



Form Name	SHARK_VAC_GRADING_STANDARDS
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Notes	

CATEGORY: AZ1002								
Grade: E								
Handle/Wand			DIRT CUP			Head/Body		
SHALLOW SCRATCHING (will not stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0.5	IN	Length	0.5	IN	Length	0.5	IN
DEEP SCRATCHING (will stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0.5	IN	Length	0.5	IN	Length	0.5	IN
DENTS								
Criteria	Measure	Unit	GRADING	Measure	Unit	Criteria	Measure	Unit
Length	0.25	SQ IN	Length	0.25	SQ IN	Length	0.25	SQ IN
Depth	0.25	MM	Depth	0.25	MM	Depth	0.25	MM
Quantity	1	Count	Quantity	1	Count	Quantity	1	Count
LIGHT RUBS/ABRASIONS/HAZE								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	10	%	Area	5	%	Area	10	%
DEEP RUBS/ABRASIONS/HAZE								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	5	%	Area	2	%	Area	5	%
RIPS/TEARS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	NONE	IN	Length	NONE	IN	Length	NONE	IN
Quantity		Count	Quantity		Count	Quantity		Count
CRACKS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	NONE	IN	Length	NONE	IN	Length	NONE	IN
Quantity		Count	Quantity		Count	Quantity		Count
IMAGE/LOGO DEFACEMENT								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	0	%	Area	0	%	Area	0	%
CHIPS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	IN	Length	0.5	IN	Length	0.5	IN
Quantity	0	Count	Quantity	1	Count	Quantity	1	Count
RUST								
Criteria	Measure		Criteria	Measure		Criteria	Measure	
Allowed	NO		Allowed	NO		Allowed	NO	
NOTES								
WHEELS MUST NOT BE ROUGH			AMOUNT OF TOTAL DEFECTS MUST NOT EXCEED 6			DIRT CUP MUST BE CLEAR (CAN READ MANUAL THROUGH IT)		

CATEGORY: AZ1002								
Grade: A								
Handle/Wand			DIRT CUP			Head/Body		
SHALLOW SCRATCHING (will not stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	2	IN	Length	2	IN	Length	4	IN
DEEP SCRATCHING (will stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	1	IN	Length	1.5	IN	Length	2	IN
DENTS								
Criteria	Measure	Unit	GRADING_	Measure	Unit	Criteria	Measure	Unit
Length	0.25	SQ IN	Length	0.25	SQ IN	Length	0.25	SQ IN
Depth	0.25	MM	Depth	0.25	MM	Depth	0.25	MM
Quantity	2	Count	Quantity	1	Count	Quantity	3	Count
LIGHT RUBS/ABRASIONS/HAZE								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	20	%	Area	20	%	Area	30	%
DEEP RUBS/ABRASIONS/HAZE								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	15	%	Area	10	%	Area	20	%
RIPS/TEARS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	NONE	IN	Length	NONE	IN	Length	NONE	IN
Quantity		Count	Quantity		Count	Quantity		Count
CRACKS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	NONE	IN	Length	NONE	IN	Length	NONE	IN
Quantity		Count	Quantity		Count	Quantity		Count
IMAGE/LOGO DEFACEMENT								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	5	%	Area	5	%	Area	5	%
CHIPS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0.5	IN	Length	0.5	IN	Length	0.5	IN
Quantity	1	Count	Quantity	1	Count	Quantity	1	Count
RUST								
Criteria	Measure		Criteria	Measure		Criteria	Measure	
Allowed	NO		Allowed	NO		Allowed	NO	
NOTES								
WHEELS MUST NOT BE ROUGH			TOTAL DEFECTS MUST NOT EXCEED 6			DIRT CUP MUST BE CLEAR (CAN READ MANUAL THROUGH IT)		

CATEGORY: AZ1002								
Grade: A								
A-Surface			B-Surface			C-Surface		
SHALLOW SCRATCHES (will not stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	5.08	CM	Length	5.08	CM	Length	10.16	CM
DEEP SCRATCHES (will stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	2.54	CM	Length	3.81	CM	Length	5.08	CM
DENTS								
Criteria	Measure	Unit	GRADING	Measure	Unit	Criteria	Measure	Unit
Length		SQ CM	Length		SQ CM	Length		SQ CM
Depth	0.25	MM	Depth	0.25	MM	Depth	0.25	MM
Quantity	2	Count	Quantity	1	Count	Quantity	3	Count
LIGHT RUBS/ABRASIONS/HAZE								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	20	%	Area	20	%	Area	30	%
DEEP RUBS/ABRASIONS/HAZE								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	15	%	Area	10	%	Area	20	%
RIPS/TEARS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	NONE	CM	Length	NONE	CM	Length	NONE	CM
Quantity	0	Count	Quantity	0	Count	Quantity	0	Count
CRACKS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	NONE	CM	Length	NONE	CM	Length	NONE	CM
Quantity	0	Count	Quantity	0	Count	Quantity	0	Count
IMAGE/LOGO DEFACEMENT								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	5	%	Area	5	%	Area	5	%
CHIPS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	1.27	CM	Length	1.27	CM	Length	1.27	CM
Quantity	1	Count	Quantity	1	Count	Quantity	1	Count
RUST								
Criteria	Measure		Criteria	Measure		Criteria	Measure	
Allowed	NO		Allowed	NO		Allowed	NO	
NOTES								

CATEGORY: AZ1002								
Grade: B								
Handle/Wand			DIRT CUP			Body/Head		
SHALLOW SCRATCHING (will not stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	7	IN	Length	4	IN	Length	8	IN
DEEP SCRATCHING (will stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	3	IN	Length	3	IN	Length	5	IN
DENTS								
Criteria	Measure	Unit	GRADING_	Measure	Unit	Criteria	Measure	Unit
Length	0.25	SQ IN	Length	0.25	SQ IN	Length	0.25	SQ IN
Depth	0.25	MM	Depth	0.25	MM	Depth	0.25	MM
Quantity	3	Count	Quantity	2	Count	Quantity	4	Count
LIGHT RUBS/ABRASIONS/HAZE								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	40	%	Area	30	%	Area	40	%
DEEP RUBS/ABRASIONS/HAZE								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	25	%	Area	20	%	Area	25	%
RIPS/TEARS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	NONE	IN	Length	NONE	IN	Length	NONE	IN
Quantity		Count	Quantity		Count	Quantity		Count
CRACKS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0.5	IN	Length	NONE	IN	Length	1	IN
Quantity	1	Count	Quantity	0	Count	Quantity	1	Count
IMAGE/LOGO DEFACEMENT								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	25	%	Area	25	%	Area	25	%
CHIPS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0.5	IN	Length	0.5	IN	Length	0.5	IN
Quantity	2	Count	Quantity	2	Count	Quantity	2	Count
RUST								
Criteria	Measure		Criteria	Measure		Criteria	Measure	
Allowed	NO		Allowed	NO		Allowed	NO	
NOTES								
WHEELS MUST NOT BE ROUGH			TOTAL DEFECTS MUST NOT EXCEED 6			DIRT CUP MUST BE CLEAR (CAN READ MANUAL THROUGH IT)		

CATEGORY: AZ1002								
Grade: B								
A-Surface			B-Surface			C-Surface		
SHALLOW SCRATCHES (will not stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	17.78	CM	Length	10.16	CM	Length	20.32	CM
DEEP SCRATCHES (will stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	7.62	CM	Length	7.62	CM	Length	12.7	CM
DENTS								
Criteria	Measure	Unit	GRADING	Measure	Unit	Criteria	Measure	Unit
Length		SQ CM	Length		SQ CM	Length		SQ CM
Depth	0.25	MM	Depth	0.25	MM	Depth	0.25	MM
Quantity	3	Count	Quantity	2	Count	Quantity	4	Count
LIGHT RUBS/ABRASIONS/HAZE								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	40	%	Area	30	%	Area	40	%
DEEP RUBS/ABRASIONS/HAZE								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	25	%	Area	20	%	Area	25	%
RIPS/TEARS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	#VALUE!	CM	Length	#VALUE!	CM	Length	#VALUE!	CM
Quantity	0	Count	Quantity	0	Count	Quantity	0	Count
CRACKS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	1.27	CM	Length	#VALUE!	CM	Length	2.54	CM
Quantity	1	Count	Quantity	0	Count	Quantity	1	Count
IMAGE/LOGO DEFACEMENT								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	25	%	Area	25	%	Area	25	%
CHIPS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	1.27	CM	Length	1.27	CM	Length	1.27	CM
Quantity	2	Count	Quantity	2	Count	Quantity	2	Count
RUST								
Criteria	Measure		Criteria	Measure		Criteria	Measure	
Allowed	NO		Allowed	NO		Allowed	NO	
NOTES								