

OPEN POSSIBILITIES.

Experience Center- OAI v1.5 Test System

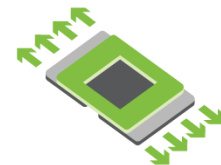


NOVEMBER 9-10, 2021

OAM v1.5 System Channel Considerations

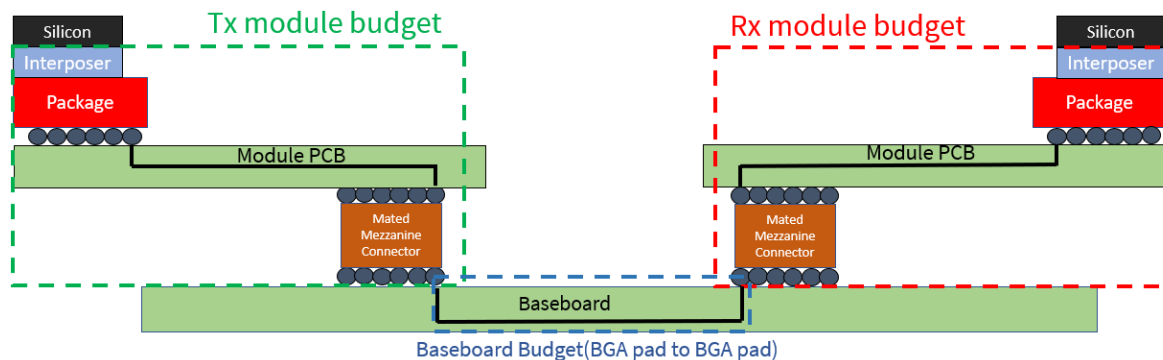
OAM/UBB v1.5 Total Channel Loss Budget (28GHz): 28-30dB

Test fixture goal: Enable channel testing between OAM modules



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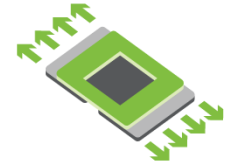
- OAM Tx (8dB) + UBB (12-14dB) + OAM Rx (8dB)



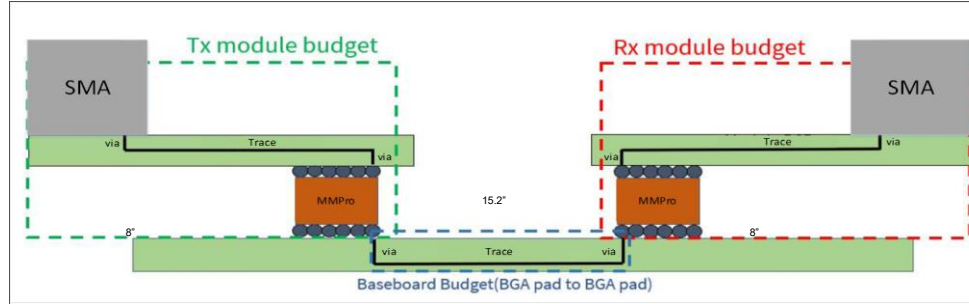
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OAM v1.5 Channel Loss Budget



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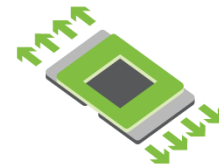


Loss budget at 28GHz

SMA*2	Mirror Mezz Pro*2	UBB trace loss(EM892K)	UBB via*2	OAM trace loss(EM892K)*2	OAM via*2	Total channel
0.25/pcs	0.25/pcs	13dB for 15.2" trace (0.855dB/inch)	0.5dB/per via	6.85dB for 8" trace (0.855dB/inch)	0.7 (SMA via + conn via)	
$0.25*2=0.5\text{dB}$	$0.25*2 = 0.5\text{dB}$	13dB	$0.5*2=1\text{dB}$	$6.85*2=13.7\text{dB}$	$0.7*2=1.4\text{dB}$	30dB

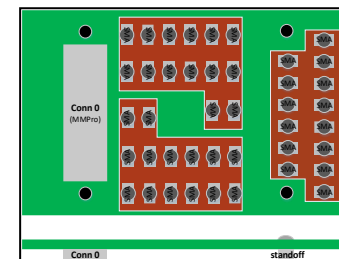
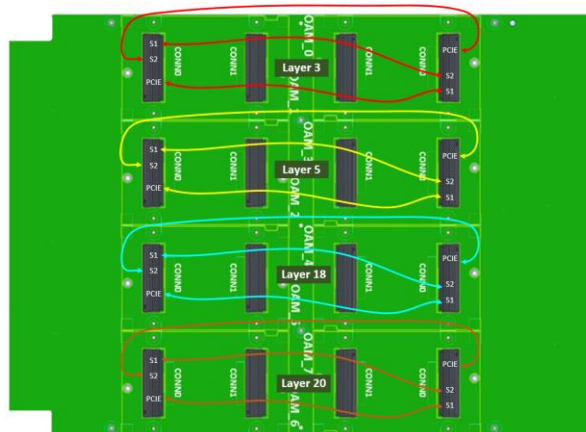
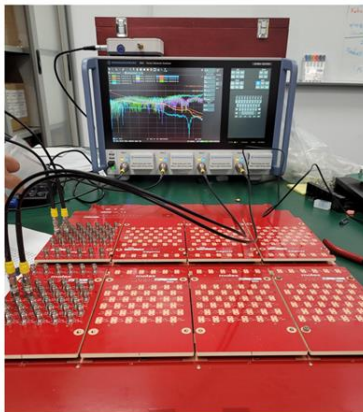
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112G PAM4 Test Fixture



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	Port	OAM Layer	OAM Length (inch)	MMPPro Loss (dB)	SMA Loss (dB)	OAM Via Loss (dB)	OAM Loss (dB)	UBB Length (inch)	UBB Length Loss (dB)	UBB Via Loss (dB)	UBB Total Loss (dB)	UBB Layer	OAM Length (inch)	MMPPro Loss (dB)	SMA Loss (dB)	OAM Via Loss (dB)	OAM Loss (dB)	OAM Layer	Port	
OAM1	S1_RX[12]	L5	7.99	0.21	0.25	0.71	8	15.20	13.00	1.00	14.00	L3	7.99	0.21	0.25	0.71	8	L9	S2_RX[8]	OAM0
	S2_RX[8]	L9	7.99	0.21	0.25	0.71	8	15.20	13.00	1.00	14.00	L3	7.99	0.21	0.25	0.71	8	L26	PCIE_RX[8]	
	PCIE_RX[8]	L26	7.99	0.21	0.25	0.71	8	15.20	13.00	1.00	14.00	L3	7.99	0.21	0.25	0.71	8	L5	S1_RX[12]	
OAM2	S1_RX[12]	L5	7.99	0.21	0.25	0.71	8	15.20	13.00	1.00	14.00	L5	7.99	0.21	0.25	0.71	8	L9	S2_RX[8]	OAM3
	S2_RX[8]	L9	7.99	0.21	0.25	0.71	8	15.20	13.00	1.00	14.00	L5	7.99	0.21	0.25	0.71	8	L26	PCIE_RX[8]	
	PCIE_RX[8]	L26	7.99	0.21	0.25	0.71	8	15.20	13.00	1.00	14.00	L5	7.99	0.21	0.25	0.71	8	L5	S1_RX[12]	
OAM5	S1_RX[12]	L5	7.99	0.21	0.25	0.71	8	15.20	13.00	1.00	14.00	L13	7.99	0.21	0.25	0.71	8	L9	S2_RX[8]	OAM4
	S2_RX[8]	L9	7.99	0.21	0.25	0.71	8	15.20	13.00	1.00	14.00	L13	7.99	0.21	0.25	0.71	8	L26	PCIE_RX[8]	
	PCIE_RX[8]	L26	7.99	0.21	0.25	0.71	8	15.20	13.00	1.00	14.00	L13	7.99	0.21	0.25	0.71	8	L5	S1_RX[12]	
OAM6	S1_RX[12]	L5	7.99	0.21	0.25	0.71	8	15.20	13.00	1.00	14.00	L20	7.99	0.21	0.25	0.71	8	L9	S2_RX[8]	OAM7
	S2_RX[8]	L9	7.99	0.21	0.25	0.71	8	15.20	13.00	1.00	14.00	L20	7.99	0.21	0.25	0.71	8	L26	PCIE_RX[8]	
	PCIE_RX[8]	L26	7.99	0.21	0.25	0.71	8	15.20	13.00	1.00	14.00	L20	7.99	0.21	0.25	0.71	8	L5	S1_RX[12]	



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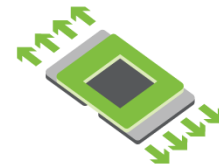
PCB Material

UBB v1.0 Reference Design – Ultra Low Loss Material

- @14GHz (loss/inch): **~0.88dB**

UBB v1.5 Reference Design – Hyper/Extreme Low Loss Material

- @28GHz (loss/inch): **0.73 – 0.92dB**



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Material	Stack up (Core/PP)	Loss @28GHz	UBB Length (Inch)
Vendor A	4/5	0.92	14.2
Vendor A	5/6	0.73	17.8
Vendor B	4/5	0.85	15.3
Vendor B	5/6	0.78	16.7

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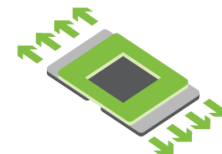


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22 Layers
128.39 mils Thickness

28 Layers
PCB Thickness: 162.14 mils

GCE proposal						
GCE stackup	Thickness [mil]	Copper/Glass type	Oxide Treatment Chemical	ASSUMED Copper rate	Supplier Dk 1GHz	Supplier D 1GHz
zoldermark	1.00					
0.5oz/plytine	2.30					
1070 45x1	2.49	STD.H.T.E			2.99	0.0010
1.0oz	1.25	HVL.P.4	BONDFILM HF 1000	80X	2.99	0.0010
4.0mil/care	4.00	1035 44x2	BONDFILM HF 1000	40X	2.99	0.0010
1.0oz	1.25	HVL.P.4	BONDFILM HF 1000	80X	2.99	0.0010
1070 45x2	4.96				2.99	0.0010
1.0oz	1.25	HVL.P.4	BONDFILM HF 1000	80X	2.99	0.0010
4.0mil/care	4.00	1035 44x2	BONDFILM HF 1000	40X	2.99	0.0010
1.0oz	1.25	HVL.P.4	BONDFILM HF 1000	80X	2.99	0.0010
1070 45x2	4.96				2.99	0.0010
1.0oz	1.25	HVL.P.4	BONDFILM HF 1000	80X	2.99	0.0010
4.0mil/care	4.00	1035 44x2	BONDFILM HF 1000	40X	2.99	0.0010
1.0oz	1.25	HVL.P.4	BONDFILM HF 1000	80X	2.99	0.0010
1070 45x2	4.96				2.99	0.0010
1.0oz	1.25	HVL.P.4	BONDFILM HF 1000	80X	2.99	0.0010
4.0mil/care	4.00	1035 44x2	BONDFILM HF 1000	40X	2.99	0.0010
2.0oz	2.61	RTF	BONDFILM MS 100	80X	2.99	0.0010
103577x2	4.96				2.99	0.0010
2.0oz	2.61	RTF	BONDFILM MS 100	80X	2.85	0.0009
4.0mil/care	4.00	1035 44x2	BONDFILM MS 100	80X	2.99	0.0010
1.0oz	1.25	RTF	BONDFILM MS 100	80X	2.99	0.0010
103577x2	4.96				2.85	0.0009
2.0oz	2.61	RTF	BONDFILM MS 100	80X	2.85	0.0009
5.5mil/care	5.50	1070 55.5x2	BONDFILM MS 100	80X	3.05	0.0010
2.0oz	2.61	RTF	BONDFILM MS 100	80X	2.99	0.0010
103577x2	4.96				2.85	0.0009
1.0oz	1.25	RTF	BONDFILM MS 100	80X	2.99	0.0010
4.0mil/care	4.00	1035 44x2	BONDFILM MS 100	80X	2.99	0.0010
2.0oz	2.61	RTF	BONDFILM MS 100	80X	2.85	0.0009
103577x2	4.96				2.85	0.0009
2.0oz	2.61	RTF	BONDFILM MS 100	80X	2.99	0.0010
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1.0oz	1.25	HVL.P.4	BONDFILM HF 1000	80X	2.99	0.0010
1070 45x2	4.96				2.99	0.0010
1.0oz	1.25	HVL.P.4	BONDFILM HF 1000	40X	2.99	0.0010
4.0mil/care	4.00	1035 44x2	BONDFILM HF 1000	80X	2.99	0.0010
1.0oz	1.25	HVL.P.4	BONDFILM HF 1000	80X	2.99	0.0010
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1.0oz	1.25	HVL.P.4	BONDFILM HF 1000	40X	2.99	0.0010
4.0mil/care	4.00	1035 44x2	BONDFILM HF 1000	80X	2.99	0.0010
1.0oz	1.25	HVL.P.4	BONDFILM HF 1000	80X	2.99	0.0010
1070 45x1	2.49				2.99	0.0010
0.5oz/plytine	2.30	STD.H.T.E				
zoldermark	1.00					
total:	162.14 mil	(info S/H)				



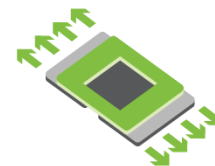
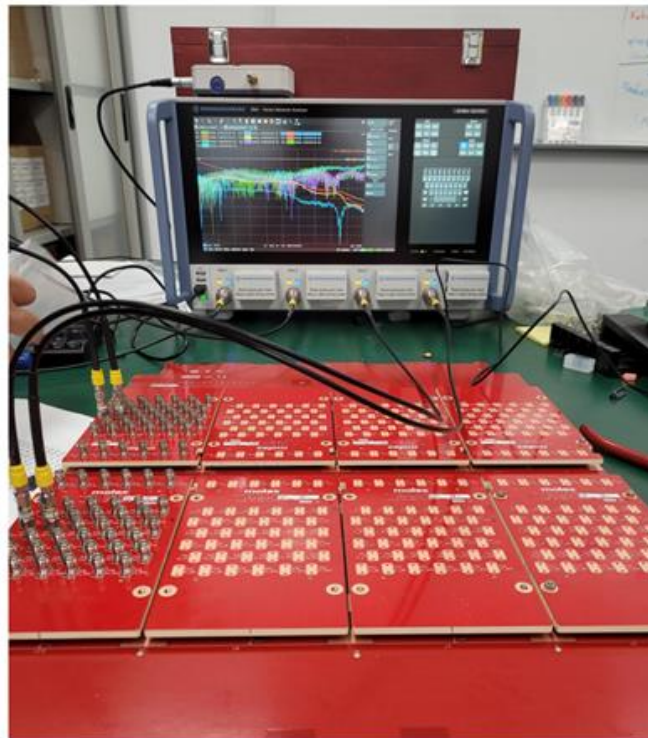
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OAM v1.5 112G Channel Demo

Demo video of validation for this fixture design

[Channel Test Video](#)



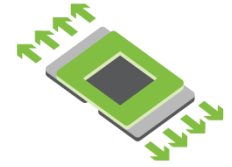
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Availability Details

Item	Availability
Mirror Mezz Pro Connector	5mm: Tooled/Available Part Number: 218910-1115 8mm: November 2021
OAM Test Vehicle	November 2021
Connector CTV	920hm: November 2021 850hm: December 2021



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Mirror Mezz Pro

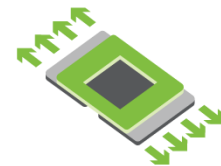
Next generation Mirror Mezz capable of performance up to 112G

Optimized BGA size to minimize RL impact

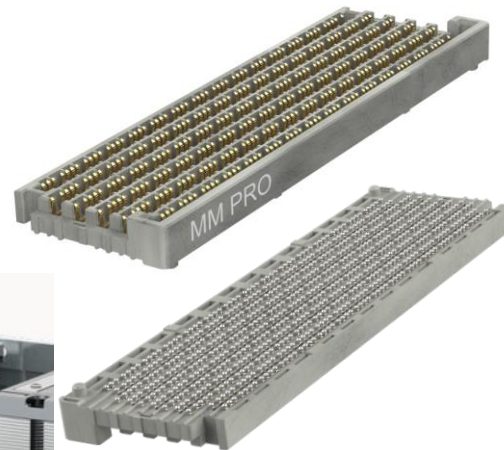
Terminal tuned to minimize RL impact and reduce impedance variation

Highest density (107-115 DP/in²), same pin mapping, footprint, and mechanical requirements as original Mirror Mezz

Color difference to distinguish between two connector generations



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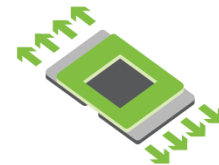
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Mezzanine Connector

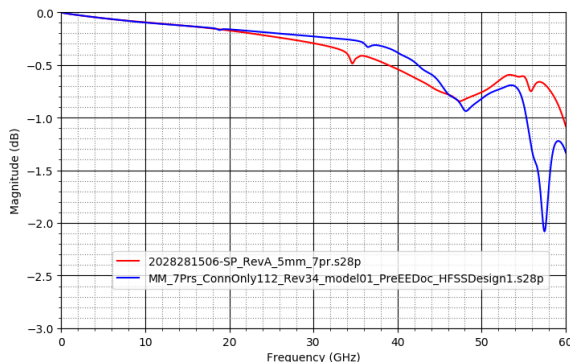
OAM/UBB v1.0 – Molex Mirror Mezz

OAM/UBB v1.5 – Molex Mirror Mezz Pro

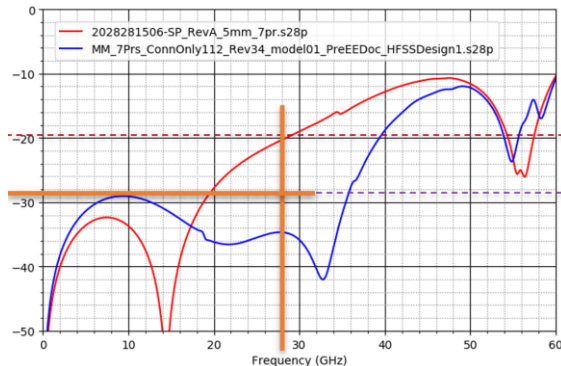


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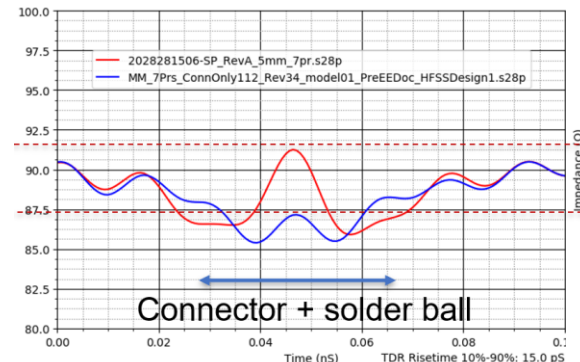
IL



RL



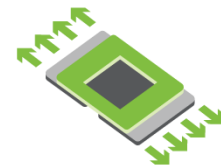
TDR



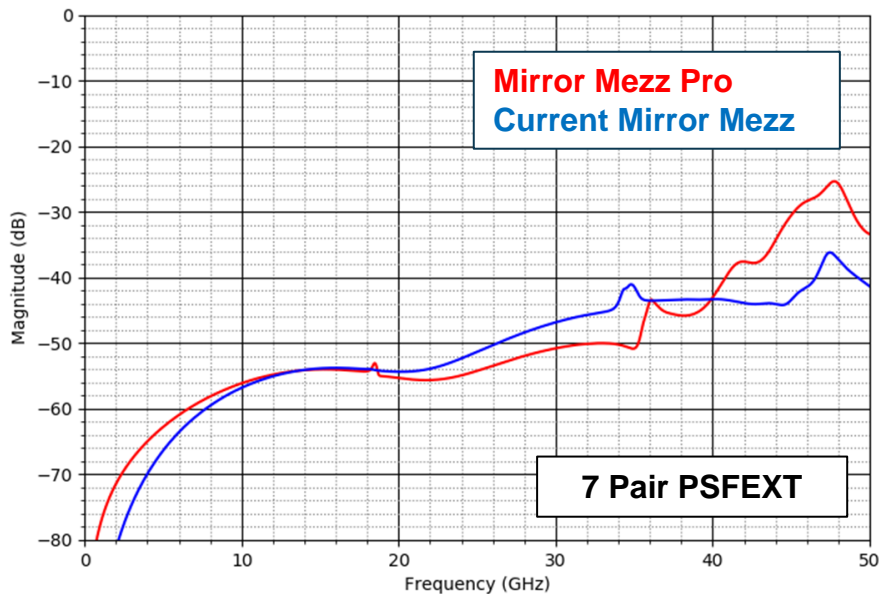
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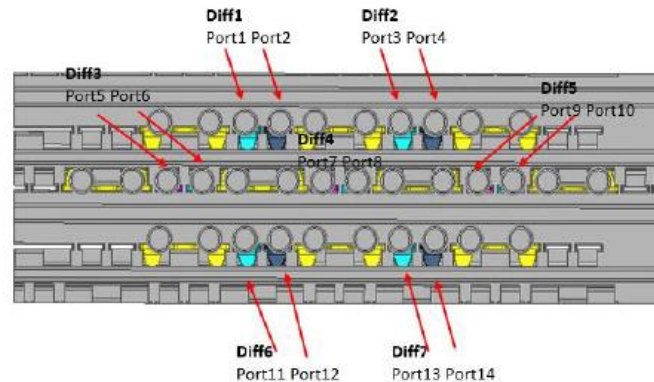
Mezzanine: Simulated Connector Only



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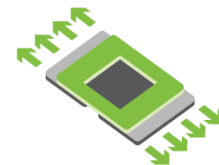


Condition	FEXT ICN
Nominal	0.86mv
MM pro	0.70mv



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High Speed Workstream Channel Development Team



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- Inspur: UBB layout
- Wiwynn: SMT assembly, UBB layout
- Intel: System architect/project lead
- Molex: OAM layout, connector design, test system performance validation
- EMC: Material provision
- GCE: PCB Fab

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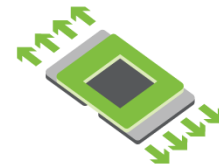
Call to Action

Get involved in the project:

OCP Server Project: <https://www.opencompute.org/projects/server>

OAI Subgroup: <https://www.opencompute.org/wiki/server/OAI>

OAI Mailing List: <https://oc-all.goup.io/g/OCP-OAI>



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Thank you!



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