



Form Name	HUROM_JUICER_GRADING STANDARDS
Form Number	3100-016-1.0
Status	APPROVED
Submission Date	8/6/2021
Author(s)	FRANK MCDERMOTT
Version Number	v1.0
Approval Date	8/12/2021
Approved By	ARC: FRANK MCDERMOTT HUROM: COLE MATTESON
Notes	A-GRADE STANDARD FOR BASE ONLY, PARTS MUST BE LIKE NEW OR BETTER



Category: JUICER								
Grade: A								
A-Surface			B-Surface			C-Surface		
SHALLOW SCRATCHING (will not stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	1	IN	Length	1.5	IN	Length	2.5	IN
DEEP SCRATCHING (will stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	NONE	IN	Length	NONE	IN	Length	NONE	IN
DENTS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0.25	SQ IN	Length	0.25	SQ IN	Length	0.25	SQ IN
Depth	0.25	MM	Depth	0.25	MM	Depth	0.25	MM
Quantity	1	Count	Quantity	1	Count	Quantity	1	Count
LIGHT RUBS/ABRASIONS/HAZE								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	10	%	Area	15	%	Area	20	%
DEEP RUBS/ABRASIONS/HAZE								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	5	%	Area	10	%	Area	15	%
RIPS/TEARS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length		IN	Length		IN	Length		IN
Quantity	N/A	Count	Quantity	N/A	Count	Quantity	N/A	Count
CRACKS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length		IN	Length		IN	Length		IN
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
IMAGE/LOGO DEFACEMENT								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	5	%	Area	5	%	Area	5	%
CHIPS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length		IN	Length		IN	Length		IN
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
RUST								
Criteria	Measure		Criteria	Measure		Criteria	Measure	
Allowed	NO		Allowed	NO		Allowed	NO	
NOTES								
TOTAL ALLOWABLE DENTS ON A AND B SURFACE COMBINED MAY NOT EXCEED ONE			GRADING FOR BASE ONLY, PARTS MUST BE LIKE NEW OR BETTER			NO CHIPS IN BLADE		



Category: JUICER								
Grade: A								
A-Surface			B-Surface			C-Surface		
SHALLOW SCRATCHES (will not stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	2.54	CM	Length	3.81	CM	Length	6.35	CM
DEEP SCRATCHES (will stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	NONE	CM	Length	NONE	CM	Length	NONE	CM
DENTS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	1.61	SQ CM	Length	1.61	SQ CM	Length	1.61	SQ CM
Depth	6.35	MM	Depth	6.35	MM	Depth	6.35	MM
Quantity	1	Count	Quantity	1	Count	Quantity	1	Count
LIGHT RUBS/ABRASIONS/HAZE								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	10	%	Area	15	%	Area	20	%
DEEP RUBS/ABRASIONS/HAZE								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	5	%	Area	10	%	Area	15	%
RIPS/TEARS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	CM	Length	0	CM	Length	0	CM
Quantity	N/A	Count	Quantity	N/A	Count	Quantity	N/A	Count
CRACKS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	CM	Length	0	CM	Length	0	CM
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
IMAGE/LOGO DEFACEMENT								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	5	%	Area	5	%	Area	5	%
CHIPS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	CM	Length	0	CM	Length	0	CM
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
RUST								
Criteria	Measure		Criteria	Measure		Criteria	Measure	
Allowed	NO		Allowed	NO		Allowed	NO	
NOTES								
TOTAL ALLOWABLE DENTS ON A AND B SURFACE COMBINED MAY NOT EXCEED ONE			GRADING FOR BASE ONLY, PARTS MUST BE LIKE NEW OR BETTER			NO CHIPS IN BLADE		



Category: JUICER								
Grade: B								
A-Surface			B-Surface			C-Surface		
SHALLOW SCRATCHING (will not stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	2	IN	Length	3	IN	Length	4	IN
DEEP SCRATCHING (will stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	NONE	IN	Length	NONE	IN	Length	3	IN
DENTS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0.5	SQ IN	Length	0.5	SQ IN	Length	0.5	SQ IN
Depth	0.25	MM	Depth	0.25	MM	Depth	0.25	MM
Quantity	1	Count	Quantity	1	Count	Quantity	1	Count
LIGHT RUBS/ABRASIONS/HAZE								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	30	%	Area	50	%	Area	75	%
DEEP RUBS/ABRASIONS/HAZE								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	15	%	Area	25	%	Area	40	%
RIPS/TEARS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length		IN	Length		IN	Length		IN
Quantity	N/A	Count	Quantity	N/A	Count	Quantity	N/A	Count
CRACKS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length		IN	Length		IN	Length		IN
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
IMAGE/LOGO DEFACEMENT								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	25	%	Area	25	%	Area	25	%
CHIPS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0.25	IN	Length	0.5	IN	Length	0.5	IN
Quantity	2	Count	Quantity	2	Count	Quantity	4	Count
RUST								
Criteria	Measure		Criteria	Measure		Criteria	Measure	
Allowed	NO		Allowed	NO		Allowed	NO	
NOTES								
						NO CHIPS IN BLADE		



Category: JUICER								
Grade: B								
A-Surface			B-Surface			C-Surface		
SHALLOW SCRATCHES (will not stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	5.08	CM	Length	7.62	CM	Length	10.16	CM
DEEP SCRATCHES (will stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	NONE	CM	Length	NONE	CM	Length	7.62	CM
DENTS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	3.225	SQ CM	Length	3.225	SQ CM	Length	3.225	SQ CM
Depth	6.35	MM	Depth	6.35	MM	Depth	6.35	MM
Quantity	1	Count	Quantity	1	Count	Quantity	1	Count
LIGHT RUBS/ABRASIONS/HAZE								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	30	%	Area	50	%	Area	75	%
DEEP RUBS/ABRASIONS/HAZE								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	15	%	Area	25	%	Area	40	%
RIPS/TEARS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	CM	Length	0	CM	Length	0	CM
Quantity	N/A	Count	Quantity	N/A	Count	Quantity	N/A	Count
CRACKS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	CM	Length	0	CM	Length	0	CM
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
IMAGE/LOGO DEFACEMENT								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	25	%	Area	25	%	Area	25	%
CHIPS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0.635	CM	Length	1.27	CM	Length	1.27	CM
Quantity	2	Count	Quantity	2	Count	Quantity	4	Count
RUST								
Criteria	Measure		Criteria	Measure		Criteria	Measure	
Allowed	NO		Allowed	NO		Allowed	NO	
NOTES								
						NO CHIPS IN BLADE		