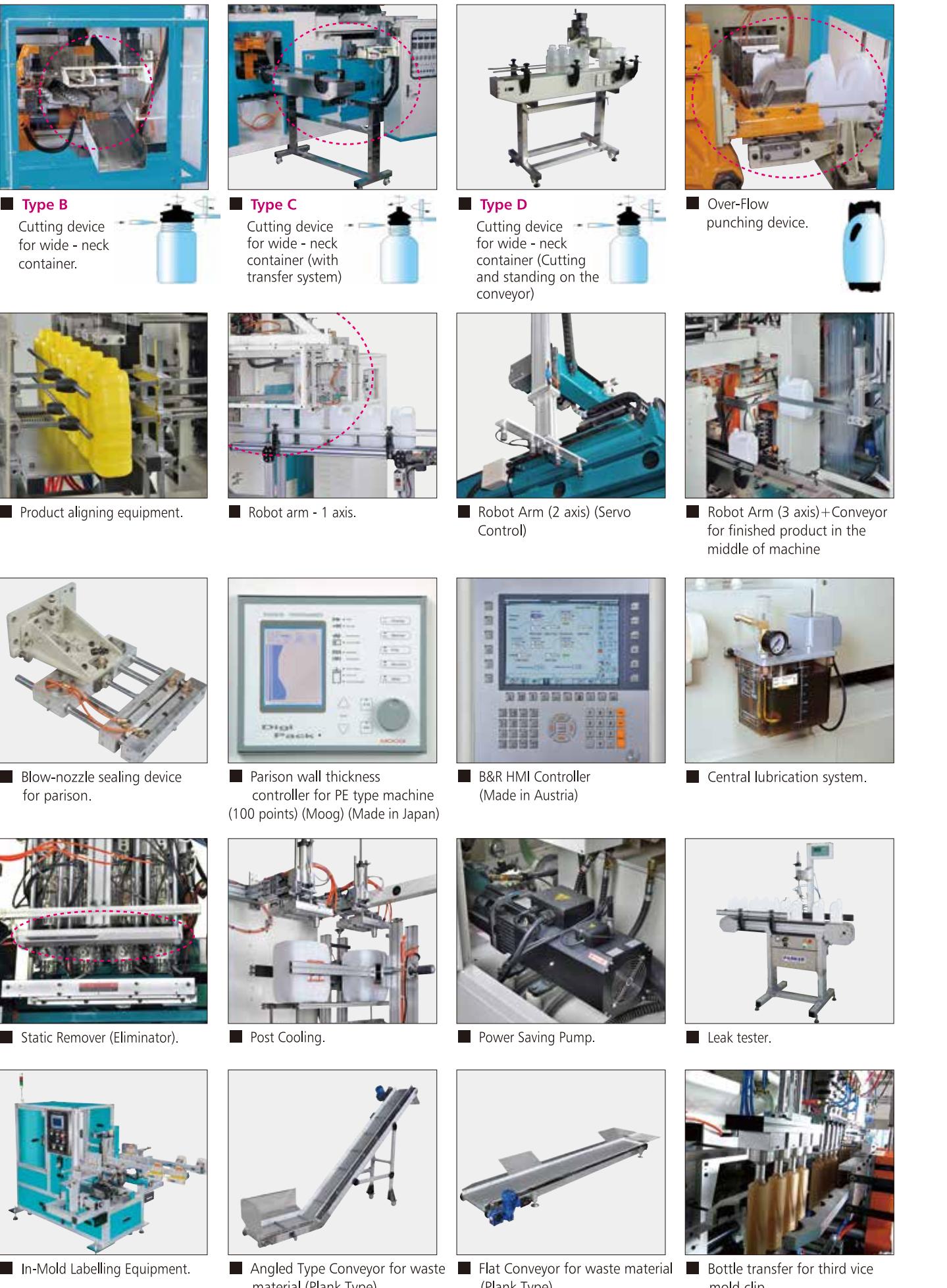


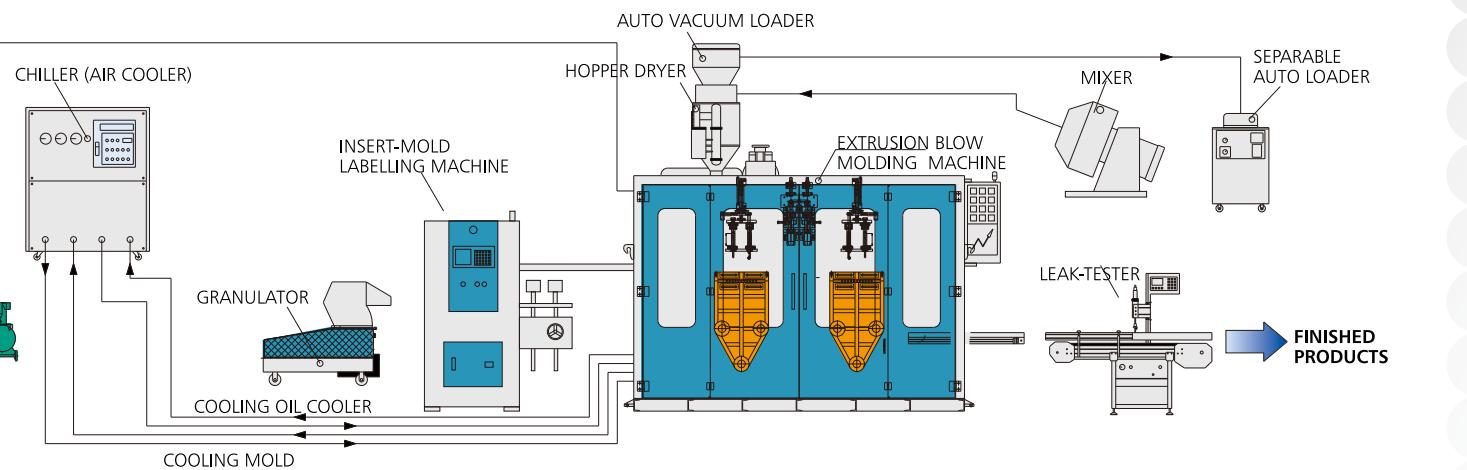
## Optional Equipment



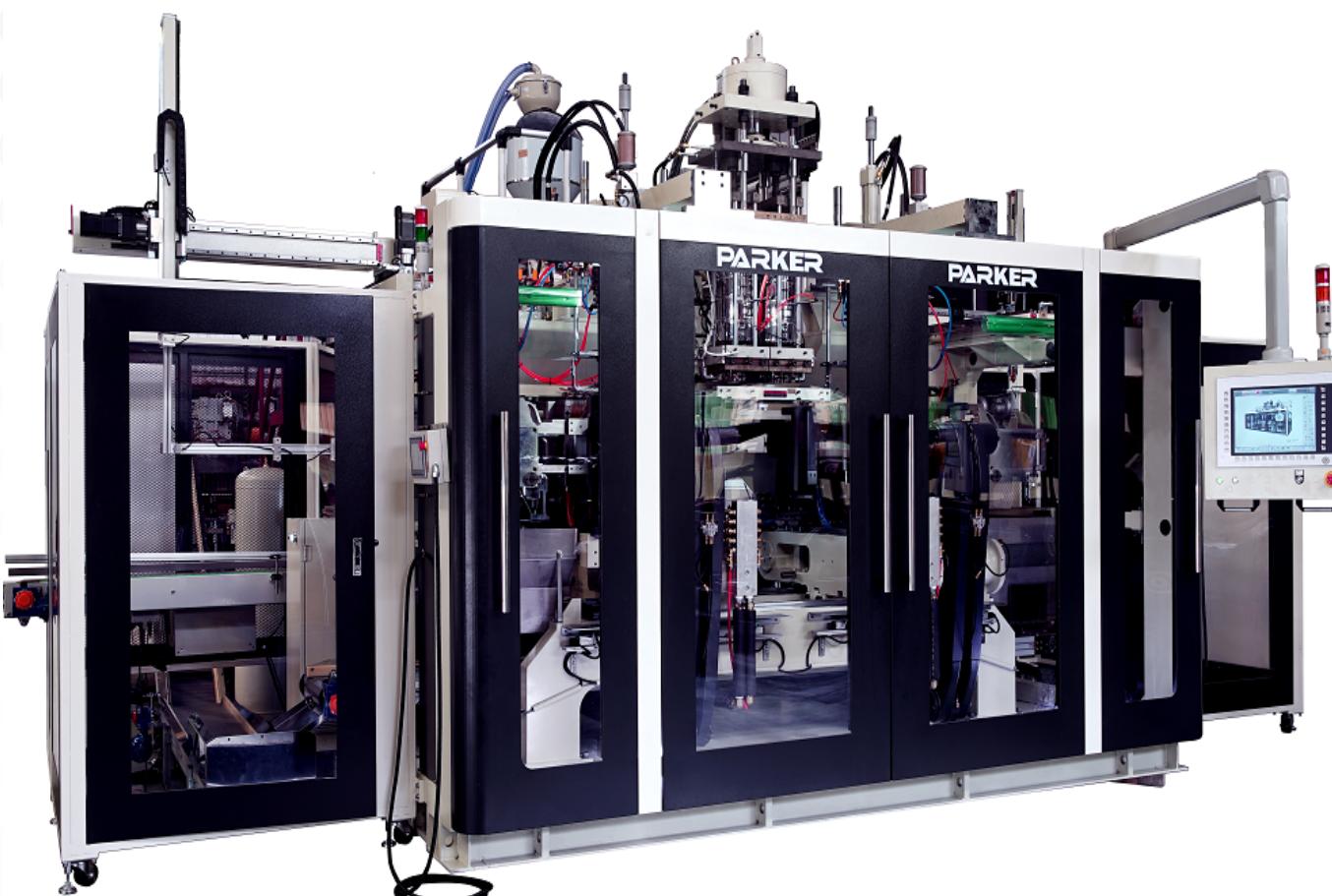
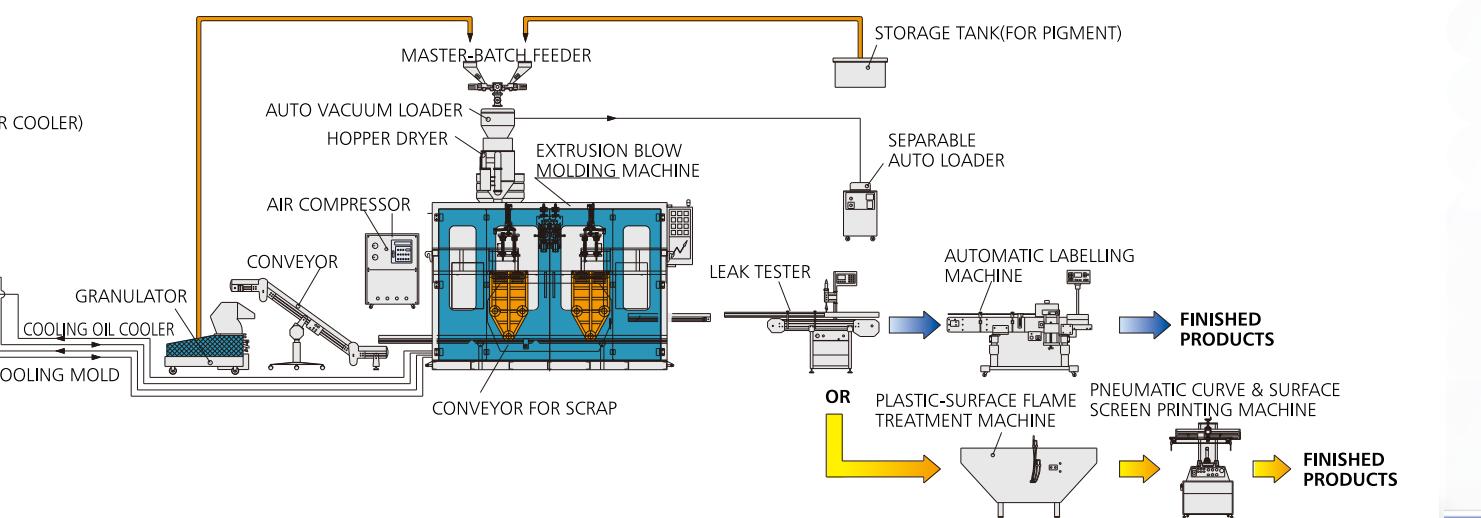
## Auxiliary Equipment

- Auto Vacuum Loader
- Hopper Dryer
- Chiller (Water Cooler/air Cooler)
- Cooling Tower
- Air Compressor
- Conveyor
- In-Mold Labelling Machine
- Granulator
- Mixer
- Dosing Unit
- Leak Tester
- Labelling M/c
- Mold
- Gravimetric Batch Blenders

### Turnkey Extrusion Blow Molding Solution (I)



### Auxiliary Equipment of Extrusion Blow Molding Machine (II)



## Series PK-CTS/CTD/CT3/CT4

(Twin Station) (Single / Double / Triple / Quadruple Head)  
(Horizontal Operated Clamping System)

### Extrusion Blow Molding Machine



**PARKER PLASTIC MACHINERY CO., LTD.**

ADD: No.6, Aly. 26, Ln. 198, Minsheng Rd., Wufeng Dist., Taichung City 413, Taiwan

TEL: +(886) 4-23396828 FAX: +(886) 4-23394679

E-MAIL:parker@tcts.seed.net.tw / pk02@ms6.hinet.net

<http://www.parker.com.tw>



2017.10.1500EA

## ■ Features:

- Built with safety devices to provide maximum protection for the machine operator.
- High plasticizing capacity extrusion screw is designed to handle material variations.
- Plasticizing screw and barrel is precision machined from special nitrogen treated steel.
- Water cooling technology controls feed zone temperature.
- Chiller circulated hydraulically controlled blow-pin.
- Pneumatically operated automatic deflashing unit.
- When requiring both functions in a single machine, purchase the machine for PVC application and order the additional parts (screw and die head) for conversion to PE application.

**Check these outstanding features and see PARKER advance blow molding concepts.**



## ■ Computerized Control System



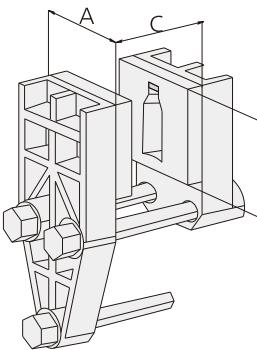
■ Control system with Parison wall thickness controller (100 points)(Made in Japan)

### ■ COMPUTERIZED CONTROL FEATURES:

- 10.4" Colorful LCD Touch Screen with human-machine interface control system
- Easy parameter setting by keypad or touch panel
- Multy layer password setting for different work level
- 4.24 Point PID thermo control for energy conservation
- Support for proportional pressure or flow and pressure servo control
- Input for safety and position monitoring and output for process control
- Module memory can store 40 sets and USB for spare memory
- The screen is color display with touch panel for long service life the operator may enter data on the screen and monitor the dynamic value of the machine
- All motion input and output points are displayed on the screen for easy identification and servicing
- Warning message are displayed on the screen providing fast convenient trouble Shooting
- Multy fast pages for convivance to show the operation page by each keypad
- Multy manual push bottom for testing and calibrate the motion
- The heating, hydraulic, pneumatic and motion detection systems are equipped. With function boxes for easy maintenance convenient troubleshooting and parts replacement
- The optional module join or move out at next circulation by manual in auto mode. For production stably
- Auto home reset by auto push bottom before into auto circulation
- The control system is designed for maximum operator safety

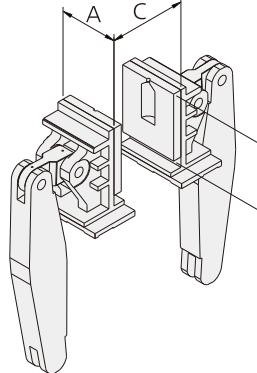
## ■ Mold Dimensions

### (3 TIE BARS)



SIZE	W	H	Max. Opening	Min. Clamping
MODEL	A	B	C	
PK45 TS / TD	250	290	330	80
PK55 TS / TD	250	290	330	80
PK65 TS / TD	350	410	410	100
PK75 TS / TD	460	430	550	185
PK75 TS / TD (TOGGLE)	460	485	550	185
PK90 TS / TD (TOGGLE)	520	485	550	185
PK100/110 TS / TD (TOGGLE)	600	485	550	185
PK100/110 TS / TD (TOGGLE)	600	485	660	220
PK120 TS / TD (TOGGLE)	600	485	660	220
PK120 TS / TD (TOGGLE)	600	660	900	300

### (TOGGLE TYPE)



### SIZE

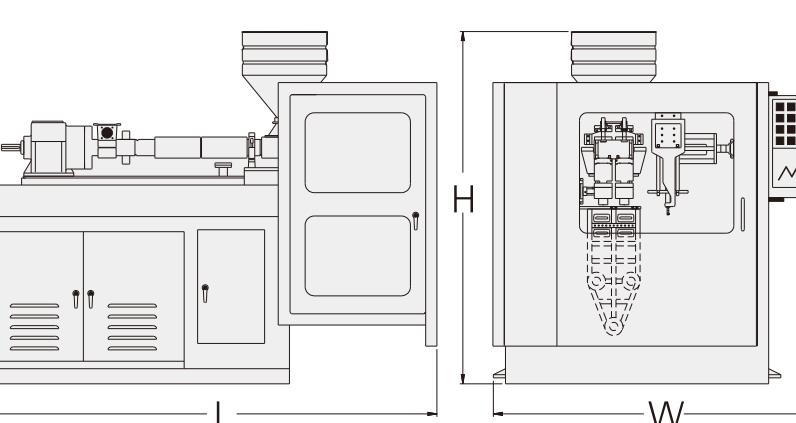
SIZE	W	H	Max. Opening	Min. Clamping
MODEL	A	B	C	
PK45 T3 / T4	320	275	330	80
PK55 T3 / T4	320	275	330	80
PK65 T3 / T4	350	340	410	100
PK75 T3 / T4	460	430	550	185
PK75 T3 / T4 (TOGGLE)	460	485	550	185
PK90 T3 / T4 (TOGGLE)	520	485	550	185
PK100/110 T3 / T4 (TOGGLE)	520	485	660	220
PK120 T3 / T4 (TOGGLE)	600	485	550	185
PK120 T3 / T4 (TOGGLE)	600	485	660	220

### Unit:m/m

MODEL	SIZE	L	W	H
PK45 TS / TD	3300	2000	2350	
PK55 TS / TD	3300	2000	2500	
PK65 TS / TD	4000	2860	2600	
PK75 TS / TD	4200	3160	2900	
PK75 TS / TD (TOGGLE)	4600	2800	3400	
PK90 TS / TD	4700	3400	2900	
PK90 TS / TD (TOGGLE)	5100	3200	3300	
PK100 TS / TD (TOGGLE)	5600	3960	3400	
PK110 TS / TD (TOGGLE)	6000	3960	3400	
PK120 TS / TD (TOGGLE)	6400	3960	3400	

MODEL	SIZE	L	W	H
PK45 T3 / T4	3400	2600	2350	
PK55 T3 / T4	3400	2600	2500	
PK65 T3 / T4	4100	3160	2600	
PK75 T3 / T4	4200	3160	2900	
PK75 T3 / T4 (TOGGLE)	4600	2800	3400	
PK90 T3 / T4	4700	3400	2900	
PK90 T3 / T4 (TOGGLE)	5100	3200	3300	
PK100 T3 / T4 (TOGGLE)	5600	3960	3400	
PK110 T3 / T4 (TOGGLE)	6000	3960	3400	
PK120 T3 / T4 (TOGGLE)	6400	3960	3400	

## ■ Machine Dimensions



■ PE Machine Applications: PE / PP  
■ PVC Machine Applications: PVC / PC / PETG / NYLON  
( When requiring both functions in a single machine, only order screw and die head for conversion to other applications.)