WEB SERVER

Hostname: Einstein
Robot No: 23918
File Name: /MD/RI_84706_84803.LS
Date: 20/10/15 Time: 14:03:06

```
/PROG  RI_84706_84803
/ATTR
OWNER           = MNEDITOR;
COMMENT         = "";
PROG_SIZE       = 1307;
CREATE          = DATE 20-10-14  TIME 17:05:30;
MODIFIED        = DATE 20-10-15  TIME 13:39:48;
FILE_NAME       = ;
VERSION         = 0;
LINE_COUNT      = 23;
MEMORY_SIZE     = 1603;
PROTECT         = READ_WRITE;
TCD: STACK_SIZE        = 0,
     TASK_PRIORITY     = 50,
     TIME_SLICE        = 0,
     BUSY_LAMP_OFF     = 0,
     ABORT_REQUEST     = 0,
     PAUSE_REQUEST     = 0;
DEFAULT_GROUP   = 1,*,*,*,*;
CONTROL_CODE    = 00000000 00000000;
/MN
   1:J P[1] 50% FINE     ;
   2:J P[12] 10% FINE    ;
   3:L P[3] 800mm/sec FINE    ;
   4:  WAIT   2.00(sec) ;
   5:  CALL HANDCLOS     ;
   6:  WAIT   1.00(sec) ;
   7:L P[4] 150mm/sec FINE    ;
   8:J P[5] 20% CNT100    ;
   9:C P[6]
    : P[7] 100mm/sec CNT100    ;
  10:C P[8]
    : P[9] 100mm/sec CNT100    ;
  11:J P[10] 20% FINE     ;
  12:L P[11] 100mm/sec CNT100    ;
  13:J P[4] 20% FINE     ;
  14:L P[3] 100mm/sec FINE    ;
  15:  CALL HANDOPEN     ;
  16:  WAIT   1.00(sec) ;
  17:J P[14] 20% FINE     ;
  18:J P[12] 20% CNT80     ;
  19:J P[13] 20% FINE     ;
  20:  PR[13]=LPOS     ;
  21:  PR[13,2]=60+PR[13,2]     ;
  22:L PR[13] 60mm/sec FINE     ;
  23:L P[1] 100mm/sec FINE     ;
/POS
P[1]{
   GP1:
       UF : 1, UT : 1,        CONFIG : 'N U T, 0, 0, -1',
       X =    -3.878  mm,     Y =   704.168  mm,     Z =   360.043  mm,
       W =   150.603 deg,     P =     1.965 deg,     R =  -175.212 deg
};
P[3]{
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```
       GP1:
          UF : 1, UT : 1,            CONFIG : 'N U T, 0, 0, -1',
          X =    470.190  mm,      Y =    704.156  mm,      Z =    122.439  mm,
          W =    179.223 deg,      P =      -.573 deg,      R =  -174.860 deg
     };
   P[4]{
       GP1:
          UF : 1, UT : 1,            CONFIG : 'N U T, 0, 0, -1',
          X =    470.187  mm,      Y =    772.317  mm,      Z =    159.303  mm,
          W =    179.222 deg,      P =      -.576 deg,      R =  -174.857 deg
     };
   P[5]{
       GP1:
          UF : 1, UT : 1,            CONFIG : 'N U T, 0, 0, -1',
          X =    209.547  mm,      Y =    863.037  mm,      Z =    159.303  mm,
          W =    179.222 deg,      P =      -.576 deg,      R =  -174.857 deg
     };
   P[6]{
       GP1:
          UF : 1, UT : 1,            CONFIG : 'N U T, 0, 0, -1',
          X =    -88.513  mm,      Y =    856.641  mm,      Z =    213.296  mm,
          W =  -172.298 deg,      P =     43.398 deg,      R =   -77.878 deg
     };
   P[7]{
       GP1:
          UF : 1, UT : 1,            CONFIG : 'N U T, 0, 0, 0',
          X =  -304.604  mm,      Y =    800.865  mm,      Z =    163.464  mm,
          W =    179.533 deg,      P =       .774 deg,      R =      2.306 deg
     };
   P[8]{
       GP1:
          UF : 1, UT : 1,            CONFIG : 'N U T, 0, 0, 0',
          X =     -2.972  mm,      Y =    583.328  mm,      Z =    163.464  mm,
          W =    179.533 deg,      P =       .774 deg,      R =     96.534 deg
     };
   P[9]{
       GP1:
          UF : 1, UT : 1,            CONFIG : 'N U T, 0, 0, 0',
          X =    224.931  mm,      Y =    858.848  mm,      Z =    163.464  mm,
          W =    179.533 deg,      P =       .774 deg,      R =  -173.471 deg
     };
   P[10]{
       GP1:
          UF : 1, UT : 1,            CONFIG : 'N U T, 0, 0, 0',
          X =  -249.309  mm,      Y =    852.320  mm,      Z =    151.368  mm,
          W =  -105.898 deg,      P =     83.233 deg,      R =  -105.241 deg
     };
   P[11]{
       GP1:
          UF : 1, UT : 1,            CONFIG : 'N U T, 0, 0, 0',
          X =    -75.615  mm,      Y =    611.849  mm,      Z =    384.258  mm,
          W =  -105.457 deg,      P =     83.127 deg,      R =   -10.371 deg
     };
   P[12]{
       GP1:
          UF : 1, UT : 1,            CONFIG : 'N U T, 0, 0, -1',
          X =    470.171  mm,      Y =    704.165  mm,      Z =    216.230  mm,
          W =    179.224 deg,      P =      -.575 deg,      R =  -174.857 deg
     };
   P[13]{
       GP1:
          UF : 1, UT : 1,            CONFIG : 'N U T, 0, 0, 0',
          X =    -46.567  mm,      Y =    702.170  mm,      Z =    153.598  mm,
          W =    179.165 deg,      P =      -.612 deg,      R =   -83.471 deg
     };
```

```
 P[14]{
   GP1:
        UF : 1, UT : 1,          CONFIG : 'N U T, 0, 0, -1',
        X =   470.171  mm,    Y =   704.165  mm,      Z =   216.230  mm,
        W =  179.224 deg,     P =     -.575 deg,      R =  -174.857 deg
 };
 /END
```