Model origin
The author marked this model as their own original creation.

HOW EVER WITHOUT PLA SUPPORT!

Original source files can be found here:
https://www.printables.com/model/593185-dummy-13-printable-jointed-figure-beta-files/files

Dummy13 all parts
Nozzle 0.40 mm
0.15 mm
Ender 3 S1 Pro Printer
Time to print: NA

Developer Notes:
As always I *strongly* recommend that you slice your own parts!

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Material	Frame parts	PLA
	Armor parts	Vary - All set to 112
Layer height		0.15 mm
Initial Layer Height		0.2 mm
Infill Density		10%
First layer speed	Leave Dynamic Default	
Supports		None
Brim		As needed (depends on bed adhesion)
Additional settings		☑ Print external perimeters first
Arms	**Prefix # = Scaled Size**	
	106_4x frame hip-shoulder	

	107_2x armor upper arm	
	107_2x frame clavicle	
	107_2x frame forearm	
	107_4x frame knee-elbow	
	107_frame hand open left	
	109_2x frame upper arm	
	112_2x armor forearm	
	112_2x armor shoulder	
	112_2x armor upper arm	
Chest	107_frame chest	
	109_frame abdomen	
	112_armor abdomen	
	112_armor chest lower	
	112_armor chest upper	
Head	107_frame head	
	107_frame neck	
	112_armor head	
Legs	106_4x frame hip-shoulder	
	107_2x frame ankle	
	107_2x frame shin	
	107_2x frame thigh	
	107_4x frame knee-elbow	
	112_2x armor knee	Super Glued
	113_2x armor thigh v27.gcode	
Lower Body		

	109_frame waist	
	112_armor crotch	
	112_armor waist	
	109_frame hips	