



GD Drill & Ream

GD Drill

One-Shot Cutting for Material W/O Prehole

Drill and Ream in one shot with a Superior finish



標準条件 Standard Cutting Condition

切削速度(m/min) Cutting Speed	100~200
送り(mm/rev) Feed Rate	0.05~0.2

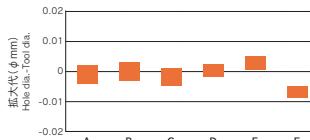
Point**IT7 Grade**

One-Shot Finish

Special shape available as requested

IT7 Grade

High Precision(IT7)

**Superior Roughness****[切削条件]**

切削速度 Cutting Speed

送り Feed Rate

工具径 Tool Dia.

被削材 Work Material

图中参照 See Figure

テストNo. Test No.	A	B	C	D	E	F
ツール径 Tool Diameter [mm]	φ10	φ10	φ10	φ10	φ10	φ16
被削材 Work Material	AC2B	AC2B	AC2B	AC2B	AC2B	AC4M-T6
切削速度 Cutting Speed [m/min]	100	100	200	200	200	150
送り Feed Rate [mm/rev]	0.1	0.2	0.05	0.1	0.2	0.12