Qualification Notification for the TSS721A Meter-Bus Transceiver Device

May 10, 1999

Abstract

Texas Instruments has qualified the TSS721A device, to replace the TSS721 device. This device was redesigned in order to apply to the EN1434-3 requirements, to reflect the 8 points wishes of the Meter-Bus Users Group Meeting inputs from September 23rd, 1996 in Frankfurt and additional, general parameter improvement as like higher input impedance and lower output impedance of the voltage regulator. Revision to the "A" device is necessary because of the changes to some electrical parameter conditions or limits.

Data sheet changes are attached and in underlined bold italics. The device nomenclature has changed due to the data sheet adjustments. For details on function, functional schematic, electrical characteristics and applications see also the TSS721A data sheet.

Analysis

Changes included an all-level change in design to incorporate device performance improvement.

Device nomenclature has changed due to data sheet adjustments as shown in Table 1.

Table 2 summarizes the construction details for the test devices.

Table 3 shows the reliability results.

Tables 4 to 8 show the electrical characteristic data sheet changes with bold italics.

Conversion Schedule

Texas Instruments started manufacturing of the affected devices. Customers may begin receiving TSS721A products after the issue of this notification.

Sample Devices

Sample devices are available on request. Please contact your local Field Sales Office.

Contact

If you should have questions or wish additional information, please contact your local Field Sales Office or the contacts listed below.

| Contact | Location | Title | Telephone | E-Mail |
|-----------------|----------|---------------------------|--------------------|-----------------|
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Table 1: Nomenclature Change for the TSS721A

| Old | New |
|-------------|-------------|
| Device Name | Device Name |
| TSS721 | TSS721A |

Table 2: TSS721A, Tested Device Information

Reason for Qualification: Product Redesign

Product Affected: TSS721A 'E'

ATTRIBUTES

Device Specific Info

Device Name TSS721AD
Die Revision E
Die Dimension 080 x 140 mils

Wafer Fab Info

Fab Site SFab
Fab Technology Bipolar
Wafer Thickness 11 mils
Metal 1 AlCu 0.25%
Metal 2 AlCu 0.25%
Passivation 10KA CN

Assy/Test Info

Assy Site Taiwan
Mold PF9AS
Mount Comp Hit EN-4088Z
Bond Type/Matl 1.0 Au

Package Info

Package Type D (SOIC)
Pin Count 16
Leadframe Finish Pd Plate
Leadframe Comp Cu

Table 3: TSS721A, Reliability Test Results

| | TSS721AD |
|--|-----------------|
| Qualification Results | Act. SS/ #Fails |
| Operating Life Dyn. Test (150°C, 300 hrs.) | 120/0 |
| Temperature Cycle Test (-65°C to 150°C, 1000 Cycles) | 120/0 |
| Latch Up | 5/0 |
| Electrical Characterization | Pass |
| Machine Model (EIAJ-ESD 200 pF,0 Ohm , 150V) | 3/0 |
| Human Body Model (MIL-STD ESD 100 pF, 1500 Ohm, 2000V) CLASS 2 (1,2,3) | 3/0 |
| Charged Device Model ESD - (1000V) | 3/0 |

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Table 4: Comparison of TSS721 and TSS721A

Absolute maximum ratings

| | TSS721 | TSS721A | |
|---------------------------|--------|--------------|------|
| Parameter | | | unit |
| Input voltage at pin UBAT | | - 0.3 to 5.5 | V |

Table 5: Comparison of TSS721 and TSS721A

Recommended operating conditions

| | | TSS | TSS721 | | TSS721A | | |
|-----------------------------|-------------|------|--------|-------------|-------------|------|--|
| Parameter | | min | max | min | max | unit | |
| Bus voltage BUSL2-BUSL1 | Receiver | 11.3 | 40 | <u>10.8</u> | <u>42.0</u> | V | |
| | Transmitter | 12 | 40 | 12 | <u>42.0</u> | V | |
| VB voltage (receive mode) | | | | <u>9.3</u> | | V | |
| VBAT, (see Note 1) | | 2.5 | 3.8 | 2.5 | 3.8 | V | |

NOTE 1: $VBATmax \leq VSTC - 1V$

Table 6: Comparison of TSS721 and TSS721A

Electrical characteristics at recommended ranges (unless otherwise noted)

| | | TSS721 max | | TSS721A max | | |
|---------------------------|--|---------------|-----|----------------|------------|----------|
| Parameter | Test conditions | min | max | min | max | unit |
| V drop Rectifier BR | IBUS=3mA | | | | <u>1.5</u> | V |
| V drop current source CS1 | RIDD=13kΩ | | | | <u>1.8</u> | V |
| ΔIBUS | $\Delta V_{BUS}=10V; R_{IDD}=13k\Omega;$ | | 20 | | | μΑ |
| | IMC=0mA | | | | | |
| $\Delta 	ext{Ibus}$ | $\Delta V_{BUS}=10V$; IMC=0mA; | | | | <u>2</u> | <u>%</u> |
| | $R IDD=13-30 k\Omega$ | | | | | |
| ICC | VSTC=6.5V; IMC=0mA; | | | | <u>650</u> | μΑ |
| | VBAT=3.8V; RIDD=13k Ω ; | | | | | |
| | (See Note 2) | | | | | |
| ICII | VSTC=6.5V; IMC=0mA; | | | | <u>350</u> | μΑ |
| | VBAT=3.8V; RIDD=13k Ω ; | | | | | |
| | VBUS=6.5V; RX/RXI=off | | | | | |
| | (See Note 2) | | | | | |

NOTE 2:Inputs RX/RXI and outputs TX/TXI are open; ICC=ICI1+ICI2

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Table 6: Comparison of TSS721 and TSS721A (continue) Electrical characteristics at recommended ranges (unless otherwise noted)

| | | | Т | | 21 | TSS7 | | |
|------------|------------------|-------------------------|------------------------|----------|------|-------------|-------------|------|
| Parameter | | Test conditions | | ma | max | min | max | unit |
| IBAT | | | | -2 | 2 | <u>-0.5</u> | <u>0.5</u> | μΑ |
| IBAT + IVE |)D | VBUS=0V; VSTC=0 | V | -2 | 2 | <u>-0.5</u> | <u>0.5</u> | μΑ |
| VVDD | | -IVDD=1mA; VSTC= | =6.5V | 3.2 | 3.4 | <u>3.1</u> | 3.4 | V |
| RVDD | | -IVDD=2 to 8mA; V | STC=4.5V | | | | <u>5.0</u> | Ω |
| VRIDD | | RIDD=30kΩ | | 1.23 | 1.32 | 1.23 | <u>1.33</u> | V |
| Rvs | | VDD=off | | 400 | 800 | <u>300</u> | <u>1000</u> | kΩ |
| VPF | | Vstc=6V; Ipf=-100μA | | VBAT-0.6 | VBAT | | | V |
| | | Vvb=Vstc+0.3V; Ipf=1μA | | 0 | 0.6 | | | V |
| | | VVB=VSTC+0.3V; | VVB=VSTC+0.3V; IPF=5μA | | 0.6 | | | V |
| Vpf | <u>VSTC=6.5V</u> | VVB=VSTC+0.8V | IPF=-100μA | | | VBAT-0.6 | VBAT | V |
| | | VVB=VSTC+0.3V | IPF=1µA | | | 0 | 0.6 | V |
| | | | IPF=5µA | | | 0 | 0.6 | V |
| ton | | CSTC=50µF, (See Note 4) | | | | | <u>3</u> | S |

NOTE 4:Bus voltage slew rate: 1V/μs

Table 7: Comparison of TSS721 and TSS721A

Electrical characteristics at recommended ranges (unless otherwise noted)

RECEIVER SECTION

| | | | TSS721 max | | TSS721A max | |
|------------------|-----------------------------|------|---------------|-------------|----------------|------|
| Parameter | Test conditions | min | max | min | max | unit |
| VT | | MARK | MARK | MARK | MARK | V |
| | | -7.9 | -5.7 | <u>-8.2</u> | -5.7 | |
| ITX; <u>ITXI</u> | VTX=7.5V; <u>VVB=12V;</u> | | 10 | | 10 | μA |
| | <u>VSTC=6.0V; VBAT=3.8V</u> | | | | | · |

Table 8: Comparison of TSS721 and TSS721A

Electrical characteristics at recommended ranges (unless otherwise noted)

TRANSMITTER SECTION

| | | | TSS721 max | | TSS721A max | |
|-----------|----------------------------|-----|---------------|-------------|----------------|------|
| Parameter | Test conditions | min | max | min | max | unit |
| IRX | VRX=VBAT=3V; VVB=VSTC=0V | -1 | 1 | <u>-0.5</u> | <u>0.5</u> | μΑ |
| | VRX=0V; VBAT=3V; VSTC=6.5V | -10 | -30 | -10 | <u>-40</u> | μΑ |
| IRXI | VRX=VBAT=3V; VVB=VSTC=0V | 10 | 30 | 10 | <u>40</u> | μΑ |
| | VRX=0V; VBAT=3V; VSTC=6.5V | 10 | 30 | 10 | <u>40</u> | μA |