

PSE is a leading worldwide provider of Advanced Process Modelling tools and expertise for model-based engineering.



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The Advanced Process Modelling company

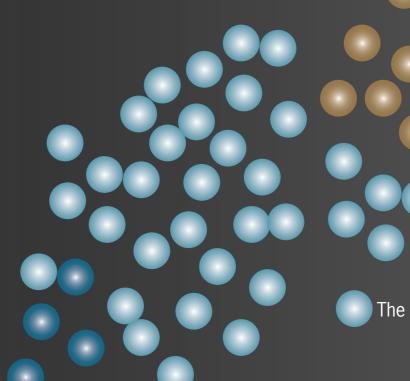




# ADVANCED PROCESS

MODELLING FOR

SOLIDS PROCESSES





# ADVANCED PROCESS MODELLING FOR SOLIDS PROCESSES

Many solids processes fail to reach more than 60% of design capacity and require 10x longer to start up than those involving only gas-liquid streams. They are also very

capital and energy-intensive.

Businesses use gSOLIDS® advanced process models. validated against lab or plant data, to make better,

faster and safer design and operating decisions for their solids processes.

gSOLIDS is developed in close co-operation with

lead users in the pharma, chemicals and food industries to combine the power of advanced process modelling with a user-friendly interface for scientists and engineers.

gSOLIDS is built on PSE's powerful gPROMS® platform. Options include:

■ gCRYSTAL®

Particle size

distribution during

- Hybrid Multizonal CFD interface for equipment scale-up studies
- gO:RUN for execution via MS Excel, web or other custom interface
- gO:CAPE-OPEN for execution within CAPE-OPEN compliant flowsheeting environments

Production rate

## Unit operations **Basics**

■ Feeder

■ Heater

Junction Mixing tank

Reactor

■ Sink (vapour,

liquid, solids)

■ Source (vapour,

liquid, solids)

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- Baghouse
- Classification
  - Centrifuge
  - Cyclone
  - Electrostatic
  - precipitator
  - Hydrocyclone
  - Screen (steady state, dynamic)

# Control

- Holdup sensor
- Level control
- LIW control
- Moisture content sensor
- PID Controller
- PSD comparison
- PSD monitor
- Roll gap control
- Sieve analyser
- Stream sensor
- Vapour analyser

# Dryer

- **Drying**
- Dryer agglomerator
- Fluid bed dryer
- Fluid bed dryer agglomerator
- Spray dryer

# Size change

- Agglomerator
- Agglomerator with breakage
- Mill
- Roller compactor

# Storage & transportation

# Belt conveyor

- Bucket conveyor
- Hopper
- Pneumatic conveyor
- Screw conveyor

# **Tableting**

- Tablet coater
- Tablet dissolver
- Tablet press

Steady state and dynamic | Drag-and-drop simulation and optimisation flowsheeting Edit View Activities Tools Window Help

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Library of common unit

operations for solids

processes

gSOLIDS UNK Op - Basics gSOLIDS Unit Op - Classification gSOLIDS Unit Op - Control - 1=(F50) gSOLIDS Unit Op - Dryling (9 gSOLIDS Unit Op - Size change pouls on op - sorage and ango... gSOLIDS Unit Op - Tableting Parameter estimation Ability to add custom Advanced stream structure with particle size Tracking models of proprietary facilities for fitting distributions and chemical of multiple equipment or models to lab or

# startup Effects of agglomeration on average particle size

# **APPLICATIONS & BENEFITS**

# **Extract better information** from fewer experiments

Use gSOLIDS' integrated model validation capabilities to estimate model parameters and their accuracy (confidence intervals) from one or more steady-state or dynamic experiments.

# Quantify the risk associated with imperfect knowledge of your process

In practice you will never have full knowledge of a process as neither models nor measurements are perfect. gSOLIDS allows you to understand how imperfect process knowledge, captured by the parameters' confidence intervals, translates to uncertainty in model predictions for process optimisation and scale-up.

# **Design information rich** experiments

solids phases

compositions

Sometimes the business risk associated with uncertainty in model predictions is considered too large and additional experimentation is required to reduce the uncertainty. With gSOLIDS you can design a minimal programme of experiments required to obtain sufficient parameter accuracy.

# Robust and efficient batch processes

plant data

processes

Reduce batch-to-batch variability by designing robust recipes that ensure high asset utilisation and on-spec product quality (PSD and composition). gSOLIDS can simultaneously consider decision variables related to equipment design as well as the operation of that equipment.

# Batch to continuous

Transfer your manufacturing process from batch to continuous operation without having to change your R&D set-up and techniques. Use gSOLIDS to capture knowledge from lab-scale batch experiments and apply that knowledge to the optimal design and operation of a continuous, manufacturing scale process.

# Flexible and reliable continuous processes

Use gSOLIDS' steady-state and dynamic optimisation capabilities to determine the optimum configuration in terms of type and size of equipment, recycle structures, optimal operating conditions as well as start-up and shutdown procedures. This approach results in an economically optimal process subject to product quality,

operability and safety constraints.

# **SCOPE**

gSOLIDS delivers a step-increase in capability to engineers and scientists responsible for the design and operation of industrial solids processes.

- full steady-state and dynamic modelling
- ability to robustly handle large numbers of recycles
- rigorous optimisation taking into account many flowsheet and equipment design variables simultaneously
- estimation of kinetic

- parameters using multiple data sets simultaneously
- intuitive handling of complex operating procedures for batch and semi-continuous processes
- connection with existing proprietary models
- custom modelling facilities to develop new models
- upstream integration with gCRYSTAL and gas-liquid process models for integrated design.