

PRODUCT SPECIFICATION

MODEL: WES070CBI-002-20PIN

- < ♦ > PRELIMINARY SPECIFICAION
- < ◆ > APPROVAL SPECIFICATION

Customer
APPROVED BY
DATE:

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REVISION STATUS

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1. GENERAL DESCRIPTION

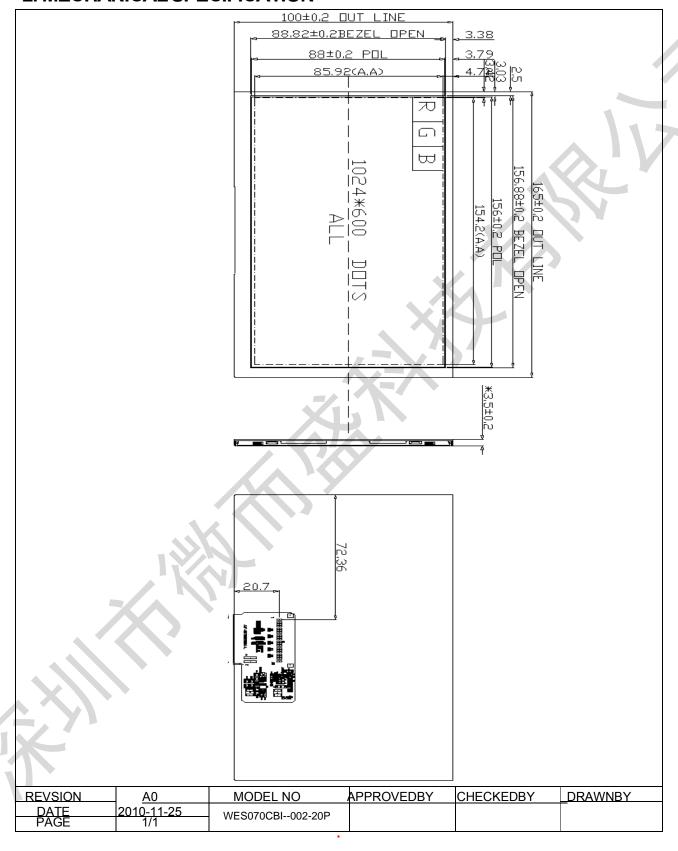
1.1 DESCRIPTION

AINFULL Display model WES070CBI-002-20PIN is a transmissive type color active matrix liquid crystal display (LCD) which uses amorphous thin film transistor (TFT) as switching devices. This product is composed of a TFT LCD panel, driver ICs and a backlight unit. The following table describes the features of this LCM.

1.2 FEATURES

No.	ltem	Specification	Unit
1	Panel Size	7	inch
2	Number of Pixels	1024 × 3(RGB) ×600	pixels
3	Active Area	154.2144(H) ×85.92(V)	mm
4	Pixel Pitch	0.1506(H) ×0.1432(V)	mm
5	Outline Dimension	165(H) × 100(V) × 3.5(D)	mm
6	Pixel arrangement	RGB - stripe	-
7	Display Mode	IPS with Normally Black	-
8	Viewing Direction	ALL Viewing Direction	-
9	Display Color	16.7M	-
10	Interface	LVDS	-
11	Backlight	White LED	-
12	Drive IC	-	-
13	Operation Temperature	0~50	°C
14	Storage Temperature	-20~60	°C
15	Weight	116(Typ.)	g

2. MECHANICAL SPECIFICATION



3. PIN DESCRIPTION

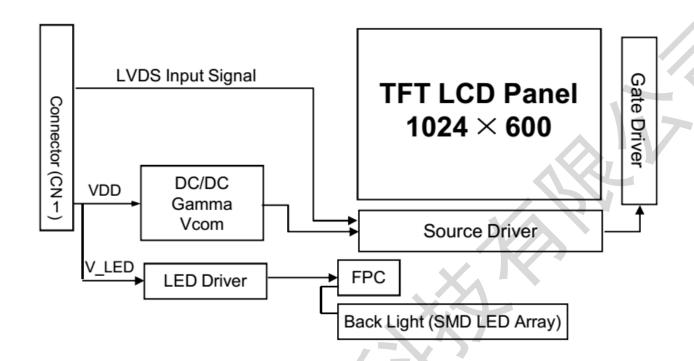
3.1 CN1 of FPC

Pin No.	Symbol	I/O	Function	Remark
1	VDD	Р	Power supply VDDIN=3.3V	
2	VDD	Р	Power supply VDDIN=3.3V	
3	LED_EN	I	Power supply VDDIN(3.3~5.0V)	
4	GND	Р	Ground	1
5	RXIN0N	I	0-LVDS differential data	
6	RXIN0P	I	0+LVDS differential data	>- V
7	GND	Р	Ground	
8	RXIN1N	I	1-LVDS differential data	
9	RXIN1P	I	1+LVDS differential data	
10	GND	Р	Ground	
11	RXIN2N	I	2-LVDS differential data	
12	RXIN2P	I	2+LVDS differential data	
13	GND	Р	Ground	
14	RX_CLKN	I	-LVDS differential clock input	
15	RX_CLKP	I	+LVDS differential clock input	
16	GND	Р	Ground	
17	RXIN3N	1	3-LVDS differential clock input	
18	RXIN3P	1	3+LVDS differential clock input	
19	PWM	I	Backlight brightness:apply 0.7V to 1.4V DC voltage signal	
20	VLED	P	Power supply VLED=5~12V(Typ.)	

Note: I/O definition:

I: input, O: output, P: Power, -: No Connection

4. BLOCK DIAGRAM



5. ELECTRICAL CHARACTERISTICS

5.1 ABSOLUTE MAXIMUM RATINGS

AGND=GND=0V, Ta = 25 °C

Item	Symbol	Valu	ies	Unit	Remark
itein	Symbol	Min.	Max.	Oilit	Remain
D	VDD-VSS	-0.5	4.0	V	
Power voltage	VLED -VSS	-0.5	12	V	

5.2 RECOMMENDED OPERATING CONDITION

AGND=GND=0V, Ta = 25°C

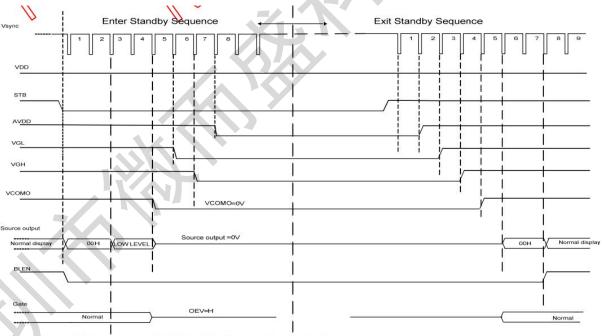
						0.10	
Item	1	Symbol	Values		Unit	Remark	
nem		Cymbol	Min.	Тур.	Max.		Roman
Digital Supply	y Voltage	VDD	3.0	3.3	3.6	V	-
Power Supply	y for LED	VLED	4.8	5	12	V	-
Douger IC provis	doo voltago	AVEE	-6	-5	-4.5	V	-
Power IC provid	Power IC provides voltage		4.5	5.5	6.0	V	-
Driver IC provid	Driver IC provides voltage internally		9	(,-X	20	V	-
<u> </u>			-20	X	-9	V	-
Input Signal	Low Level	VIL	0	_	0.3*VDD	V	_
Voltage	High Level	VIH	0.7*VDD	-	VDD	V	

5.3 POWER SEQUENCE

5.3.1 Power on sequence



5.3.2 Power off sequence

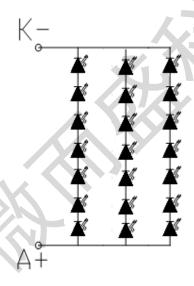


Note: Low Level=3Fh, when NBW="L" (Normally white)
Low Level=00h, when NBW="H" (Normally Black)

5.4 BACKLIGHT UNIT

Item	Symbol	Values		Unit	Remark	
		Min.	Тур.	Max.		
Forward voltage	VF	19.6	21	23.1	V	IF=20mA/1-chip
Forward current	lf	55	60	65	mA	ii Zeiii i cinp
PWM Signal Voltage	PWM_h	2.0	3.3	3.6	V	A 11/7
PWM Signal Voltage	PWM_I	0	-	0.5	V	K 1-
Output PWM frequency	PWM_f	-	200	20K	Hz	-
LED anable Valtage	EN_h	2.6	3.3	3.6	V	-
LED enable Voltage	EN_I	0	-	0.4	V	-

5.4.1 Internal Circuit Diagram



CURRENT IF=60mA

6. INPUT SIGNAL CHARACTERISTICS

6.1. INPUT TIMING TABLE

Item	Symbol	Values			Unit	Remark
		Min.	Тур.	Max.		
DCLK	Fclk	40.8	51.2	71	MHz	-
Hor.	Thd		1024		dclk	117
HSD period	th	1114	1344	1464	dclk	1 -
HSD blanking	Thb +Thfp	90	320	376	dclk	-
Ver.	Tvd		600		Th	-
VSD period	Tv	610	635	800	Th	-
VSD blanking	T _{vbp} +T _{hfp}	-	24	7-//	Th	-

DE mode

Horizontal input timing

Parameter	Symbol		unit		
Parameter	Symbol	min	typ	max	unit
DCLK	Fclk	44.9	51.2	71	MHz
Hor.	Thd		1024		dclk
HSD Line	Th	1200	1344	1464	dclk
HSD pulse width	Thpw	1	-	140	dclk
HSD blanking	Thb	160	160	160	dclk
HSD porch	Thfp	16	160	216	dclk

HV mode

Vertical input timing

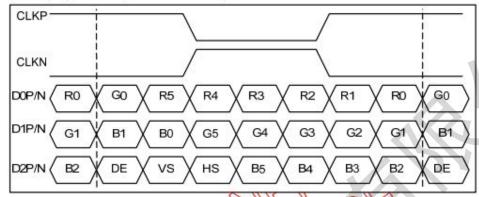
Doromotor	Cumbal		unit		
Parameter	Symbol	min	typ	max	unit
VSD Vertical	tvd	-	600	-	Н
VSD period time	tv	624	635	800	Н
VSD pulse width	tvpw	1	-	20	Н
VSD back porch	tvb	23	23	23	Н
VSD front porch	tvfp	1	12	177	Н

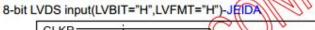
HV mode

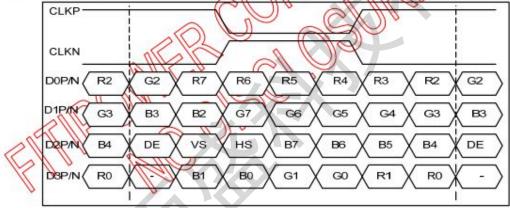
6.2. LVDS INTERFACE

6.2.1.Data input format for LVDS

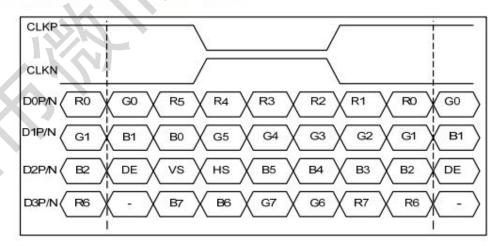
6-bit LVDS input(LVBIT="L",LVMT=Don't Care)







8-bit LVDS input(LVBIT="H",LVFMT="L")-VESA



7. OPTICAL CHARACTERISTICS

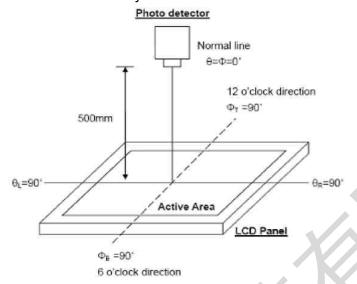
Light source :c-light(with normal polarizer)

Item		Symbol	Condition	Values				
				Min.	Тур.	Max.	Unit	Remark
Viewing angle		Θu	- CR≧10	-	85	-	degree	
		ΘD		-	85	-		Note2
		Θ_{L}		-	85	-		
		Θ _R		-	85	-		
Response time		Ton+Toff	0-th -0°	-	19	25	ms	Note1 Note3
Contrast ratio		CR		400	500	$\lambda \langle \cdot \rangle$	-	Note1 Note4
Luminance		L		280	300	I *<	cd/m²	
Luminance uniformity		YU		70	75	-	%	
Color chromaticity (CIE1931)	White	Wx	θ=Φ =0° Normal viewing angle	0.276	0.296	0.316		Note1 Note5
		WY		0.302	0.322	0.342		
	Red	Rx			-	-		
		RY			-	-		
	Green	Gx		7 -	-	-		
		GY		-	-	-		
	Blue	Bx		-	-	-		
		BY		-	-	-		

Test Conditions:

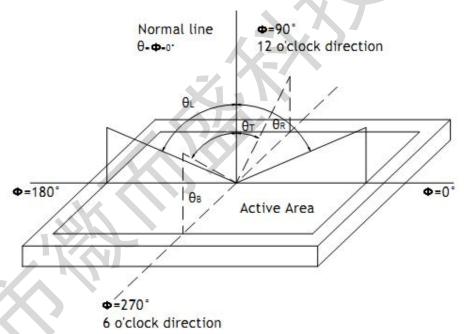
- 1.Measuring surrounding:dark room
- 2. The ambient temperature is 25±2°C.
- 3. The test systems refer to Note1 and Note2.

Note1: Definition of optical measurement system



Note2: Definition of viewing angle range and measurement system

Viewing angle is measured at the center point of the LCD by CONOSCOPE (ergo-80).



Note3: Definition of Response time

The response time is defined as the LCD optical switching time interval between "White" state and "Black" state. Rise time (TON) is the time between photo detector output intensity changed from 90% to 10%. And fall time (TOFF) is the time between photo detector output intensity changed from 10% to 90%.

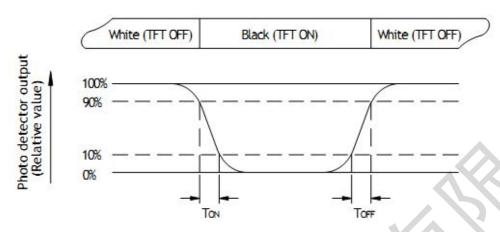


Fig. 6-3 Definition of response time

Note4: Definition of contrast ratio

Contrast ratio(CR)= Luminance measured when LCD on the Whitestate

Luminance measured when LCD on the Blackstate

"White state ": The state is that the LCD should drive by Vwhite.

"Black state": The state is that the LCD should drive by Vblack.

Vwhite: To be determined Vblack: To be determined.

Note5: Definition of color chromaticity (CIE1931)

Color coordinates measured at center point of LCD.

Note6: All input terminals LCD panel must be ground while measuring the center area of the panel.

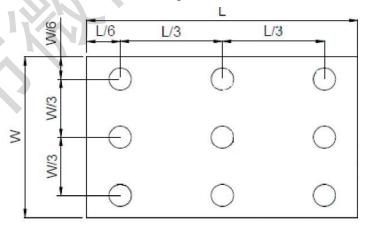
The LED driving condition is IL=20mA of which each LED module is 3 LED serial.

Note7: Definition of Luminance Uniformity

Active area is divided into 9 measuring areas. Every measuring point is placed at the center of each measuring area.

Luminance Uniformity (U) = Lmin/Lmax

L----Active area length, W---- Active area width



Bmax: The measured maximum luminance of all measurement position.

Bmin: The measured minimum luminance of all measurement position.

Note8: Definition of Luminance

Measure the luminance of white state at center point.

8. RELIABILITY TEST

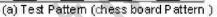
8.1 TEMPERATURE AND HUMIDITY

Test Item	Test Condition
High Temperature Storage	Ta=60°C; 240hrs
Low Temperature Storage	Ta=-20°C; 240hrs
High Temperature Operation	Ta=50°C ; 240hrs
Low Temperature Operation	Ta=0°C; 240hrs
High Temperature High Humidity Operation	Ta=60°C; 90%RH; 240hrs(no condensation)
Thermal Shock	-20°C (0.5hrs) ~ 60°C (0.5hrs) / 100 cycles
Image Sticking	25℃ ; 2hrs Note1

Note1:Condition of image sticking test :25°C±2°C

Operation with test pattern sustained for 4hrs, then change to gray pattern immediately.after5 mins,the mura must be disappeared completely







(b) Gray Pattern

8.2 VIBRATION & SHOCK

Test item	Conditions
Packing Shock (non-operation)	Shock level:980m/s 2 Waveform:1/2 Sine wave,6msec \pm X, \pm Y \pm Z,each axis 1 times
Packing Vibration (non-operation)	Frequency range:8 HZ~33.3HZ Stroke:1.0mm,sweep:10 HZ ~50 HZ x,y,z 2 hours for each direction

8.3 **ESD**

Test item	Conditions			
Floatro Statio Dischargo Tost (non appration)	150pF,330 Ω , Contact \pm 4KV,Air : \pm 8KV Note 1			
Electro Static Discharge Test (non-operation)	200pF,0 Ω , \pm 200V Contact test.Note 2			

Note1:LCD glass and metal bezel

Note2:IF connector pins

9. GENERAL PRECAUTION

9.1 SAFETY

- (1) Do not swallow any liquid crystal, even if there is no proof that liquid crystal is poisonous.
- (2) If the LCD panel breaks, be careful not to get liquid crystal to touch your skin.
- (3) If skin is exposed to liquid crystal, wash the area thoroughly with alcohol or soap.

9.2 STORAGE CONDITIONS

- (1) Store the panel or module in a dark place where the temperature is 23±5°C and the humidity is below 50±20%RH.
- (2) Store in anti-static electricity container.
- (3) Store in clean environment, free from dust, active gas, and solvent.
- (4) Do not place the module near organics solvents or corrosive gases.
- (5) Do not crush, shake, or jolt the module.

9.3 HANDLING PRECAUTIONS

- (1) Avoid static electricity which can damage the CMOS LSI.
- (2) The polarizing plate of the display is very fragile. So, please handle it very carefully.
- (3) Do not give external shock.
- (4) Do not apply excessive force on the surface.
- (5) Do not wipe the polarizing plate with a dry cloth, as it may easily scratch the Surface of plate.
- (6) Do not use ketonics solvent & Aromatic solvent, use with a soft cloth soaked with a cleaning naphtha solvent.
- (7) Do not operate it above the absolute maximum rating.
- (8) Do not remove the panel or frame from the module.
- (9) When the module is assembled, it should be attached to the system firmly, Be careful not to twist and bend the module.
- (10) Wipe off water droplets or oil immediately. If you leave the droplets for a long time, staining and discoloration may occur.
- (11) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contact with hands, legs or clothes, it must be washed away thoroughly with soap.

9.4 WARRANTY

- (1)The period is within twelve months since the date of shipping out under normal using and storage conditions.
- (2) Do not repaired or modified the LCM . It may cause function to lose efficacy , Starry does not warrant the LCM.
- (3) All process and material comply RoHS.

10. PACKAGE DRAWING

