

Form Name	JUICER_GRADING STANDARDS
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Notes	

			Cat	tegory: JUI	CER					
				Grade: E						
	A-Surface			<b>B-Surface</b>			C-Surface			
		SHALLOV	V SCRATCH	IING (will n	ot stop a f	ingernail)				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length	1	IN	Length	2	IN	Length	4	IN		
		DEE	SCRATCH	ING (will st	op a finge	rnail)				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length	NONE	IN	Length	0.5	IN	Length	1.5	IN		
	DENTS									
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length		SQ IN	Length		SQ IN	Length		SQ IN		
Depth		MM	Depth		MM	Depth		MM		
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count		
			LIGHT RUE	BS/ABRASI	ONS/HAZE					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Area	5	%	Area	10	%	Area	15	%		
			DEEP RUB	S/ABRASIO	ONS/HAZE					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Area	0	%	Area	0	%	Area	10	%		
				RIPS/TEAR	S					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length		IN	Length		IN	Length		IN		
Quantity	N/A	Count	Quantity	N/A	Count	Quantity	N/A	Count		
				CRACKS						
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length		IN	Length		IN	Length		IN		
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count		
			IMAGE/I	OGO DEFA	CEMENT					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Area	0	%	Area	0	%	Area	0	%		
				CHIPS						
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length		IN	Length		IN	Length		IN		
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count		
				RUST						
Criteria	Меа		Criteria	Меа		Criteria	1	isure		
Allowed	N	0	Allowed		0	Allowed	N	10		
			1	NOTES		1				
						NO.	CHIPS IN BI	ADE		
						I NO	CUILS IN RI	LAUE		

			Cat	tegory: JUI	CER			
				Grade: E				
	A-Surface			<b>B-Surface</b>			C-Surface	
		SHALLO	W SCRATCI	HES (will no	ot stop a fi	ngernail)		
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	2.54	CM	Length	5.08	СМ	Length	10.16	СМ
		DEE	P SCRATCH	IES (will sto	op a finger	nail)		
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	#VALUE!	CM	Length	1.27	CM	Length	3.81	СМ
				DENTS				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length		SQ CM	Length		SQ CM	Length		SQ CM
Depth	0	MM	Depth	0	MM	Depth	0	MM
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
			LIGHT RUE	SS/ABRASI	ONS/HAZE			
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	5	%	Area	10	%	Area	15	%
			DEEP RUB	S/ABRASIO	ONS/HAZE			
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	0	%	Area	0	%	Area	10	%
				RIPS/TEAR	S			
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	СМ	Length	0	СМ	Length	0	СМ
Quantity	N/A	Count	Quantity	N/A	Count	Quantity	N/A	Count
				CRACKS				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	СМ	Length	0	СМ	Length	0	СМ
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
			IMAGE/L	OGO DEFA	CEMENT			
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	0	%	Area	0	%	Area	0	%
				CHIPS				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	СМ	Length	0	СМ	Length		СМ
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
				RUST				
Criteria	Меа		Criteria		sure	Criteria	Меа	
Allowed	N	0	Allowed		0	Allowed	N	0
				NOTES		1		
						NO.	∩ПВС ІМ ВІ	ΛDE
NO CHIPS IN BLADE								

			Cat	tegory: JUI	CER			
				Grade: A				
	A-Surface			B-Surface			C-Surface	
			V SCRATCH	IING (will n	ot stop a f	ingernail)		
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	2	IN	Length	3	IN	Length	5	IN
		DEEF	SCRATCH	ING (will st	op a finge	rnail)	<u>'</u>	
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0.5	IN	Length	1	IN	Length	2.5	IN
	•			DENTS				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0.25	SQ IN	Length	0.25	SQ IN	Length	0.25	SQ IN
Depth	0.25	MM	Depth	0.25	MM	Depth	0.25	MM
Quantity	1	Count	Quantity	1	Count	Quantity	1	Count
			LIGHT RUE	BS/ABRASI	ONS/HAZE			
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	10	%	Area	15	%	Area	20	%
			DEEP RUB	S/ABRASIO	ONS/HAZE			
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	5	%	Area	10	%	Area	15	%
				RIPS/TEAR	S			
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length		IN	Length		IN	Length		IN
Quantity	N/A	Count	Quantity	N/A	Count	Quantity	N/A	Count
		T		CRACKS	T	,	,	1
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length		IN	Length		IN	Length		IN
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
		l		OGO DEFA	1	ı	ı	ı
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	5	%	Area		%	Area	5	%
	1		ı	CHIPS	<u> </u>	ı	ı	T
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	_	IN	Length		IN	Length	_	IN
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
	T			RUST			1	
Criteria	Меа		Criteria	Меа		Criteria	1	sure
Allowed	N	0	Allowed		0	Allowed	N	10
			l	NOTES		l		
						NO.	CHIPS IN BI	LADE
			L			1,10	J 114 D1	

			Cat	egory: JUI	CER			
			- Cui	Grade: A				
	A-Surface			B-Surface			C-Surface	
	7. 54.1400	SHALLO	N SCRATCI	HES (will no	ot stop a fi	l ngernail)	Countace	
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	5.08		Length	7.62		Length	12.7	
				IES (will sto				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	1.27	СМ	Length	2.54	СМ	Length	6.35	СМ
				DENTS				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	1.61	SQ CM	Length	1.61	SQ CM	Length	1.61	SQ CM
Depth	6.35	MM	Depth	6.35	MM	Depth	6.35	MM
Quantity	1	Count	Quantity	1	Count	Quantity	1	Count
			LIGHT RUE	SS/ABRASI	ONS/HAZE			
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	10	%	Area	15	%	Area	20	%
			DEEP RUB	S/ABRASIO	ONS/HAZE			
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	5	%	Area	10	%	Area	15	%
				RIPS/TEAR	S			
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	CM	Length	0	CM	Length	0	СМ
Quantity	N/A	Count	Quantity	N/A	Count	Quantity	N/A	Count
				CRACKS				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	СМ	Length	0	СМ	Length	0	СМ
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
	_		IMAGE/L	OGO DEFA				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	5	%	Area		%	Area	5	%
	•		ı	CHIPS		Г	T	
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0		Length	0	СМ	Length		СМ
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
6	1 00			RUST				
<i>Criteria</i> Allowed	Меа		<i>Criteria</i> Allowed	Меа		<i>Criteria</i> Allowed	Меа	
Allowed	IN	0	Allowed	NOTES	0	Allowed	IN	0
			I	NOTES				
						NO (	CHIPS IN BI	.ADE
						!		

			Cat	tegory: JUI	CER			
				Grade: B				
	A-Surface			<b>B-Surface</b>			C-Surface	
		SHALLOV	V SCRATCH	IING (will n	ot stop a f	ingernail)		
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	4	IN	Length	6	IN	Length	8	IN
		DEE	SCRATCH	ING (will st	op a finge	rnail)		
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	3	IN	Length	5	IN	Length	7	IN
				DENTS				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0.5	SQ IN	Length	0.5	SQ IN	Length	0.5	SQ IN
Depth	0.25	MM	Depth	0.25	MM	Depth	0.25	MM
Quantity	1	Count	Quantity	2	Count	Quantity	2	Count
			LIGHT RUE	BS/ABRASI	ONS/HAZE			
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	30	%	Area	50	%	Area	75	%
			DEEP RUB	S/ABRASIO	ONS/HAZE			
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	15	%	Area	25	%	Area	40	%
				RIPS/TEAR	S			
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length		IN	Length		IN	Length		IN
Quantity	N/A	Count	Quantity	N/A	Count	Quantity	N/A	Count
				CRACKS				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length		IN	Length		IN	Length		IN
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
			IMAGE/I	OGO DEFA	CEMENT			
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	25	%	Area	25	%	Area	25	%
				CHIPS				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0.25	IN	Length	0.5	IN	Length	0.5	IN
Quantity	2	Count	Quantity	2	Count	Quantity	4	Count
				RUST				
Criteria	Меа	sure	Criteria	Меа	sure	Criteria	Меа	sure
Allowed	N	0	Allowed	N	0	Allowed	N	0
				NOTES				
							OLUBO 111 5 1	455
NO CHIPS IN BLADE							LADE	

	Category: JUICER								
				Grade: B					
	A-Surface			B-Surface			C-Surface		
		SHALLO	N SCRATCI	HES (will no	ot stop a fi	ngernail)			
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	10.16	СМ	Length	15.24	СМ	Length	20.32	СМ	
		DEE	P SCRATCH	IES (will sto	op a finger	nail)	•		
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	7.62	СМ	Length	12.7	СМ	Length	17.78	СМ	
				DENTS					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	3.225	SQ CM	Length	3.225	SQ CM	Length	3.225	SQ CM	
Depth	6.35	MM	Depth	6.35	MM	Depth	6.35	MM	
Quantity	1	Count	Quantity	2	Count	Quantity	2	Count	
			LIGHT RUE	S/ABRASI	ONS/HAZE				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Area	30	%	Area	50	%	Area	75	%	
			<b>DEEP RUB</b>	S/ABRASIO	ONS/HAZE				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Area	15	%	Area	25	%	Area	40	%	
			l	RIPS/TEAR	S				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	0	CM	Length	0	СМ	Length	0	СМ	
Quantity	N/A	Count	Quantity	N/A	Count	Quantity	N/A	Count	
				CRACKS					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	0	CM	Length	0	СМ	Length	0	СМ	
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count	
			IMAGE/L	LOGO DEFA	CEMENT				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Area	25	%	Area	25	%	Area	25	%	
				CHIPS					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	0.635		Length	1.27		Length	1.27		
Quantity	2	Count	Quantity	2	Count	Quantity	4	Count	
				RUST			1		
Criteria	Меа		Criteria	Меа		Criteria	Меа		
Allowed	N	0	Allowed		0	Allowed	N	0	
			ı	NOTES		I			
						NO 4	CHIPS IN BI	ΔDF	
						I NO	CITIL O IIN DI	-ADL	