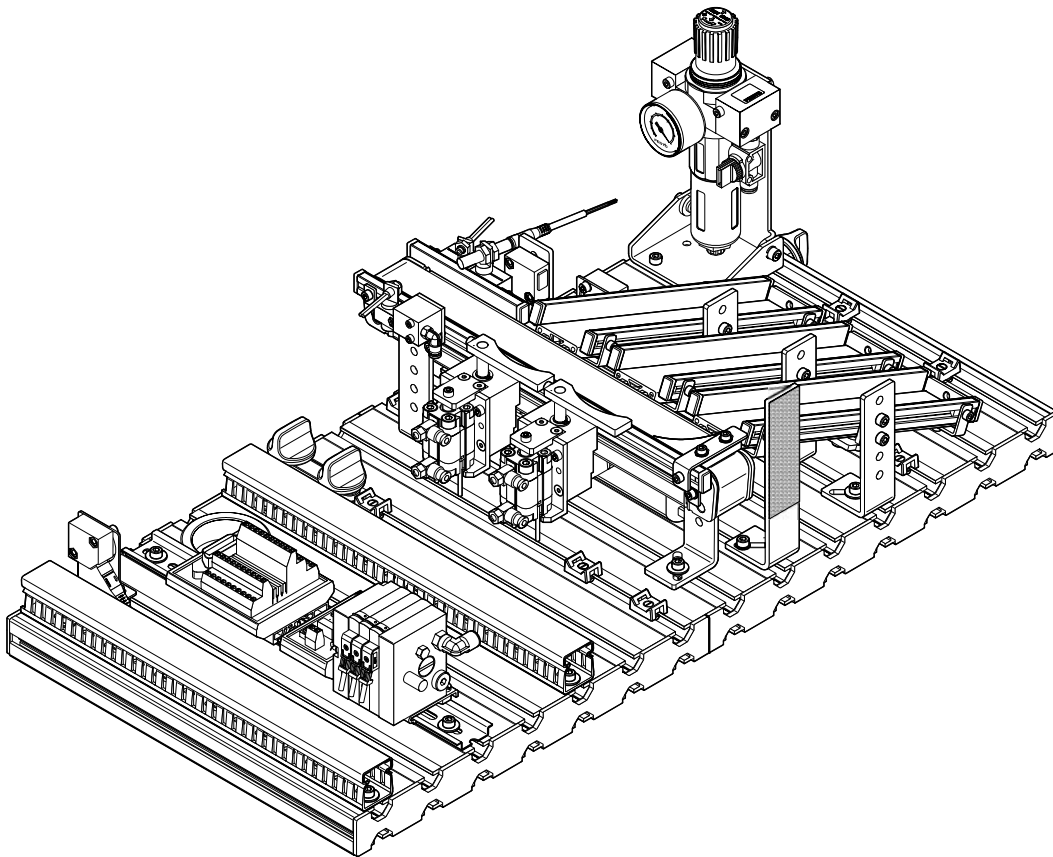


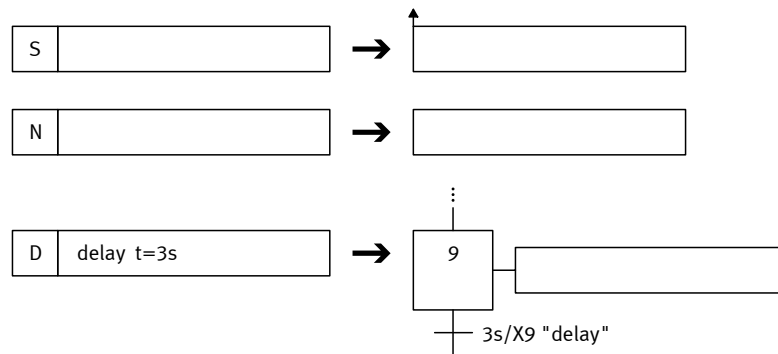
FESTO

Sorting station Function chart



Function chart according to DIN EN 60848

The following figure displays a comparison of symbols of DIN 40719-6 (1992-02) and symbols of DIN EN 60848 (2002-12).



Left: DIN 40719-6; right: DIN EN 60848

Note

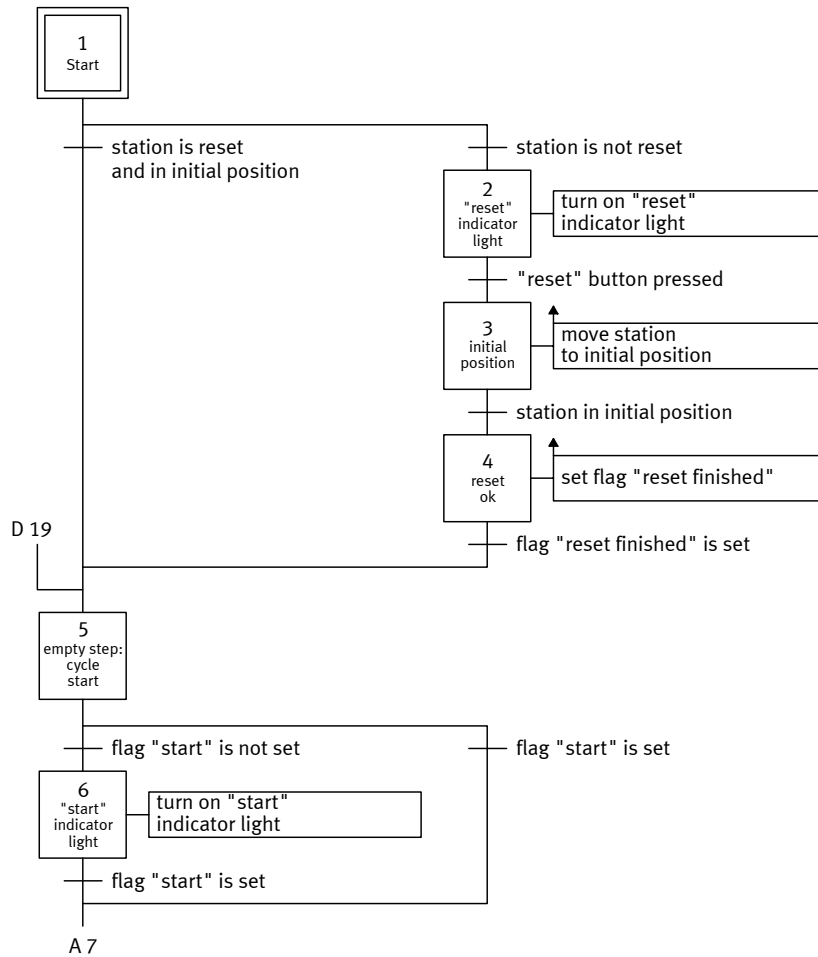
The standard DIN 40719-6 is valid until 2005-04.

DIN 40719-6 1992-02	Diagrams, charts, tables; rules for function charts; (IEC 848 modified)
DIN EN 60848 2002-12	GRAFCET specification language for sequential function charts; (IEC 60848)

Function chart Sorting station

sequential function chart according to DIN EN 60848 (IEC 60848) for the Sorting station

1-bit-link



Function chart Sorting station

