

**Any settings work for these parts:**

Front Plate LED Retainer.stl

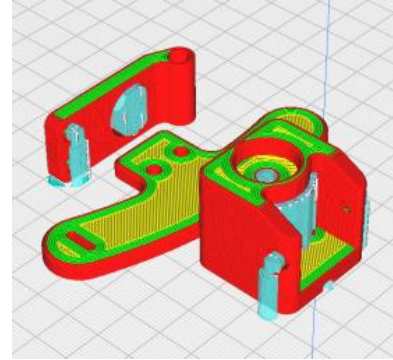
**5 Walls, 5 Top, 5 Bottom, 55% or greater Infill, with supports**

Paddle -.stl

Paddle +.stl

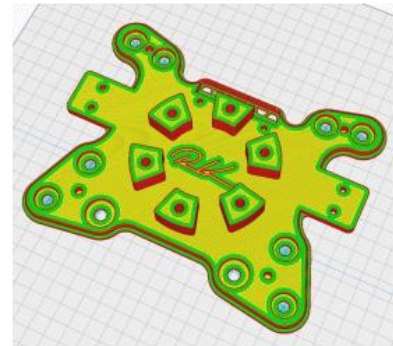
Body.stl

Arm.stl



Front Plate.stl

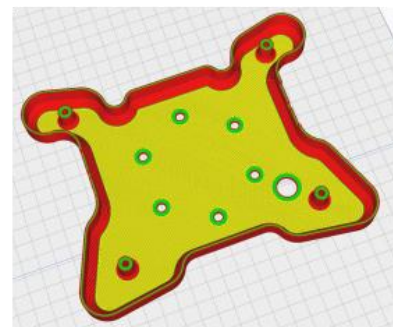
Print face down. Supports should only support nut inserts.



Back Plate.stl

No support needed!

Print face down



**Front Plate LED Diffuser.stl should be printed in transparent, or if you don't have it, white, with 2 walls and 100% infill.**