



Technical Data Sheet

Synovea® HR Hexylresorcinol

Product Code: HR1001

Product Description

Trade Name: Synovea® HR
Chemical Name: 4-Hexylresorcinol
INCI Name: Hexylresorcinol

Appearance: Off-white to pale yellow powder, may form soft lump

CAS#: 136-77-6 EINECS/ELINCS: 205-257-4 Harmonized Tariff No: 2907.29.9000

Analytical Profile Specifications

Appearance Report

Color in solution (5% in Ethanol)
(EP standard solution)

Less intense than Y3 & B3 standard ref solution

Assay for Hexylresorcinol (HPLC) ≥ 99% (w/w)

Identity (IR) To match with standard

Melting Range64 to 69 $^{\circ}$ CMoisture Content≤ 1.0%Sulphated Ash≤ 0.1%Resorcinol≤ 0.05%

Heavy Metals

Lead (Pb) <1 ppm Arsenic (AS) <1 ppm Mercury (Hg) <1 ppm

Residual Solvents

 $\begin{array}{ll} \text{Methanol} & \leq 100 \text{ ppm} \\ \text{Toluene} & \leq 10 \text{ ppm} \\ \text{Cyclohexane} & \leq 100 \text{ ppm} \end{array}$

Microbiological Profile

Total aerobic plate count≤ 100 CFU/gYeast and mold count≤ 10 CFU/gEscherichia coliAbsent in 1gSalmonellaAbsent in 10g

Storage: Store in original, sealed containers at +10 to +30 °C, Avoid prolong exposure to light, heat

and moisture.

Stability: Min. 3 years Standard Packaging: 5 and 10 Kg

Date: 5/2016

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