



Form Name	TEMPLATE_GRADING STANDARDS
Form Number	3100-001-1.0
Status	IN USE
Submission Date	1/7/2020
Author(s)	CHRISTOPHER REEVES
Version Number	1.0
Approval Date	
Approved By	
Notes	



Category: DESKTOP/WALL MOUNT FANS								
Grade: E								
A-Surface			B-Surface			C-Surface		
SHALLOW SCRATCHING (will not stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0.5	IN	Length	0.5	IN	Length	1	IN
DEEP SCRATCHING (will stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	IN	Length	0.5	IN	Length	1	IN
DENTS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	SQ IN	Length	0.25	SQ IN	Length	0.25	SQ IN
Depth	0	MM	Depth	0.25	MM	Depth	0.25	MM
Quantity	0	Count	Quantity	1	Count	Quantity	2	Count
LIGHT RUBS/ABRASIONS/HAZE								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	5	%	Area	10	%	Area	15	%
PAINT LOSS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	0	%	Area	0	%	Area	0	%
METAL IMPERFECTIONS (BENDS)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Severity	Low	N/A	Severity	N/A	N/A	Severity	Low	N/A
Quantity	1	Count	Quantity	N/A	Count	Quantity	1	Count
CRACKS/BREAKS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	IN	Length	0	IN	Length	0	IN
Quantity	0	Count	Quantity	0	Count	Quantity	0	Count
IMAGE/LOGO DEFACEMENT								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	5	%	Area	5	%	Area	5	%
CHIPS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	IN	Length	0.5	IN	Length	0	IN
Quantity	0	Count	Quantity	1	Count	Quantity	0	Count
RUST								
Criteria	Measure		Criteria	Measure		Criteria	Measure	
Allowed	NO		Allowed	NO		Allowed	NO	
NOTES								
BLADE MUST BE PERFECT			BRANDING MUST STILL BE LEGIBLE					



Category: DESKTOP/WALL MOUNT FANS								
Grade: E								
A-Surface			B-Surface			C-Surface		
SHALLOW SCRATCHES (will not stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	1.27	CM	Length	1.27	CM	Length	2.54	CM
DEEP SCRATCHES (will stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	CM	Length	1.27	CM	Length	2.54	CM
DENTS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length		SQ CM	Length		SQ CM	Length		SQ CM
Depth	0	MM	Depth	0.25	MM	Depth	0.25	MM
Quantity	0	Count	Quantity	1	Count	Quantity	2	Count
LIGHT RUBS/ABRASIONS/HAZE								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	5	%	Area	10	%	Area	15	%
PAINT LOSS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	0	%	Area	0	%	Area	0	%
METAL IMPERFECTIONS (BENDS)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Severity	Low	N/A	Severity	N/A	N/A	Severity	Low	N/A
Quantity	1	Count	Quantity	N/A	Count	Quantity	1	Count
CRACKS/BREAKS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	CM	Length	0	CM	Length	0	CM
Quantity	0	Count	Quantity	0	Count	Quantity	0	Count
IMAGE/LOGO DEFACEMENT								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	5	%	Area	5	%	Area	5	%
CHIPS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	CM	Length	0.5	CM	Length	0	CM
Quantity	0	Count	Quantity	1	Count	Quantity	0	Count
RUST								
Criteria	Measure		Criteria	Measure		Criteria	Measure	
Allowed	NO		Allowed	NO		Allowed	NO	
NOTES								
BLADE MUST BE PERFECT								

Form Name: TEMPLATE_GRADING STANDARDS

Form Number: 3100-0201-1.0

Status: IN USE

Printed documents are NOT controlled



Category: DESKTOP/WALL MOUNT FANS								
Grade: A								
A-Surface			B-Surface			C-Surface		
SHALLOW SCRATCHING (will not stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	2	IN	Length	2	IN	Length	3	IN
DEEP SCRATCHING (will stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	1.5	IN	Length	1.5	IN	Length	2	IN
DENTS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0.25	SQ IN	Length	0.25	SQ IN	Length	0.25	SQ IN
Depth	0.25	MM	Depth	0.25	MM	Depth	0.25	MM
Quantity	0	Count	Quantity	3	Count	Quantity	3	Count
LIGHT RUBS/ABRASIONS/HAZE								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	10	%	Area	20	%	Area	30	%
PAINT LOSS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	5	%	Area	5	%	Area	10	%
METAL IMPERFECTIONS (BENDS)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Severity	Low	N/A	Severity	N/A	N/A	Severity	Low	N/A
Quantity	3	Count	Quantity	N/A	Count	Quantity	3	Count
CRACKS/BREAKS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	IN	Length	0	IN	Length	0	IN
Quantity	0	Count	Quantity	0	Count	Quantity	0	Count
IMAGE/LOGO DEFACEMENT								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	15	%	Area	15	%	Area	15	%
CHIPS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	IN	Length	0.5	IN	Length	0	IN
Quantity	0	Count	Quantity	2	Count	Quantity	0	Count
RUST								
Criteria	Measure		Criteria	Measure		Criteria	Measure	
Allowed	NO		Allowed	NO		Allowed	NO	
NOTES								
BLADE MUST BE PERFECT			BRANDING MUST STILL BE LEGIBLE					



Category: DESKTOP/WALL MOUNT FANS								
Grade: A								
A-Surface			B-Surface			C-Surface		
SHALLOW SCRATCHES (will not stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	5.08	CM	Length	5.08	CM	Length	7.62	CM
DEEP SCRATCHES (will stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	3.81	CM	Length	3.81	CM	Length	5.08	CM
DENTS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length		SQ CM	Length		SQ CM	Length		SQ CM
Depth	0.25	MM	Depth	0.25	MM	Depth	0.25	MM
Quantity	0	Count	Quantity	3	Count	Quantity	3	Count
LIGHT RUBS/ABRASIONS/HAZE								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	10	%	Area	20	%	Area	30	%
PAINT LOSS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	5	%	Area	5	%	Area	10	%
METAL IMPERFECTIONS (BENDS)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Severity	Low	N/A	Severity	N/A	N/A	Severity	Low	N/A
Quantity	1	Count	Quantity	N/A	Count	Quantity	1	Count
CRACKS/BREAKS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	CM	Length	0	CM	Length	0	CM
Quantity	0	Count	Quantity	0	Count	Quantity	0	Count
IMAGE/LOGO DEFACEMENT								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	5	%	Area	5	%	Area	5	%
CHIPS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	CM	Length	0.5	CM	Length	0	CM
Quantity	0	Count	Quantity	1	Count	Quantity	0	Count
RUST								
Criteria	Measure		Criteria	Measure		Criteria	Measure	
Allowed	NO		Allowed	NO		Allowed	NO	
NOTES								
BLADE MUST BE PERFECT								

Form Name: TEMPLATE_GRADING STANDARDS

Form Number: 3100-0201-1.0

Status: IN USE

Printed documents are NOT controlled



Category: DESKTOP/WALL MOUNT FANS								
Grade: B								
A-Surface			B-Surface			C-Surface		
SHALLOW SCRATCHING (will not stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	4	IN	Length	6	IN	Length	10	IN
DEEP SCRATCHING (will stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	3	IN	Length	5	IN	Length	7	IN
DENTS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0.25	SQ IN	Length	0.25	SQ IN	Length	0.25	SQ IN
Depth	0.25	MM	Depth	0.25	MM	Depth	0.25	MM
Quantity	1	Count	Quantity	4	Count	Quantity	4	Count
LIGHT RUBS/ABRASIONS/HAZE								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	15	%	Area	30	%	Area	50	%
PAINT LOSS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	10	%	Area	10	%	Area	20	%
METAL IMPERFECTIONS (BENDS)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Severity	Moderate	N/A	Severity	N/A	N/A	Severity	Moderate	N/A
Quantity	3	Count	Quantity	N/A	Count	Quantity	3	Count
CRACKS/BREAKS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	IN	Length	0	IN	Length	0	IN
Quantity	0	Count	Quantity	0	Count	Quantity	0	Count
IMAGE/LOGO DEFACEMENT								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	25	%	Area	25	%	Area	25	%
CHIPS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	IN	Length	0.5	IN	Length	0	IN
Quantity	0	Count	Quantity	2	Count	Quantity	0	Count
RUST								
Criteria	Measure		Criteria	Measure		Criteria	Measure	
Allowed	NO		Allowed	NO		Allowed	NO	
NOTES								
BLADE MUST BE PERFECT			BRANDING MUST STILL BE LEGIBLE					



Category: DESKTOP/WALL MOUNT FANS								
Grade: B								
A-Surface			B-Surface			C-Surface		
SHALLOW SCRATCHES (will not stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	10.16	CM	Length	15.24	CM	Length	25.4	CM
DEEP SCRATCHES (will stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	7.62	CM	Length	12.7	CM	Length	17.78	CM
DENTS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length		SQ CM	Length		SQ CM	Length		SQ CM
Depth	0.25	MM	Depth	0.25	MM	Depth	0.25	MM
Quantity	1	Count	Quantity	4	Count	Quantity	4	Count
LIGHT RUBS/ABRASIONS/HAZE								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	15	%	Area	30	%	Area	50	%
PAINT LOSS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	10	%	Area	10	%	Area	20	%
METAL IMPERFECTIONS (BENDS)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Severity	Low	N/A	Severity	N/A	N/A	Severity	Low	N/A
Quantity	1	Count	Quantity	N/A	Count	Quantity	1	Count
CRACKS/BREAKS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	CM	Length	0	CM	Length	0	CM
Quantity	0	Count	Quantity	0	Count	Quantity	0	Count
IMAGE/LOGO DEFACEMENT								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	5	%	Area	5	%	Area	5	%
CHIPS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	CM	Length	0.5	CM	Length	0	CM
Quantity	0	Count	Quantity	1	Count	Quantity	0	Count
RUST								
Criteria	Measure		Criteria	Measure		Criteria	Measure	
Allowed	NO		Allowed	NO		Allowed	NO	
NOTES								
BLADE MUST BE PERFECT								

Form Name: TEMPLATE_GRADING STANDARDS

Form Number: 3100-0201-1.0

Status: IN USE

Printed documents are NOT controlled