

## RECORD[]

Data saves into files;

## RECORD[x1,x2,x3,x4,x5,x6,x7]

**x1: Function code;**

=-2: Cache data saves to file;

=-1: Clear the cache data;

= 0: Store to cache; Fixed preservation format

>1: User custom format; English configuration file name: **msg1**

E.g:

RECORD [-2,1,0,0,0,0,0]: Cache data writing into text files: RecordData1.txt;

RECORD [-1,1,0,0,0,0,0]: Clear the cache data;

RECORD [0,1,1,2,3,4,5]: Save#1#2#3#4 in the last line of the recorddata2.txt file;

Save format::

1 2 3 4 5

RECORD [790,1,1,2,3,4,5]: According to the 790 format;

Configuration file: **msg1**

#790 "G01 X%.3f Y%.3f Z%.3f A%.3f B%.3f F#561"

Save format::

G01 X1.000 Y2.000 Z3.000 A4.000 B5.000 F#561

RECORD [931,1,1,2,3,4,5]: According to the 931 format;

Configuration file: **msg1**

#931 "FOINNC-Tianjin FOINNC CNC Technology Co., Ltd."

Save format::

FOINNC-Tianjin FOINNC CNC Technology Co., Ltd.

**x2: File name index;**

E.g:

= 3: RecordData3.txt

**x3-x7: valid data;**

Notice:

file path is **/local**;

When x1 = -2 ,    x3, x4, x5, x6,x7 any value;

When x1 = -1,    x2 x3, x4, x5, x6,x7 any value;

When x1 >=0 ,    x2 any value;

Software version: 2022-05-25-00 and the latest

RECORD[-1,1,0,0,0,0]

RECORD[0,1,1,2,3,4,5]

RECORD[790,1,1,2,3,4,5]

RECORD[931,1,1,2,3,4,5]

RECORD[-2,1,0,0,0,0]

RecordData1.txt记事本

文件(F) 编辑(E) 格式(O) 查看(V) 帮助(H)

1.000 2.000 3.000 4.000 5.000

G01 X1.000 Y2.000 Z3.000 A4.000 B5.000 F#561

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