



Modbus transmitter

non-intrusive ultrasonic sensors for corrosion/erosion monitoring

Sensor Networks' smartPIMS® Modbus non-intrusive ultrasonic corrosion/erosion monitoring system connects directly to a PC or laptop to take isolated measurements, or integrates with your SCADA/DCS system for polling at any user-defined time interval. Data can be readily transmitted to webPIMS™, a cloud based back-end for analysis and trending, or simply exported to XML or CSV as necessary for reporting purposes. Use smartPIMS® Modbus for:

- Infrequent data collection (mid-stream applications).
- Hardwiring to a plant's control system (downstream or offshore).
- Service companies collecting data (refineries).
- Manual data collection (power generation).

monitor corrosion rate

resolution to 0.001" (0.025mm) • high-risk areas • historically problematic locations

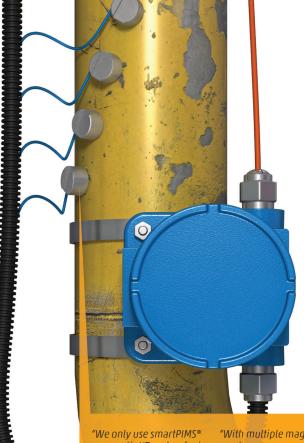
monitor "low spots"

post-NDE screening of pits to monitor remaining thickness • measures down to 0.040" (1.02mm)

replace/augment intrusive methods validation of coupons, ER probes, etc.

reduce costs

reduce scaffolding and insulation removal/ refitting for internal corrosion monitoring • more accurate/reliable data improving operations



'We only use smartPIMS' magnetic UT probes for in situ corrosion monitoring; we're forbidden to weld on operating equipment."

- Refinery Customer

"With multiple magnetic probes, we can measure several locations and then reposition based on UT and AUT data."

- Refinery Customer

Connects via Modbus (RS-485) to tablet/PC or SCADA/DCS.

Outputs data to XML or CSV file, or directly to webPIMS.

Up to 32 units connect on multi-drop network extending as far as 1000′ (305m).

Offers 16 single- or 8 dual-element UT probe channels.

Transducers available to withstand -22°F (-30°C) to 932°F (500°C).

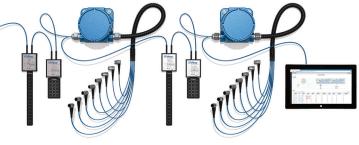
Maintains 1 mil (0.001" / 0.025mm) precision and 0.040" (1mm) minimum wall thickness.

Sensors install buried or above-ground, temporarily or permanently.

ATEX, IECEx, UL/CSA and Japanese hazardous-area certifications.







Multi-drop systems with up to 32 smartPIMS® DSIs and/or matPIMS™ connect to control room or directly to laptop/PC.



Buried probes attached to pipe and connected to a smartPIMS® Modbus DSI in an above-ground enclosure.



Multiple smartPIMS® Modbus DSIs networked for monitoring dozens of TMLs.

specifications

digital sensor interface

transmitter

model no. **protocol/communication** Modbus / RS-485, 2-wire, max. 1000′ (305m) power **UT system** channels 16 ultrasonic, 1 temperature *pulser voltage* ±5V bipolar square wave analog frequency 1–10 MHz (-3dB) *gain* -10dB to +70dB certification . Class I, Div. 2, Groups A-D, T4, Class 1, Zone 2, IIC, T4 ⟨Ex⟩ II 3G, Ex ec IIC T4 Gc, Tamb -20°C to +60°C enclosure type instrumentation housing material / rating cast aluminum / NEMA 4X, IP66 temperature range -4°F to + 140°F (-20°C to +60°C) *dimensions* 5.44" × 5.63" × 5.13" (138.1 × 142.9 × 130.2mm) performance processor . . . Intel i5-4200U 1.6GHz w/ 3MB L3 cache (dual-core) memory / storage 8 GB RAM / M2-SATA SSD, 64 GB

tablet datalogger

connections physical

network power, data via RS-485-to-USB adapter drop/shock resistance MIL-STD-810G

dual-element

contact

delay-line

contact

transducer

maximum length to transducer standard 10' (3.0m) and 25' (7.6m), custom to 50' (15.2m)

single-element

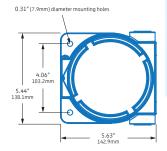
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model	XD-101	XD-301	XD-201
application	general purpose	severe pitting	ultra-high-temp
frequency	5 MHz	5 MHz	7 MHz
active area (dia.)	0.25"/6.35mm	0.375"/10mm	0.375"/10mm
overall (dia. x h)	1.0 × 1.0" 25.4 × 25.4 mm	0.75 × 0.75″ 19 × 19 mm	0.8 × 2.25" 20.3 × 57.2 mm
# of transducers	1-16	1-8	1-16
resolution	0.001"/0.025mm	0.001"/0.025mm	0.001"/0.025mm
thickness range†	0.200-6.0" 5.1-150.0mm	0.040-6.0" 1.0-150.0mm	0.125-1.0" 3.0-25.0mm
temp range	-22 to +150°F -30 to +65°C	-22 to +300°F -30 to +150°C	-22 to +932°F -30 to +500°C
attachment	magnet/adhesive	magnet/adhesive	mechanical clamp/ gold foil

†minimum resolutions stated as typical values, but will vary with pipe condition





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