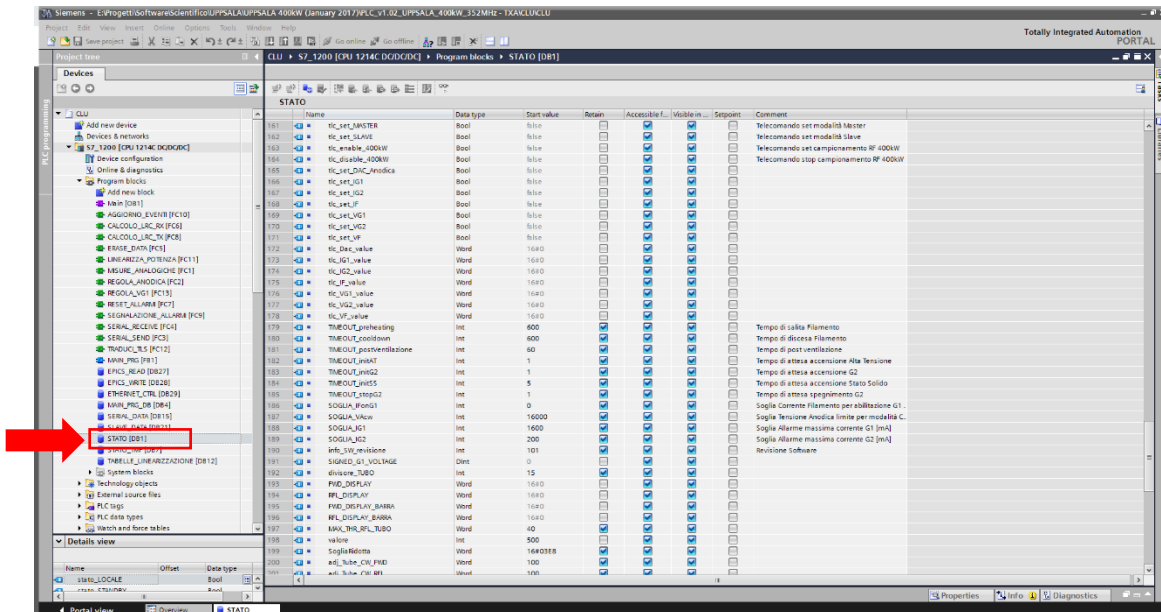
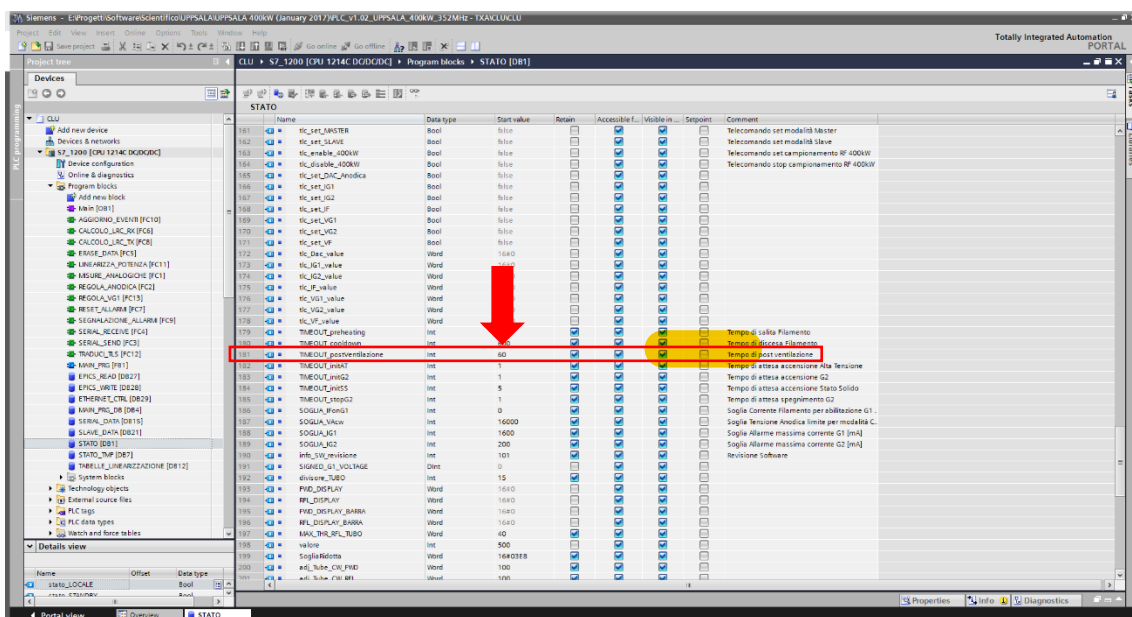


- 1) Open PLC program with TIA Portal Siemens Software Environment: in the **S7_1200 [CPU 1214 DC/DC/DC]** section select the **STATO [DB1]** program block.



- 2) In the **STATO [DB1]** program block find the variable **181 TIMEOUT_postVentilazione** and change the start value from 60 seconds (standard value) to the new value (in seconds).
IMPORTANT: this is a retain constant value so the Retain, Accessible from HMI and visible in HMI checkboxes have to be checked.



- 3) Compile the software and download to the PLC.
NOTE: the 2 PLC A and B have 2 different software package so make the change to both of them.