

Table 1

	Ver. A (DONE)	Ver. B Housed	Ver. B Potted	16x Multisampler				
BOM								
Pump	27	25	25	400				
Adapter (3/8-1/2)	16	5	5	80				
Flow Meter	100	25	25	400				
Adapter (3/8-tri)	6	5	5	80				
Clamp	8	6	6	96				
Clamp	8	6	6	96				
Adapter (3/8-tri)	32	5	5	80				
Valve	11	10	10	160				
Chassis	30	30	30	500				
MCIL8	84	75	0	0				
Buffer Bladder	0	0	0	100				
Buffer Valve	0	0	0	320				
Subtotal	322	192	117	2312				
Electronics	75	60	80	120				
SD	15	15	15	15				
P Sensor (1000m)	249	70	70	200				
T Sensor	56	25	25	25				
MCBH8	113	113	0	150				
Batteries	20	20	20	0				
Housing	300	100	30	0				
Cables	0	0	0	150				
Subtotal	828	403	240	660				
Total / Unit	1150	595	357	2972				
NB: Connectors:	197	188						
NB: w/o conns:	953	407						
@ Quantity	6	200	200	12				
	6900	119000	71400	35664				
People								
MechE	2p @ 1m @ 50%	2p @ 2m @ 50%	2p @ 2m @ 50%	2p @ 4m @ 50%				
Months FTE	1	2	2	4				
EE	2p @ 1m @ 50%	1p @ 2m @ 25%	1p @ 2m @ 50%	1p @ 3m @ 50%				
Months FTE	1	0.5	1	1.5				
Software	2p @ 1m @ 50%	1p @ 2m @ 25%	1p @ 2m @ 25%	1p @ 2m @ 50%				
Months FTE	1	0.5	0.5	1				
@150k/FTE	37500	37500	43750	81250				
Project Cost	44400	156500	115150	116914				
	Note: Development costs (people) of each of the three new projects strictly subsume the previous. That's not true of BOM / @Quantity costs. Also this estimate does not include costs of deployment (filters / preservatives / ship time / etc) which are O(1).							