1.1 Customize external expansion port

The system provides 6 customizable input ports, and each input port can trigger the execution of macro program files,

The switch type must be connected to a recoverable one-touch switch;

When the switch is pressed, long pressed, and released, different macro program files can be executed respectively;

The corresponding relationship is as follows:

External key	【Short press】	【release】	【Keep press】
extern key 1	extnc1-1.nc	extnc0-1.nc	extnc2-1.nc
extern key 2	extnc1-2.nc	extnc0-2.nc	extnc2-2.nc
extern key 3	extnc1-3.nc	extnc0-3.nc	extnc2-3.nc
extern key 4	extnc1-4.nc	extnc0-4.nc	extnc2-4.nc
extern key 5	extnc1-5.nc	extnc0-5.nc	extnc2-5.nc
extern key 6	extnc1-6.nc	extnc0-6.nc	extnc2-6.nc

1.1.1 Input port configuration

Enter the **[IO]** interface and assign pins to the expansion key 1-6;

1.1.2 Executing file loading

Write the executable files extnc0-x.nc, extnc1-x.nc, extnc2-x.nc corresponding to the extension keys, and place them in the upgrade

package named **[install]** in the folder for upgrade;