

Any setting s work for these parts:

Front Plate LED Retainer.stl

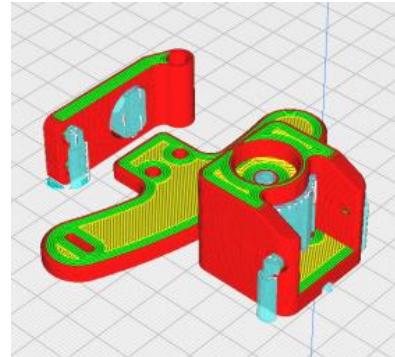
5 Walls, 5 Top, 5 Bottom, 55% or greater Infill, with supports

Paddle -.stl

Paddle +.stl

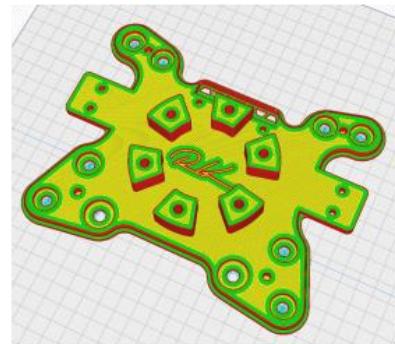
Body.stl

Arm.stl



Front Plate.stl

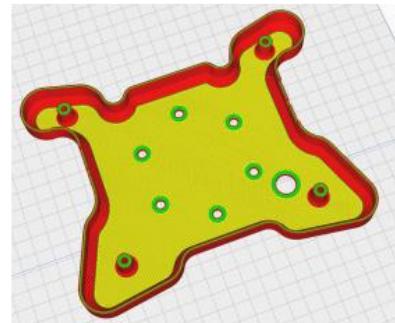
Print face down. Supports should only support nut inserts.



Back Plate.stl

No support needed!

Print face down



Front Plate LED Diffuser.stl should be printed in transparent, or if you don't have it, white, with 2 walls and 100% infill.