

JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY HYDERABAD**B.Tech II Year II Semester Examinations, May - 2016****THERMAL ENGINEERING-I****(Common to ME, AME)****Time: 3 Hours****Max. Marks: 75****Note:** This question paper contains two parts A and B.

Part A is compulsory which carries 25 marks. Answer all questions in Part A.

Part B consists of 5 Units. Answer any one full question from each unit.

Each question carries 10 marks and may have a, b, c as sub questions.

PART- A**(25 Marks)**

- 1.a) Differentiate two stroke and four stroke engines. [2]
- b) Draw the valve time diagram of a 4-stroke diesel engine. [3]
- c) How can you rate the fuels? [2]
- d) Why compression ratio is restricted to maximum 12 in case of petrol engines? [3]
- e) Define volumetric efficiency of reciprocating compressor. [2]
- f) What is the effect of clearance on the performance of reciprocating compressor? [3]
- g) During steady flow compression process of a gas with a mass flow rate of 2 kg/s, increase in specific enthalpy is 15 kJ/kg and decrease in kinetic energy is 2 kJ/kg. The rate of heat rejection to the environment is 3 kW. What is the power needed to drive the compressor? [2]
- h) Explain the importance of volumetric efficiency of a compressor. [3]
- i) What is the minimum amount of work input to a refrigerator which convert 1 kg of water at 293 K into ice at 268 K while maximum COP of refrigerator is 10. [2]
- j) What are the reasons for R-12 is replaced by R-134 -a? [3]

PART-B**(50 Marks)**

- 2.a) Briefly discuss the various factors which affect the ignition timing in SI engine.
- b) Explain TCI ignition system with a neat sketch. [4+6]

OR

- 3.a) What are the functional requirements of an injection system? Discuss them.
- b) With a neat diagram bring out clearly the working principle of a pneumatic governor. [4+6]
- 4.a) Explain the various factors that influence the flame speed.
- b) With the help of a neat diagram explain the working principle of indirect injection combustion chamber of a C.I. engine? [4+6]

OR

- 5.a) What is delay period and what are the various factors that affect the delay period?
- b) Bring out clearly the process of combustion in C.I. Engines and also explain the various stages of combustion. [4+6]

- 6.a) Develop an expression for the calculation of indicated power of an engine.
- b) A 4 cylinder, 4 stroke gasoline engine having a bore of 80 mm and stroke of 90 mm has a compression ratio of 8. The relative efficiency is 65% when indicated fuel specific consumption (ifsc) is 200 gm/kwhr. Estimate:
- Calorific value of fuel
 - Corresponding fuel consumption, given that indicated mean effective pressure (imep) is 7.5 bar and speed is 2000 RPM.

OR

- 7.a) Schematically explain the use of the study of heat balance of an engine?
- b) A 4 cylinder, gasoline engine operates on 4 stroke cycle. The bore of each cylinder is 90 mm and the stroke is 110 mm. The clearance volume per cylinder is 60 C.C. At a speed of 3500 RPM, the fuel consumption is 18 kg/hr and the torque developed is 140 N-m. Calculate i) Brake power ii) Bmep iii) Brake thermal efficiency if the calorific value of the fuel is 42,000 kJ/kg iv) relative efficiency on a brake power basis assuming the engine works on the constant volume cycle.

- 8.a) Derive an expression for efficiency of a root blower in terms of pressure ratio and ratio of specific heats.
- b) A rotary air compressor compresses 100 kg of air/minute from 1.2 bar and 293 K to 4.8 bar. Find the power required to drive the compressor, if the compression is isentropic and follows $p v^{1.3} = \text{constant}$.

OR

- 9.a) Define “pre whirl”. Explain its effect on the impeller of a centrifugal pump.
- b) Compare the work inputs required for roots blower and a vane type compressor having the same induced volume of 0.03 m³ per revolution, the inlet pressure being 1.013 bar and the pressure ratio 1.5 to 1. For vane type, assume the initial compression takes place through half the pressure range.

- 10.a) What are the desirable properties of an ideal refrigerant? Explain.
- b) In a 15 TR ammonia refrigeration plant, the condensing temperature is 25⁰ C and evaporating temperature is -10⁰ C. The refrigerant ammonia is sub cooled by 5⁰ C before passing through the throttle valve. The vapor leaving the evaporator is 0.97 dry. Find COP and power required to drive the plant? Take $C_{p1} = 4.6$ kJ/kg-K, $C_{pv} = 2.8$ kJ/kg-K respectively.

OR

- 11.a) Explain the working principle of Libr-Water vapor absorption refrigeration system with a neat sketch.
- b) The bore and stroke of a single cylinder, single acting reciprocating compressor using R-134-a refrigerant are 100 mm and 80 mm respectively. The compressor runs at 1500 RPM. If the condensing temperature is 40⁰C and evaporator temperature. a) 10⁰ C b) -10⁰ C.

Find the following:

- Mass of refrigerant circulated per minute
- refrigerating capacity
- power per ton of refrigeration
- Total power required to drive the compressor. Determine the changes in results when the compression index is 1.25 and clearance factor is 5%?