



THREAD SIZE TENSION HEAD	DIMENSIONS		RECESS SIZE
	ϕM REF	T REF.	
.0600-80	.060	.035	0
.0730-64	.068	.043	0
.0860-56	.095	.056	1
.0990-48	.102	.063	1
.1120-40	.117	.078	1
.1380-20	.154	.086	2
.1640-32	.169	.101	2
.1900-32	.184	.116	2
.2500-28	.247	.135	3
.3125-24	.317	.168	4S
.3750-24	.341	.193	4S
.4375-20	.364	.216	4L
.5000-20	.393	.245	4L
.5625-18	.424	.276	4L
.6250-18	.516	.281	5
.7500-16	.577	.342	5
.8750-14	.750	.469	6
1.000-12	.813	.533	6

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TITLE:

ACR[®] PHILLIPS[®] AEROSPACE
100° FLUSH TENSION HEAD SCREW

DRAWING NUMBER

PSC-400I-WI

SHEET 1 OF 1

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