

NONE

NONE



Form Name	IRON_GRADING STANDARDS
Form Number	3100-005-1.0
Status	IN USE
Submission Date	
Author(s)	CHRISTOPHER REEVES
Version Number	1.0
Approval Date	
Approved By	
Notes	



Category: IRON								
Grade: E								
A-Surface			B-Surface			C-Surface		
<b>SHALLOW SCRATCHING (will not stop a fingernail)</b>								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	NONE	IN	Length	0.5	IN	Length	1	IN
<b>DEEP SCRATCHING (will stop a fingernail)</b>								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	NONE	IN	Length	NONE	IN	Length	1	IN
<b>DENTS</b>								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length		SQ IN	Length		SQ IN	Length		SQ IN
Depth		IN	Depth		IN	Depth		IN
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
<b>LIGHT RUBS/ABRASIONS/HAZE</b>								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	NONE	%	Area	10	%	Area	15	%
<b>DEEP RUBS/ABRASIONS/HAZE</b>								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	0	%	Area	0	%	Area	10	%
<b>RIPS/TEARS</b>								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length		IN	Length		IN	Length		IN
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
<b>CRACKS</b>								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length		IN	Length		IN	Length		IN
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
<b>IMAGE/LOGO DEFACEMENT</b>								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	0	%	Area	0	%	Area	0	%
<b>CHIPS</b>								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length		IN	Length		IN	Length		IN
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
<b>RUST</b>								
Criteria	Measure		Criteria	Measure		Criteria	Measure	
Allowed	NO		Allowed	NO		Allowed	NO	
<b>NOTES</b>								



Category: IRON								
Grade: E								
A-Surface			B-Surface			C-Surface		
<b>SHALLOW SCRATCHES (will not stop a fingernail)</b>								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	NONE	CM	Length	1.27	CM	Length	2.54	CM
<b>DEEP SCRATCHES (will stop a fingernail)</b>								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	NONE	CM	Length	NONE	CM	Length	2.54	CM
<b>DENTS</b>								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length		SQ CM	Length		SQ CM	Length		SQ CM
Depth	0	MM	Depth	0	MM	Depth	0	MM
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
<b>LIGHT RUBS/ABRASIONS/HAZE</b>								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	NONE	%	Area	10	%	Area	15	%
<b>DEEP RUBS/ABRASIONS/HAZE</b>								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	0	%	Area	0	%	Area	10	%
<b>RIPS/TEARS</b>								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	CM	Length	0	CM	Length	0	CM
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
<b>CRACKS</b>								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	CM	Length	0	CM	Length	0	CM
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
<b>IMAGE/LOGO DEFACEMENT</b>								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	0	%	Area	0	%	Area	0	%
<b>CHIPS</b>								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	CM	Length	0	CM	Length	0	CM
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
<b>RUST</b>								
Criteria	Measure		Criteria	Measure		Criteria	Measure	
Allowed	NO		Allowed	NO		Allowed	NO	
<b>NOTES</b>								



Category: IRON								
Grade: A								
A-Surface			B-Surface			C-Surface		
<b>SHALLOW SCRATCHING (will not stop a fingernail)</b>								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	NONE	IN	Length	1.5	IN	Length	2	IN
<b>DEEP SCRATCHING (will stop a fingernail)</b>								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	NONE	IN	Length	NONE	IN	Length	2	IN
<b>DENTS</b>								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	SQ IN	Length	0.25	SQ IN	Length	0.25	SQ IN
Depth		IN	Depth	0.25	IN	Depth	0.25	IN
Quantity	NONE	Count	Quantity	1	Count	Quantity	1	Count
<b>LIGHT RUBS/ABRASIONS/HAZE</b>								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	10	%	Area	15	%	Area	20	%
<b>DEEP RUBS/ABRASIONS/HAZE</b>								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	5	%	Area	10	%	Area	15	%
<b>RIPS/TEARS</b>								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length		IN	Length		IN	Length		IN
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
<b>CRACKS</b>								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length		IN	Length		IN	Length		IN
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
<b>IMAGE/LOGO DEFACEMENT</b>								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	5	%	Area	5	%	Area	5	%
<b>CHIPS</b>								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length		IN	Length		IN	Length		IN
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
<b>RUST</b>								
Criteria	Measure		Criteria	Measure		Criteria	Measure	
Allowed	NO		Allowed	NO		Allowed	NO	
<b>NOTES</b>								



Category: IRON								
Grade: A								
A-Surface			B-Surface			C-Surface		
<b>SHALLOW SCRATCHES (will not stop a fingernail)</b>								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	NONE	CM	Length	3.81	CM	Length	5.08	CM
<b>DEEP SCRATCHES (will stop a fingernail)</b>								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	NONE	CM	Length	NONE	CM	Length	5.08	CM
<b>DENTS</b>								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	SQ CM	Length	1.61	SQ CM	Length	1.61	SQ CM
Depth	0	MM	Depth	6.35	MM	Depth	6.35	MM
Quantity	NONE	Count	Quantity	1	Count	Quantity	1	Count
<b>LIGHT RUBS/ABRASIONS/HAZE</b>								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	10	%	Area	15	%	Area	20	%
<b>DEEP RUBS/ABRASIONS/HAZE</b>								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	5	%	Area	10	%	Area	15	%
<b>RIPS/TEARS</b>								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	CM	Length	0	CM	Length	0	CM
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
<b>CRACKS</b>								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	CM	Length	0	CM	Length	0	CM
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
<b>IMAGE/LOGO DEFACEMENT</b>								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	5	%	Area	5	%	Area	5	%
<b>CHIPS</b>								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	CM	Length	0	CM	Length	0	CM
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
<b>RUST</b>								
Criteria	Measure		Criteria	Measure		Criteria	Measure	
Allowed	NO		Allowed	NO		Allowed	NO	
<b>NOTES</b>								



Category: IRON								
Grade: B								
A-Surface			B-Surface			C-Surface		
<b>SHALLOW SCRATCHING (will not stop a fingernail)</b>								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	NONE	IN	Length	3	IN	Length	4	IN
<b>DEEP SCRATCHING (will stop a fingernail)</b>								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	NONE	IN	Length	NONE	IN	Length	4	IN
<b>DENTS</b>								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0.25	SQ IN	Length	0.25	SQ IN	Length	0.25	SQ IN
Depth	0.25	IN	Depth	0.25	IN	Depth	0.25	IN
Quantity	1	Count	Quantity	1	Count	Quantity	1	Count
<b>LIGHT RUBS/ABRASIONS/HAZE</b>								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	30	%	Area	50	%	Area	75	%
<b>DEEP RUBS/ABRASIONS/HAZE</b>								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	15	%	Area	25	%	Area	40	%
<b>RIPS/TEARS</b>								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length		IN	Length		IN	Length		IN
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
<b>CRACKS</b>								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length		IN	Length		IN	Length		IN
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
<b>IMAGE/LOGO DEFACEMENT</b>								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	25	%	Area	25	%	Area	25	%
<b>CHIPS</b>								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	IN	Length	0.25	IN	Length	0.25	IN
Quantity	0	Count	Quantity	1	Count	Quantity	2	Count
<b>RUST</b>								
Criteria	Measure		Criteria	Measure		Criteria	Measure	
Allowed	NO		Allowed	NO		Allowed	NO	
<b>NOTES</b>								



Category: IRON								
Grade: B								
A-Surface			B-Surface			C-Surface		
<b>SHALLOW SCRATCHES (will not stop a fingernail)</b>								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	NONE	CM	Length	7.62	CM	Length	10.16	CM
<b>DEEP SCRATCHES (will stop a fingernail)</b>								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	NONE	CM	Length	NONE	CM	Length	10.16	CM
<b>DENTS</b>								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	1.61	SQ CM	Length	1.61	SQ CM	Length	1.61	SQ CM
Depth	6.35	MM	Depth	6.35	MM	Depth	6.35	MM
Quantity	1	Count	Quantity	1	Count	Quantity	1	Count
<b>LIGHT RUBS/ABRASIONS/HAZE</b>								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	30	%	Area	50	%	Area	75	%
<b>DEEP RUBS/ABRASIONS/HAZE</b>								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	15	%	Area	25	%	Area	40	%
<b>RIPS/TEARS</b>								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	CM	Length	0	CM	Length	0	CM
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
<b>CRACKS</b>								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	CM	Length	0	CM	Length	0	CM
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
<b>IMAGE/LOGO DEFACEMENT</b>								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	25	%	Area	25	%	Area	25	%
<b>CHIPS</b>								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	CM	Length	0.635	CM	Length	0.635	CM
Quantity	0	Count	Quantity	1	Count	Quantity	2	Count
<b>RUST</b>								
Criteria	Measure		Criteria	Measure		Criteria	Measure	
Allowed	NO		Allowed	NO		Allowed	NO	
<b>NOTES</b>								