# AJINOMOTO CO., INC. Specialty Chemicals Department

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### **QUALITY ASSURANCE SPECIFICATIONS**

PRODUCT NAME: AMISOFT® CS-22

CTFA INCI Name: Disodium Cocoyl Glutamate, Sodium Cocoyl Glutamate, Water

Chemical Name: Sodium N-Cocoyl-L-Glutamate, Water

**Specification** 

| Specification                                 |                                  |                           |
|---|----------------------------------|---------------------------|
| Item  | Specification                    | Method                    |
| (1) Description                               | Colorless to pale yellow liquid, | JSQI [General Notices 27] |
|   | a slightly characteristic odor   |                           |
| (2) Identification                            |                                  |                           |
| Infrared Spectrophotometry                    | Passed test                      | JSQI *1                   |
| Gas Chromatography                            | Passed test                      | JSQI *2                   |
| Sodium Salt                                   | Passed test                      | JSQI *3                   |
| (3) Transmittance                             | NLT 80.0%                        | JSQI [Neat, 430nm, water] |
| (4) pH  | 6.0 ~ 7.0                        | JSQI [Neat, 20°C]         |
| (5) Heavy Metals (Pb)                         | NMT 20ppm                        | JSQI [1.0g, Method-2]     |
| (6) Arsenic (As <sub>2</sub> O <sub>3</sub> ) | NMT 2ppm                         | JSQI [1.0g, Method-3]     |
| (7) Content                                   | 24.0 ~ 26.0%                     | *4                        |
| (8) Coliforms                                 | Not detected                     | 50mL, MF-Method           |

JSQI: The Japanese Standards of Quasi-Drug Ingredients

#### **Test Method**

#### \*1: Infrared Spectrophotometry

Determine the infrared absorption spectrum of 'AMISOFT® CS-22', previously dried, as directed in the Attenuated Total Reflectance method under Infrared Spectrophotometry: it exhibits the absorptions at 2920cm<sup>-1</sup>, 2850cm<sup>-1</sup>, and 1660cm<sup>-1</sup> (amide).

## \*2: Gas Chromatography

To approximately 1g of 'AMISOFT® CS-22' add 50mL of a hydrochloric acid-methanol solution (1 $\rightarrow$ 3), and heat, with occasional swirling, under a reflux condenser on a water bath for 2hours. Cool, adjust with sodium hydroxide TS to pH2.0, transfer to a separator, and extract with 20mL of petroleum ether. To the petroleum ether layer add 5g of anhydrous sodium sulfate, allow to stand for 10minutes, and filter. Evaporate the petroleum ether from the filtrate, add 50mL of methanol and 1mL of sulfric acid to the residue, and heat under a reflux condenser on a water bath for 1hour. Cool, transfer to a separator, extract with two 30mL portions of petroleum ether, and use this solution as Test solution. Separately, dissolve 0.1g of methyl laurate for Gas Chromatography in 10mL of hexane, and use this solution as Standard solution. Perform the test with 5 $\mu$ L each of Test solution and Standard solution as directed under Gas Chromatography according to the following operating conditions: the major peaks of Test solution, excluding the solvent peak, coincide with the major peaks of Standard solution.

Operating conditions:

Detector: A hydrogen flame-ionization detector.

Column: A column 3~4mm in insede diameter and 2m in length, packed with 10% of cyanopropyl silicone coated on 100~120μm, silanized siliceous earth for Gas Chromatography in particle diameter.

Column temperature: 100→240°C.

Temperature programmed rate: 10°C per minute.

Carrier gas and flow rate: nitrogen. A constant volume of approximately 60mL per minute.

## \*3: Sodium Salt

A solution of 'AMISOFT® CS-22' (1→100) responds to the Qualitative Tests (1) for sodium salt

# \*4: Content

Calculated as follows;

Content (%) = 26.6 x [Nitrogen Content (%)/JSQI [1.0g, Method-2]]

(Average MW of AMISOFT® CS-22 = 378 Neutralization equivalent=1.80)