



Form Name	CAN OPENER_GRADING STANDARDS
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Notes	

Category: CAN OPENER								
Grade: E								
A-Surface			B-Surface			C-Surface		
SHALLOW SCRATCHING (will not stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0.5	IN	Length	1	IN	Length	2	IN
DEEP SCRATCHING (will stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	NONE	IN	Length	0.5	IN	Length	1	IN
DENTS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length		SQ IN	Length		SQ IN	Length		SQ IN
Depth		IN	Depth		IN	Depth		IN
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
LIGHT RUBS/ABRASIONS/HAZE								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	NONE	%	Area	10	%	Area	15	%
DEEP RUBS/ABRASIONS/HAZE								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	0	%	Area	0	%	Area	10	%
RIPS/TEARS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length		IN	Length		IN	Length		IN
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
CRACKS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length		IN	Length		IN	Length		IN
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
IMAGE/LOGO DEFACEMENT								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	0	%	Area	0	%	Area	0	%
CHIPS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length		IN	Length		IN	Length		IN
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
RUST								
Criteria	Measure		Criteria	Measure		Criteria	Measure	
Allowed	NO		Allowed	NO		Allowed	NO	
NOTES								

Category: CAN OPENER								
Grade: E								
A-Surface			B-Surface			C-Surface		
SHALLOW SCRATCHES (will not stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	1.27	CM	Length	2.54	CM	Length	5.08	CM
DEEP SCRATCHES (will stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	#VALUE!	CM	Length	1.27	CM	Length	2.54	CM
DENTS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length		SQ CM	Length		SQ CM	Length		SQ CM
Depth	0	MM	Depth	0	MM	Depth	0	MM
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
LIGHT RUBS/ABRASIONS/HAZE								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	NONE	%	Area	10	%	Area	15	%
DEEP RUBS/ABRASIONS/HAZE								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	0	%	Area	0	%	Area	10	%
RIPS/TEARS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	CM	Length	0	CM	Length	0	CM
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
CRACKS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	CM	Length	0	CM	Length	0	CM
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
IMAGE/LOGO DEFACEMENT								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	0	%	Area	0	%	Area	0	%
CHIPS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	CM	Length	0	CM	Length	0	CM
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
RUST								
Criteria	Measure		Criteria	Measure		Criteria	Measure	
Allowed	NO		Allowed	NO		Allowed	NO	
NOTES								

Category: CAN OPENER								
Grade: A								
A-Surface			B-Surface			C-Surface		
SHALLOW SCRATCHING (will not stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	1.5	IN	Length	2	IN	Length	3	IN
DEEP SCRATCHING (will stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0.5	IN	Length	1	IN	Length	1.5	IN
DENTS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	SQ IN	Length	0.25	SQ IN	Length	0.25	SQ IN
Depth		IN	Depth	0.25	IN	Depth	0.25	IN
Quantity	NONE	Count	Quantity	1	Count	Quantity	1	Count
LIGHT RUBS/ABRASIONS/HAZE								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	10	%	Area	15	%	Area	20	%
DEEP RUBS/ABRASIONS/HAZE								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	5	%	Area	10	%	Area	15	%
RIPS/TEARS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length		IN	Length		IN	Length		IN
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
CRACKS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length		IN	Length		IN	Length		IN
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
IMAGE/LOGO DEFACEMENT								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	5	%	Area	5	%	Area	5	%
CHIPS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length		IN	Length		IN	Length		IN
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
RUST								
Criteria	Measure		Criteria	Measure		Criteria	Measure	
Allowed	NO		Allowed	NO		Allowed	NO	
NOTES								

Category: CAN OPENER								
Grade: A								
A-Surface			B-Surface			C-Surface		
SHALLOW SCRATCHES (will not stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	3.81	CM	Length	5.08	CM	Length	7.62	CM
DEEP SCRATCHES (will stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	1.27	CM	Length	2.54	CM	Length	3.81	CM
DENTS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length		SQ CM	Length	1.61	SQ CM	Length	1.61	SQ CM
Depth	0	MM	Depth	6.35	MM	Depth	6.35	MM
Quantity	NONE	Count	Quantity	1	Count	Quantity	1	Count
LIGHT RUBS/ABRASIONS/HAZE								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	10	%	Area	15	%	Area	20	%
DEEP RUBS/ABRASIONS/HAZE								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	5	%	Area	10	%	Area	15	%
RIPS/TEARS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	CM	Length	0	CM	Length	0	CM
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
CRACKS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	CM	Length	0	CM	Length	0	CM
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
IMAGE/LOGO DEFACEMENT								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	5	%	Area	5	%	Area	5	%
CHIPS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	CM	Length	0	CM	Length	0	CM
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
RUST								
Criteria	Measure		Criteria	Measure		Criteria	Measure	
Allowed	NO		Allowed	NO		Allowed	NO	
NOTES								

Category: CAN OPENER								
Grade: B								
A-Surface			B-Surface			C-Surface		
SHALLOW SCRATCHING (will not stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	2	IN	Length	4	IN	Length	6	IN
DEEP SCRATCHING (will stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	1	IN	Length	2	IN	Length	3	IN
DENTS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0.25	SQ IN	Length	0.25	SQ IN	Length	0.25	SQ IN
Depth	0.25	IN	Depth	0.25	IN	Depth	0.25	IN
Quantity	1	Count	Quantity	2	Count	Quantity	2	Count
LIGHT RUBS/ABRASIONS/HAZE								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	30	%	Area	50	%	Area	75	%
DEEP RUBS/ABRASIONS/HAZE								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	15	%	Area	25	%	Area	40	%
RIPS/TEARS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length		IN	Length		IN	Length		IN
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
CRACKS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length		IN	Length		IN	Length	0.5	IN
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	1	Count
IMAGE/LOGO DEFACEMENT								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	25	%	Area	25	%	Area	25	%
CHIPS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	IN	Length	0.25	IN	Length	0.25	IN
Quantity	0	Count	Quantity	1	Count	Quantity	2	Count
RUST								
Criteria	Measure		Criteria	Measure		Criteria	Measure	
Allowed	NO		Allowed	NO		Allowed	NO	
NOTES								
						NO DAMAGE TO BLADE, MAGNET, OR GEAR		

Category: CAN OPENER								
Grade: B								
A-Surface			B-Surface			C-Surface		
SHALLOW SCRATCHES (will not stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	5.08	CM	Length	10.16	CM	Length	15.24	CM
DEEP SCRATCHES (will stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	2.54	CM	Length	5.08	CM	Length	7.62	CM
DENTS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	1.61	SQ CM	Length	1.61	SQ CM	Length	1.61	SQ CM
Depth	6.35	MM	Depth	6.35	MM	Depth	6.35	MM
Quantity	1	Count	Quantity	2	Count	Quantity	2	Count
LIGHT RUBS/ABRASIONS/HAZE								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	30	%	Area	50	%	Area	75	%
DEEP RUBS/ABRASIONS/HAZE								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	15	%	Area	25	%	Area	40	%
RIPS/TEARS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	CM	Length	0	CM	Length	0	CM
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
CRACKS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	CM	Length	0	CM	Length	1.27	CM
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	1	Count
IMAGE/LOGO DEFACEMENT								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	25	%	Area	25	%	Area	25	%
CHIPS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	CM	Length	0.635	CM	Length	0.635	CM
Quantity	0	Count	Quantity	1	Count	Quantity	2	Count
RUST								
Criteria	Measure		Criteria	Measure		Criteria	Measure	
Allowed	NO		Allowed	NO		Allowed	NO	
NOTES								