Form Name	WAC_GRADING STANDARDS
Form Number	3100-017-1.0
Status	IN USE
Submission Date	
Author(s)	CHRISTOPHER REEVES
Version Number	1.0
Approval Date	
Approved By	
Notes	

Category: Window AC								
Grade: E								
A-Surface			**B-Surface**			**C-Surface**		
SHALLOW SCRATCHING (will not stop a fingernail)								
Criteria	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*
Length	4	IN	Length	6	IN	Length	8	IN
DEEP SCRATCHING (will stop a fingernail)								
Criteria	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*
Length	1.5	IN	Length	3	IN	Length	4	IN
DENTS								
Criteria	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*
Length	1	SQ IN	Length	1	SQ IN	Length	1	SQ IN
Depth	0.25	MM	Depth	0.25	MM	Depth	0.25	MM
Quantity	NONE	Count	Quantity	2	Count	Quantity	3	Count
LIGHT RUBS/ABRASIONS/HAZE								
Criteria	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*
Area	5	%	Area	10	%	Area	15	%
DEEP RUBS/ABRASIONS/HAZE								
Criteria	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*
Area	NONE	%	Area	5	%	Area	10	%
RIPS/TEARS								
Criteria	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*
Length		IN	Length		IN	Length		IN
Quantity	N/A	Count	Quantity	N/A	Count	Quantity	N/A	Count
CRACKS (Hairline)								
Criteria	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*
Length		IN	Length	1	IN	Length	2	IN
Quantity	NONE	Count	Quantity	1	Count	Quantity	1	Count
IMAGE/LOGO DEFACEMENT								
Criteria	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*
Area	5	%	Area	5	%	Area	5	%
CHIPS								
Criteria	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*
Length		IN	Length	0.5	IN	Length	0.5	IN
Quantity	NONE	Count	Quantity	1	Count	Quantity	2	Count
RUST								
Criteria	*Measure*		*Criteria*	*Measure*		*Criteria*	*Measure*	
Allowed	NO		Allowed	NO		Allowed	NO	
NOTES								

Category: Window AC								
Grade: E								
A-Surface			**B-Surface**			**C-Surface**		
SHALLOW SCRATCHES (will not stop a fingernail)								
Criteria	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*
Length	10.16	CM	Length	15.24	CM	Length	20.32	CM
DEEP SCRATCHES (will stop a fingernail)								
Criteria	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*
Length	3.81	CM	Length	7.62	CM	Length	10.16	CM
DENTS								
Criteria	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*
Length		SQ CM	Length		SQ CM	Length		SQ CM
Depth	0.25	MM	Depth	0.25	MM	Depth	0.25	MM
Quantity	NONE	Count	Quantity	2	Count	Quantity	3	Count
LIGHT RUBS/ABRASIONS/HAZE								
Criteria	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*
Area	5	%	Area	10	%	Area	15	%
DEEP RUBS/ABRASIONS/HAZE								
Criteria	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*
Area	NONE	%	Area	5	%	Area	10	%
RIPS/TEARS								
Criteria	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*
Length	0	CM	Length	0	CM	Length	0	CM
Quantity	N/A	Count	Quantity	N/A	Count	Quantity	N/A	Count
CRACKS								
Criteria	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*
Length	0	CM	Length	2.54	CM	Length	5.08	CM
Quantity	NONE	Count	Quantity	1	Count	Quantity	1	Count
IMAGE/LOGO DEFACEMENT								
Criteria	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*
Area	5	%	Area	5	%	Area	5	%
CHIPS								
Criteria	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*
Length	0	CM	Length	1.27	CM	Length	1.27	CM
Quantity	NONE	Count	Quantity	1	Count	Quantity	2	Count
RUST								
Criteria	*Measure*		*Criteria*	*Measure*		*Criteria*	*Measure*	
Allowed	NO		Allowed	NO		Allowed	NO	
NOTES								

Category: Window AC								
Grade: A								
A-Surface			**B-Surface**			**C-Surface**		
SHALLOW SCRATCHING (will not stop a fingernail)								
Criteria	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*
Length	6	IN	Length	9	IN	Length	12	IN
DEEP SCRATCHING (will stop a fingernail)								
Criteria	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*
Length	3	IN	Length	4.5	IN	Length	6	IN
DENTS								
Criteria	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*
Length	1	SQ IN	Length	1	SQ IN	Length	1	SQ IN
Depth	0.25	MM	Depth	0.5	MM	Depth	0.5	MM
Quantity	2	Count	Quantity	2	Count	Quantity	3	Count
LIGHT RUBS/ABRASIONS/HAZE								
Criteria	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*
Area	10	%	Area	20	%	Area	30	%
DEEP RUBS/ABRASIONS/HAZE								
Criteria	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*
Area	5	%	Area	10	%	Area	15	%
RIPS/TEARS								
Criteria	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*
Length		IN	Length		IN	Length		IN
Quantity	N/A	Count	Quantity	N/A	Count	Quantity	N/A	Count
CRACKS (Hairline)								
Criteria	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*
Length		IN	Length	2	IN	Length	3	IN
Quantity	NONE	Count	Quantity	1	Count	Quantity	1	Count
IMAGE/LOGO DEFACEMENT								
Criteria	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*
Area	10	%	Area	10	%	Area	10	%
CHIPS								
Criteria	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*
Length		IN	Length	1	IN	Length	1	IN
Quantity	NONE	Count	Quantity	1	Count	Quantity	2	Count
RUST								
Criteria	*Measure*		*Criteria*	*Measure*		*Criteria*	*Measure*	
Allowed	NO		Allowed	NO		Allowed	NO	
NOTES								

Category: Window AC

Grade: A

A-Surface			B-Surface			C-Surface		
SHALLOW SCRATCHES (will not stop a fingernail)								
Criteria	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*
Length	15.24	CM	Length	22.86	CM	Length	30.48	CM
DEEP SCRATCHES (will stop a fingernail)								
Criteria	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*
Length	7.62	CM	Length	11.43	CM	Length	15.24	CM
DENTS								
Criteria	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*
Length		SQ CM	Length		SQ CM	Length		SQ CM
Depth	0.25	MM	Depth	0.5	MM	Depth	0.5	MM
Quantity	2	Count	Quantity	2	Count	Quantity	3	Count
LIGHT RUBS/ABRASIONS/HAZE								
Criteria	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*
Area	10	%	Area	20	%	Area	30	%
DEEP RUBS/ABRASIONS/HAZE								
Criteria	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*
Area	5	%	Area	10	%	Area	15	%
RIPS/TEARS								
Criteria	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*
Length	0	CM	Length	0	CM	Length	0	CM
Quantity	N/A	Count	Quantity	N/A	Count	Quantity	N/A	Count
CRACKS								
Criteria	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*
Length	0	CM	Length	5.08	CM	Length	7.62	CM
Quantity	NONE	Count	Quantity	1	Count	Quantity	1	Count
IMAGE/LOGO DEFACEMENT								
Criteria	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*
Area	10	%	Area	10	%	Area	10	%
CHIPS								
Criteria	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*
Length	0	CM	Length	2.54	CM	Length	2.54	CM
Quantity	NONE	Count	Quantity	1	Count	Quantity	2	Count
RUST								
Criteria	*Measure*		*Criteria*	*Measure*		*Criteria*	*Measure*	
Allowed	NO		Allowed	NO		Allowed	NO	
NOTES								

Category: Window AC								
Grade: B								
A-Surface			B-Surface			C-Surface		
SHALLOW SCRATCHING (will not stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	9	IN	Length	12	IN	Length	15	IN
DEEP SCRATCHING (will stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	5	IN	Length	8	IN	Length	12	IN
DENTS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	1	SQ IN	Length	1	SQ IN	Length	1	SQ IN
Depth	0.25	MM	Depth	0.5	MM	Depth	0.5	MM
Quantity	3	Count	Quantity	3	Count	Quantity	4	Count
LIGHT RUBS/ABRASIONS/HAZE								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	20	%	Area	40	%	Area	60	%
DEEP RUBS/ABRASIONS/HAZE								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	10	%	Area	20	%	Area	30	%
RIPS/TEARS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length		IN	Length		IN	Length		IN
Quantity	N/A	Count	Quantity	N/A	Count	Quantity	N/A	Count
CRACKS (Hairline)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	1	IN	Length	3	IN	Length	4	IN
Quantity	1	Count	Quantity	1	Count	Quantity	1	Count
IMAGE/LOGO DEFACEMENT								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	25	%	Area	25	%	Area	25	%
CHIPS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0.5	IN	Length	1	IN	Length	1	IN
Quantity	1	Count	Quantity	2	Count	Quantity	3	Count
RUST								
Criteria	Measure		Criteria	Measure		Criteria	Measure	
Allowed	NO		Allowed	NO		Allowed	NO	
NOTES								

Category: Window AC								
Grade: B								
A-Surface			**B-Surface**			**C-Surface**		
SHALLOW SCRATCHES (will not stop a fingernail)								
Criteria	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*
Length	22.86	CM	Length	30.48	CM	Length	38.1	CM
DEEP SCRATCHES (will stop a fingernail)								
Criteria	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*
Length	12.7	CM	Length	20.32	CM	Length	30.48	CM
DENTS								
Criteria	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*
Length		SQ CM	Length		SQ CM	Length		SQ CM
Depth	0.25	MM	Depth	0.5	MM	Depth	0.5	MM
Quantity	3	Count	Quantity	3	Count	Quantity	4	Count
LIGHT RUBS/ABRASIONS/HAZE								
Criteria	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*
Area	20	%	Area	40	%	Area	60	%
DEEP RUBS/ABRASIONS/HAZE								
Criteria	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*
Area	10	%	Area	20	%	Area	30	%
RIPS/TEARS								
Criteria	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*
Length	0	CM	Length	0	CM	Length	0	CM
Quantity	N/A	Count	Quantity	N/A	Count	Quantity	N/A	Count
CRACKS								
Criteria	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*
Length	2.54	CM	Length	7.62	CM	Length	10.16	CM
Quantity	1	Count	Quantity	1	Count	Quantity	1	Count
IMAGE/LOGO DEFACEMENT								
Criteria	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*
Area	25	%	Area	25	%	Area	25	%
CHIPS								
Criteria	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*	*Criteria*	*Measure*	*Unit*
Length	1.27	CM	Length	2.54	CM	Length	2.54	CM
Quantity	1	Count	Quantity	2	Count	Quantity	3	Count
RUST								
Criteria	*Measure*		*Criteria*	*Measure*		*Criteria*	*Measure*	
Allowed	NO		Allowed	NO		Allowed	NO	
NOTES								