



THREAD SIZE SHEAR HEAD	DIMENSIONS		RECESS SIZE
	ØM REF	T REF.	
.1640-32	.154	.086	2
.1900-32	.169	.101	2
.2500-28	.184	.116	2
.3125-24	.247	.135	3
.3750-24	.317	.168	4S
.4375-20	.341	.193	4S
.5000-20	.364	.216	4L
.5625-18	.393	.245	4L
.6250-18	.424	.276	4L
.7500-16	.516	.281	5
.8750-14	.577	.342	5
1.0000-12	.750	.469	6

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TITLE:

ACR<sup>®</sup> PHILLIPS<sup>®</sup> AEROSPACE  
100° FLUSH SHEAR HEAD SCREW

DRAWING NUMBER

PSC-4001-W2

SHEET 1 OF 1

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