

Form Name	BLOWER_GRADING STANDARDS
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Notes	

Category: BLOWERS								
				Grade: E				
	Tube			Handle			Body	
		SHALLO	W SCRATCH	IING (will r	ot stop a f	ingernail)		
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	6	IN	Length	3	IN	Length	4	IN
DE	EP SCRATO	CHING (wi	ill stop a fin	gernail OR	total pain	t loss on n	netal surfa	ce)
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	2.5	IN	Length	0.5	IN	Length	1	IN
				DENTS				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0.25	SQ IN	Length		SQ IN	Length	0.25	SQ IN
Depth	0.25	MM	Depth		MM	Depth	0.25	MM
Quantity	2	Count	Quantity	NONE	Count	Quantity	1	Count
					ONS/HAZE			
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	20	%	Area	10	%	Area	20	%
			DEEP RUE	S/ABRASI	ONS/HAZE			
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	10	%	Area	3	%	Area	10	%
			RIPS/TEARS	S (RUBBER	IZED PARTS	5)		
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length		IN	Length		IN	Length		IN
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
				CRACKS				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length		IN	Length		IN	Length		IN
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
		_	 	LOGO DEFA				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	0	%	Area		%	Area	0	%
	1	ı	T	CHIPS		•	ī	T
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0.25		Length	0.25		Length	0.25	
Quantity	1	Count	Quantity	1	Count	Quantity	1	Count
	1		T	RUST				
Criteria	Меа		Criteria		sure	A II I	l	isure
Allowed	N	0	Allowed		0	Allowed		10
				NOTES				
W/ARN	IING LABEL	SAND						
	JCTIONS M							
	JLLY LEGIB							
	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		1			<u> </u>		

	Category: BLOWERS									
	Grade: E									
	Tube			Handle			Body			
		SHALLO	W SCRATCI	HES (will no	ot stop a fi	ngernail)				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length	15.24	CM	Length	7.62	СМ	Length	10.16	СМ		
		DEE	P SCRATCH	IES (will sto	op a finger	nail)	•	•		
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length	6.35	CM	Length	1.27	СМ	Length	2.54	СМ		
				DENTS						
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length		SQ CM	Length		SQ CM	Length		SQ CM		
Depth	0.25	MM	Depth	0	MM	Depth	0.25	MM		
Quantity	2	Count	Quantity	NONE	Count	Quantity	1	Count		
			LIGHT RUE	S/ABRASI	ONS/HAZE					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Area	20	%	Area	10	%	Area	20	%		
			DEEP RUB	S/ABRASIO	ONS/HAZE					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Area	10		Area	l	%	Area	10	%		
		F	RIPS/TEARS	(RUBBERI						
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length	0	СМ	Length		СМ	Length		СМ		
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count		
				CRACKS						
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length	0	СМ	Length		СМ	Length	0	_		
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count		
	ı		•	OGO DEFA	·		ı	ı		
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Area	0	%	Area		%	Area	0	%		
	ı		ı	CHIPS	ı	ı	ı	ı		
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length	0.25		Length	0.25		Length	0.25			
Quantity	1	Count	Quantity	1	Count	Quantity	1	Count		
			ı	NOTES						
	Criteria									
			L			L				

	Category: BLOWERS								
Grade: A									
	Tube			Handle			Body		
		SHALLOV	V SCRATCH	IING (will n	ot stop a f	ingernail)			
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	8	IN	Length	4	IN	Length	6	IN	
		DEEF	SCRATCH	ING (will st	top a finge	rnail)			
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	4	IN	Length	1.5	IN	Length	3	IN	
				DENTS					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	0.25	SQ IN	Length	0.25	SQ IN	Length	0.25	SQ IN	
Depth	0.25	MM	Depth	0.25	MM	Depth	0.25	MM	
Quantity	2	Count	Quantity	0	Count	Quantity	2	Count	
			LIGHT RUI	BS/ABRASI	ONS/HAZE				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Area	35	%	Area	20	%	Area	35	%	
			DEEP RUE	S/ABRASI	ONS/HAZE				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Area	20	%	Area	10	%	Area	15	%	
		F	RIPS/TEARS	(RUBBER	ZED PARTS	S)			
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length		IN	Length	0.25	IN	Length		IN	
Quantity	NONE	Count	Quantity	1	Count	Quantity	NONE	Count	
				CRACKS					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length		IN	Length		IN	Length		IN	
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count	
			IMAGE/I	LOGO DEFA	CEMENT				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Area	10	%	Area	10	%	Area	10	%	
				CHIPS					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	0.25	IN	Length	0.25	IN	Length	0.25	IN	
Quantity	1	Count	Quantity	1	Count	Quantity	1	Count	
				NOTES					
1	RS TO RUI								
	UST NOT B								
	ROUGH (NO								
	SHOWING)								

	Category: BLOWERS								
Grade: A									
	Tube			Handle			Body		
		SHALLO	N SCRATCI	HES (will no	ot stop a fi	ngernail)			
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	20.32	CM	Length	10.16	CM	Length	15.24	CM	
		DEE	P SCRATCH	IES (will sto	op a finger	nail)			
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	10.16	CM	Length	3.81	СМ	Length	7.62	CM	
				DENTS					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length		SQ CM	Length		SQ CM	Length		SQ CM	
Depth	0.25	MM	Depth	0.25	MM	Depth	0.25	MM	
Quantity	2	Count	Quantity	0	Count	Quantity	2	Count	
			LIGHT RUE	BS/ABRASI	ONS/HAZE				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Area	35	%	Area	20	%	Area	35	%	
			DEEP RUB	S/ABRASIO	ONS/HAZE				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Area	20		Area	10		Area	15	%	
		F	IPS/TEARS	(RUBBERI	ZED PARTS	5)			
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	0	CM	Length	0.635	СМ	Length	0	CM	
Quantity	NONE	Count	Quantity	1	Count	Quantity	NONE	Count	
				CRACKS					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	0	CM	Length	0	СМ	Length	0	CM	
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count	
			IMAGE/L	OGO DEFA	CEMENT				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Area	10	%	Area	10	%	Area	10	%	
				CHIPS					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	0.25	CM	Length	0.25	СМ	Length	0.25	CM	
Quantity	1	Count	Quantity	1	Count	Quantity	1	Count	
				NOTES					
1	RS TO RUE								
	UST NOT B								
	ROUGH (NO								
SHOWING)									

	Category: BLOWERS									
	Grade: B									
	Tube			Handle			Body			
		SHALLOV	V SCRATCH	IING (will r	ot stop a f	ingernail)				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length	12	IN	Length	6	IN	Length	9	IN		
		DEE	SCRATCH	ING (will s	top a finge	rnail)				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length	6	IN	Length	3	IN	Length	5	IN		
				DENTS						
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length	0.25	SQ IN	Length	0.25	SQ IN	Length	0.25	SQ IN		
Depth	0.25	MM	Depth	0.25	ММ	Depth	0.25	MM		
Quantity	3	Count	Quantity	1	Count	Quantity	3	Count		
			LIGHT RUI	BS/ABRASI	ONS/HAZE					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Area	50	%	Area	40	%	Area	50	%		
			DEEP RUE	S/ABRASI	ONS/HAZE					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Area	30	%	Area	15	%	Area	30	%		
		F	RIPS/TEARS	(RUBBER	ZED PARTS	S)				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length		IN	Length	0.75	IN	Length		IN		
Quantity	NONE	Count	Quantity	1	Count	Quantity	NONE	Count		
			CRACKS	(SINGLE H	AIRLINE)					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length		IN	Length		IN	Length		IN		
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count		
			IMAGE/I	LOGO DEFA	CEMENT					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Area	25	%	Area	25	%	Area	25	%		
				CHIPS						
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length	0.25	IN	Length	0.25	IN	Length	0.25	IN		
Quantity	3	Count	Quantity	2	Count	Quantity	3	Count		
				NOTES						
1	RS TO RUI									
	UST NOT B									
	ROUGH (NO									
SHOWING)										

	Category: BLOWERS										
	Grade: B										
	Tube			Handle			Body				
		SHALLO	N SCRATCI	HES (will no	ot stop a fi	ngernail)					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit			
Length	30.48	CM	Length	15.24	СМ	Length	22.86	СМ			
		DEE	P SCRATCH	IES (will sto	op a finger	nail)					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit			
Length	15.24	CM	Length	7.62	CM	Length	12.7	CM			
				DENTS							
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit			
Length		SQ CM	Length		SQ CM	Length		SQ CM			
Depth	0.25	MM	Depth	0.25	MM	Depth	0.25	MM			
Quantity	3	Count	Quantity	1	Count	Quantity	3	Count			
			LIGHT RUE	SS/ABRASI	ONS/HAZE						
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit			
Area	50	%	Area	40	%	Area	50	%			
			DEEP RUB	S/ABRASIO	ONS/HAZE						
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit			
Area	30	%	Area	15	%	Area	30	%			
		F	IPS/TEARS	(RUBBERI	ZED PARTS	5)					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit			
Length	0	CM	Length	1.905	СМ	Length	0	CM			
Quantity	NONE	Count	Quantity	1	Count	Quantity	NONE	Count			
				CRACKS							
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit			
Length	0	CM	Length	0	СМ	Length	0	CM			
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count			
			IMAGE/L	OGO DEFA	CEMENT						
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit			
Area	25	%	Area	25	%	Area	25	%			
				CHIPS							
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit			
Length	0.25	CM	Length	0.25	СМ	Length	0.25	CM			
Quantity	1	Count	Quantity	1	Count	Quantity	1	Count			
				NOTES							
1	RS TO RUI										
	UST NOT B										
	ROUGH (NO										
SHOWING)											