



PSE is a leading worldwide provider of advanced process modeling tools and expertise for model-based engineering.



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The Advanced Process Modeling company



# ADVANCED PROCESS MODELING FOR SOLIDS PROCESSES

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Many solids processes fail to reach more than 60% of design capacity and require 10x longer to start up than those involving only gas-liquid streams. They are also very

capital and energy-intensive.

Businesses use gSOLIDS® advanced process models, validated against lab or plant data, to make better, faster

and safer design and operating decisions for their solids processes.

gSOLIDS is developed in close co-operation with lead users

in the pharma, chemicals and food industries to combine the power of advanced process modeling with a user-friendly interface for scientists and engineers.

gSOLIDS is built on PSE's powerful gPROMS® platform.

Options include:

- gCRYSTAL®
- Hybrid Multizonal CFD interface for equipment scale-up studies

■ gO:RUN for execution via MS Excel, web or other custom interface

■ gO:CAPE-OPEN for execution within CAPE-OPEN compliant flowsheeting environments

Library of common unit operations for solids processes

Steady state and dynamic simulation and optimization

Drag-and-drop flowsheeting

Particle size distribution during startup

Production rate

Advanced stream structure with particle size distributions and chemical compositions

Tracking of multiple solids phases

Ability to add custom models of proprietary equipment or processes

Parameter estimation facilities for fitting models to lab or plant data

Unit operations

## Basics

- Feeder
- Heater
- Junction
- Mixing tank
- Reactor
- Sink (vapor, liquid, solids)
- Source (vapor, liquid, solids)

## Classification

- Baghouse
- Centrifuge
- Cyclone
- Electrostatic precipitator
- Hydrocyclone
- Screen (steady state, dynamic)

## Control

- Holdup sensor
- Level control
- LIW control
- Moisture content sensor
- PID Controller
- PSD comparison
- PSD monitor
- Roll gap control
- Sieve analyzer
- Stream sensor
- Vapor analyzer

## Drying

- Dryer
- Dryer agglomerator
- Fluid bed dryer
- Fluid bed dryer agglomerator
- Spray dryer

## Size change

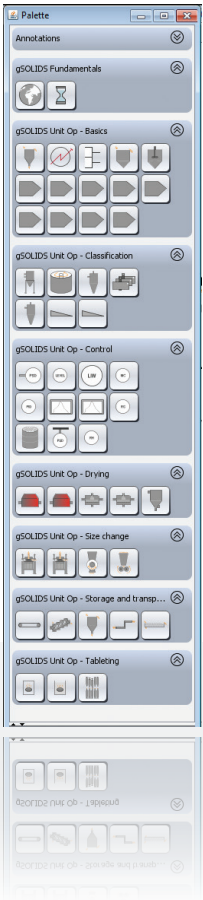
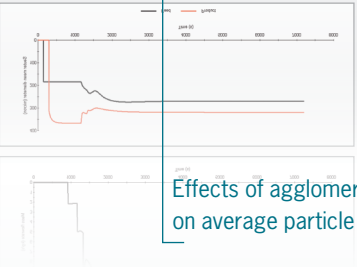
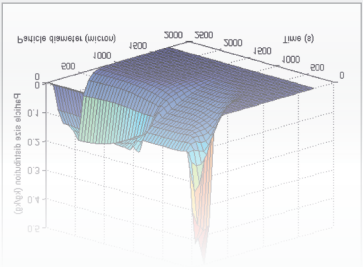
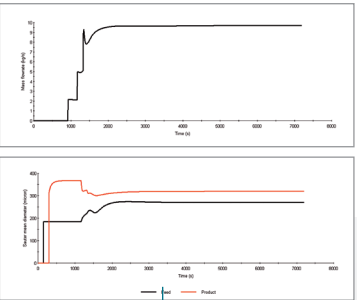
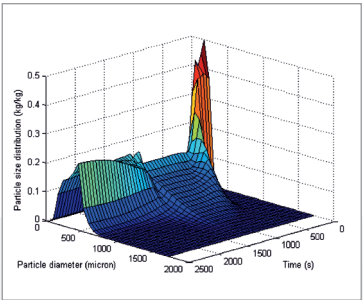
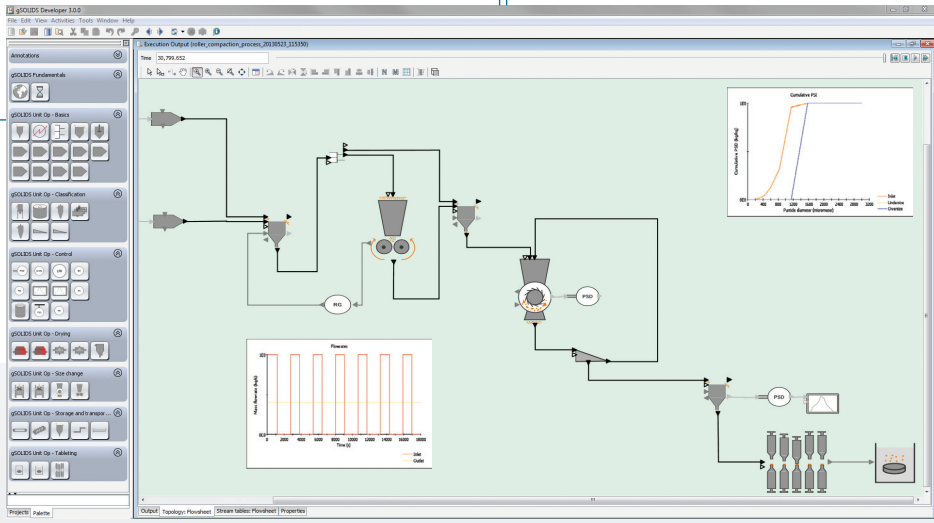
- Agglomerator
- Agglomerator with breakage
- Mill
- Roller compactor

## Storage & transportation

- Belt conveyor
- Bucket conveyor
- Hopper
- Pneumatic conveyor
- Screw conveyor

## Tableting

- Tablet coater
- Tablet dissolver
- Tablet press



## APPLICATIONS & BENEFITS

### Extract better information from fewer experiments

Use gSOLIDS' integrated model validation capabilities to estimate model parameters and their accuracy (confidence intervals) from one or more steady-state or dynamic experiments.

### Quantify the risk associated with imperfect knowledge of your process

In practice you will never have full knowledge of a process as neither models nor measurements are perfect. gSOLIDS allows you to understand how imperfect process knowledge, captured by the parameters' confidence intervals, translates to uncertainty in model predictions for process optimization and scale-up.

### Design information rich experiments

Sometimes the business risk associated with uncertainty in model predictions is considered too large and additional experimentation is required to reduce the uncertainty. With gSOLIDS you can design a minimal program of experiments required to obtain sufficient parameter accuracy.

### Robust and efficient batch processes

Reduce batch-to-batch variability by designing robust recipes that ensure high asset utilization and on-spec product quality (PSD and composition). gSOLIDS can simultaneously consider decision variables related to equipment design as well as the operation of that equipment.

### Batch to continuous

Transfer your manufacturing process from batch to continuous operation without having to change your R&D set-up and techniques. Use gSOLIDS to capture knowledge from lab-scale batch experiments and apply that knowledge to the optimal design and operation of a continuous, manufacturing scale process.

### Flexible and reliable continuous processes

Use gSOLIDS' steady-state and dynamic optimization capabilities to determine the optimum configuration in terms of type and size of equipment, recycle structures, optimal operating conditions as well as start-up and shutdown procedures. This approach results in an economically optimal process subject to product quality, operability and safety constraints.

## SCOPE

gSOLIDS delivers a step-increase in capability to engineers and scientists responsible for the design and operation of industrial solids processes.

- full steady-state and dynamic modeling
- ability to robustly handle large numbers of recycles
- rigorous optimization taking into account many flowsheet and equipment design variables simultaneously

- estimation of kinetic parameters using multiple data sets simultaneously
- intuitive handling of complex operating procedures for batch and semi-continuous processes
- connection with existing proprietary models
- custom modeling facilities to develop new models
- upstream integration with gCRYSTAL and gas-liquid process models for integrated design.