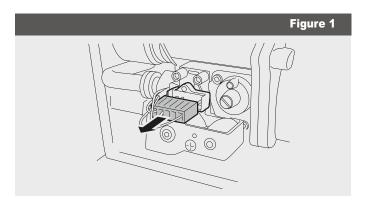
Technical service bulletin Heat Exchanger Replacement

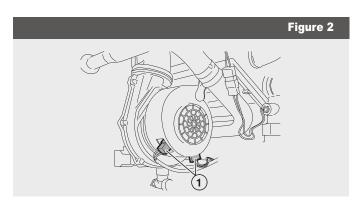
Buderus

Heat Exchanger Replacement Procedure

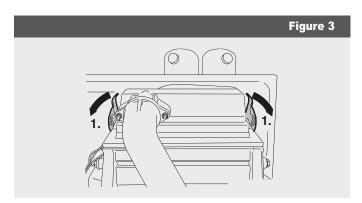
Remove the cable plug from the gas control valve.



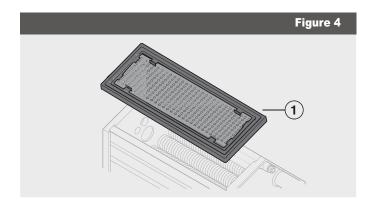
▶ Remove both cable plugs [Fig.2, pos.1] from the fan unit.



► Pull down on both retaining clips [Fig.3, pos.1] to open and remove the burner cover.



► Remove the burner [Fig.4, pos.1].

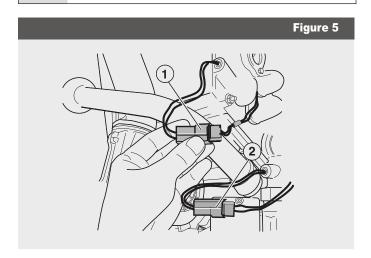


 Disconnect the supply [Fig.5, pos.1] and return [Fig.5, pos.2] sensors.

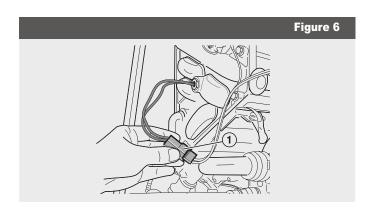


CAUTION: electrical short circuit

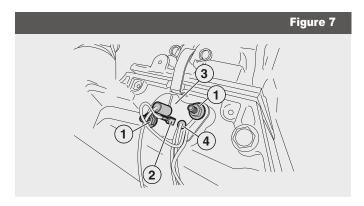
To prevent mix-ups, the supply sensor is marked by a red sleeve on the side of the cable harness.



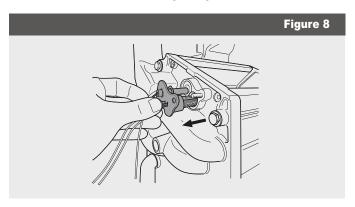
▶ Disconnect the safety sensor [Fig.6, pos.1].



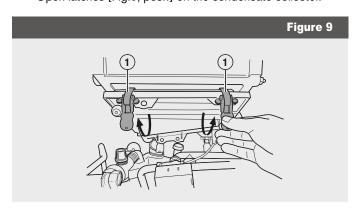
- Disconnect the hot surface ignitor and ionization electrode plugs.
- ▶ Loosen the fastening screws [Fig.7, pos.1].
- Pull the ground cable from the hot surface ignitor [Fig.7, pos.2].
- Dismantle the mounting plate [Fig.7, pos.3].



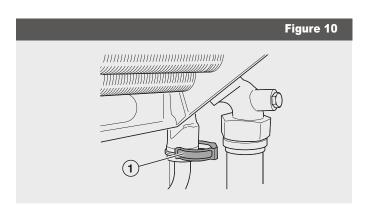
Remove both the hot surface ignitor and the ionization electrode from heat exchanger [Fig.8].



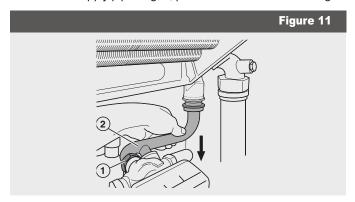
▶ Open latches [Fig.9, pos.1] on the condensate collector.



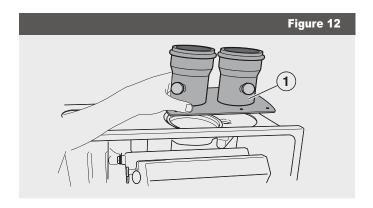
- Remove the condensate collector.
- Dismantle the tension spring [Fig.10, pos.1] between the supply pipe and the heat exchanger.



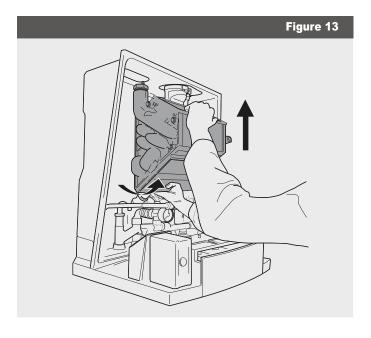
- Loosen with one turn the nut [Fig.11, pos.1] between the supply connection and three way valve connection AB.
- ▶ Pull the supply pipe [Fig.11, pos.2] out of the heat exchanger.



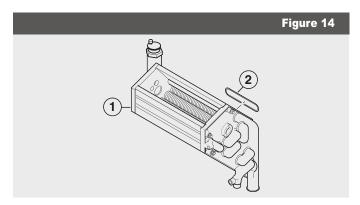
- Pull the combustion air supply and flue gas exhaust connections on top of the appliance upwards to remove them
- ▶ Loosen all fastening screws of the flue gas adapter.
- Remove the flue gas adapter [Fig.12, pos.1] from the top of the appliance.



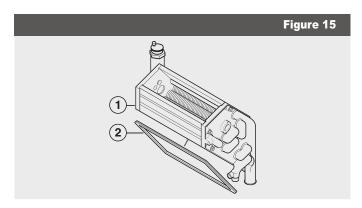
Remove the heat exchanger by pulling forward on the bottom end and then pushing it upwards [Fig.13].



- Remove the flue gas collector from the old heat exchanger, including the oval seal.
- Put silicon on both sides of the new oval seal [Fig.14, pos.2], the flue gas collector and the new heat exchanger [Fig.14, pos.1].



- ► Reassemble the flue gas collector with the new oval seal to the new heat exchanger.
- Check if the new oval seal is placed correctly by opening the condensate collector.
- Install the new seal for the condensate collector [Fig.15, pos.2].



► Install the new heat exchanger and all other parts in reverse order of disassembly.

Buderus

Bosch Thermotechnology Corp. 50 Wentworth Ave Londonderry, NH 03053 Tel: (800) 283-3787

Fax: (603) 584-1681 www.buderus.us