

Segment: 0 - 250 hours |  $\alpha_{1,2,3} = 0.6, 1.7, 1.4\%$  |  $\phi_{1,2,3} = 3.02, 2.19, 3.14$  |  $\omega_{1,2,3} = 44.3, 83.5, 70.4$  hr

