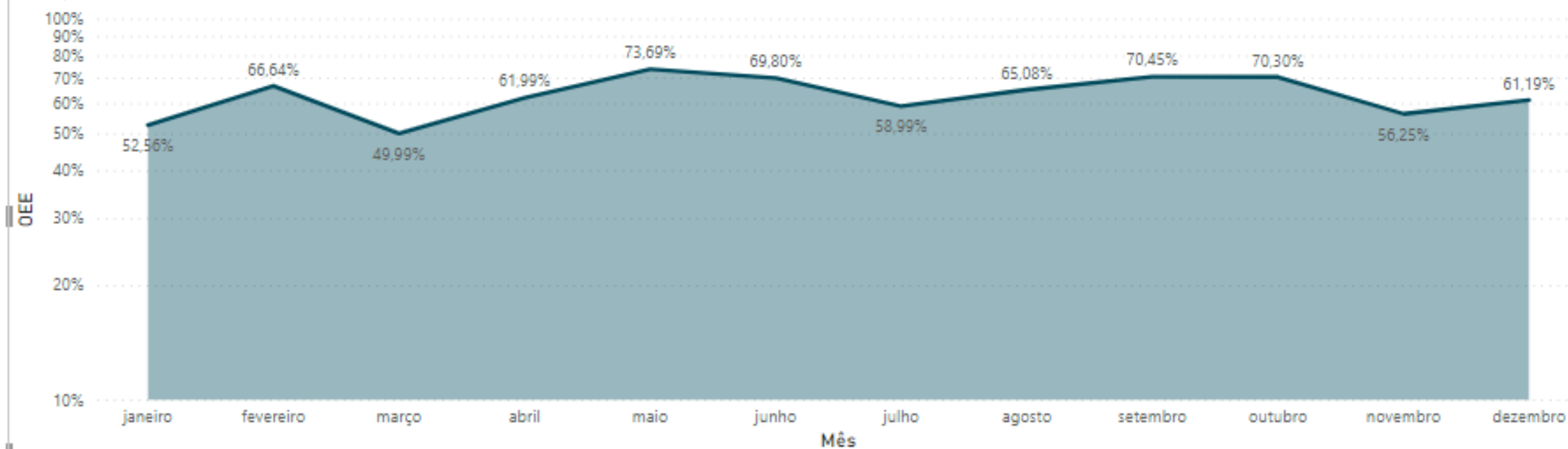
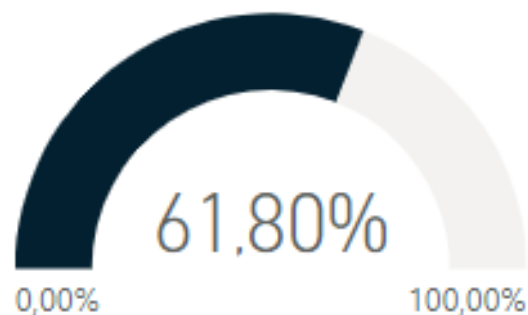
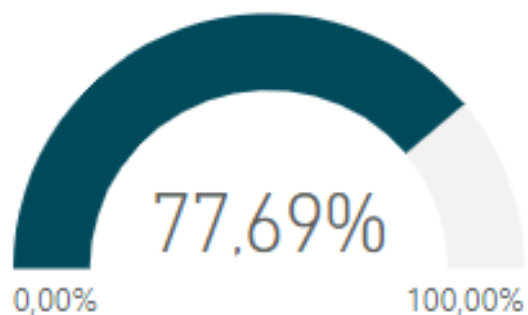
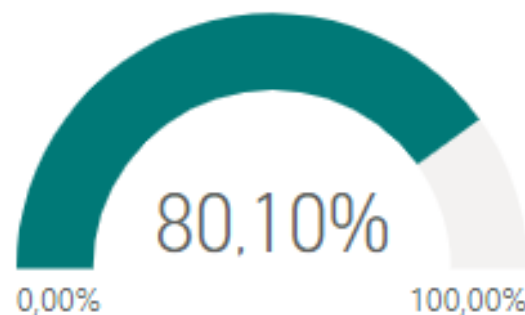
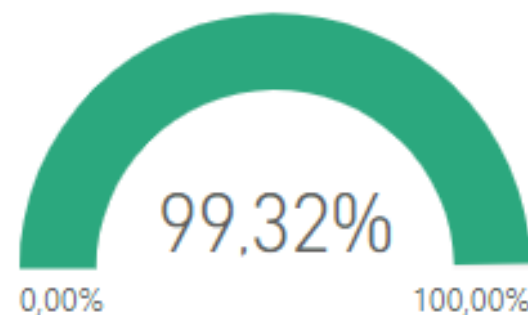
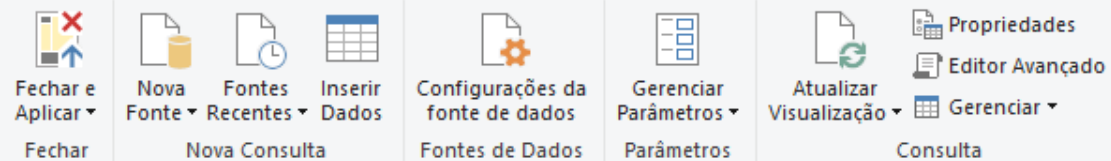


**3.084.251****Qtde Produzida****3.850.618****Qtd Teórica****21.076****Qtd Rejeitada****39.846,55****Total Horas****30.956****Horas Produzidas****8.890****Horas****OEE por Mês****OEE****Disponibilidade****Produtividade****Qualidade**



Consultas [5]

CadastroOperadores
CadastroOcorrencias
CadastroProdutos
BaseProdução
BaseOrdens

123	Codigo Operador	A ^B C	Nome Operador
1		1	Sthefeson Pereira
2		2	Antonio Manhães
3		3	Bianca Paz
4		4	Silvio Fahrnholz
5		5	Luiza Cabral
6		6	Ana Silva
7		7	Natalia Marinho
8		8	Leonardo Ferreira
9		9	Chan Santos
10		10	Fernanda Ferreira
11		11	Raissa Negrelli
12		12	Arthur Rocha
13		13	Eduardo Silva
14		14	João Aires
15		15	Caio Caldas
16		16	Tiago Pereira
17		17	Julia Penteado
18		18	Bernardo Botelho
19		19	Victor Ferreira
20		20	Thays Castro
21		21	Ruan Lopes
22		22	Mariana Baptista
23		23	Alexandre Rodriguez
24		24	Natalia Guedes

= Table.TransformColumnTypes("#Cabeçalhos Promovidos",{"Codigo Operador", Int64.Type}, {"Nome Operador", type

Config. Consulta

PROPRIEDADES

Nome

CadastroOperadores

Todas as Propriedades

ETAPAS APLICADAS

Fonte

Navegação

Cabeçalhos Promovidos

X Tipo Alterado

Adicionar coluna total de horas

Sem título - Editor do Power Query

Arquivo | Página Inicial | Transformar | Adicionar Coluna | Exibição | Ferramentas | Ajuda

Transformar: Agrupar por, Usar a Primeira Linha como Cabeçalho, Contar Linhas, Transpor, Inverter Linhas, Contar Linhas

Adicionar Coluna: Tipo de Dados: Número Decimal, Detectar Tipo de Dados, Renomear

Exibição: Dividir Coluna, Formato, Mesclar Colunas, Extrair, Analisar

Ferramentas: Estatísticas, Padrão, Científico, Trigonometria, Arredondamento, Informações

Ajuda: Data, Hora, Duração, R, Py, Executar script R, Executar script Python

Consultas [5]: CadastroOperadores, CadastroOcorrencias, CadastroProdutos, BaseProdução, BaseOrdens

Config. Consulta

PROPRIEDADES: Nome (BaseProdução), Todas as Propriedades

ETAPAS APLICADAS: Fonte, Navegação, Cabeçalhos Promovidos, Tipo Alterado, Subtração da Hora Inserida, Colunas Reordenadas, Horas Totais Inseridas, Colunas Reordenadas1, Colunas Removidas, Dividir Coluna por Delimitador, Tipo Alterado1, Colunas Renomeadas, Dividir Coluna por Delimitador1, Tipo Alterado2, Colunas Renomeadas1

Table.RenameColumns("#Tipo Alterado2",{{"Fim.1", "Data Fim"}, {"Fim.2", "Hora Fim"}})

		Data Início	Hora Início	Data Fim	Hora Fim	1.2 Total de Horas	1.3 QtdPrc
1	8	08/01/2021	10:56:03	08/01/2021	12:31:35	1.592222222	
2	9	09/01/2021	13:58:39	09/01/2021	14:18:26	0.329722222	
3	null	05/01/2021	15:27:04	05/01/2021	17:32:41	2.093611111	
4	8	04/01/2021	15:58:27	04/01/2021	16:18:36	0.335833333	
5	9	08/01/2021	12:39:10	08/01/2021	12:58:53	0.328611111	
6	null	03/01/2021	17:33:47	03/01/2021	18:24:41	0.848333333	
7	9	09/01/2021	07:51:01	09/01/2021	08:10:57	0.332222222	
8	null	08/01/2021	10:16:01	08/01/2021	10:31:47	0.262777778	
9	13	05/01/2021	10:42:40	05/01/2021	11:12:55	0.504166667	
10	null	05/01/2021	15:16:42	05/01/2021	16:32:30	1.263333333	
11	8	09/01/2021	08:02:58	09/01/2021	23:07:41	15.07861111	
12	9	06/01/2021	16:25:32	07/01/2021	03:30:28	11.08222222	
13	null	05/01/2021	14:03:24	05/01/2021	14:54:02	0.843888889	
14	null	05/01/2021	13:46:16	05/01/2021	14:07:11	0.348611111	
15	8	08/01/2021	10:24:31	08/01/2021	10:44:16	0.329166667	
16	9	05/01/2021	09:54:08	05/01/2021	10:14:08	0.333333333	
17	null	05/01/2021	10:48:25	05/01/2021	14:39:16	3.8475	
18	8	04/01/2021	17:19:40	04/01/2021	18:09:28	0.83	
19	9	06/01/2021	14:59:51	06/01/2021	15:39:44	0.664722222	
20	13	04/01/2021	15:51:50	04/01/2021	17:02:07	1.171388889	
21	null	09/01/2021	15:50:32	09/01/2021	17:31:23	1.680833333	
22	null	04/01/2021	16:31:35	04/01/2021	16:46:45	0.252777778	
23	8	05/01/2021	09:12:31	05/01/2021	10:37:23	1.414444444	
24							

Desmembrar coluna Data

Sem título - Editor do Power Query

Arquivo | Página Inicial | Transformar | Adicionar Coluna | Exibição | Ferramentas | Ajuda

Transformar

Transpor
Inverter Linhas
Contar Linhas

Tabela

Tipo de Dados: Qualquer
Detectar Tipo de Dados
Renomear

Qualquer Coluna

Dividir Coluna
Formato
ABC 123 Extrair
ABC Analisar

Coluna de Texto

Mesclar Colunas

Estadísticas
Padrão
Científico

Coluna de Número

Trigonometria
Arredondamento
Informações

Coluna de Data e Hora

R
Executar script R

Py
Executar script Python

Scripts

Consultas [5]

- CadastroOperadores
- CadastroOcorrencias
- CadastroProdutos
- BaseProdução
- BaseOrdens

fx = Table.RenameColumns(#"Tipo Alterado2",{"Fim.1", "Data Fim"}, {"Fim.2", "Hora Fim"})

		Data Início	Hora Início	Data Fim	Hora Fim	1.2 Total de Horas	1.3 QtdPro
1	8	08/01/2021	10:56:03	08/01/2021	12:31:35	1.592222222	
2	9	09/01/2021	13:58:39	09/01/2021	14:18:26	0.329722222	
3	null	05/01/2021	15:27:04	05/01/2021	17:32:41	2.093611111	
4	8	04/01/2021	15:58:27	04/01/2021	16:18:36	0.335833333	
5	9	08/01/2021	12:39:10	08/01/2021	12:58:53	0.328611111	
6	null	03/01/2021	17:33:47	03/01/2021	18:24:41	0.848333333	
7	9	09/01/2021	07:51:01	09/01/2021	08:10:57	0.332222222	
8	null	08/01/2021	10:16:01	08/01/2021	10:31:47	0.262777778	
9	13	05/01/2021	10:42:40	05/01/2021	11:12:55	0.504166667	
10	null	05/01/2021	15:16:42	05/01/2021	16:32:30	1.263333333	
11	8	09/01/2021	08:02:58	09/01/2021	23:07:41	15.07861111	
12	9	06/01/2021	16:25:32	07/01/2021	03:30:28	11.08222222	
13	null	05/01/2021	14:03:24	05/01/2021	14:54:02	0.843888889	
14	null	05/01/2021	13:46:16	05/01/2021	14:07:11	0.348611111	
15	8	08/01/2021	10:24:31	08/01/2021	10:44:16	0.329166667	
16	9	05/01/2021	09:54:08	05/01/2021	10:14:08	0.333333333	
17	null	05/01/2021	10:48:25	05/01/2021	14:39:16	3.8475	
18	8	04/01/2021	17:19:40	04/01/2021	18:09:28	0.83	
19	9	06/01/2021	14:59:51	06/01/2021	15:39:44	0.664722222	
20	13	04/01/2021	15:51:50	04/01/2021	17:02:07	1.171388889	
21	null	09/01/2021	15:50:32	09/01/2021	17:31:23	1.680833333	
22	null	04/01/2021	16:31:35	04/01/2021	16:46:45	0.252777778	
23	8	05/01/2021	09:12:31	05/01/2021	10:37:23	1.414444444	
24							

Config. Consulta

PROPRIEDADES

Nome

BaseProdução

Todas as Propriedades

ETAPAS APLICADAS

- Fonte
- Navegação
- Cabeçalhos Promovidos
- Tipo Alterado
- Subtração da Hora Inserida
- Colunas Reordenadas
- Horas Totais Inseridas
- Colunas Reordenadas1
- Colunas Removidas
- Dividir Coluna por Delimitador
- Tipo Alterado1
- Colunas Renomeadas
- Dividir Coluna por Delimitador1
- Tipo Alterado2
- Colunas Renomeadas1

Mesclando Consulta – coluna código do

Mesclar

Selecione a tabela e as colunas correspondentes para criar uma tabela mesclada.

BaseProdução

Numero Ordem	Codigo Operador	Ocorrencia	Data Inicio	Hora Inicio	Data Fim	Hora Fim	Total de
1	73	8	08/01/2021	10:56:03	08/01/2021	12:31:35	1.55
2	67	9	09/01/2021	13:58:39	09/01/2021	14:18:26	0.32
3	73	null	05/01/2021	15:27:04	05/01/2021	17:32:41	2.85
4	20	8	04/01/2021	15:58:27	04/01/2021	16:18:36	0.33

BaseOrdens

Numero Ordem	Emissão	Previsão Entrega	Codigo Produto	Qtd Produzida
1	03/01/2021	10/02/2021	69	388
2	03/01/2021	21/01/2021	302	14
3	03/01/2021	18/03/2021	320	40
4	03/01/2021	28/01/2021	69	247
5	03/01/2021	29/03/2021	33	209

Tipo de Junção

Externa esquerda (todas a partir da primeira, correspondência difusa)

☐ Usar a correspondência difusa para executar a mesclagem

Opções de correspondência difusa

✓ A seleção corresponde a 31616 de 31616 linhas da primeira tabela.

Expandir

Pesquisar Colunas para Expandir

☒ Expandir ☐ Agregar

☒ (Selecionar Todas as Colunas)

☐ Numero Ordem

☐ Emissão

☐ Previsão Entrega

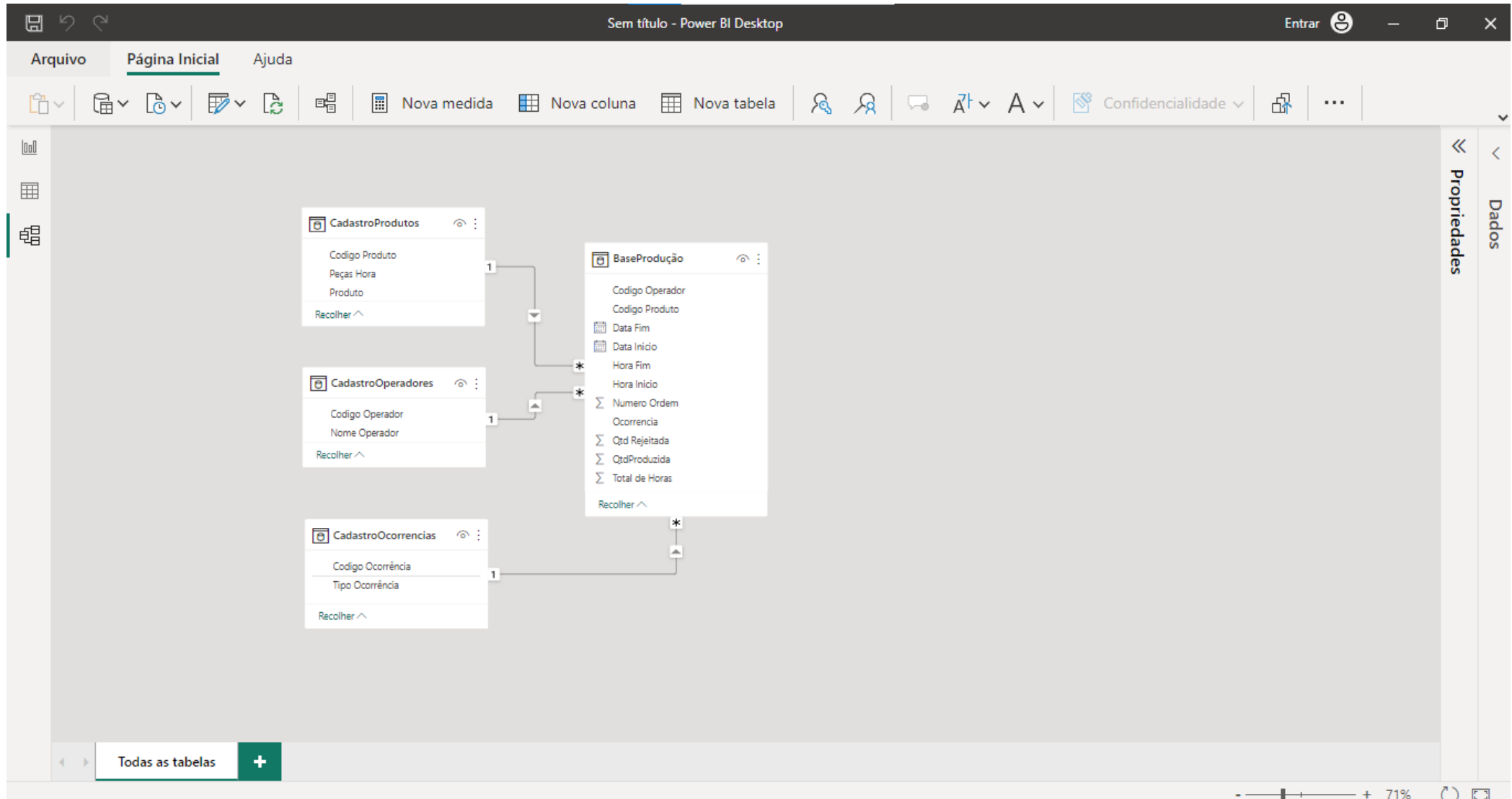
☒ Codigo Produto

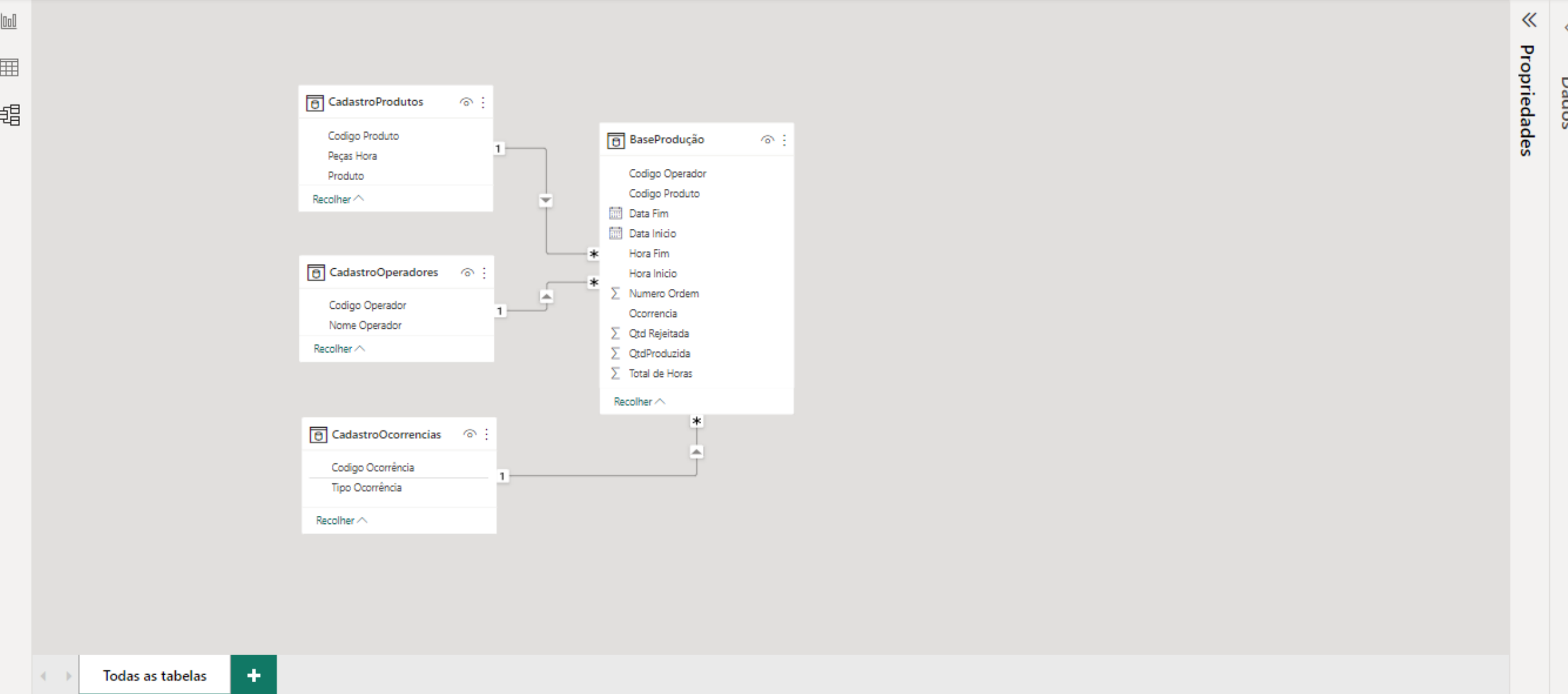
☐ Qtd Produzida

☐ Use o nome da coluna original como prefixo

OK Cancelar

Relacionamentos Tabelas – Fato e Dimensão





Sem título - Power BI Desktop

Entrar

ArquivoPágina InicialAjudaFerramentas da tabelaFerramentas de medida

NomeQtde Produzida

Tabela inicialMedidas

FormatoNúmero inteiro

\$ % , .00 0

Não categoriza...

1 Qtde Produzida = SUM('BaseProdução'[QtdeProduzida])

Coluna 1

Dados

Pesquisar

BaseProdução

Codigo Operador

Codigo Produto

Data Fim

Data Inicio

Hora Fim

Hora Inicio

Numero Ordem

Ocorrencia

Arquivo

Página Inicial

Inserir

Modelagem

Exibição

Ajuda

P e R

Principais influenciadores

Árvore hierárquica

Narrativa inteligente

3.084.251

Qtde Produzida

Nova coluna – Peças hora (Related)

Sem título - Power BI Desktop

Arquivo Página Inicial Ajuda Ferramentas da tabela Ferramentas de coluna

Nome Peças Hora Número inteiro Número inteiro \$ % , .00 0 Σ Soma

1 Peças Hora = RELATED(CadastroProdutos[Peças Hora])

Data Inicio	Hora Inicio	Data Fim	Hora Fim	Total de Horas	QtdProduzida	Qtd Rejeitada	Codigo Produto	Peças Hora
terça-feira, 5 de janeiro de 2021	15:27:04	terça-feira, 5 de janeiro de 2021	17:32:41	2.09361111111111	388	0	69	178
sábado, 9 de janeiro de 2021	13:58:39	sábado, 9 de janeiro de 2021	14:18:26	0.329722222222222	0	0	69	178
sexta-feira, 8 de janeiro de 2021	10:56:03	sexta-feira, 8 de janeiro de 2021	12:31:35	1.59222222222222	0	0	69	178
sexta-feira, 8 de janeiro de 2021	12:39:10	sexta-feira, 8 de janeiro de 2021	12:58:53	0.328611111111111	0	0	302	42
segunda-feira, 4 de janeiro de 2021	15:58:27	segunda-feira, 4 de janeiro de 2021	16:18:36	0.335833333333333	0	0	302	42
domingo, 3 de janeiro de 2021	17:33:47	domingo, 3 de janeiro de 2021	18:24:41	0.848333333333333	14	0	302	42
terça-feira, 5 de janeiro de 2021	10:42:40	terça-feira, 5 de janeiro de 2021	11:12:55	0.504166666666667	0	0	320	195
sábado, 9 de janeiro de 2021	07:51:01	sábado, 9 de janeiro de 2021	08:10:57	0.332222222222222	0	0	320	195
sexta-feira, 8 de janeiro de 2021	10:16:01	sexta-feira, 8 de janeiro de 2021	10:31:47	0.262777777777778	40	0	320	195
terça-feira, 5 de janeiro de 2021	15:16:42	terça-feira, 5 de janeiro de 2021	16:32:30	1.26333333333333	40	0	320	195
quinta-feira, 7 de janeiro de 2021	16:25:32	quinta-feira, 7 de janeiro de 2021	03:30:28	11.0822222222222	0	0	69	178
sábado, 9 de janeiro de 2021	08:02:58	sábado, 9 de janeiro de 2021	23:07:41	15.0786111111111	0	0	69	178
terça-feira, 5 de janeiro de 2021	14:03:24	terça-feira, 5 de janeiro de 2021	14:54:02	0.843888888888889	247	0	69	178
terça-feira, 5 de janeiro de 2021	13:46:16	terça-feira, 5 de janeiro de 2021	14:07:11	0.348611111111111	209	0	33	202
terça-feira, 5 de janeiro de 2021	09:54:08	terça-feira, 5 de janeiro de 2021	10:14:08	0.333333333333333	0	0	68	244
sexta-feira, 8 de janeiro de 2021	10:24:31	sexta-feira, 8 de janeiro de 2021	10:44:16	0.329166666666667	0	0	68	244
terça-feira, 5 de janeiro de 2021	10:48:25	terça-feira, 5 de janeiro de 2021	14:39:16	3.8475	303	0	68	244
sábado, 9 de janeiro de 2021	15:50:32	sábado, 9 de janeiro de 2021	17:31:23	1.68083333333333	107	0	320	195
segunda-feira, 4 de janeiro de 2021	17:19:40	segunda-feira, 4 de janeiro de 2021	18:09:28	0.83	0	0	320	195
segunda-feira, 4 de janeiro de 2021	15:51:50	segunda-feira, 4 de janeiro de 2021	17:02:07	1.17138888888889	0	0	320	195
segunda-feira, 4 de janeiro de 2021	13:22:30	segunda-feira, 4 de janeiro de 2021	14:08:22	0.764444444444444	107	0	320	195
terça-feira, 5 de janeiro de 2021	13:10:42	terça-feira, 5 de janeiro de 2021	17:11:32	4.01388888888889	107	0	320	195
segunda-feira, 4 de janeiro de 2021	07:25:23	segunda-feira, 4 de janeiro de 2021	09:41:10	2.26305555555556	107	0	320	195
quarta-feira, 6 de janeiro de 2021	14:59:51	quarta-feira, 6 de janeiro de 2021	15:39:44	0.664722222222222	0	0	320	195
segunda-feira, 4 de janeiro de 2021	16:31:35	segunda-feira, 4 de janeiro de 2021	16:46:45	0.252777777777778	107	0	320	195

Tabela: BaseProdução (31.616 linhas) Coluna: Peças Hora (207 valores distintos)

Dados

Pesquisar

- BaseProdução
 - Codigo Operador
 - Codigo Produto
 - Data Fim
 - Data Inicio
 - Hora Fim
 - Hora Inicio
 - Numero Ordem
 - Ocorrencia
 - Peças Hora
 - Qtd Rejeitada
 - QtdProduzida
 - Total de Horas
- CadastroOcorrencias
- CadastroOperadores
- CadastroProdutos
- Medidas
 - Coluna 1
 - Qtde Produzida

1 Peças Teóricas = IF ('BaseProdução'[Ocorrencia]=BLANK(),

2 'BaseProdução'[Peças Hora]*'BaseProdução'[Total de Horas],

3 0)

O argumento '2' na função IF é necessário.

	Hora Inicio	Data Fim	Hora Fim	Total de Horas	QtyProdizada	Qty Rejeitada	Codigo Produto	Peças Hora	Peças Teóricas
2021	15:27:04	terça-feira, 5 de janeiro de 2021	17:32:41	2.09361111111111	388	0	69	178	#ERROR
2021	13:58:39	sábado, 9 de janeiro de 2021	14:18:26	0.329722222222222	0	0	69	178	#ERROR
2021	10:56:03	sexta-feira, 8 de janeiro de 2021	12:31:35	1.59222222222222	0	0	69	178	#ERROR
2021	12:39:10	sexta-feira, 8 de janeiro de 2021	12:58:53	0.328611111111111	0	0	302	42	#ERROR
2021	15:58:27	segunda-feira, 4 de janeiro de 2021	16:18:36	0.335833333333333	0	0	302	42	#ERROR
2021	17:33:47	domingo, 3 de janeiro de 2021	18:24:41	0.848333333333333	14	0	302	42	#ERROR
2021	10:42:40	terça-feira, 5 de janeiro de 2021	11:12:55	0.504166666666667	0	0	320	195	#ERROR
2021	07:51:01	sábado, 9 de janeiro de 2021	08:10:57	0.332222222222222	0	0	320	195	#ERROR
2021	10:16:01	sexta-feira, 8 de janeiro de 2021	10:31:47	0.262777777777778	40	0	320	195	#ERROR
2021	15:16:42	terça-feira, 5 de janeiro de 2021	16:32:30	1.26333333333333	40	0	320	195	#ERROR
2021	16:25:32	quinta-feira, 7 de janeiro de 2021	03:30:28	11.0822222222222	0	0	69	178	#ERROR
2021	08:02:58	sábado, 9 de janeiro de 2021	23:07:41	15.0786111111111	0	0	69	178	#ERROR
2021	14:03:24	terça-feira, 5 de janeiro de 2021	14:54:02	0.843888888888889	247	0	69	178	#ERROR
2021	13:46:16	terça-feira, 5 de janeiro de 2021	14:07:11	0.348611111111111	209	0	33	202	#ERROR
2021	09:54:08	terça-feira, 5 de janeiro de 2021	10:14:08	0.333333333333333	0	0	68	244	#ERROR
2021	10:24:31	sexta-feira, 8 de janeiro de 2021	10:44:16	0.329166666666667	0	0	68	244	#ERROR
2021	10:48:25	terça-feira, 5 de janeiro de 2021	14:39:16	3.8475	303	0	68	244	#ERROR
2021	15:50:32	sábado, 9 de janeiro de 2021	17:31:23	1.68083333333333	107	0	320	195	#ERROR
2021	17:19:40	segunda-feira, 4 de janeiro de 2021	18:09:28	0.83	0	0	320	195	#ERROR
2021	15:51:50	segunda-feira, 4 de janeiro de 2021	17:02:07	1.17138888888889	0	0	320	195	#ERROR
2021	13:22:30	segunda-feira, 4 de janeiro de 2021	14:08:22	0.764444444444444	107	0	320	195	#ERROR
2021	13:10:42	terça-feira, 5 de janeiro de 2021	17:11:32	4.01388888888889	107	0	320	195	#ERROR

Dados

Pesquisar

BaseProdução

Codigo Operador

Codigo Produto

Data Fim

Data Inicio

Hora Fim

Hora Inicio

Numero Ordem

Ocorrencia

Peças Hora

Peças Teóricas

Qty Rejeitada

QtyProdizada

Total de Horas

CadastroOcorrencias

CadastroOperadores

CadastroProdutos

Medidas

Coluna 1

Qty Produzida

Sem título - Power BI Desktop

Entrar

ArquivoPágina InicialAjudaFerramentas da tabelaFerramentas de medida

Nome

Qtd Teórica

Tabela inicial

Medidas

Formato

Geral

\$ % , .00 → 0

Auto

Não categoriza...

1 Qtd Teórica = SUM('BaseProdução'[Peças Teóricas])

Coluna 1

Dados

Pesquisar

BaseProdução

Codigo OperadorCodigo Produto

Data Fim

Data Inicio

Hora FimHora Inicio

Numero Ordem

Ocorrencia

Peças Hora

Peças Teóricas

Qtd Rejeitada

QtdProduzida

Total de Horas

CadastroOcorrencias

CadastroOperadores

CadastroProdutos

Medidas

Coluna 1

Qtd Teórica

Qtde Produzida

Tabela: Medidas (0 linhas) Coluna: Qtd Teórica (0 valores distintos)

Sem título - Power BI Desktop

Entrar

Arquivo

Página Inicial

Ajuda

Ferramentas da tabela

Ferramentas de medida

Nome

Qtd Rejeitada

Tabela inicial

Medidas

Formato

Número inteiro

\$

%

,

.00

0

Não categoriza...

1 Qtd Rejeitada = SUM ('BaseProdução'[Qtd Rejeitada])

Coluna 1

Dados

Pesquisar

BaseProdução

Codigo Operador

Codigo Produto

Data Fim

Data Inicio

Hora Fim

Hora Inicio

Numero Ordem

Ocorrencia

Peças Hora

Peças Teóricas

Qtd Rejeitada

QtdProduzida

Total de Horas

CadastroOcorrencias

CadastroOperadores

CadastroProdutos

Medidas

Coluna 1

Qtd Rejeitada

Qtd Teórica

The screenshot displays the Qlik Sense user interface. On the left, the 'Filtros' (Filters) pane is visible with a funnel icon. The main area is divided into two panes:

- Visualizações (Visualizations)**: This pane contains a grid of visualization icons. At the top, there's a section labeled 'Criar visual' (Create visualization) with a bar chart icon and a document icon. Below this is a large grid of various chart types including bar charts, line graphs, pie charts, maps, and tables. At the bottom of this grid are icons for R and Python integration. Below the grid is a section labeled 'Valores' (Values) containing a button 'Adicionar os campos de da...' (Add fields from...). Further down is a 'Drill-through' section with a toggle switch for 'Relatório cruzado' (Cross-tab report), which is currently turned off, and another toggle for 'Manter todos os filtros' (Keep all filters), which is currently turned on.
- Dados (Data)**: This pane features a search bar at the top with the placeholder text 'Pesquisar'. Below the search bar is a list of data sources, each preceded by a greater-than sign (>):
 - BaseProdução
 - CadastroOcorrencias
 - CadastroOperadores
 - CadastroProdutos
 - Medidas



Arquivo

Página Inicial

Ajuda

Ferramentas da tabela

Ferramentas de medida



Nome

Total Horas



Tabela inicial

Medidas



Formato

Geral



1 Total Horas = SUM('BaseProdução'[Total de Horas])



Coluna 1



Dados



Pesquisar

BaseProdução

Codigo Operador

Codigo Produto

> Data Fim

> Data Inicio

Hora Fim

Hora Inicio

Σ Numero Ordem

Ocorrencia

Peças Hora

Peças Teóricas

Σ Qtd Rejeitada

Σ QtdProduzida

Σ Total de Horas

> CadastroOcorrencias

> CadastroOperadores

> CadastroProdutos

Medidas

Coluna 1

Qtd Rejeitada

Qtd Teórica

✕ ✓

```
1 Horas Produzidas = CALCULATE(
2     SUM('BaseProdução'[Total de Horas]),
3     'BaseProdução'[Ocorrencia]=BLANK()
4 )
```

Coluna 1

--

Dados

Pesquisar

BaseProdução

Codigo Operador

Codigo Produto

> Data Fim

> Data Inicio

Hora Fim

Hora Inicio

Σ Numero Ordem

Ocorrencia

Peças Hora

Peças Teóricas

Σ Qtd Rejeitada

Σ Qtd Produzida

Σ Total de Horas

> CadastroOcorrencias

> CadastroOperadores

> CadastroProdutos

Medidas

Coluna 1

Horas Produzidas

Qtd Rejeitada

Sem título - Power BI Desktop

Entrar

ArquivoPágina InicialAjudaFerramentas da tabelaFerramentas de medida

NomeHoras Paradas

Tabela inicialMedidas

\$%FormatoGeral

\$ % , .00Auto

Não categoriza...

1 Horas Paradas = [Total Horas]-[Horas Produzidas]

Coluna 1

Dados

Pesquisar

BaseProdução

Codigo Operador

Codigo Produto

> Data Fim

> Data Inicio

Hora Fim

Hora Inicio

Σ Numero Ordem

Ocorrencia

Peças Hora

Peças Teóricas

Σ Qtd Rejeitada

Σ Qtd Produzida

Σ Total de Horas

> CadastroOcorrencias

> CadastroOperadores

> CadastroProdutos

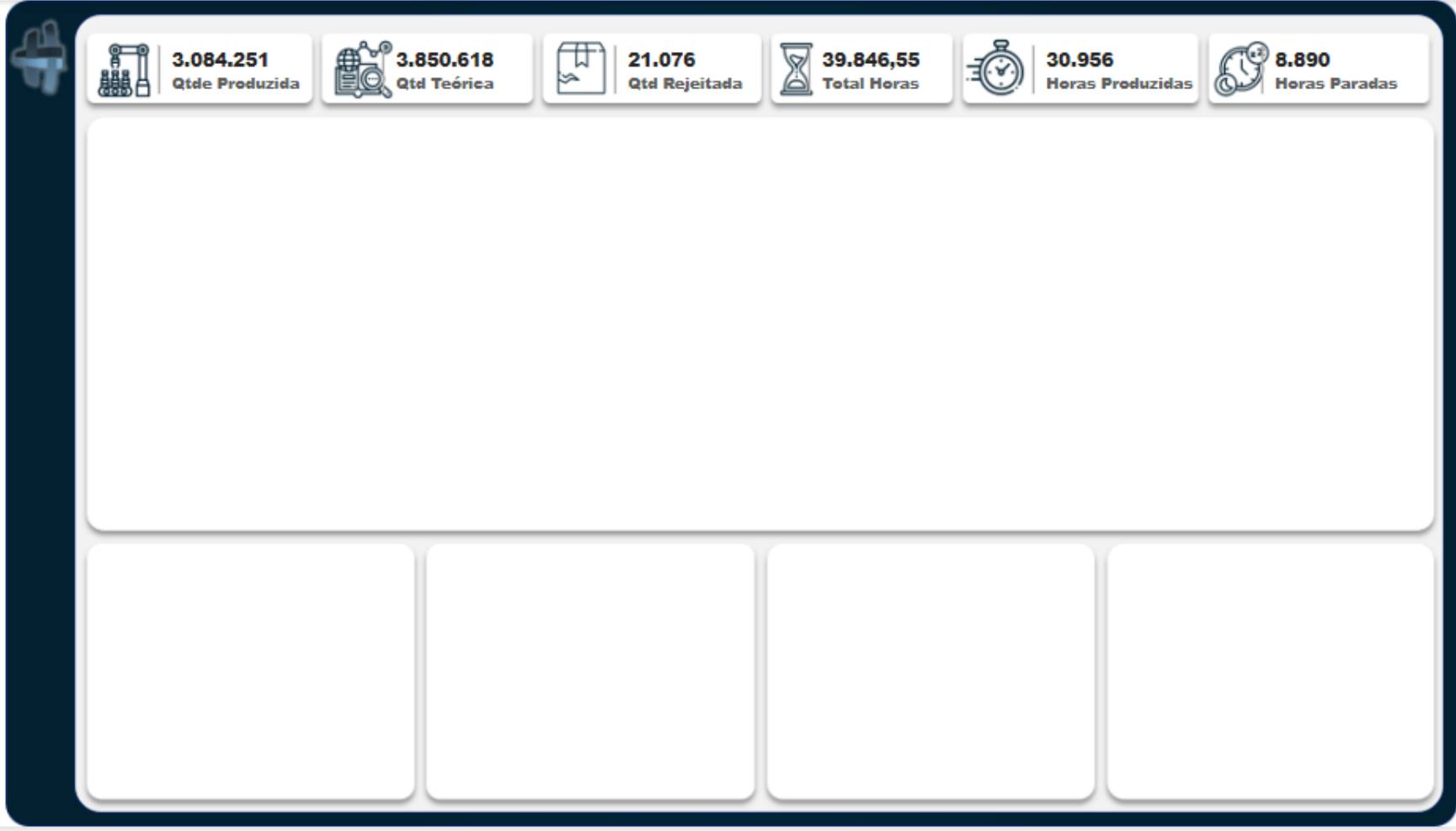
Medidas

Coluna 1

Horas Paradas

Horas Produzidas

Tabela: Medidas (0 linhas) Coluna: Horas Paradas (0 valores distintos)















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




Visualizações











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









Filtros











 











         











         











         











         











         











         











         

Dados

Pesquisar

> BaseProdução

> CadastroOcorrencias

> CadastroOperadores

> CadastroProdutos

Medidas

☐ Coluna 1

☐ Horas Paradas

☐ Horas Produzidas

☐ Qtd Rejeitada

☐ Qtd Teórica

☐ Qtde Produzida

☐ Total Horas

Valores

Adicionar os campos de da...

Drill-through

Relatório cruzado ☐

Manter todos os filtros ☒

Adicionar os campos de dr...

Sem título - Power BI Desktop

Entrar

Arquivo

Página Inicial

Inserir

Modelagem

Exibição

Ajuda

Ferramentas da tabela

Ferramentas de medida

Nome

Disponibilidade

Tabela inicial

Medidas

Formato

Geral

\$ % , .00

Auto

Não categoriza...

...

1

Disponibilidade = [Horas Produzidas]/[Total Horas]

3.084.251

Qtde Produzida

3.850.618

Qtd Teórica

21.076

Qtd Rejeitada

39.846,55

Total Horas

30.956

Horas Produzidas

8.890

Horas Paradas

Visualizações

Dados

Criar visual

Visualizações

Valores

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Pesquisar

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CadastroOcorrencias

CadastroOperadores

CadastroProdutos

Medidas

Coluna 1

Disponibilidade

Horas Paradas

Horas Produzidas

Qtd Rejeitada

Qtd Teórica

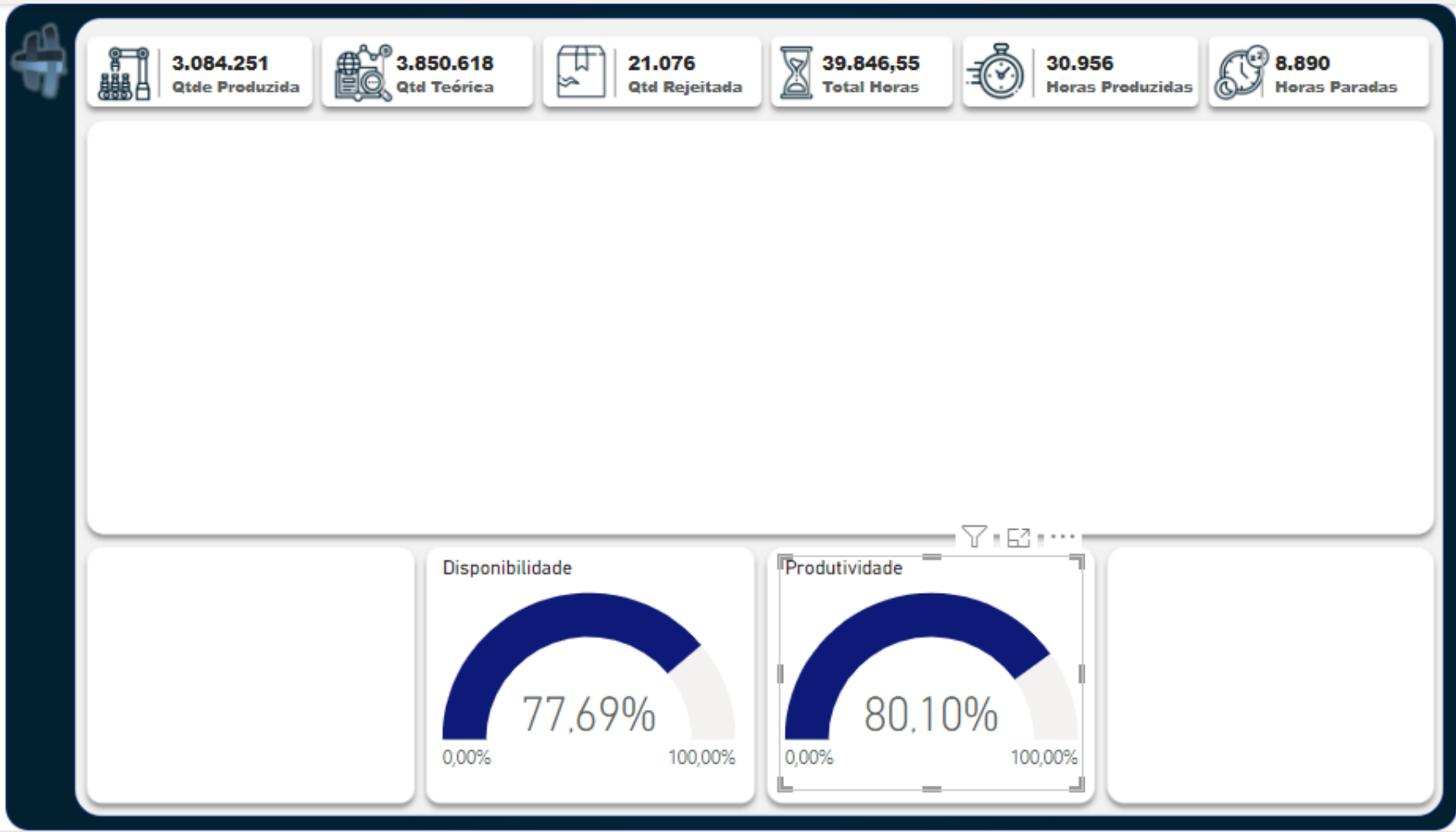
Qtde Produzida

Total Horas

Relatório cruzado

Manter todos os filtros

Adicionar os campos de dr...



Disponibilidade

77.69%

0,00%100,00%




Produtividade











80.10%











0,00%100,00%











Visualizações











Criar visual











  

Dados

Pesquisar

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> CadastroProdutos

> Medidas

- ☐ Coluna 1
- ☐ Disponibilidade
- ☐ Horas Paradas
- ☐ Horas Produzidas
- ☒ Produtividade
- ☐ Qtd Rejeitada
- ☐ Qtd Teórica
- ☐ Qtde Produzida
- ☐ Total Horas

Valor

Produtividade

Valor mínimo

Adicionar os campos de da...



Valor máximo

Adicionar os campos de da...

Valor de destino

Adicionar os campos de da...

Dicas de ferramentas

1 $Qualidade = [Qtde Produzida]/([Qtd Rejeitada]+[Qtde Produzida])$

 **3.084.251**
Qtde Produzida

 **3.850.618**
Qtd Teórica

 **21.076**
Qtd Rejeitada

 **39.846,55**
Total Horas










 **30.956**
Horas Produzidas










 **8.890**
Horas Paradas










Filtros










Visualizações










Criar visual










        










        










        










        

Valor

Qualidade

Valor mínimo

Adicionar os campos de da...

Valor máximo


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
Valor de destino


Adicionar os campos de da...


Dicas de ferramentas


Dados


 Pesquisar

 BaseProdução

 CadastroOcorrencias

 CadastroOperadores

 CadastroProdutos

 Medidas

☐ Coluna 1

☐ Disponibilidade

☐ Horas Paradas

☐ Horas Produzidas

☐ Produtividade

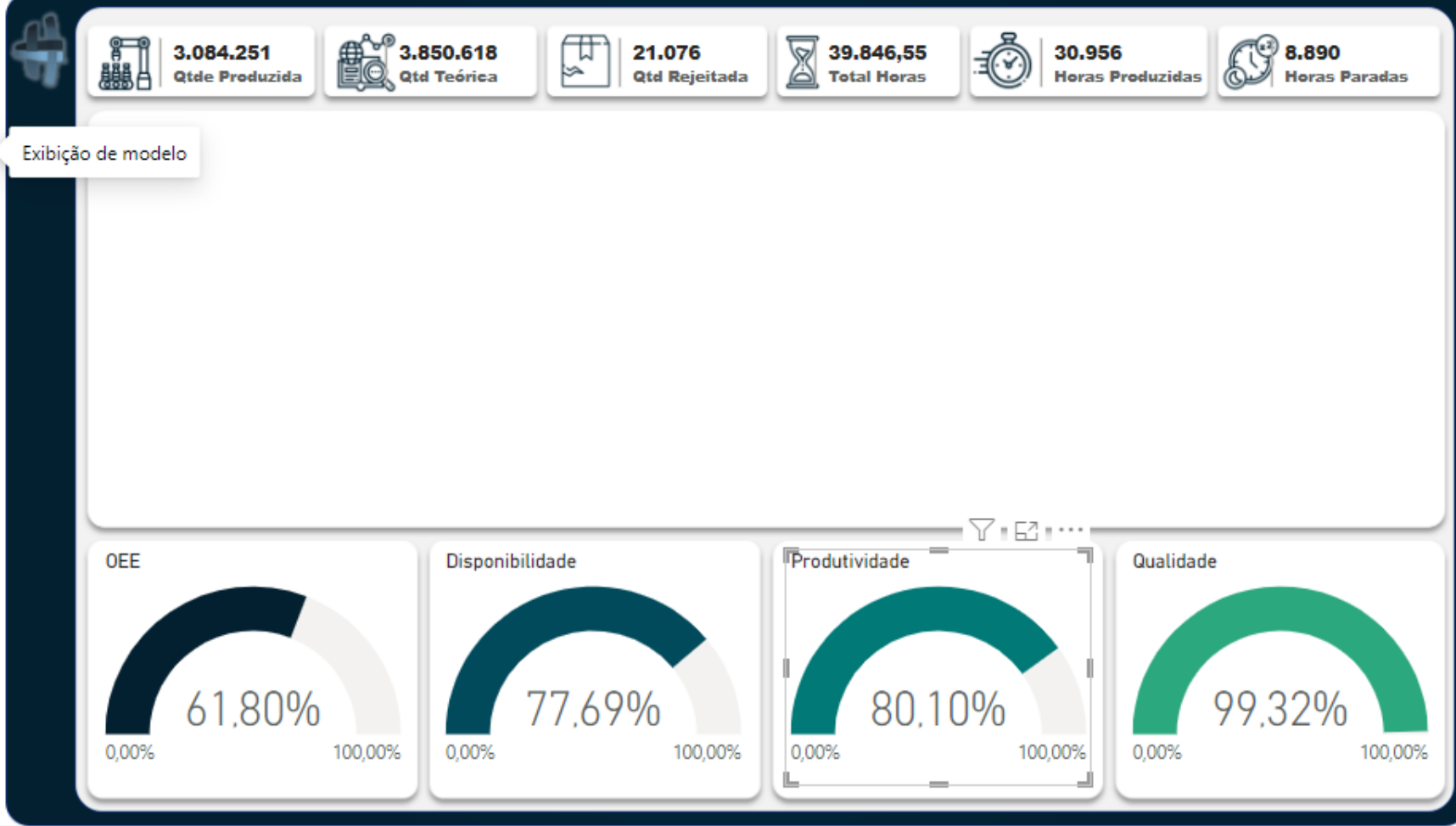
☐ Qtd Rejeitada

☐ Qtd Teórica

☐ Qtde Produzida

☒ Qualidade

☐ Total Horas



Visualizações

Formatar o visual

Pesquisar

Visual Geral

Eixo do medidor

Cores

Cor de preenchimento

Cor do destino

Redefinir para padrão

Rótulos de dados

Rótulo de destino

Valor do balão

Dados

Pesquisar

BaseProdução

CadastroOcorrencias

CadastroOperadores

CadastroProdutos

Medidas

Coluna 1

Disponibilidade

Horas Paradas

Horas Produzidas

OEE

Produtividade

Qtde Rejeitada

Qtde Teórica

Qtde Produzida

Qualidade

Total Horas