

How to Level Ender 3 S1 Pro

1. Press Preheat PLN
2. Settings/ Press Level Button
3. Manually level
4. Press aux.level
5. Use paper to test level on each sides and center – total of 5 point
6. Test 5
7. Test 4
8. Test 3
9. Test 2
10. Test 1 is the center – leave this for last
11. When done with Test 5, now press Auto Leveling
12. Press start
13. When it's done measuring press aux.level
14. Press center button # 1 circle
15. Get a piece of paper – to see if it's level
16. Bring it up or down by pressing the arrows (if needed)
17. If your leveling is correct double check all points again
18. If all is good you are done –
19. Go back
20. Press “Ready”
21. Press the home button
22. Extruder/Nozzle should move back to home position