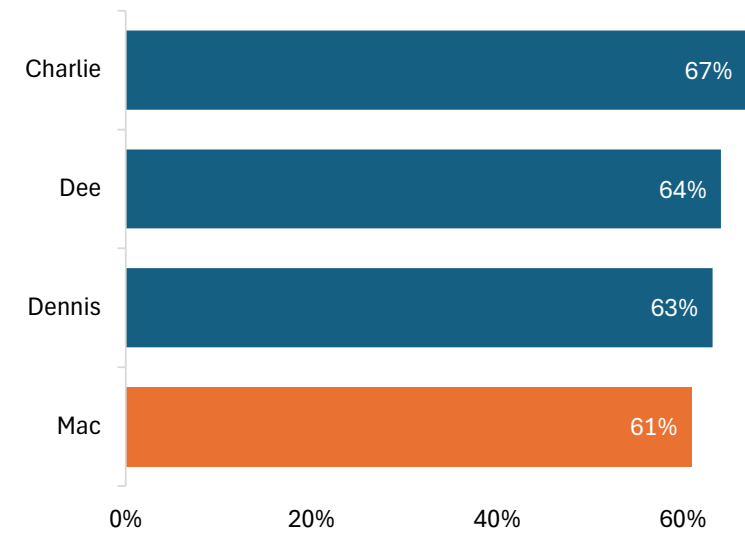


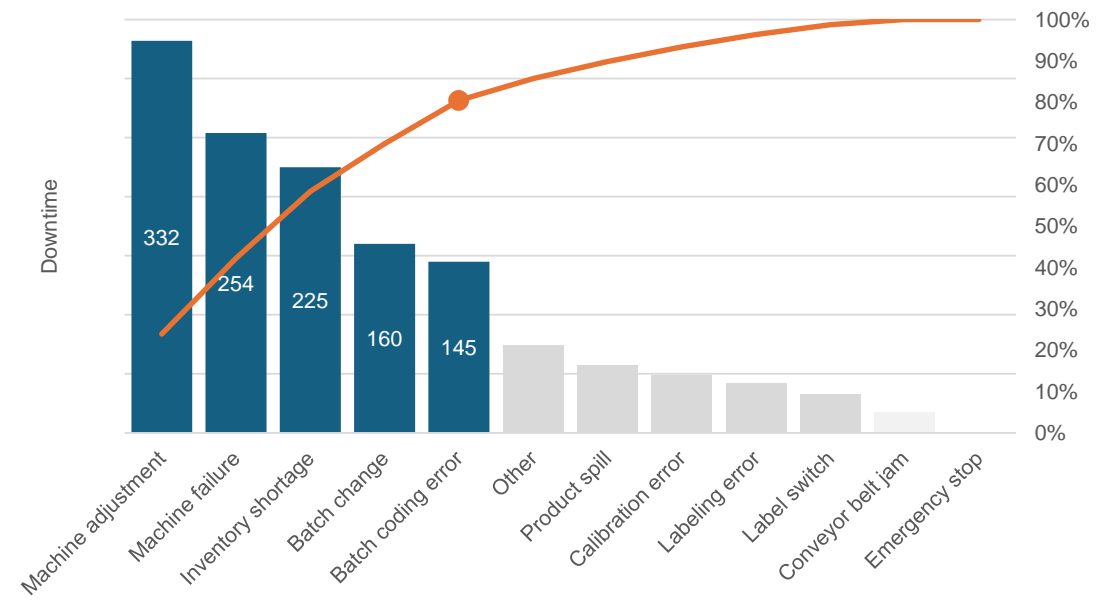
Overall line efficiency sits 64%

We should place special focus on Mac



The top 5 factors account for 80% of the downtime

We should ignore rest and prioritize these



3 out of 5 main downtime factors are due to operator

We should focus on machine adjustment for everyone and batch change for Mac

	Machine adjustment	Machine failure	Inventory shortage	Batch change	Batch coding error
Charlie	118	85			
Dee	79		85		
Dennis	120	88			
Mac			80	130	50

- Recommendations:**
- 1. Start with machine adjustment training for all operators
  - 2. Provide special batch change training for Mac
  - 3. Apply preventive maintance to machine and double check inventory levels

