



GD Drill & Ream

GD Drill

One-Shot Cutting for Material W/O Prehole

Drill and Ream in one shot with a Superior finish



標準条件 Standard Cutting Condition

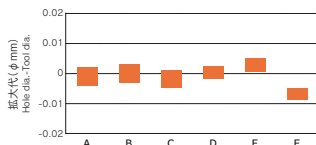
切削速度 (m/min) Cutting Speed	100~200
送り (mm/rev) Feed Rate	0.05~0.2

Point

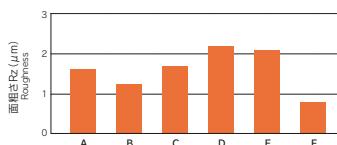
IT7 Grade
One-Shot Finish

Special shape available as requested

IT7 Grade
High Precision (IT7)



Superior Roughness



[切削条件]

切削速度 Cutting Speed
送り Feed Rate
工具径 Tool Dia.
被削材 Work Material

図中参照 See Figure

テストNo. Test No.	A	B	C	D	E	F
ツール径 Tool Diameter (mm)	φ10	φ10	φ10	φ10	φ10	φ16
被削材 Work Material	AC2B	AC2B	AC2B	AC2B	AC2B	AC4M-T6
切削速度 Cutting Speed (m/min)	100	100	200	200	200	150
送り Feed Rate (mm/rev)	0.1	0.2	0.05	0.1	0.2	0.12