# Atomistic Study of the Mechanical Properites of a Sintered Bulk Metallic Glass (Nanoglass)

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#### Introduction

- Metallic Glass: amorphous metal (without crystalline order).
- Has advantages over crystalline metals, like elasticity combined with high resistance, strength and moldability.
- Plasticity in these materials occurs by nucleation of shear transformation zones which grow into shear bands.
- Shear bands may lead to brittle failure (heterogeneous deformation): importance of **preventing their propagation**.
- A more homogeneous deformation may be achieved by adding **porosity**.

## Simulation details

- Software: Lammps (lammps.sandia.gov) for simulation, Ovito (www.ovito.org) and Gnuplot for analysis.
- Sample: based on  $Cu_{46}$   $Zr_{54}$  described by Arman et al. (2010).
  - Cooling rate  $10^{12}$  K/s.
- EAM (Embedded Atom Method; Daw, 1984) alloy potential adopted (Cheng, 2008).

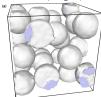
Arman B., Luo S.-N., Germann T.C. and Cağin T., *Phys. Rev. B.*, **81**, 144201 (2010).

Daw M. and Baskes M.I., *Phys. Rev. B.*, **29**:6443-6453 (1984). Cheng Y.Q., Sheng H.W. and Ma E., *Phys. Rev. B.*, **78**, 014207 (2008) https://sites.google.com/site/eampotentials/

## Porous sample preparation

#### Procedure

- Random placement of 2.5 nm radius spheres.
- 2 Relaxation @ 650K (constant volume, few ps).
- Up to 10 ps of compressive pressure (400 bar).
- Repeat two previous steps.
- Further relaxation: cooling to zero T, barostat to zero pressure, heating to simulation temperature and, barostat to zero pressure (5 ps, constant T)

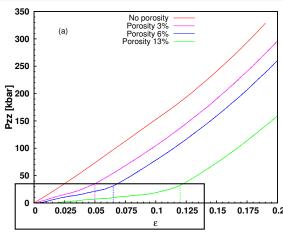




#### Samples and loading

- Took samples of different initial porosities (3.3%, 5.8%) and 13.1%.
- Loading at a strain rate of  $10^9/s$ , appropriate for shock compression experiments.
- Purely uniaxial strain.
- Periodic boundary conditions.

#### Compression

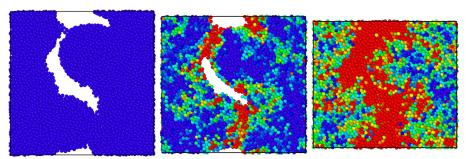


After pore closure, curves are similar to the one for no porosity. There is significant hardening after pore closure.

Before pore closure, strain increases while maintaining low stress levels.

o.2 Porosity produces shear concentration, and pores start to collapse.

# Results Compression



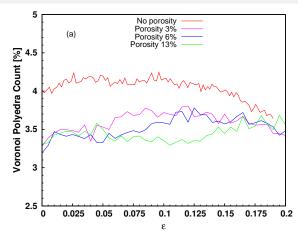
Shear strain coloring for a thin slice of the 13% porosity sample. Strains are 0, 5 and 12% Blue correspondes to shear strain lower than 10%, and red to shear strain greater than 30%

Pores act as stress concentrators.

They also impede incipient shear band formation.

Accumulation of strain along diagonal directions, as in incipient shear banding.

#### Compression

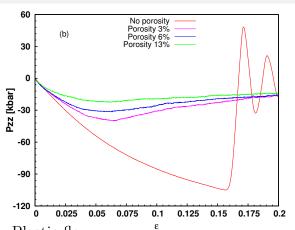


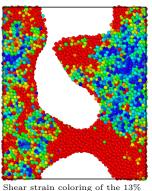
The fall in the number of Type 3 atoms after a constant stage has been thought to be an indicator of the onset of plasticity (Arman, 2010).

Counter-intuitive result. Here we do have plasticity but there is almost no change in Voronoi polyhedra.

Other processes involved?

#### Tension



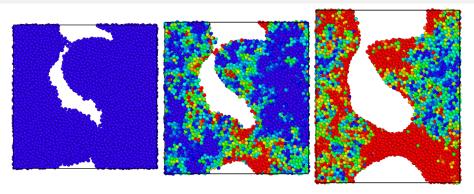


Shear strain coloring of the 13% porosity sample's slice at 20% strain.

Plastic flow.

The use of periodic boundary conditions precludes the closing of the voids (there is no necking).

#### Tension

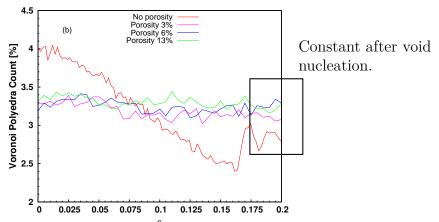


Shear strain coloring of a thin slice of the 13% porosity sample. Strains are 0, 6 and 20% Blue correspondes to shear strain lower than 10%, and red to shear strain greater than 30%

Shear strain is mostly concentrated around the pores.



#### Tension



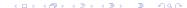
There is significant motion of atoms around pores, preventing the formation of STZs other than the ones around the pores.

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## Conclusions

- Sintering process leads to glass with taylored porosity values.
- Under compression: pores act as stress concentrators but also delay nucleation of SBs. After closure, there is hardening.
- Under tension: pores do not close and they concentrate plastic flow around them, also impeding formation of STZ and SBs.
- Results under strain were somewhat comparable to the ones by Yuan et al. (2014), where a single crystal sample with voids was studied.

Yuan F. and Wu X., AIP ADVANCES, 4, 127109 (2014).



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