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Approved By					
Notes					

Category: BREADMAKER									
				Grade: E					
	A-Surface			B-Surface		C-Surface			
	I	T T		· · · · · · · · · · · · · · · · · · ·	•	fingernail)			
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	0.5		Length		IN	Length	3	IN	
	l		1	ING (will s			I		
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	NONE	IN	Length	NONE	IN	Length	NONE	IN	
Cultinuin		11-11	Cathanita	DENTS	1111	Cuitania	A 4	11-14	
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length		SQ IN	Length		SQ IN	Length		SQ IN	
Depth	NONE	IN	Depth	NONE	IN	Depth	NONE	IN	
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count	
Critoria	140000000		1	SS/ABRASI			140000000	11:4:4	
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Area	NONE	%	Area	5	%	Area -	10	%	
Cuitania	1.4	11		S/ABRASI	•		A 4 - 2 - 2 - 2 - 2	11	
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Area	NONE	%	Area	2	%	Area	5	%	
Criteria	Measure	Unit	Criteria	RIPS/TEAR Measure	S Unit	Criteria	Measure	Unit	
	ivieusure	IN		ivieusure	IN		ivieusure	IN	
Length	N/A	Count	Length	N/A	Count	Length	N/A	Count	
Quantity	IN/A	Count	Quantity	CRACKS	Count	Quantity	IN/A	Count	
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	IVIEUSUIE	IN	Length	IVIEUSUIE	IN	Length	Medsure	IN	
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count	
Quantity	NONL	Count		OGO DEFA		Quantity	NONE	Count	
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Area	0	%	Area	0	%	Area	0	%	
Area	U	70	Area	CHIPS	70	Area	U	70	
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	TVICUSUIC	IN	Length	Wicasarc	IN	Length	Wicusure	IN	
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count	
Quartity	NONE	Count	Quartity	RUST	Count	Quartity	NONE	Count	
Criteria	Меа	sure	Criteria	Mea	SUIP	Criteria	Med	ISUTE	
Allowed		0	Allowed		0	Criteria Measure NO			
		_		NOTES	-				
						NO DAN	1AGE TO L	OAF PAN	

Category: BREADMAKER									
				Grade: E					
	A-Surface			B-Surface			C-Surface		
		SHALLO	N SCRATCI	HES (will no	ot stop a fi	ngernail)			
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	1.27	СМ	Length	2.54	СМ	Length	7.62	СМ	
		DEE	P SCRATCH	IES (will sto	op a finger	nail)			
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	#VALUE!	СМ	Length	#VALUE!	СМ	Length	#VALUE!	СМ	
DENTS									
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length		SQ CM	Length		SQ CM	Length		SQ CM	
Depth	0	ММ	Depth	0	MM	Depth	0	MM	
Quantity	NONE	Count		NONE	Count	Quantity	NONE	Count	
				BS/ABRASI			_		
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Area	NONE	%	Area	5	%	Area	10	%	
			DEEP RUB	S/ABRASIO	ONS/HAZE		_		
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Area	NONE	%	Area	2	%	Area	5	%	
		1		RIPS/TEAR		,	1	1	
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	0		Length	0	СМ	Length	0	СМ	
Quantity	N/A	Count	Quantity	N/A	Count	Quantity	N/A	Count	
		1	ı	CRACKS		1	ı	ı	
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	0		Length	0	СМ	Length		СМ	
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count	
	1			LOGO DEFA			ı		
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Area	0	%	Area		%	Area	0	%	
	I	I		CHIPS	I	I	I	I	
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length		CM	Length		CM	Length		CM	
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count	
6 11 1	1 0.4			RUST		l c	1 0.4		
Criteria Allowed	Меа		Criteria	Меа		<i>Criteria</i> Allowed	Меа		
Allowed	owed NO Allowe		Allowed			Allowed	IN	0	
				NOTES		I			
			l			l			

Category: BREADMAKER									
Grade: A									
	A-Surface			B-Surface			C-Surface	!	
		SHALLOW	SCRATCH	ING (will r	not stop a	fingernail			
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	2	IN	Length	4	IN	Length	7	IN	
		DEEP	SCRATCH	ING (will s	top a finge	ernail)			
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	1	IN	Length	2	IN	Length	5	IN	
				DENTS					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	0.25	SQ IN	Length	0.25	SQ IN	Length		SQ IN	
Depth	0.25	IN	Depth	0.25	IN	Depth	0.25	IN	
Quantity	0	Count	Quantity	1		Quantity	2	Count	
				SS/ABRASI					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Area	5	%	Area	15		Area	50	%	
			DEEP RUB	S/ABRASI	ONS/HAZI				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Area	2	%	Area	10		Area	25	%	
				RIPS/TEAR	S				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length		IN	Length		IN	Length		IN	
Quantity	N/A	Count	Quantity		Count	Quantity	N/A	Count	
				CRACKS		·	T		
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length		IN	Length		IN	Length		IN	
Quantity	NONE	Count		NONE	Count	Quantity	NONE	Count	
	1			OGO DEF		,	T	•	
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Area	5	%	Area		%	Area	5	%	
	ı		<u> </u>	CHIPS	<u> </u>	ı	ı		
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length		IN	Length		IN	Length		IN	
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count	
	I			RUST					
Criteria	Меа		Criteria		sure	Criteria		isure	
Allowed	N	0	Allowed NO Allowed NO				10		
				NOTES		NO DAN	MAGE TO L	OAF PAN	

Category: BREADMAKER										
				Grade: A						
	A-Surface			B-Surface			C-Surface			
	ı		г	HES (will no	•	, 	T			
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length	5.08		Length	10.16		Length	17.78	СМ		
	ı			IES (will sto			T	T .		
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length	2.54	СМ	Length	5.08	СМ	Length	12.7	СМ		
	DENTS									
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length		SQ CM	Length		SQ CM	Length		SQ CM		
Depth	0.25		Depth	0.25		Depth	0.25	ММ		
Quantity	0	Count	Quantity		Count	Quantity	2	Count		
			LIGHT RUE	BS/ABRASI	ONS/HAZE					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Area	5	%	Area	15	%	Area	50	%		
			DEEP RUB	S/ABRASIO	ONS/HAZE					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Area	2	%	Area	10	%	Area	25	%		
			[RIPS/TEAR	S					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length	0	CM	Length	0	СМ	Length	0	СМ		
Quantity	N/A	Count	Quantity	N/A	Count	Quantity	N/A	Count		
				CRACKS						
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length	0	CM	Length	0	СМ	Length	0	СМ		
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count		
			IMAGE/I	OGO DEFA	CEMENT					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Area	5	%	Area	5	%	Area	5	%		
				CHIPS						
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length	0	СМ	Length	0	СМ	Length	0	СМ		
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count		
				RUST						
Criteria	Меа	sure	Criteria	Меа	sure	Criteria	Меа	sure		
Allowed	N	0	Allowed NO Allowed		N	NO				
				NOTES						

	Category: BREADMAKER									
Grade: B										
	A-Surface			B-Surface			C-Surface	!		
		SHALLOW	SCRATCH	ING (will r	not stop a	fingernail				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length	5	IN	Length	8	IN	Length	12	IN		
		DEEP	SCRATCH	ING (will s	top a finge	ernail)				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length	4	IN	Length	6	IN	Length	8	IN		
				DENTS						
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length	0.25	SQ IN	Length	0.5	SQ IN	Length	0.5	SQ IN		
Depth	0.25	IN	Depth	0.25	IN	Depth	0.25	IN		
Quantity	1	Count	Quantity	1	Count	Quantity	1	Count		
			LIGHT RUE	SS/ABRASI	ONS/HAZ	E				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Area	20	%	Area	40	%	Area	75	%		
			DEEP RUB	S/ABRASI	ONS/HAZI					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Area	15	%	Area	20	%	Area	50	%		
				RIPS/TEAR	S					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length		IN	Length		IN	Length		IN		
Quantity	N/A	Count	Quantity	N/A	Count	Quantity	N/A	Count		
			CRA	ACKS (hair	line)					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length	0.25	IN	Length	0.5	IN	Length	0.75	IN		
Quantity	1	Count	Quantity	1	Count	Quantity	1	Count		
			IMAGE/L	OGO DEF	ACEMENT					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Area	25	%	Area	25	%	Area	25	%		
				CHIPS						
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length	0.5		Length	0.5		Length	0.75			
Quantity	1	Count	Quantity	1	Count	Quantity	1	Count		
				RUST						
Criteria	Меа		Criteria		sure	Criteria		isure		
Allowed	N	0	Allowed		0	Allowed	N	IO		
				NOTES		l :				
						NO DAN	MAGE TO L	UAF PAN		
						l				

Category: BREADMAKER										
				Grade: B						
	A-Surface			B-Surface			C-Surface			
				HES (will no		, 				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length	12.7		Length	20.32		Length	30.48	СМ		
				IES (will ste						
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length	10.16	СМ	Length	15.24	СМ	Length	20.32	СМ		
	DENTS									
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length		SQ CM	Length		SQ CM	Length		SQ CM		
Depth	0.25		Depth	0.25		Depth		ММ		
Quantity	1	Count	Quantity		Count	Quantity	1	Count		
	ı			BS/ABRASI			1	1		
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Area	20	%	Area		%	Area	75	%		
	DEEP RUBS/ABRASIONS/HAZE									
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Area	15	%	Area	20		Area	50	%		
				RIPS/TEAR	S					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length	0	CM	Length	0	СМ	Length	0	CM		
Quantity	N/A	Count	Quantity	N/A	Count	Quantity	N/A	Count		
				CRACKS						
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length	0.635	CM	Length	1.27	СМ	Length	1.905	СМ		
Quantity	1	Count	Quantity	1	Count	Quantity	1	Count		
			IMAGE/I	OGO DEFA	CEMENT					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Area	25	%	Area	25	%	Area	25	%		
				CHIPS						
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length	1.27	CM	Length	1.27	СМ	Length	1.905	СМ		
Quantity	1	Count	Quantity	1	Count	Quantity	1	Count		
				RUST						
Criteria	Меа	sure	Criteria	Меа	sure	Criteria	Меа	sure		
Allowed	N	0	Allowed	N	0	Allowed	N	0		
				NOTES						