

**Step 1:**

Choose a USB interface barcode scanner and insert it into any USB port.

**Step 2:**

Set parameter Pr278 to "USB Barcode Scanner" mode, then restart the system.

**Step 3:**

Copy the machining file to the local disk with the filename as [barcode characters] + .nc.

**Step 4:**

Set up the shortcut keys (the function code of the shortcut key is 1396).

Taking K1 as an example:

Set parameter Pr210 to 1396.

**Step 5:**

Testing:

1: Press K1 to open the input box (if you want to exit, press the cancel button twice, then press the confirm button once).

2: Scan the barcode.

3: After confirming that the barcode content is correct, press confirm.