



# GJT Drill

One-Shot Cutting for Cored Hole

GJT Drill

**6 Guides & 3 PCD cutting edges for superior  
Circularity & deep hole finishing**



標準条件 Standard Cutting Condition

切削速度(m/min) Cutting Speed	50~300
送り(mm/rev) Feed Rate	0.02~0.05D

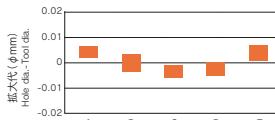
## Point Good Position

## IT7 Grade

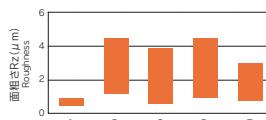
One-Shot Finish

For L/D &gt; 4 Tool overhang

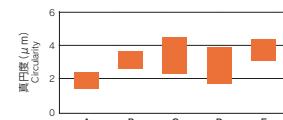
### IT7 Grade High Precision( IT7 )



### Superior Roughness

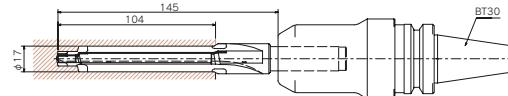


### Circularity



テストNo. Test No.	A	B	C	D	E
ツール径 Tool Diameter [mm]	φ 12	φ 13	φ 15	φ 17	φ 17

Machining example



### [ 切削条件 ]

切削速度 Cutting Speed	150~300m/min
送り Feed Rate	0.12~0.6(Aのみ0.48)
工具径 Tool Dia.	See Figure
被削材 Work Material	ADC12