-	di-1	ai-1	di	100
0	9	0	Management Advantagement COM Complete Company	
2	0	0.35	0,75	909
3	90	4.25	0	02-90
4	90	0	1120	03
7	-90	6	A O	D¢
6	10	100	0	06
1 7	_		0.303	ð)

- di is the measurement between Ziti and Zi along the x axis

-di is the signed distance too xi-1 and xi

- di is the bust angle between Zi and Zitl measured along the scarces according to the right hand rule.

