

Mapping  $S \rightarrow D = (v, r, \sigma, T, \varphi, \theta)$

$$v = v_{\min} + S_k \cdot (v_{\max} - v_{\min})$$

$$r = r_{\min} + S_e \cdot (r_{\max} - r_{\min})$$

$$\sigma = \sigma_{\max} - S_t \cdot (\sigma_{\max} - \sigma_{\min})$$

$$T = T_{\min} + \log(1+I)/\log(1+I_{\max}) \cdot (T_{\max} - T_{\min})$$

$$\varphi = \exp(-||S - s_0||^2), \theta = 45^\circ \cdot S_k \cdot S_e$$

Ranges:  $v \in [1, 5]$  m/s,  $r \in [0.3, 3]$  mm,  $\sigma \in [0.02, 0.08]$  N/m,  $T \in [273, 373]$  K



$r, \sigma, T, \varphi, \theta$

Dimensionless Numbers (validation)

$$We = \rho v^2 r / \sigma \rightarrow \text{valid: } 1 \leq We \leq 100$$

$$Re = \rho v r / \mu \rightarrow \text{valid: } 10 \leq Re \leq 10^4$$

$$Oh = \mu / \sqrt{\rho \sigma r} = \sqrt{We} / Re \rightarrow \text{valid: } Oh \leq 1$$

$$Q_{\text{physics}} = \exp(-(\chi_{\text{We}}^2 + \chi_{\text{Re}}^2 + \chi_{\text{Oh}}^2)/3)$$

$Q_{\text{physics}} = 0.86$  (pass)

$Q_{\text{physics}} = 0.28$  (filter)

Acts as a quality filter for implausible ions