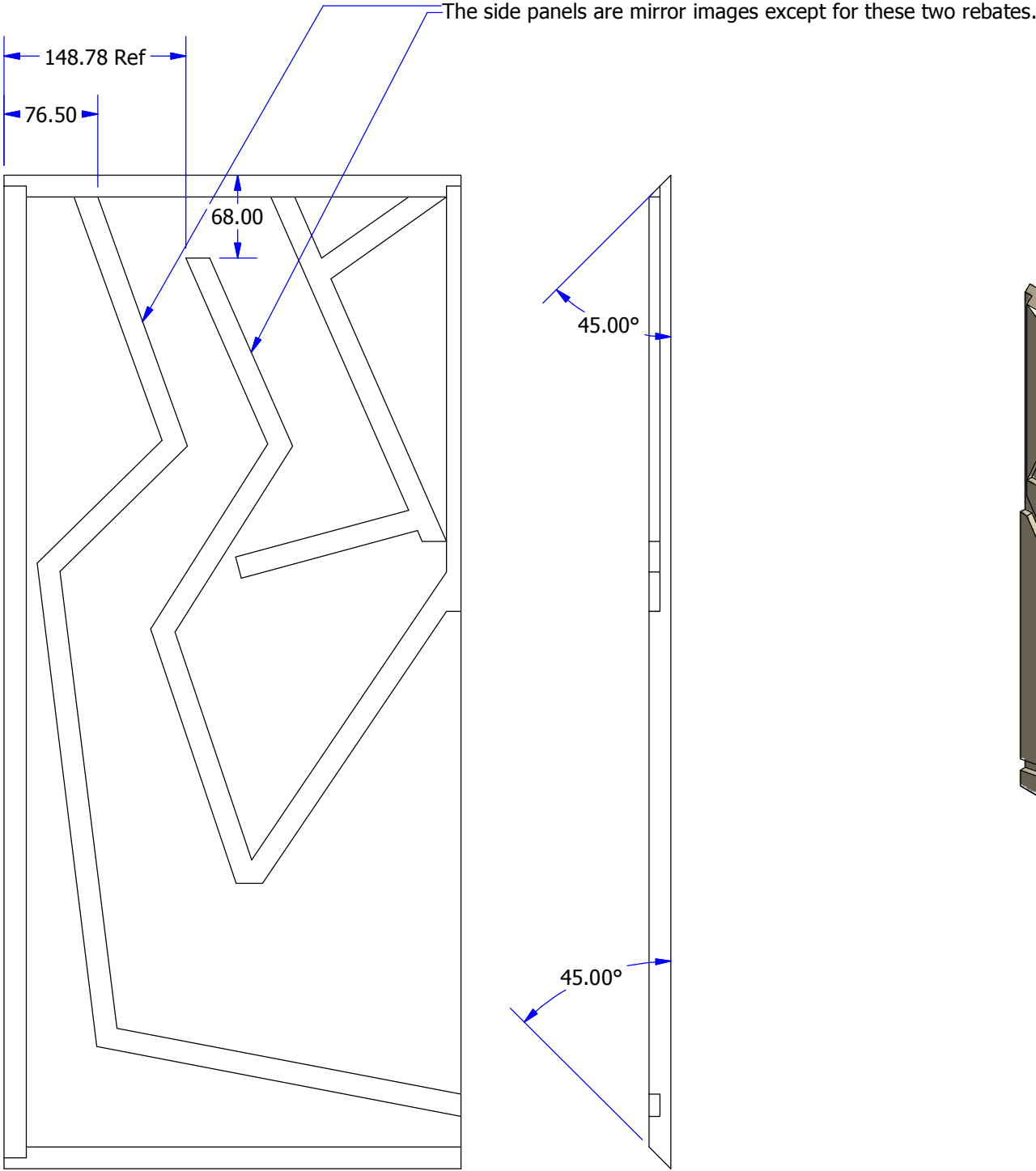
Lowther Loudspeaker Systems Ltd.

Bicor 2000

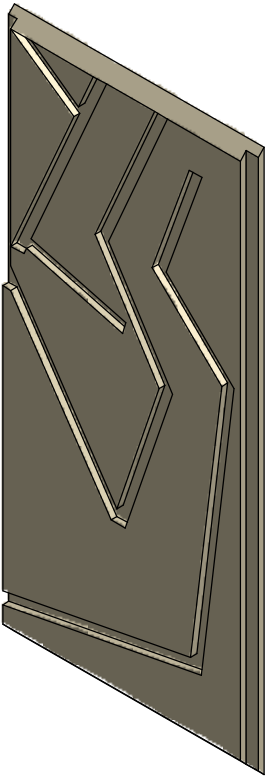
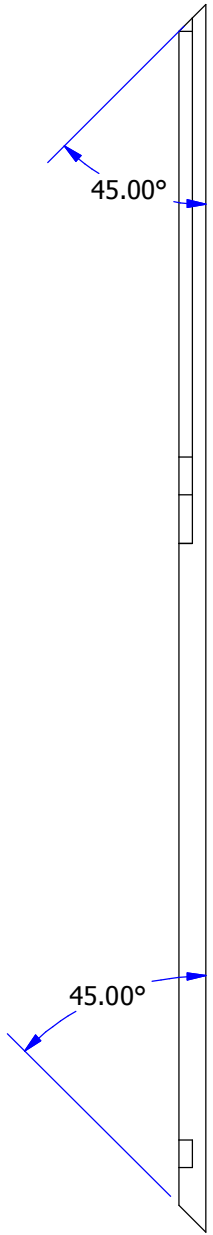
Sheet Number: 4 of 20	Date: 18/02/2010	Drawing Number: RQ/A3/B2000/0002	Material: 18mm MDF
Sheet Size: A3	Drawn By: R. Quinton	Drawing Units: Millimeters	



Left side.



Right side.

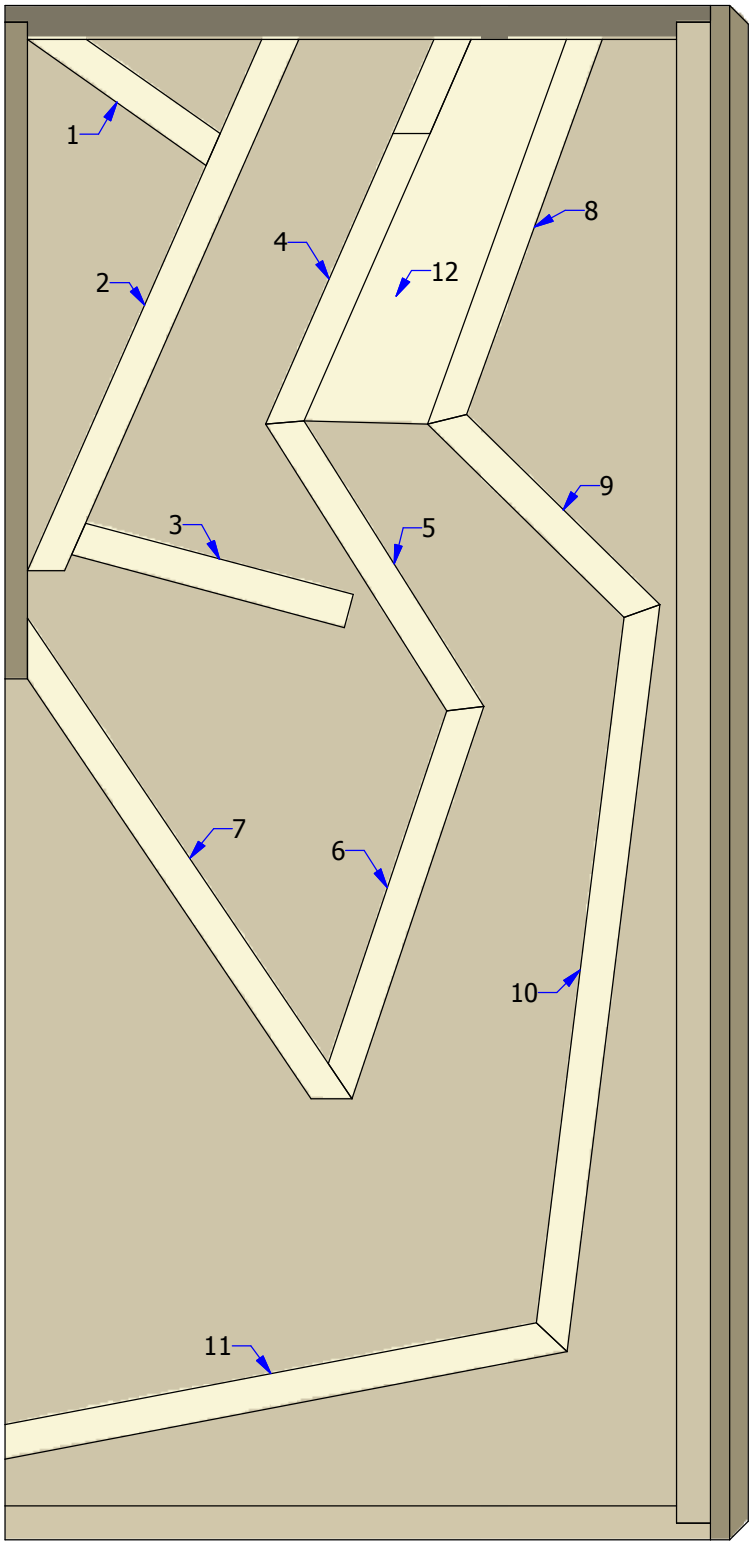


All rebates are 9mm deep.
All interior panel and front panel rebates are 18mm wide.
Rear grill panel rebate is 12mm wide.

SCALE 1 / 5

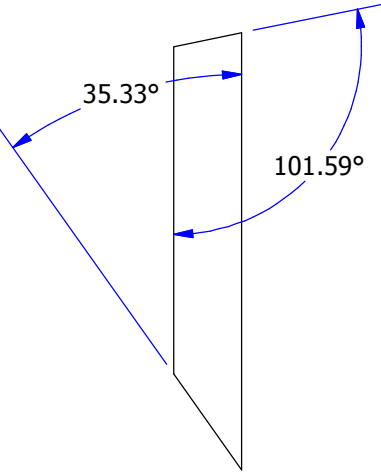
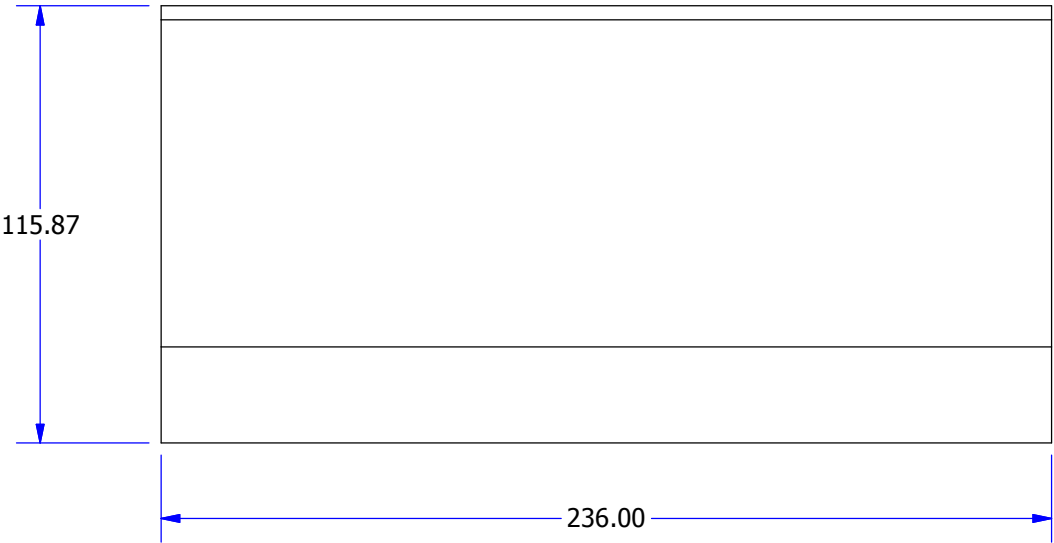
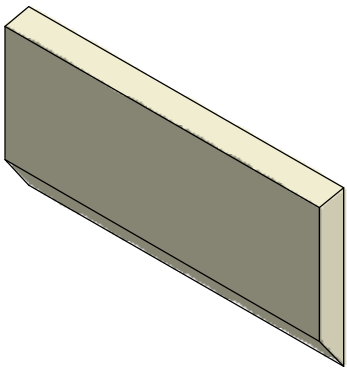
Side Panels

Lowther Loudspeaker Systems Ltd.			
Bicor 2000			
Sheet Number: 5 of 20	Date: 18/02/2010	Drawing Number: RQ/A3/B2000/0002	Material: 18mm MDF
Sheet Size: A3	Drawn By: R. Quinton	Drawing Units: Millimeters	



Interior Panel Reference

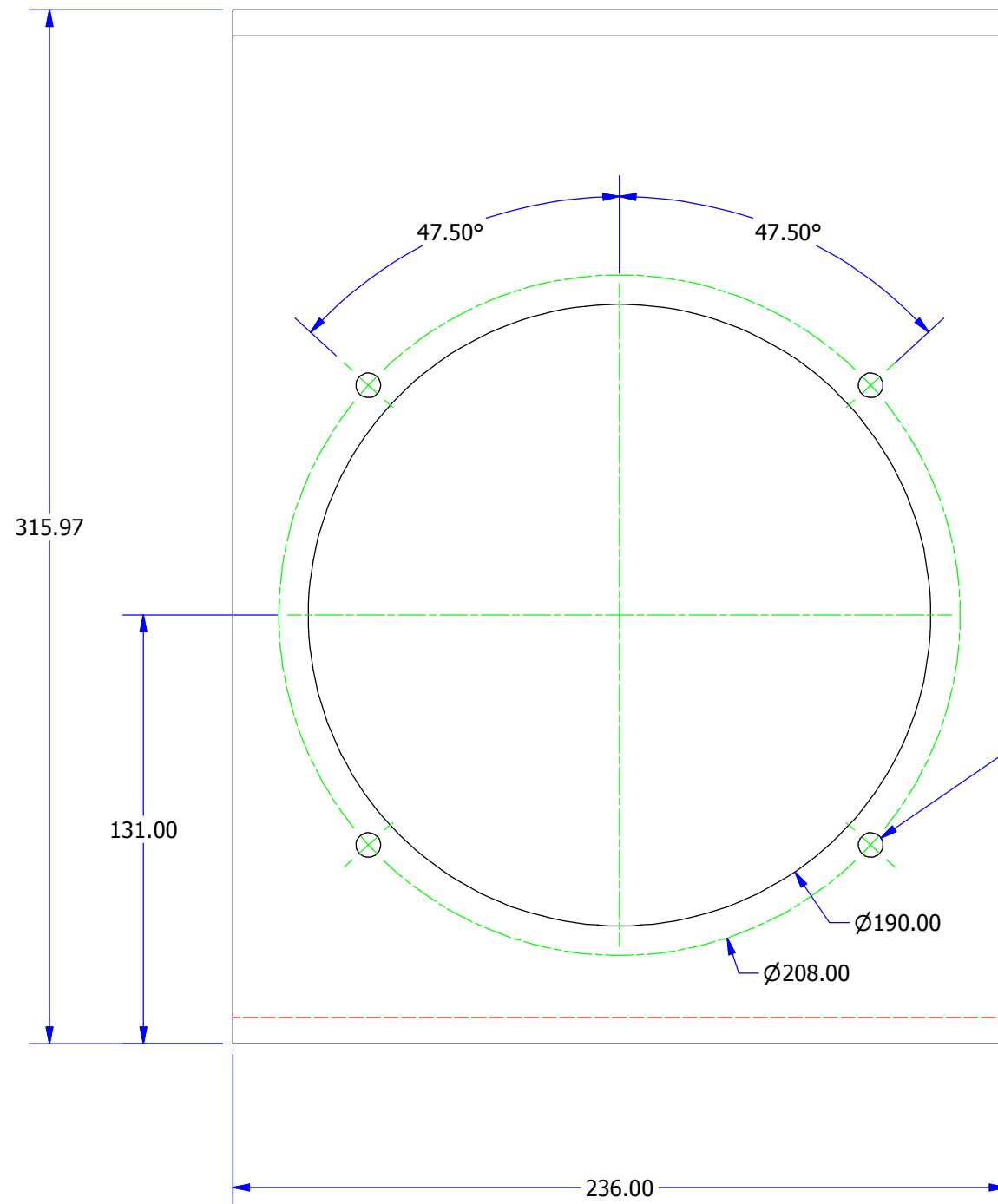
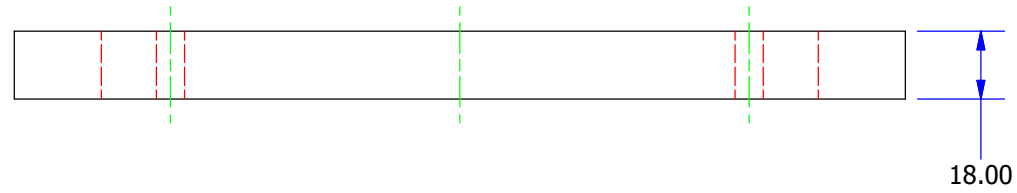
Lowther Loudspeaker Systems Ltd.			
Bicor 2000			
Sheet Number: 6 of 20	Date: 18/02/2010	Drawing Number: RQ/A3/B2000/0002	Material:
Sheet Size: A3	Drawn By: R. Quinton	Drawing Units: Millimeters	



SCALE 1 / 2

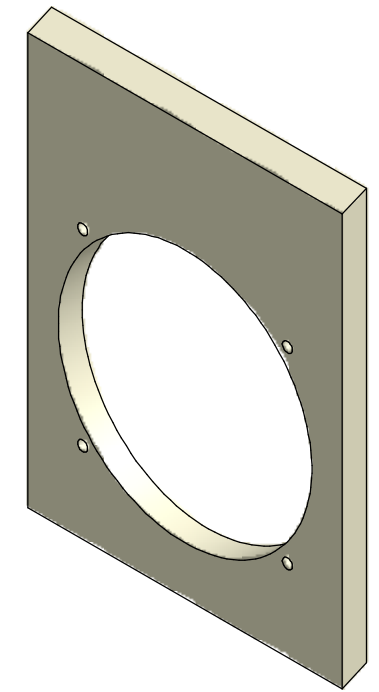
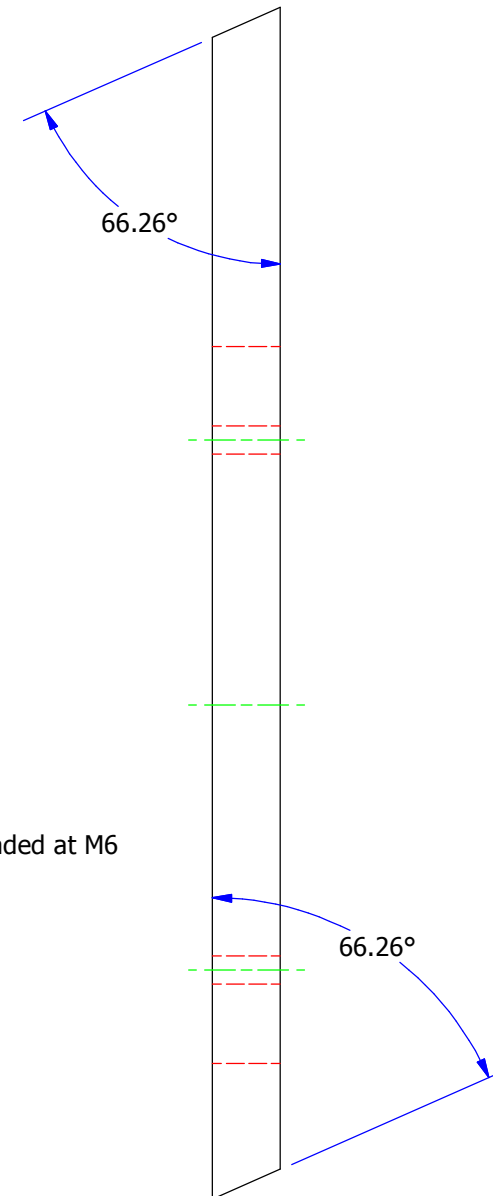
Panel 1

Lowther Loudspeaker Systems Ltd.			
Bicor 2000			
Sheet Number: 7 of 20	Date: 18/02/2010	Drawing Number: RQ/A3/B2000/0002	Material: 18mm MDF
Sheet Size: A3	Drawn By: R. Quinton	Drawing Units: Millimeters	



SCALE 1 / 2

4 x Ø7.50 THRU
To accept brass inserts threaded at M6

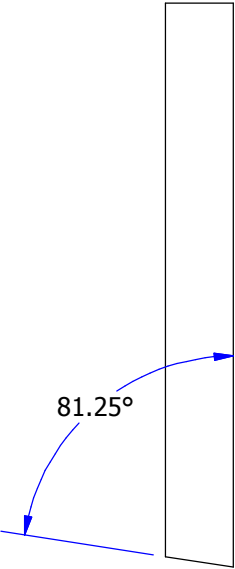
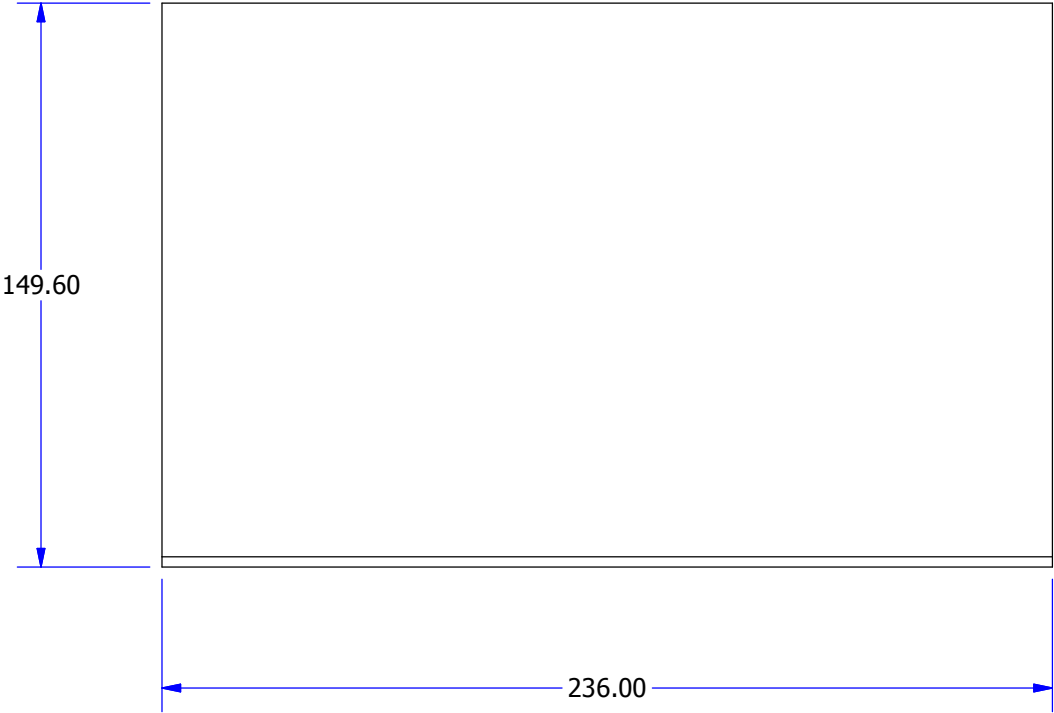
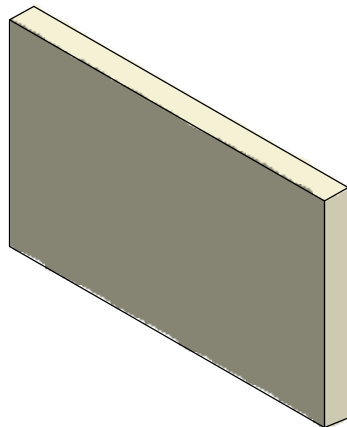
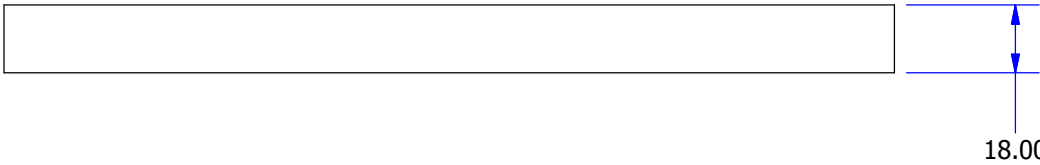


Panel 2

Lowther Loudspeaker Systems Ltd.

Bicor 2000

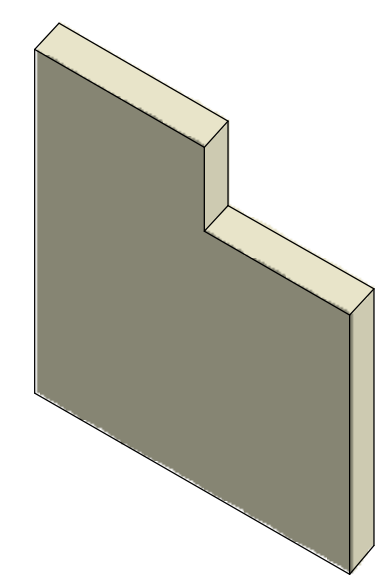
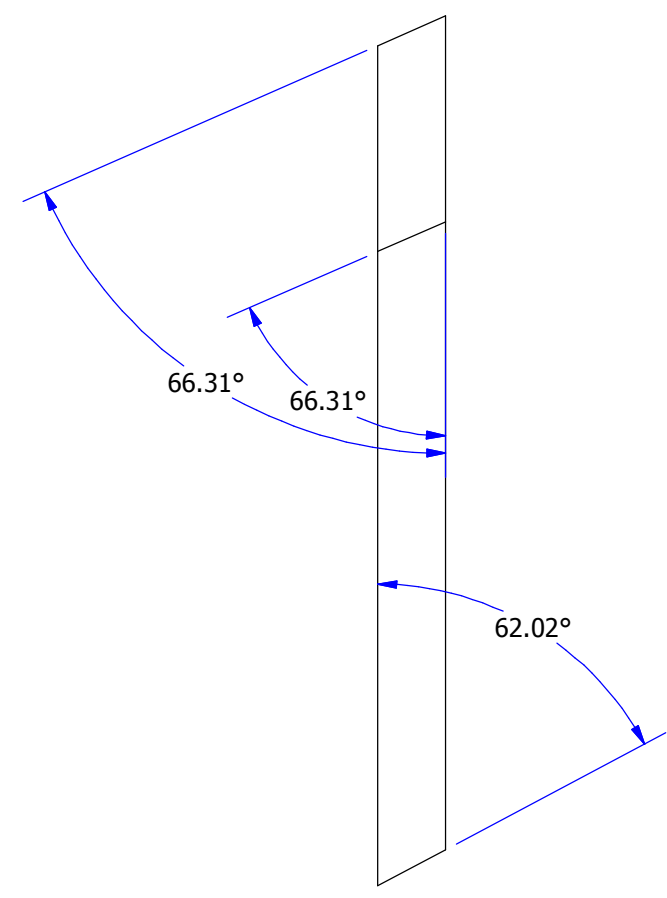
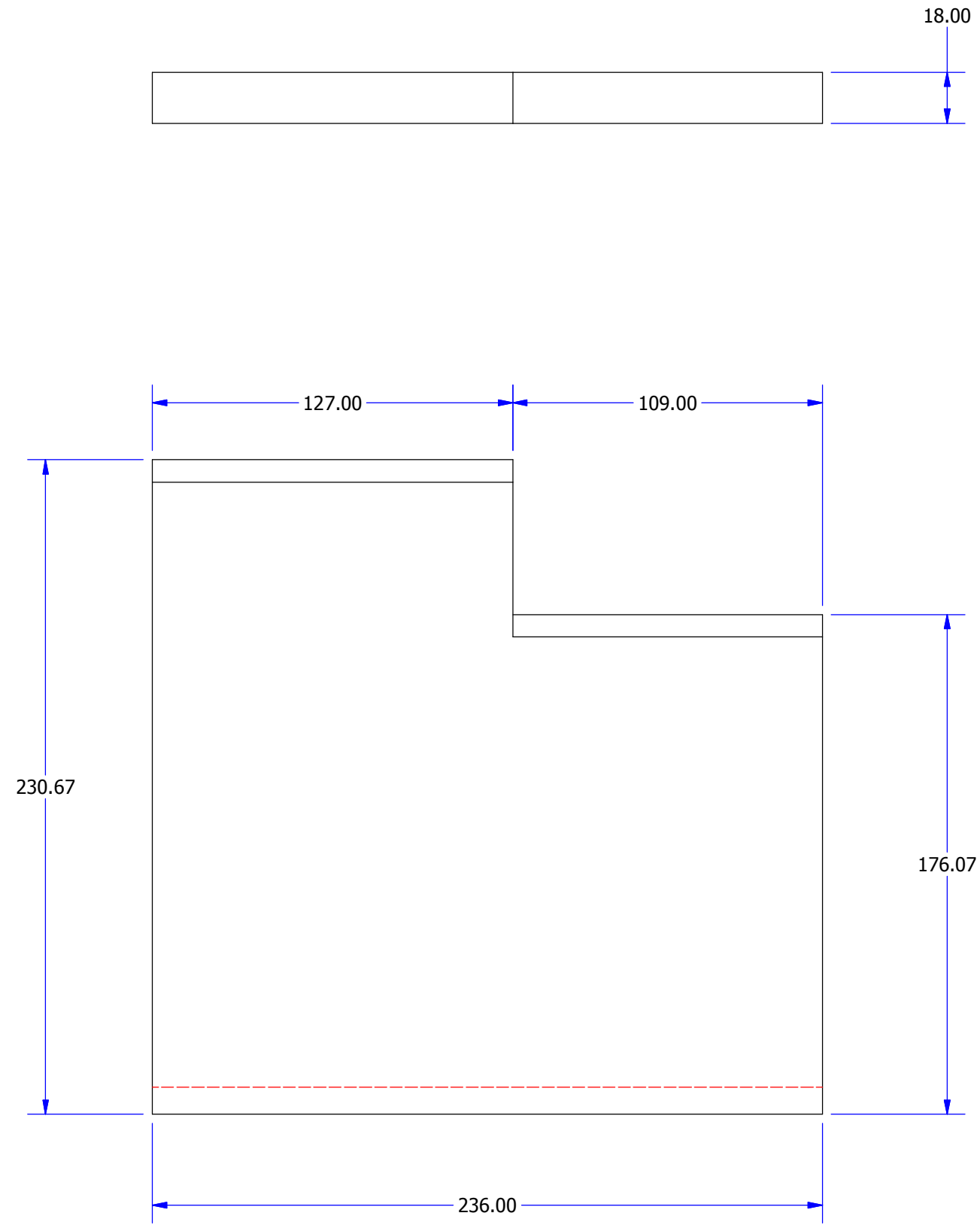
Sheet Number: 8 of 20	Date: 18/02/2010	Drawing Number: RQ/A3/B2000/0002	Material: 18mm MDF
Sheet Size: A3	Drawn By: R. Quinton	Drawing Units: Millimeters	



SCALE 1 / 2

Panel 3

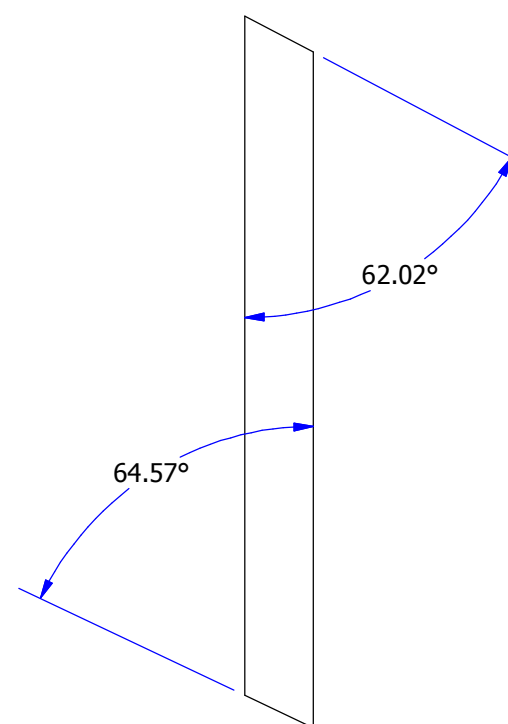
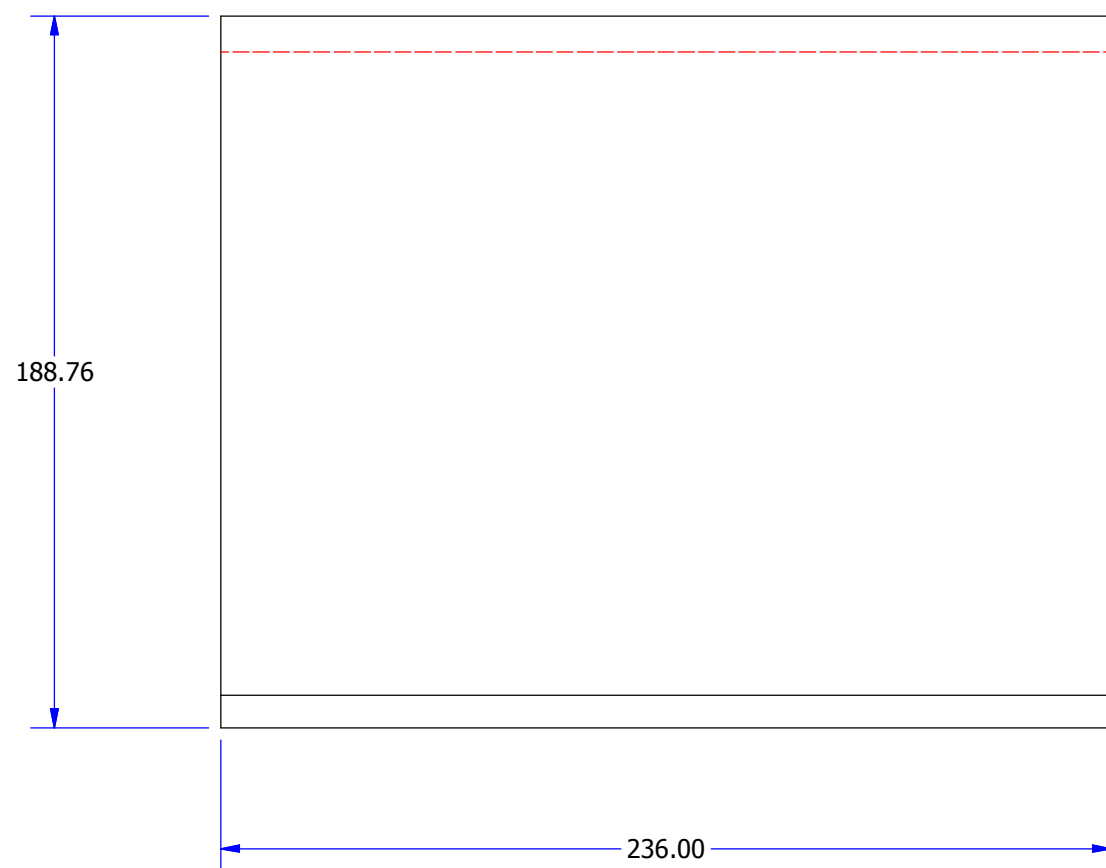
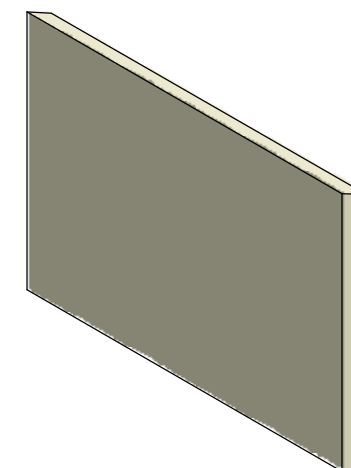
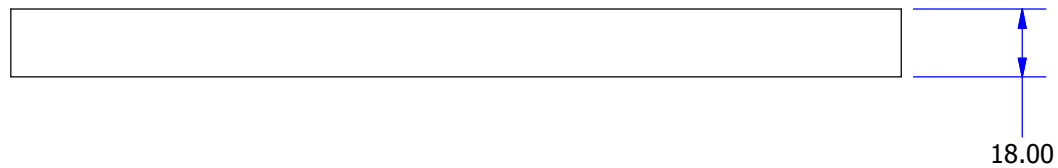
Lowther Loudspeaker Systems Ltd.			
Bicor 2000			
Sheet Number: 9 of 20	Date: 18/02/2010	Drawing Number: RQ/A3/B2000/0002	Material: 18mm MDF
Sheet Size: A3	Drawn By: R. Quinton	Drawing Units: Millimeters	



Panel 4

SCALE 1 / 2

Lowther Loudspeaker Systems Ltd.			
Bicor 2000			
Sheet Number: 10 of 20	Date: 18/02/2010	Drawing Number: RQ/A3/B2000/0002	Material: 18mm MDF
Sheet Size: A3	Drawn By: R. Quinton	Drawing Units: Millimeters	



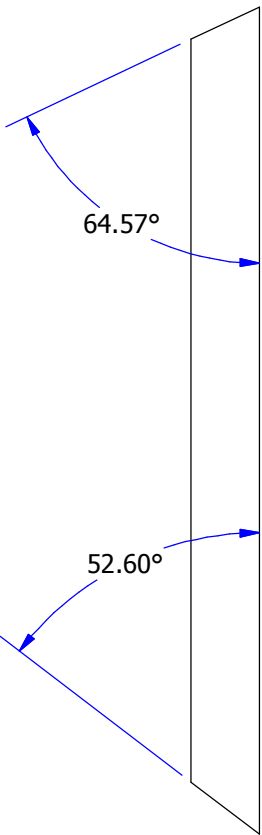
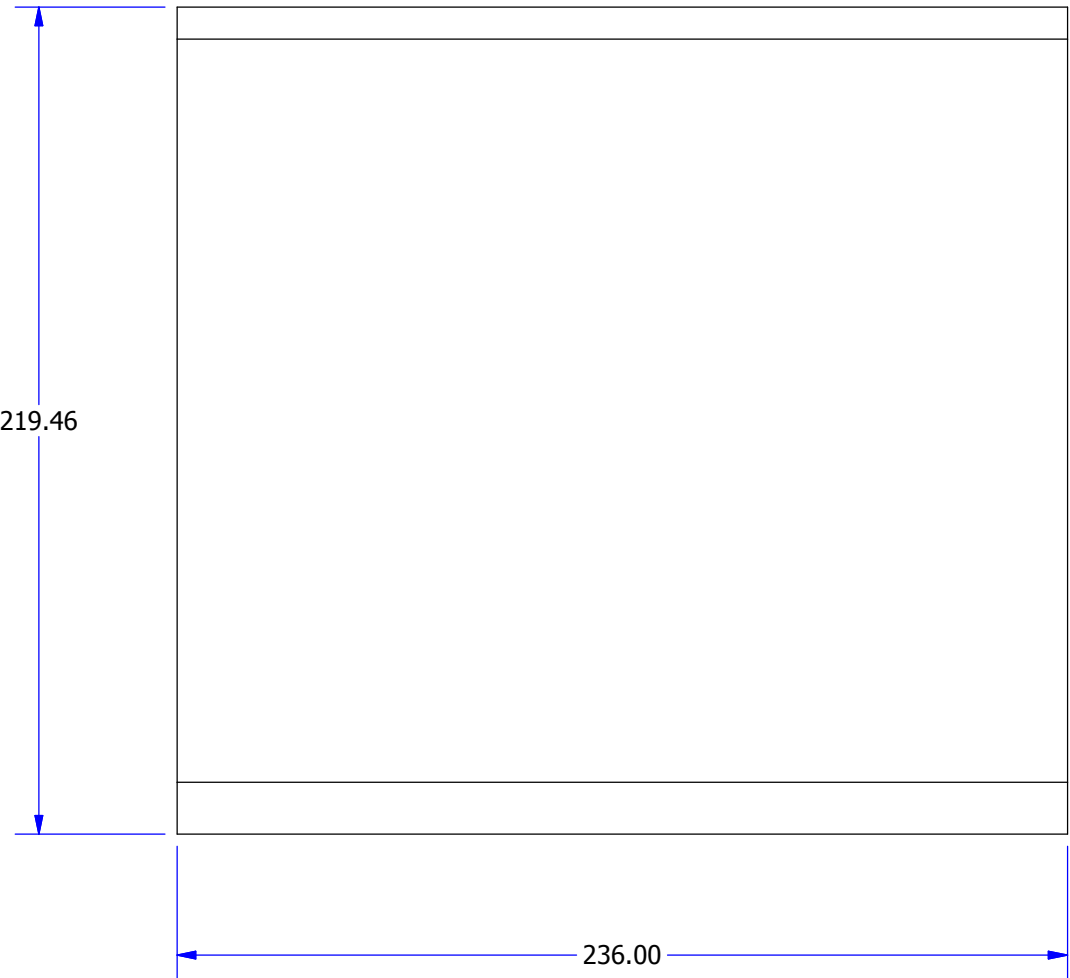
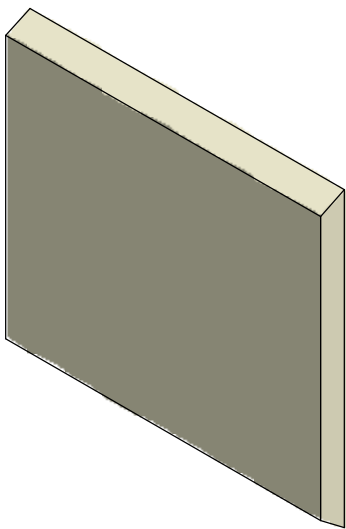
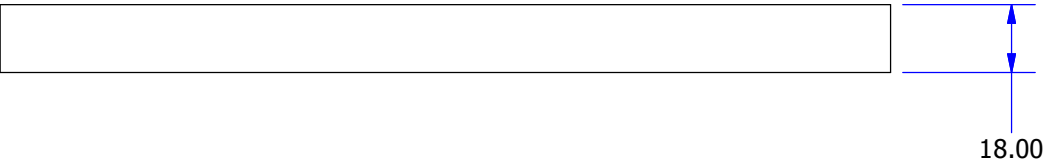
SCALE 1 / 2

Panel 5

Lowther Loudspeaker Systems Ltd.

Bicor 2000

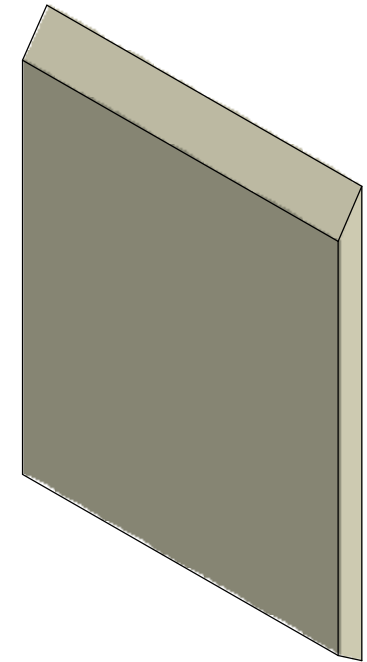
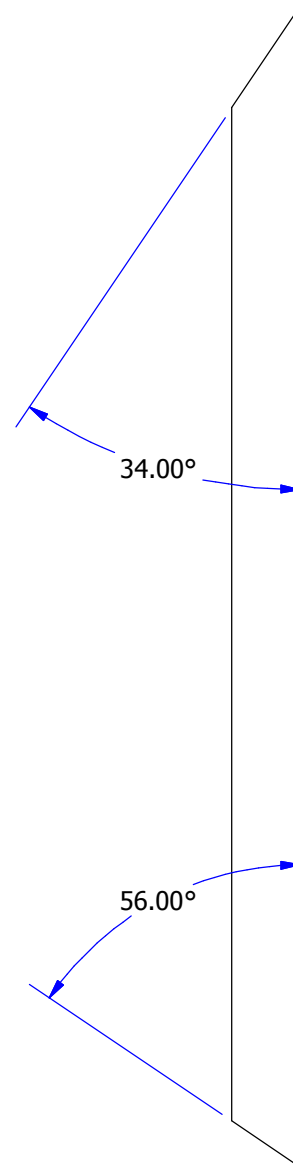
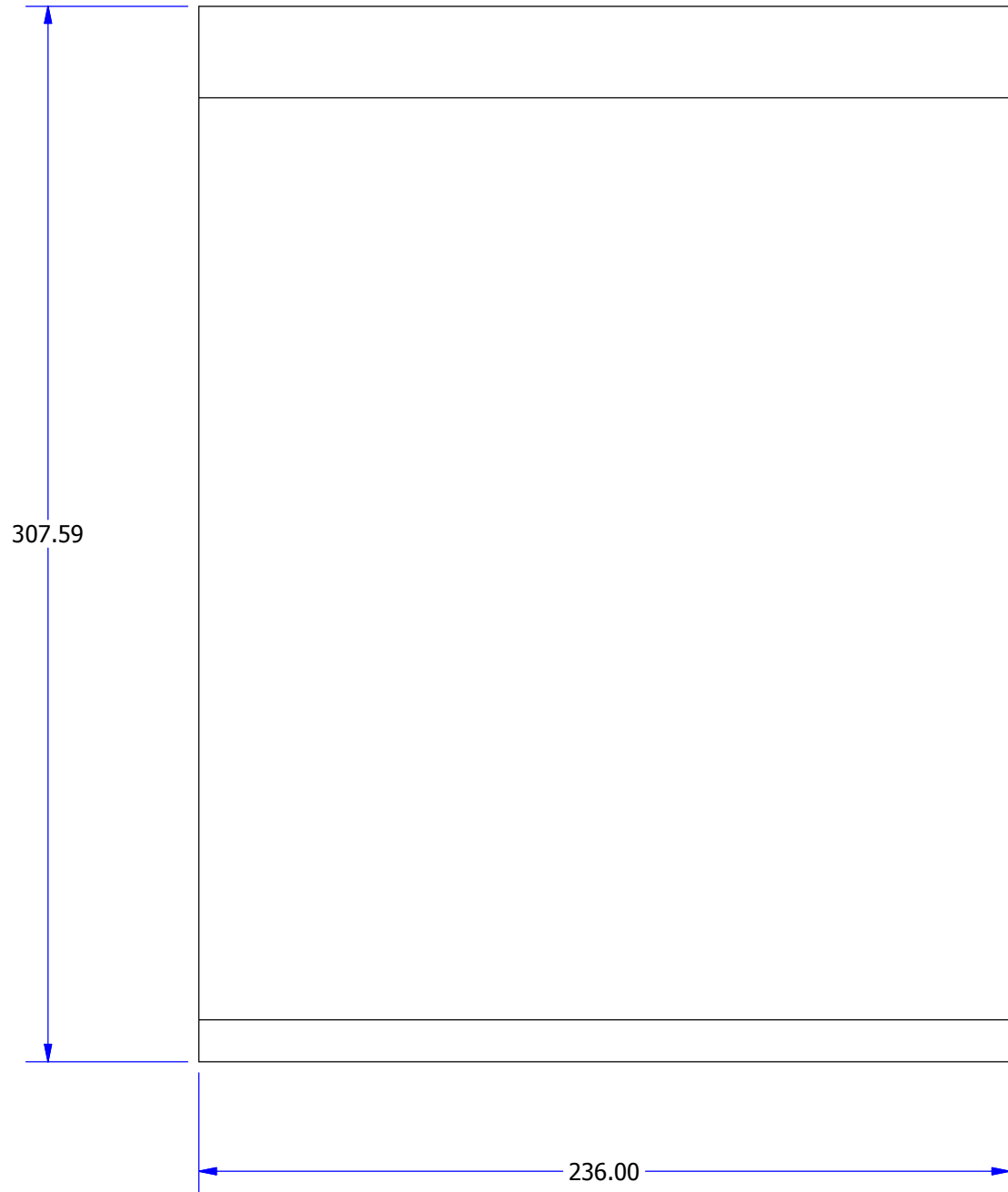
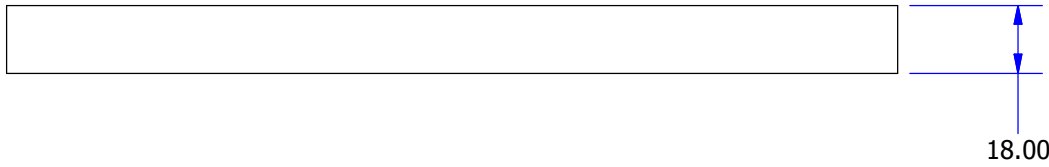
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Sheet Size: A3	Drawn By: R. Quinton	Drawing Units: Millimeters	



SCALE 1 / 2

Panel 6

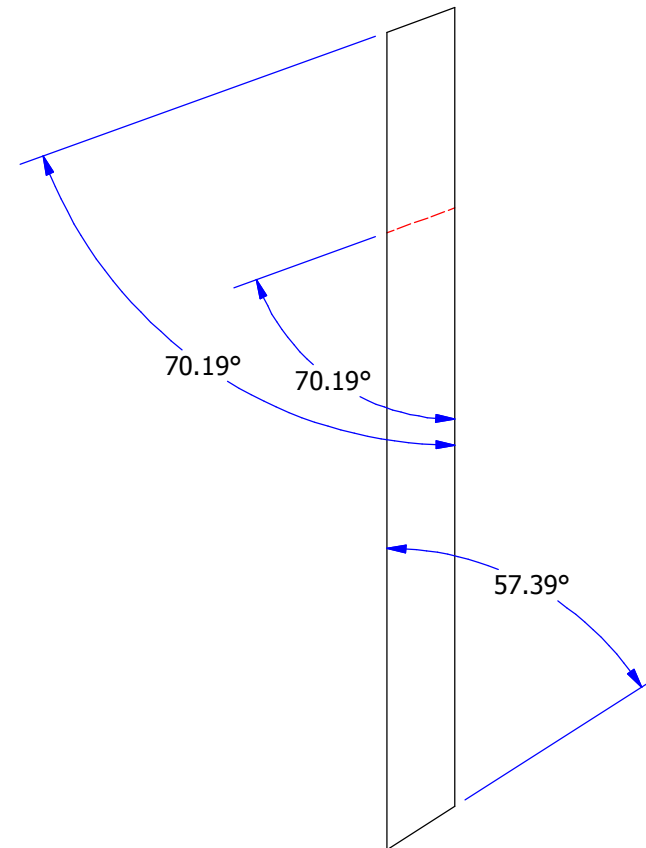
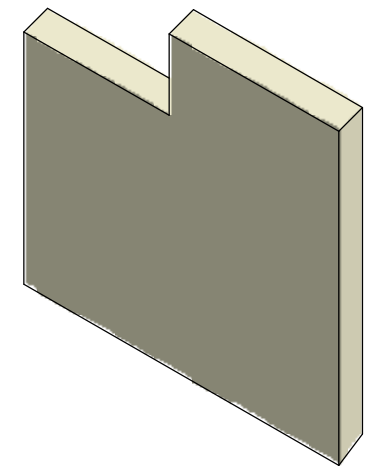
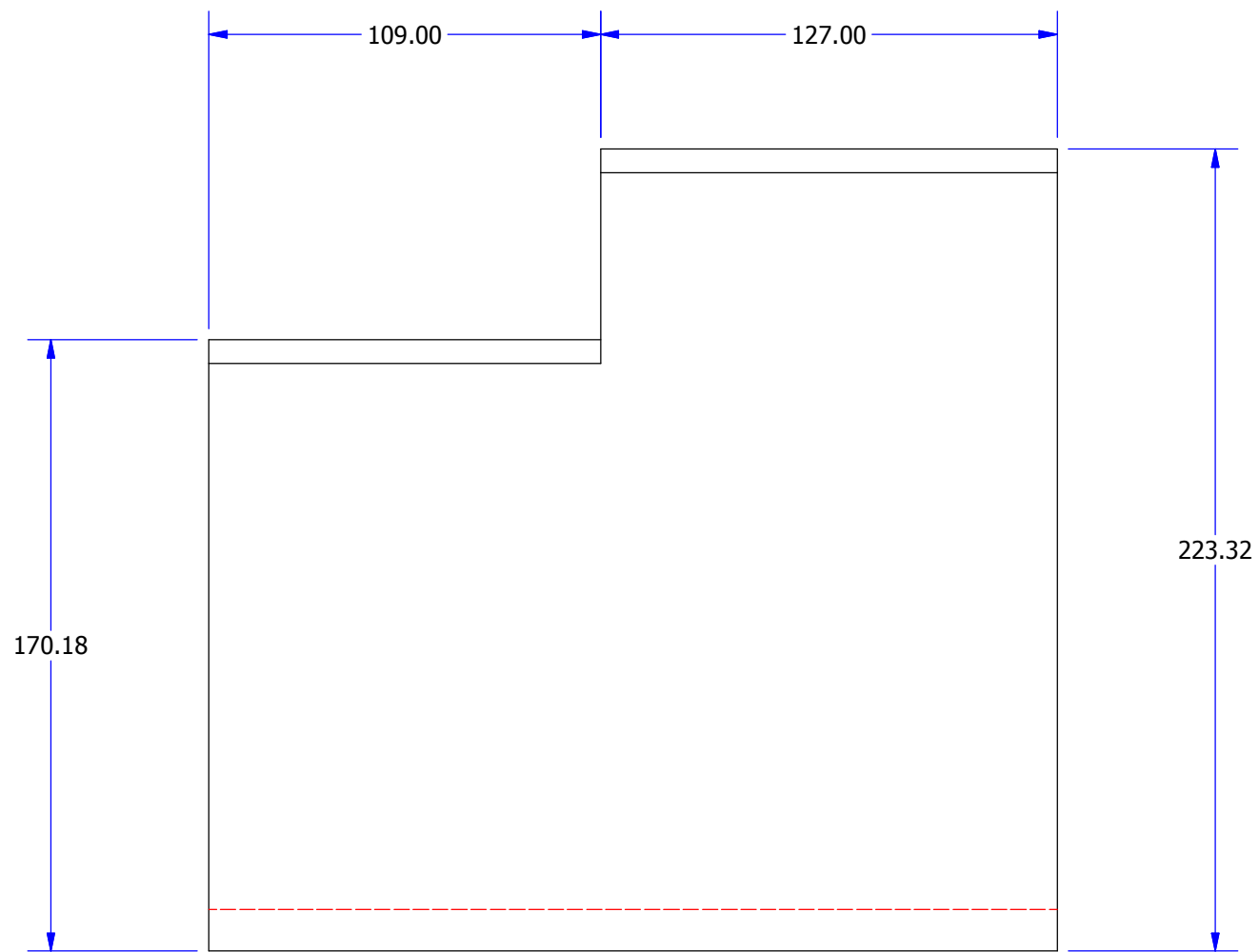
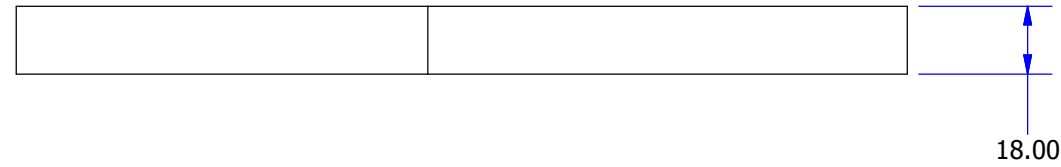
Lowther Loudspeaker Systems Ltd.			
Bicor 2000			
Sheet Number: 12 of 20	Date: 18/02/2010	Drawing Number: RQ/A3/B2000/0002	Material: 18mm MDF
Sheet Size: A3	Drawn By: R. Quinton	Drawing Units: Millimeters	



SCALE 1 / 2

Panel 7

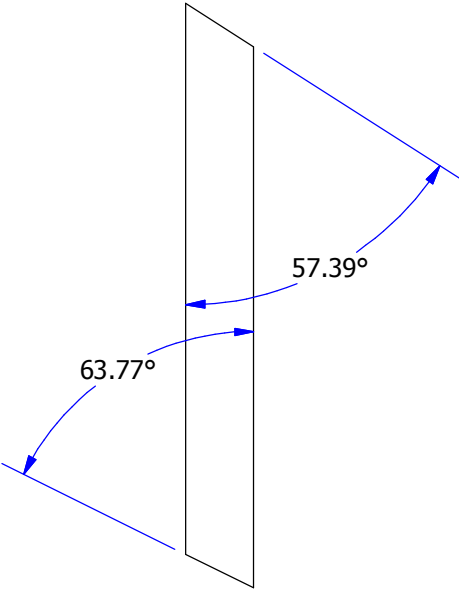
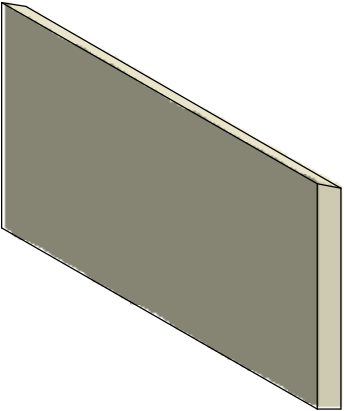
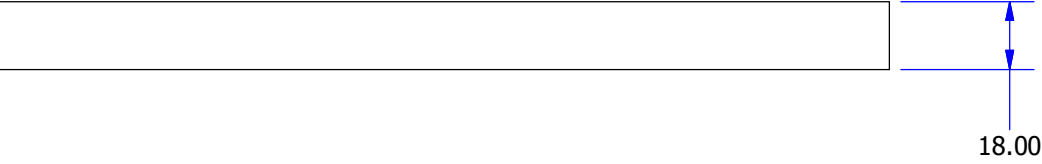
Lowther Loudspeaker Systems Ltd.			
Bicor 2000			
Sheet Number: 13 of 20	Date: 18/02/2010	Drawing Number: RQ/A3/B2000/0002	Material: 18mm MDF
Sheet Size: A3	Drawn By: R. Quinton	Drawing Units: Millimeters	



Panel 8

SCALE 1 / 2

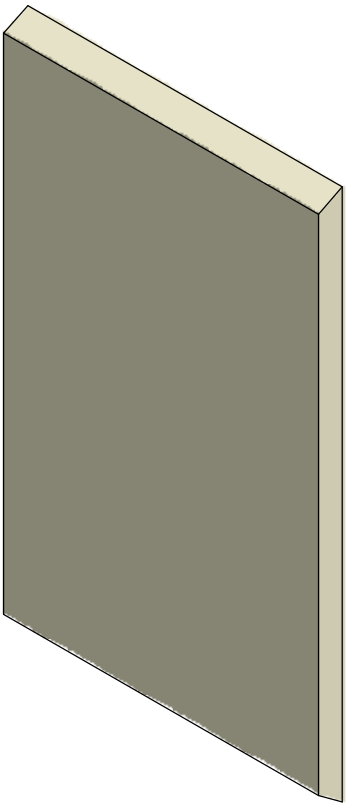
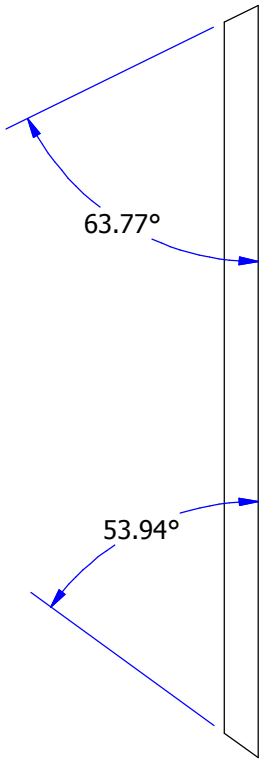
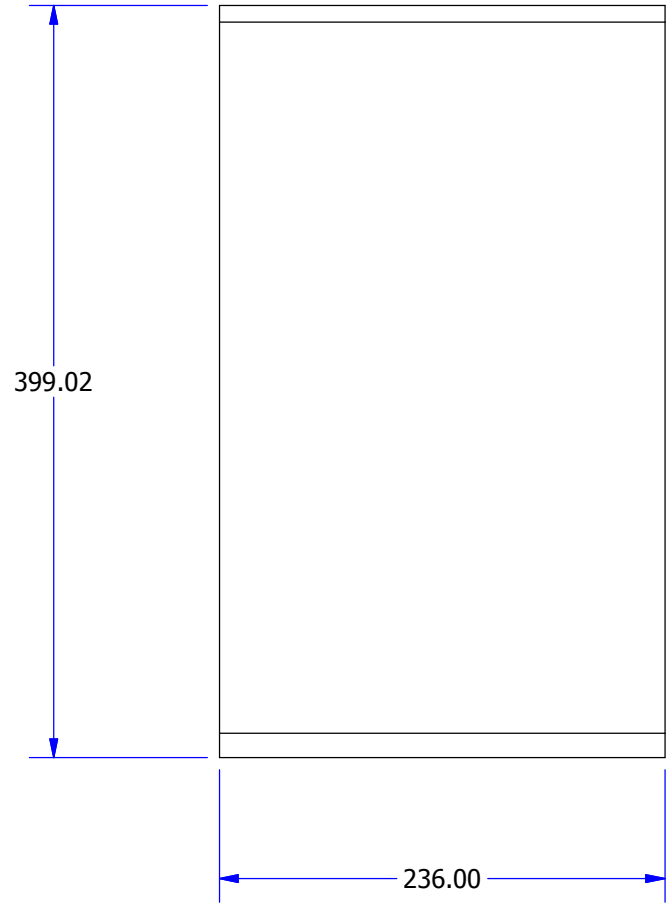
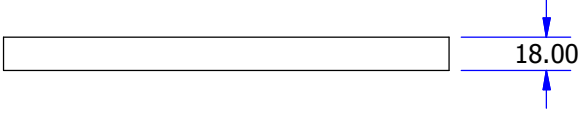
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Bicor 2000			
Sheet Number: 14 of 20	Date: 18/02/2010	Drawing Number: RQ/A3/B2000/0002	Material: 18mm MDF
Sheet Size: A3	Drawn By: R. Quinton	Drawing Units: Millimeters	



SCALE 1 / 2

Panel 9

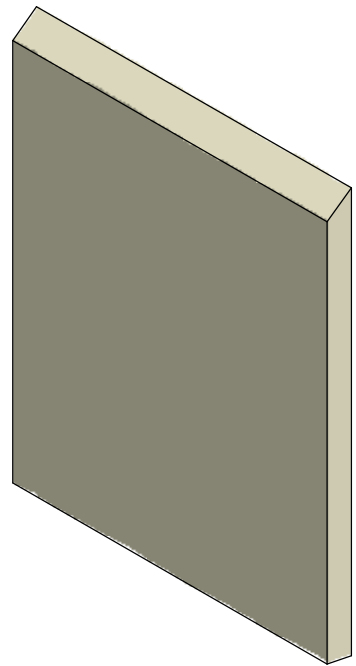
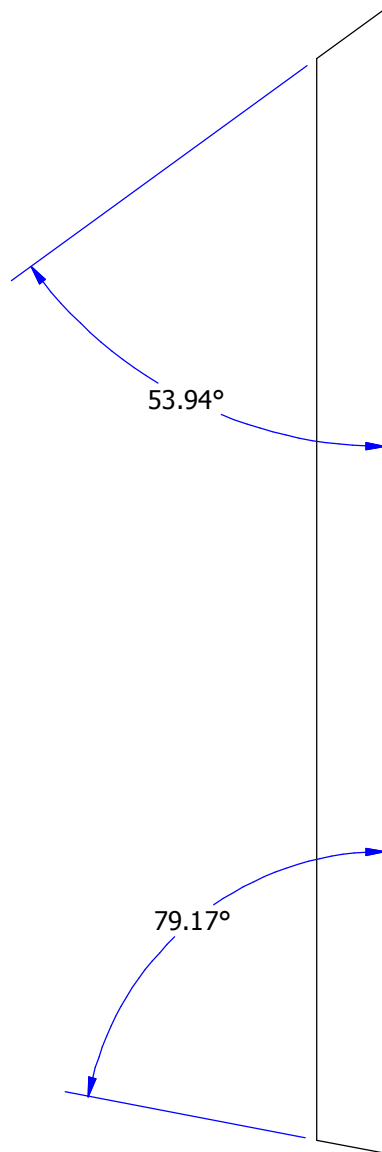
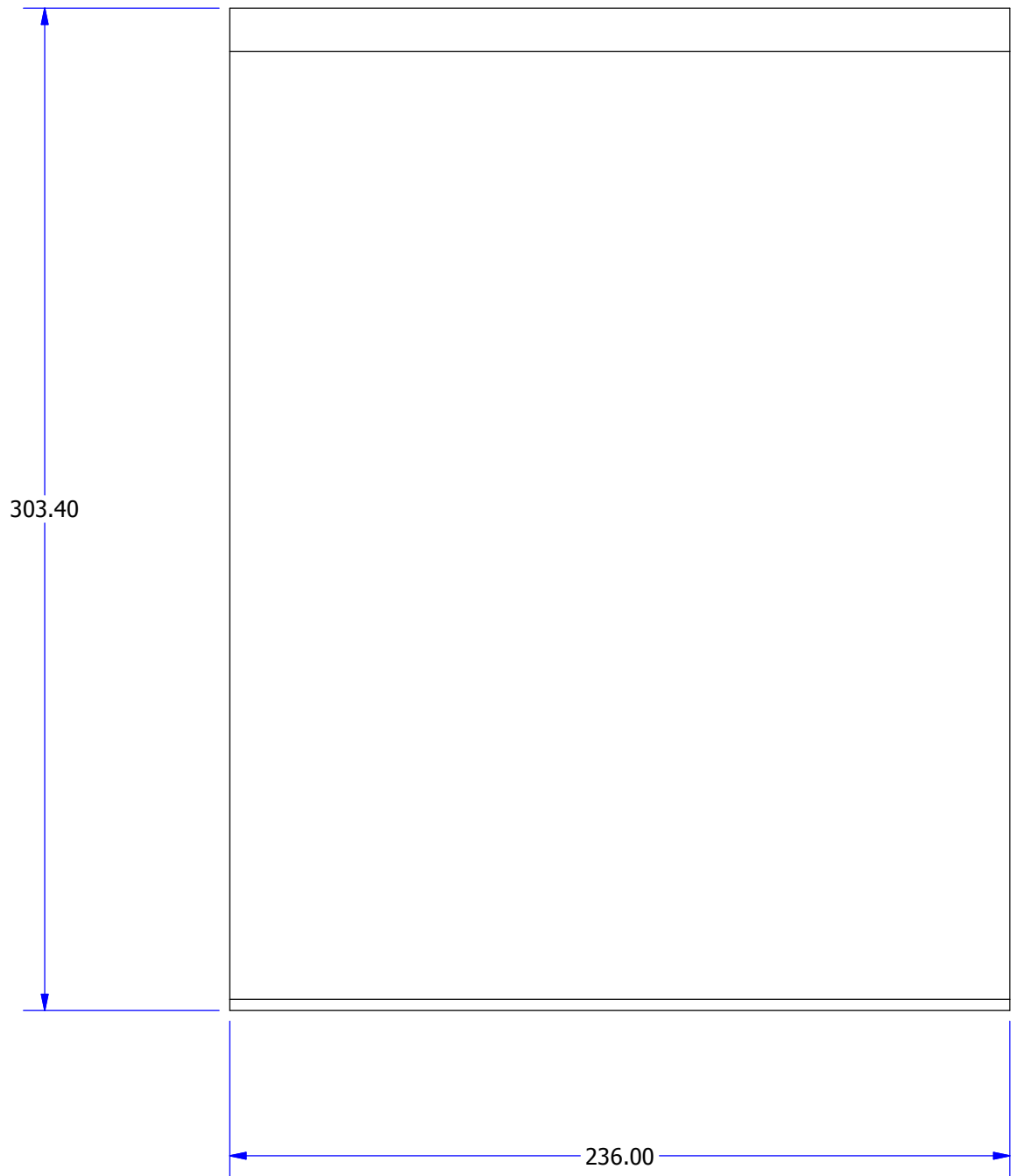
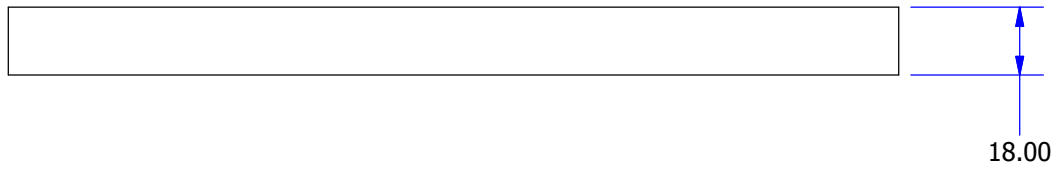
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Bicor 2000			
Sheet Number: 15 of 20	Date: 18/02/2010	Drawing Number: RQ/A3/B2000/0002	Material: 18mm MDF
Sheet Size: A3	Drawn By: R. Quinton	Drawing Units: Millimeters	



SCALE 1 / 4

Panel 10

Lowther Loudspeaker Systems Ltd.			
Bicor 2000			
Sheet Number: 16 of 20	Date: 18/02/2010	Drawing Number: RQ/A3/B2000/0002	Material: 18mm MDF
Sheet Size: A3	Drawn By: R. Quinton	Drawing Units: Millimeters	



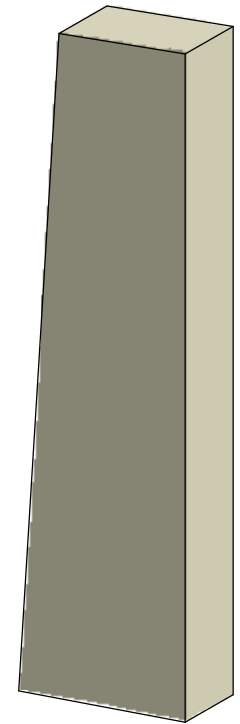
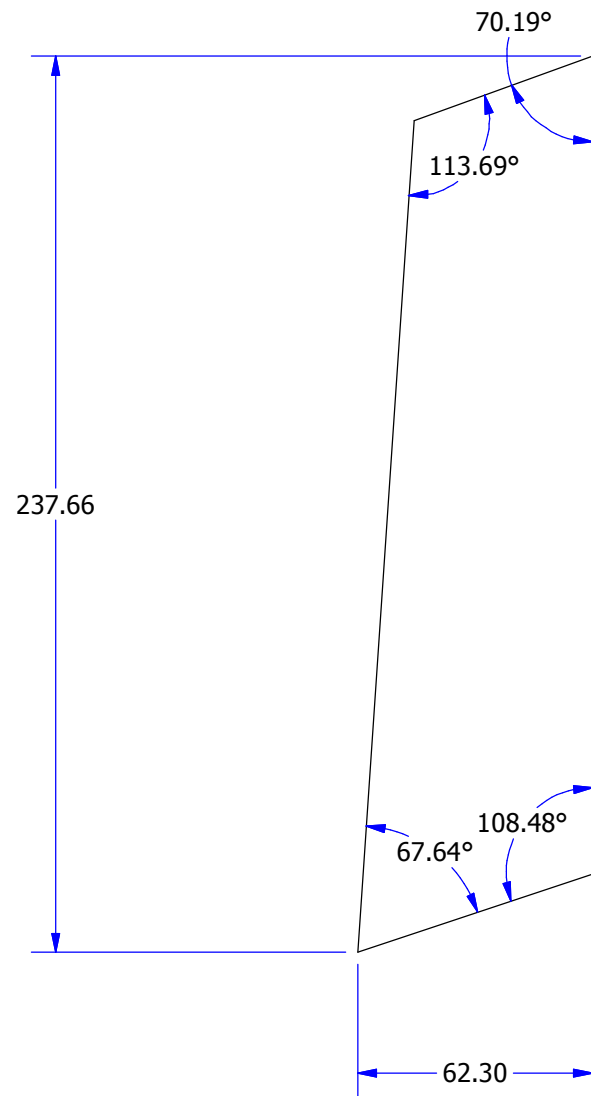
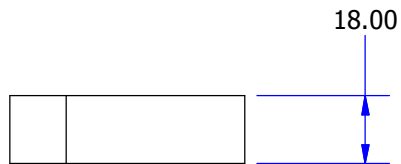
Panel 11

Lowther Loudspeaker Systems Ltd.

Bicor 2000

Sheet Number: 17 of 20	Date: 18/02/2010	Drawing Number: RQ/A3/B2000/0002	Material: 18mm MDF
Sheet Size: A3	Drawn By: R. Quinton	Drawing Units: Millimeters	

SCALE 1 / 2



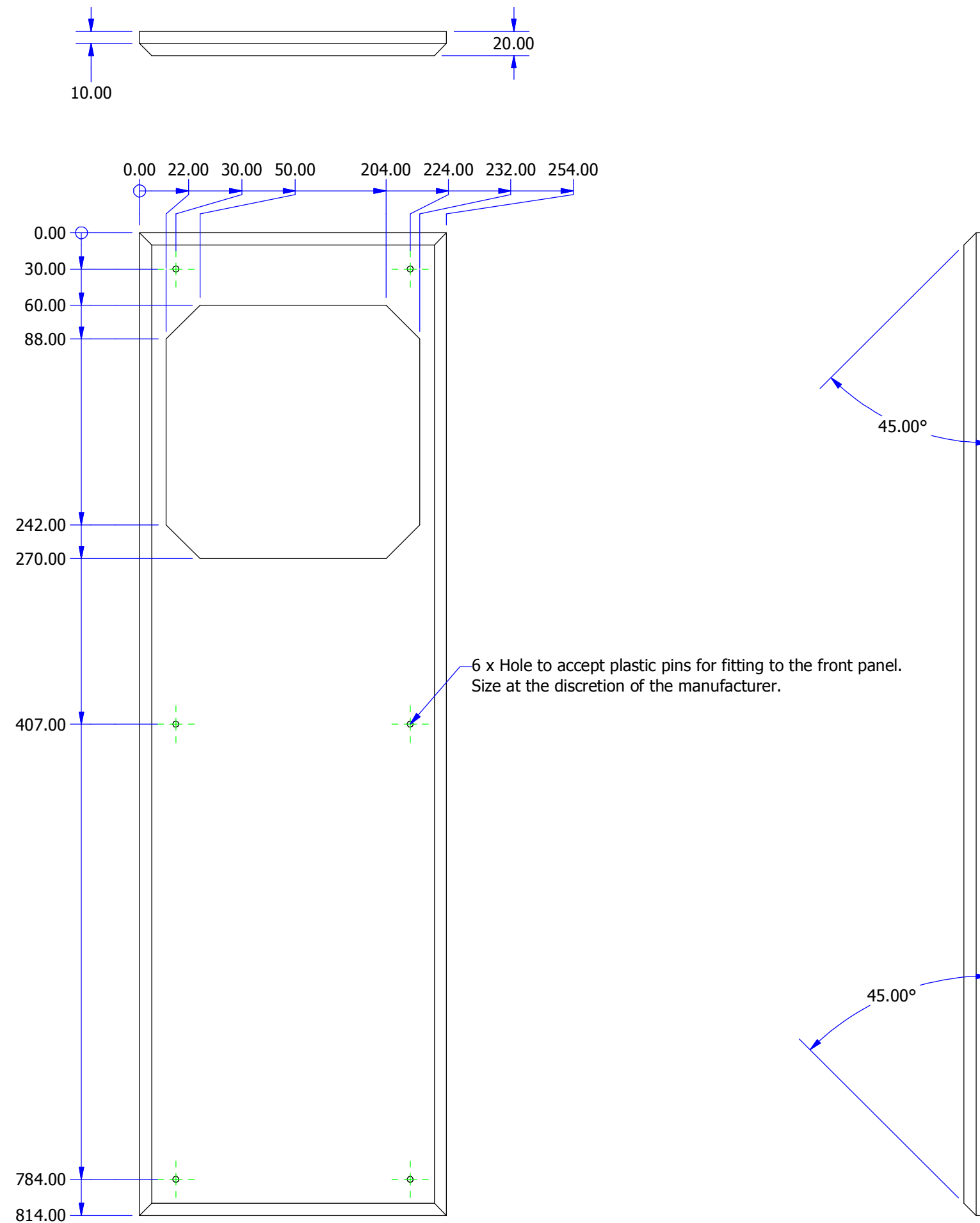
SCALE 1 / 2

Panel 12

Lowther Loudspeaker Systems Ltd.

Bicor 2000

Sheet Number: 18 of 20	Date: 18/02/2010	Drawing Number: RQ/A3/B2000/0002	Material: 18mm MDF
Sheet Size: A3	Drawn By: R. Quinton	Drawing Units: Millimeters	



SCALE 1 / 4

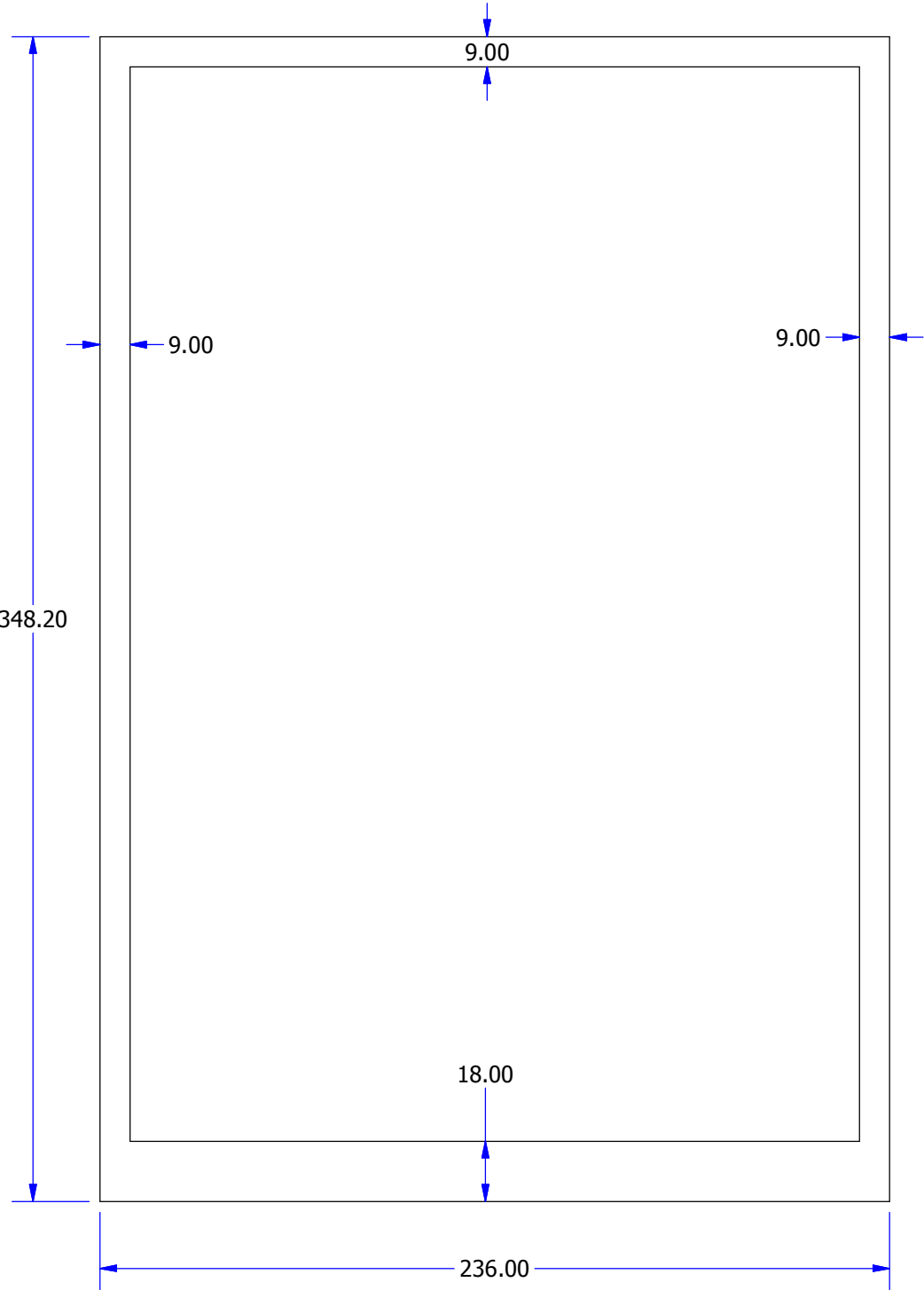
This panel to be covered with an acoustically transparent cloth.

Front Grill Panel

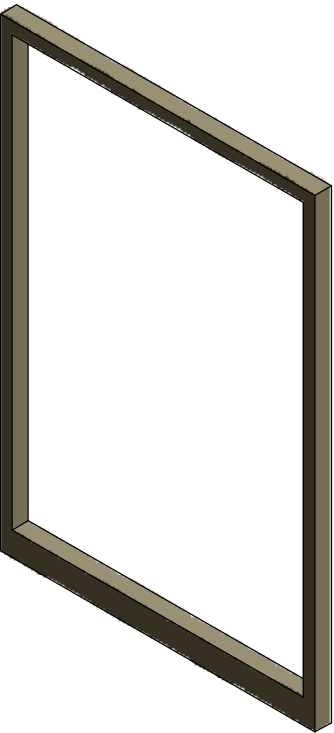
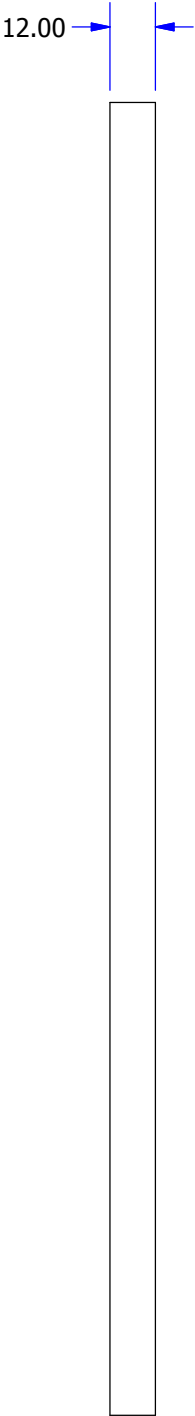
Lowther Loudspeaker Systems Ltd.

Bicor 2000

Sheet Number: 19 of 20	Date: 18/02/2010	Drawing Number: RQ/A3/B2000/0002	Material: 20mm MDF
Sheet Size: A3	Drawn By: R. Quinton	Drawing Units: Millimeters	



SCALE 1 / 2



This panel to be covered with an acoustically transparent cloth.
To be fitted using velcro pads or magnetic strips.

Rear Grill Panel

Lowther Loudspeaker Systems Ltd.			
Bicor 2000			
Sheet Number: 20 of 20	Date: 18/02/2010	Drawing Number: RQ/A3/B2000/0002	Material: 12mm MDF
Sheet Size: A3	Drawn By: R. Quinton	Drawing Units: Millimeters	