



Form Name	TEMPLATE_ GRADING STANDARDS
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Notes	

Category: BREADMAKER								
Grade: E								
A-Surface			B-Surface			C-Surface		
SHALLOW SCRATCHING (will not stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0.5	IN	Length	1	IN	Length	3	IN
DEEP SCRATCHING (will stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	NONE	IN	Length	NONE	IN	Length	NONE	IN
DENTS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length		SQ IN	Length		SQ IN	Length		SQ IN
Depth		IN	Depth		IN	Depth		IN
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
LIGHT RUBS/ABRASIONS/HAZE								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	NONE	%	Area	5	%	Area	10	%
DEEP RUBS/ABRASIONS/HAZE								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	NONE	%	Area	2	%	Area	5	%
RIPS/TEARS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length		IN	Length		IN	Length		IN
Quantity	N/A	Count	Quantity	N/A	Count	Quantity	N/A	Count
CRACKS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length		IN	Length		IN	Length		IN
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
IMAGE/LOGO DEFACEMENT								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	0	%	Area	0	%	Area	0	%
CHIPS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length		IN	Length		IN	Length		IN
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
RUST								
Criteria	Measure		Criteria	Measure		Criteria	Measure	
Allowed	NO		Allowed	NO		Allowed	NO	
NOTES								
						NO DAMAGE TO LOAF PAN		

Category: BREADMAKER								
Grade: E								
A-Surface			B-Surface			C-Surface		
SHALLOW SCRATCHES (will not stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	1.27	CM	Length	2.54	CM	Length	7.62	CM
DEEP SCRATCHES (will stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	#VALUE!	CM	Length	#VALUE!	CM	Length	#VALUE!	CM
DENTS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length		SQ CM	Length		SQ CM	Length		SQ CM
Depth	0	MM	Depth	0	MM	Depth	0	MM
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
LIGHT RUBS/ABRASIONS/HAZE								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	NONE	%	Area	5	%	Area	10	%
DEEP RUBS/ABRASIONS/HAZE								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	NONE	%	Area	2	%	Area	5	%
RIPS/TEARS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	CM	Length	0	CM	Length	0	CM
Quantity	N/A	Count	Quantity	N/A	Count	Quantity	N/A	Count
CRACKS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	CM	Length	0	CM	Length	0	CM
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
IMAGE/LOGO DEFACEMENT								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	0	%	Area	0	%	Area	0	%
CHIPS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	CM	Length	0	CM	Length	0	CM
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
RUST								
Criteria	Measure		Criteria	Measure		Criteria	Measure	
Allowed	NO		Allowed	NO		Allowed	NO	
NOTES								

Category: BREADMAKER								
Grade: A								
A-Surface			B-Surface			C-Surface		
SHALLOW SCRATCHING (will not stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	2	IN	Length	4	IN	Length	7	IN
DEEP SCRATCHING (will stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	1	IN	Length	2	IN	Length	5	IN
DENTS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0.25	SQ IN	Length	0.25	SQ IN	Length	0.25	SQ IN
Depth	0.25	IN	Depth	0.25	IN	Depth	0.25	IN
Quantity	0	Count	Quantity	1	Count	Quantity	2	Count
LIGHT RUBS/ABRASIONS/HAZE								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	5	%	Area	15	%	Area	50	%
DEEP RUBS/ABRASIONS/HAZE								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	2	%	Area	10	%	Area	25	%
RIPS/TEARS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length		IN	Length		IN	Length		IN
Quantity	N/A	Count	Quantity	N/A	Count	Quantity	N/A	Count
CRACKS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length		IN	Length		IN	Length		IN
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
IMAGE/LOGO DEFACEMENT								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	5	%	Area	5	%	Area	5	%
CHIPS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length		IN	Length		IN	Length		IN
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
RUST								
Criteria	Measure		Criteria	Measure		Criteria	Measure	
Allowed	NO		Allowed	NO		Allowed	NO	
NOTES								
						NO DAMAGE TO LOAF PAN		

Category: BREADMAKER								
Grade: A								
A-Surface			B-Surface			C-Surface		
SHALLOW SCRATCHES (will not stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	5.08	CM	Length	10.16	CM	Length	17.78	CM
DEEP SCRATCHES (will stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	2.54	CM	Length	5.08	CM	Length	12.7	CM
DENTS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length		SQ CM	Length		SQ CM	Length		SQ CM
Depth	0.25	MM	Depth	0.25	MM	Depth	0.25	MM
Quantity	0	Count	Quantity	1	Count	Quantity	2	Count
LIGHT RUBS/ABRASIONS/HAZE								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	5	%	Area	15	%	Area	50	%
DEEP RUBS/ABRASIONS/HAZE								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	2	%	Area	10	%	Area	25	%
RIPS/TEARS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	CM	Length	0	CM	Length	0	CM
Quantity	N/A	Count	Quantity	N/A	Count	Quantity	N/A	Count
CRACKS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	CM	Length	0	CM	Length	0	CM
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
IMAGE/LOGO DEFACEMENT								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	5	%	Area	5	%	Area	5	%
CHIPS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	CM	Length	0	CM	Length	0	CM
Quantity	NONE	Count	Quantity	NONE	Count	Quantity	NONE	Count
RUST								
Criteria	Measure		Criteria	Measure		Criteria	Measure	
Allowed	NO		Allowed	NO		Allowed	NO	
NOTES								

Category: BREADMAKER								
Grade: B								
A-Surface			B-Surface			C-Surface		
SHALLOW SCRATCHING (will not stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	5	IN	Length	8	IN	Length	12	IN
DEEP SCRATCHING (will stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	4	IN	Length	6	IN	Length	8	IN
DENTS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0.25	SQ IN	Length	0.5	SQ IN	Length	0.5	SQ IN
Depth	0.25	IN	Depth	0.25	IN	Depth	0.25	IN
Quantity	1	Count	Quantity	1	Count	Quantity	1	Count
LIGHT RUBS/ABRASIONS/HAZE								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	20	%	Area	40	%	Area	75	%
DEEP RUBS/ABRASIONS/HAZE								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	15	%	Area	20	%	Area	50	%
RIPS/TEARS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length		IN	Length		IN	Length		IN
Quantity	N/A	Count	Quantity	N/A	Count	Quantity	N/A	Count
CRACKS (hairline)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0.25	IN	Length	0.5	IN	Length	0.75	IN
Quantity	1	Count	Quantity	1	Count	Quantity	1	Count
IMAGE/LOGO DEFACEMENT								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	25	%	Area	25	%	Area	25	%
CHIPS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0.5	IN	Length	0.5	IN	Length	0.75	IN
Quantity	1	Count	Quantity	1	Count	Quantity	1	Count
RUST								
Criteria	Measure		Criteria	Measure		Criteria	Measure	
Allowed	NO		Allowed	NO		Allowed	NO	
NOTES								
						NO DAMAGE TO LOAF PAN		

Category: BREADMAKER								
Grade: B								
A-Surface			B-Surface			C-Surface		
SHALLOW SCRATCHES (will not stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	12.7	CM	Length	20.32	CM	Length	30.48	CM
DEEP SCRATCHES (will stop a fingernail)								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	10.16	CM	Length	15.24	CM	Length	20.32	CM
DENTS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length		SQ CM	Length		SQ CM	Length		SQ CM
Depth	0.25	MM	Depth	0.25	MM	Depth	0.25	MM
Quantity	1	Count	Quantity	1	Count	Quantity	1	Count
LIGHT RUBS/ABRASIONS/HAZE								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	20	%	Area	40	%	Area	75	%
DEEP RUBS/ABRASIONS/HAZE								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	15	%	Area	20	%	Area	50	%
RIPS/TEARS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0	CM	Length	0	CM	Length	0	CM
Quantity	N/A	Count	Quantity	N/A	Count	Quantity	N/A	Count
CRACKS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	0.635	CM	Length	1.27	CM	Length	1.905	CM
Quantity	1	Count	Quantity	1	Count	Quantity	1	Count
IMAGE/LOGO DEFACEMENT								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Area	25	%	Area	25	%	Area	25	%
CHIPS								
Criteria	Measure	Unit	Criteria	Measure	Unit	Criteria	Measure	Unit
Length	1.27	CM	Length	1.27	CM	Length	1.905	CM
Quantity	1	Count	Quantity	1	Count	Quantity	1	Count
RUST								
Criteria	Measure		Criteria	Measure		Criteria	Measure	
Allowed	NO		Allowed	NO		Allowed	NO	
NOTES								