

















Carry Roller Detail Return Roller Detail -Carry Roller SS Round Tubing, ga. 16 SS Nut w/ LW-Hub Engineering Plastic (see detail) Ø 1/2" -Return Roller SS Nut w/ LW -(see detail) -Return Roller Hanger SS Round Tubing, ga. 16 (see detail) -29.25" SS Shafting $\emptyset \frac{1}{2}$ " (see detail) $\emptyset \frac{1}{2}$ " (see detail) Carry Roller Assembly Return Roller Assembly Carry Roller Detail Return Roller Detail Return Shaft Detail Carry Shaft Detail 0.125"-Bore to Fit Ø2" Ø1.25" Ø1.88" Ø3" Threaded Rod Roller Hub Detail Return Roller Hanger Detail

Pulley Detail SS Pipe 6" NPS, sch. 40 -SS Pipe 6" NPS, sch. 40 Crown and Knurled--Stiffener SS Plate ¹/₄" thk x Ø6.125" SS Plate 1 thk x Ø6.125" SS Socket Head Set Screw SS Socket Head Set Screw Ø 3" x 3"L −SS Shafting Ø 1 ½" -SS Shafting SS Shafting, Ø 2 ½" SS Shafting, Ø 2 1/2" Ø 1 ½" **Drive Pulley Assembly** Driven Pulley Assembly Knurled Surface -Set Screw Access Hole -Set Screw Access Hole Ø 3 Bore $\emptyset \frac{3}{4}$ Bore Ø6.625" -Ø6.625" -Ø6.125" 1 -Ø6.065" -Ø6.065" Drive Pulley Detail Drive Pulley Detail Drive Shaft Detail Drive Shaft Detail Ø³[™] Set Screw -Ø6.125" -Ø2.25" Pulley Hub Detail Pulley Stiffener Detail

Snub Pulley Detail SS Shafting Ø 1 ½" SS Plate —SS Pipe Ø2", sch. 40 Snub Pulley Assembly Pulley Detail Shaft Detail Stiffener 1 Detail Stiffener 2 Detail