

Form Name	DRIP COFFEE MAKER_GRADING STANDARDS
Form Number	3100-002-1.0
Status	IN USE
Submission Date	1/7/2020
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Version Number	1.0
Approval Date	
Approved By	
Notes	

Category: COFFEE MAKER										
Grade: E										
	A-Surface			B-Surface			C-Surface			
		SHALLOV	V SCRATCH	IING (will n	ot stop a f	ingernail)				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length	1	IN	Length	2	IN	Length	4	IN		
			SCRATCH		top a finge					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length	0	IN	Length	0.5	IN	Length	1.5	IN		
				DENTS			T			
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length		SQ IN	Length		SQ IN	Length		SQ IN		
Depth		IN	Depth		IN	Depth		IN		
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count		
			LIGHT RUI	BS/ABRASI	ONS/HAZE					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Area	NONE	%	Area	10	%	Area	15	%		
	DEEP RUBS/ABRASIONS/HAZE									
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Area	0	%	Area	0	%	Area	10	%		
				RIPS/TEAR	S					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length		IN	Length		IN	Length		IN		
Quantity	N/A	Count	Quantity	N/A	Count	Quantity	N/A	Count		
				CRACKS						
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length		IN	Length		IN	Length		IN		
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count		
			IMAGE/I	LOGO DEFA	CEMENT					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Area		%	Area		%	Area		%		
				CHIPS						
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length		IN	Length		IN	Length		IN		
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count		
				RUST						
Criteria	Меа		Criteria	Меа		Criteria		isure		
Allowed	N	0	Allowed		0	Allowed	N	10		
			1	NOTES						

Category: COFFEE MAKER										
Grade: E										
	A-Surface			B-Surface			C-Surface			
		SHALLO	W SCRATCI	HES (will no	ot stop a fi	ngernail)				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length	2.54	СМ	Length	5.08	СМ	Length	10.16	СМ		
		DEE	P SCRATCH	IES (will sto	op a finger	nail)				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length	0	СМ	Length	1.27	СМ	Length	3.81	СМ		
				DENTS						
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length		SQ CM	Length		SQ CM	Length		SQ CM		
Depth	0	MM	Depth	0	MM	Depth	0	MM		
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count		
			LIGHT RUE	S/ABRASI	ONS/HAZE					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Area	NONE	%	Area	10	%	Area	15	%		
			DEEP RUB	S/ABRASIO	ONS/HAZE					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Area	0	%	Area	0	%	Area	10	%		
				RIPS/TEAR	S					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length	0	СМ	Length	0	СМ	Length	0	СМ		
Quantity	N/A	Count	Quantity	N/A	Count	Quantity	N/A	Count		
				CRACKS						
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length	0	СМ	Length	0	СМ	Length	0	СМ		
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count		
			IMAGE/L	OGO DEFA	CEMENT					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Area	0	%	Area	0	%	Area	0	%		
				CHIPS						
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length		СМ	Length		СМ	Length		СМ		
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count		
				RUST						
Criteria	Меа		Criteria	Меа		Criteria	Меа			
Allowed	N	0	Allowed		0	Allowed	N	0		
			ı	NOTES		I				

Category: COFFEE MAKER									
				Grade: A					
	A-Surface			B-Surface			C-Surface		
		SHALLOV	V SCRATCH	IING (will n	ot stop a f	ingernail)			
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	2	IN	Length	3	IN	Length	5	IN	
		DEE	SCRATCH	ING (will st	top a finge	rnail)			
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	1.5	IN	Length	2	IN	Length	2.5	IN	
DENTS									
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	0.25	SQ IN	Length	0.25	SQ IN	Length	0.25	SQ IN	
Depth	0.25	IN	Depth	0.25	IN	Depth	0.25	IN	
Quantity	1	Count	Quantity	1	Count	Quantity	1	Count	
			LIGHT RUI	BS/ABRASI	ONS/HAZE				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Area	10	%	Area	15	%	Area	20	%	
DEEP RUBS/ABRASIONS/HAZE									
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Area	5	%	Area	10	%	Area	15	%	
				RIPS/TEAR	S				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length		IN	Length		IN	Length		IN	
Quantity	N/A	Count	Quantity	N/A	Count	Quantity	N/A	Count	
				CRACKS					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length		IN	Length		IN	Length		IN	
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count	
			IMAGE/I	LOGO DEFA	CEMENT				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Area	5	%	Area		%	Area	5	%	
				CHIPS					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length		IN	Length		IN	Length		IN	
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count	
	ı			RUST			ı		
Criteria	Меа		Criteria	Меа		Criteria		isure	
Allowed	N	0	Allowed		0	Allowed	N	10	
			ı	NOTES					
Fycesive	damage to	the heat							
	_								
plate is an immediate failure									

Category: COFFEE MAKER									
				Grade: A					
	A-Surface			B-Surface			C-Surface		
		SHALLO	N SCRATCI	HES (will no	ot stop a fi	ngernail)			
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	5.08	СМ	Length	7.62	СМ	Length	12.7	СМ	
		DEE	P SCRATCH	IES (will sto	op a finger	nail)			
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	3.81	CM	Length	5.08	СМ	Length	6.35	СМ	
				DENTS					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length		SQ CM	Length		SQ CM	Length		SQ CM	
Depth	6.35	MM	Depth	6.35	MM	Depth	6.35	MM	
Quantity	1	Count	Quantity	1	Count	Quantity	1	Count	
			LIGHT RUE	SS/ABRASI	ONS/HAZE				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Area	10	%	Area	15	%	Area	20	%	
			DEEP RUB	S/ABRASIO	ONS/HAZE				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Area	5	%	Area	10	%	Area	15	%	
			l	RIPS/TEAR	S				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	0	CM	Length	0	СМ	Length	0	CM	
Quantity	N/A	Count	Quantity	N/A	Count	Quantity	N/A	Count	
				CRACKS					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	0	СМ	Length	0	СМ	Length	0	СМ	
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count	
			IMAGE/L	OGO DEFA	CEMENT				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Area	5	%	Area	5	%	Area	5	%	
				CHIPS					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length		СМ	Length	0	СМ	Length	0	ļ	
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count	
				RUST					
Criteria	Меа		Criteria	Меа		Criteria	Меа		
Allowed	N	0	Allowed		0	Allowed	N	0	
			1	NOTES					

Category: COFFEE MAKER									
Grade: B									
	A-Surface			B-Surface			C-Surface		
			V SCRATCH	IING (will n	ot stop a f	ingernail)			
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	4	IN	Length	6	IN	Length	8	IN	
		DEEF	SCRATCH	ING (will st	top a finge	rnail)			
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	3	IN	Length	5	IN	Length	7	IN	
				DENTS					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	0.25	SQ IN	Length	0.25	SQ IN	Length	0.25	SQ IN	
Depth	0.25	IN	Depth	0.25	IN	Depth	0.25	IN	
Quantity	1	Count	Quantity	2	Count	Quantity	3	Count	
				S/ABRASI	ONS/HAZE				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Area	30	%	Area	50	%	Area	75	%	
			DEEP RUB	S/ABRASIO	ONS/HAZE				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Area	15	%	Area	25		Area	40	%	
				RIPS/TEAR					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length		IN	Length		IN	Length		IN	
Quantity	N/A	Count	Quantity	N/A	Count	Quantity	N/A	Count	
				CRACKS			ı	ı	
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length		IN	Length		IN	Length	_	IN	
Quantity	NONE	Count		NONE	Count	Quantity	NONE	Count	
			· · · · · · · · · · · · · · · · · · ·	OGO DEFA	1		Γ		
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Area	25	%	Area	25	%	Area	25	%	
6 11 1				CHIPS					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length		IN	Length	0.5		Length	0.5		
Quantity	U	Count	Quantity	2	Count	Quantity	5	Count	
Criteria	Меа	CUTO	Criteria	RUST Mea	cura	Criteria	Med	ısure	
Allowed		0	Allowed		0	Allowed	l	10	
	IN .			NOTES					

Category: COFFEE MAKER										
				Grade: B						
	A-Surface			B-Surface			C-Surface			
		SHALLO	W SCRATCI	HES (will no	ot stop a fi	ngernail)				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length	10.16		Length	15.24		Length	20.32	СМ		
		DEE	P SCRATCH	IES (will sto	op a finger	nail)				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length	7.62	CM	Length	12.7	СМ	Length	17.78	СМ		
	DENTS									
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length		SQ CM	Length		SQ CM	Length		SQ CM		
Depth	6.35	MM	Depth	6.35	MM	Depth	6.35	MM		
Quantity	1	Count	Quantity	2	Count	Quantity	3	Count		
			LIGHT RUE	SS/ABRASI	ONS/HAZE					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Area	30	%	Area	50	%	Area	75	%		
			DEEP RUB	S/ABRASIO	ONS/HAZE					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Area	15	%	Area	25	%	Area	40	%		
				RIPS/TEAR	S					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length	0	CM	Length	0	СМ	Length	0	СМ		
Quantity	N/A	Count	Quantity	N/A	Count	Quantity	N/A	Count		
				CRACKS						
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length	0	CM	Length	0	СМ	Length	0	СМ		
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count		
			IMAGE/L	OGO DEFA	CEMENT	•				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Area	25	%	Area	25	%	Area	25	%		
				CHIPS		•				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length	0	CM	Length	1.27	СМ	Length	1.27	СМ		
Quantity	0	Count	Quantity	2	Count	Quantity	5	Count		
			•	RUST						
Criteria	Меа	sure	Criteria	Меа	sure	Criteria	Меа	sure		
Allowed	N	0	Allowed	N	0	Allowed	N	0		
				NOTES						