

Form Name	IRON_GRADING STANDARDS
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Notes	

Grade: E										
A Company	Grade: E									
A-Surface B-Surface C-Surf	ace									
SHALLOW SCRATCHING (will not stop a fingernail)										
Criteria Measure Unit Criteria Measure Unit Criteria Meas	ure Unit									
LengthNONEINLength0.5INLength	1 <i>IN</i>									
DEEP SCRATCHING (will stop a fingernail)										
Criteria Measure Unit Criteria Measure Unit Criteria Meas	ure Unit									
LengthNONEINLengthNONEINLength	1 <i>IN</i>									
DENTS										
Criteria Measure Unit Criteria Measure Unit Criteria Meas	ure Unit									
Length SQ IN Length SQ IN Length	SQ IN									
Depth IN Depth IN Depth	IN									
Quantity NONE Count Quantity NONE Count Quantity NONE	Count									
LIGHT RUBS/ABRASIONS/HAZE										
Criteria Measure Unit Criteria Measure Unit Criteria Meas	ure Unit									
Area NONE % Area 10 % Area	15 %									
DEEP RUBS/ABRASIONS/HAZE										
Criteria Measure Unit Criteria Measure Unit Criteria Meas										
Area 0 % Area 0 % Area	10 %									
RIPS/TEARS										
Criteria Measure Unit Criteria Measure Unit Criteria Meas	ure Unit									
Length IN Length IN Length	IN									
Quantity NONE Count Quantity NONE Count Quantity NONE	Count									
CRACKS										
Criteria Measure Unit Criteria Measure Unit Criteria Meas	ure Unit									
Length IN Length IN Length	IN									
Quantity NONE Count Quantity NONE Count Quantity NONE	Count									
IMAGE/LOGO DEFACEMENT										
Criteria Measure Unit Criteria Measure Unit Criteria Meas	ure Unit									
Area 0 % Area 0 % Area	0 %									
CHIPS										
Criteria Measure Unit Criteria Measure Unit Criteria Meas	ure Unit									
Length IN Length IN Length	IN									
Quantity NONE Count Quantity NONE Count Quantity NONE	Count									
RUST										
	Measure									
Allowed NO Allowed	NO									
NOTES										

Category: HAND MIXER									
Grade: E									
	A-Surface			B-Surface		C-Surface			
SHALLOW SCRATCHES (will not stop a fingernail)									
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	NONE	CM	Length	1.27	СМ	Length	2.54	СМ	
DEEP SCRATCHES (will stop a fingernail)									
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	NONE	CM	Length	NONE	СМ	Length	2.54	СМ	
				DENTS					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length		SQ CM	Length		SQ CM	Length		SQ CM	
Depth		MM	Depth			Depth		MM	
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count	
				BS/ABRAS					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Area	NONE	%	Area		%	Area	15	%	
			DEEP RUE	BS/ABRASI	ONS/HAZE				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Area	0	%	Area	0	%	Area	10	%	
			1	RIPS/TEAR	1		T		
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	0	СМ	Length	0	СМ	Length	0		
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count	
	ı	ı	ı	CRACKS	ı	1	1	•	
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	0		Length		СМ	Length		СМ	
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count	
				LOGO DEF		1	1		
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Area	0	%	Area	0	%	Area	0	%	
				CHIPS					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	0		Length	0	СМ	Length		СМ	
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count	
Cit				RUST		l carr			
Criteria	Меа		Criteria	Меа		Criteria	Меа		
Allowed	N	0	Allowed	NOTES	0	Allowed	N	0	
				NO1E3		l			

			Catego	ory: HAND	MIXFR				
Grade: A									
	A-Surface B-Surface C-Surface								
	SHALLOW SCRATCHING (will not stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	1	IN	Length	1.5	IN	Length	2	IN	
DEEP SCRATCHING (will stop a fingernail)									
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	0.5	IN	Length	1	IN	Length	2	IN	
				DENTS					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	0	SQ IN	Length	0.25	SQ IN	Length	0.25	SQ IN	
Depth		IN	Depth	0.25	IN	Depth	0.25	IN	
Quantity	NONE	Count	Quantity	1	Count	Quantity	1	Count	
			LIGHT RUE	· ·		T			
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Area	10	%	Area	15		Area	20	%	
	1		1	S/ABRASI		ı	ı	l	
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Area	5	%	Area	10		Area	15	%	
				RIPS/TEAR	ı				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length		IN	Length		IN	Length		IN	
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count	
6 '' '	l a a			CRACKS				l ,, ,,	
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	NONE	IN Count	Length	NONE	IN	Length	NONE	IN	
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count	
Critoria	14000000	l lmi+		OGO DEFA		Critoria	Magaura	Unit	
Criteria	Measure	Unit %	Criteria	Measure	Unit	Criteria	Measure	Unit %	
Area	5	%	Area	CHIPS	%	Area	5	<i>7</i> 0	
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	ivieusure	IN	Length	ivieusure	IN	Length	ivieusure	IN	
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count	
Quantity	IVOIVE	Count	Quantity	RUST	Count	Quartity	NONE	Count	
Criteria	Меа	sure	Criteria	Mea	sure	Criteria	Med	ısure	
Allowed	L	0	Allowed		0	Allowed		10	
				NOTES					

Category: HAND MIXER									
Grade: A									
	A-Surface			B-Surface			C-Surface		
SHALLOW SCRATCHES (will not stop a fingernail)									
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	2.54		Length	3.81	СМ	Length	5.08	СМ	
DEEP SCRATCHES (will stop a fingernail)									
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	1.27	CM	Length	2.54	СМ	Length	5.08	СМ	
				DENTS			•		
	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	0	SQ CM	Length		SQ CM	Length		SQ CM	
Depth		MM	Depth	6.35		Depth	6.35	MM	
Quantity	NONE	Count	Quantity	1	Count	Quantity	1	Count	
			1	BS/ABRASI					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Area	10	%	Area	15		Area	20	%	
			1	BS/ABRASI			·		
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Area	5	%	Area		%	Area	15	%	
			1	RIPS/TEAR	1	T	1		
	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	0	СМ	Length	0	СМ	Length	0		
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count	
			ı	CRACKS		1	1		
	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	0		Length		СМ	Length		СМ	
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count	
				LOGO DEF		1	1		
	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Area	5	%	Area	5	%	Area	5	%	
				CHIPS					
	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	0		Length	0	СМ	Length		СМ	
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count	
C.11 . I				RUST		l carr			
Criteria	Меа		Criteria	Меа		Criteria	Меа		
Allowed	N	U	Allowed	NOTES	0	Allowed	N	0	
				NO1E2		l			

Category: HAND MIXER									
Grade: B									
A-Surface B-Surfa				B-Surface		C-Surface			
SHALLOW SCRATCHING (will not stop a fingernail)									
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	2	IN	Length	3	IN	Length	4	IN	
DEEP SCRATCHING (will stop a fingernail)									
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	1	IN	Length	1.5	IN	Length	4	IN	
				DENTS					
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	0.25	SQ IN	Length	0.25	SQ IN	Length	0.25	SQ IN	
Depth	0.25	IN	LP669050	0.25		Depth	0.25		
Quantity	1	Count	Quantity	1	Count	Quantity	1	Count	
					ONS/HAZI	r	T		
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Area	30	%	Area	50		Area	75	%	
				_	ONS/HAZE				
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Area	15	%	Area	25		Area	40	%	
	ı			RIPS/TEAR	1	ı	ı	ı	
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length		IN	Length		IN	Length		IN	
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count	
				CRACKS		ı	T		
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length		IN	Length		IN	Length		IN	
Quantity	NONE	Count		NONE	Count	Quantity	NONE	Count	
		l		LOGO DEF		I	T	I	
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Area	25	%	Area	25	<u></u> %	Area	25	%	
0 11 1	l	l ,, ,,		CHIPS		l a	l	l ,, ,,	
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit	
Length	_	IN	Length	0.25		Length	0.25		
Quantity	0	Count	Quantity	1	Count	Quantity	2	Count	
Critoria	Меа	curo	Criteria	RUST Mea	curo	Critoria	Меа	suro	
<i>Criteria</i> Allowed		O O	Allowed		O Sure	<i>Criteria</i> Allowed		O O	
Allowed	IN		Allowed	NOTES		Allowed	IV		
				110112					

			Categ	ory: HAND	MIXER					
Grade: B										
	A-Surface B-Surface C-Surface									
SHALLOW SCRATCHES (will not stop a fingernail)										
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length	5.08	CM	Length	7.62	СМ	Length	10.16	СМ		
DEEP SCRATCHES (will stop a fingernail)										
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length	2.54	CM	Length	3.81	СМ	Length	10.16	СМ		
	DENTS									
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length		SQ CM	Length		SQ CM	Length		SQ CM		
Depth	6.35	MM	Depth	6.35	ММ	Depth	6.35	ММ		
Quantity	1	Count	Quantity	1	Count	Quantity	1	Count		
				BS/ABRAS			T			
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Area	30	%	Area	50	l	Area	75	%		
				BS/ABRASI	· · · · · · · · · · · · · · · · · · ·		ı	T		
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Area	15	%	Area	25		Area	40	%		
	ı	ı		RIPS/TEAR		1	1	T		
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length	0	СМ	Length	0	СМ	Length	0			
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count		
				CRACKS		·	T			
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length	0	СМ	Length		СМ	Length		СМ		
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count		
	ı	ı		LOGO DEF		,	1	ı		
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Area	25	%	Area	25	%	Area	25	%		
			ı	CHIPS		<u> </u>	ı			
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit		
Length	0	СМ	Length	0.635		Length	0.635			
Quantity	0	Count	Quantity	1	Count	Quantity	2	Count		
0.11				RUST			1			
Criteria	Меа		Criteria	Меа		Criteria	Меа			
Allowed	llowed NO Allowed NO Allowed NO					U				
				NOTES						