Contents

- INITIALIZATION
- •
- CALCULATIONS
- MODEL SMOOTHNESS CHECK
- .
- FORMATTED FIGURES
- ANALYSIS
- -- Q1
- -- Q2
- ACADEMIC INTEGRITY STATEMENT

INITIALIZATION

```
[a,b,c] = textread('Data_direct_labor_costs.txt','%d%d%d','headerlines',1)
A=[a,b,c]
```

```
a =

1
2
5
10
12
15
20
```

b =

```
45
   24
   21
  19
  16
  14
C =
   75
  54
  30
  17
  15
  13
  12
A =
   1 60 75
   2 45 54
   5
      24
           30
     21
   10
           17
  12 19 15
  15
     16 13
   20
     14
          12
```

CALCULATIONS

```
Model1 = 61 * a.^{(-0.5)}
Model2 = 75 * a.^{(-0.62)}
```

```
Model1 =

61.0000
43.1335
27.2800
19.2899
17.6092
15.7501
13.6400

Model2 =

75.0000
48.8003
27.6503
17.9912
16.0683
13.9922
```

11.7064

MODEL SMOOTHNESS CHECK

```
smoothA = [1:20]
smoothM1=61*smoothA.^(-0.5)
plot(smoothA,smoothM1);
title('Direct labor hours for the Illinois plant')
xlabel('Cumulative Number of Units')
ylabel('Manufactured Illinois Plant Direct Labor (Hours/Unit)')
grid on
```

```
smoothA =

1 至 13 列

1 2 3 4 5 6 7 8 9 10 11 12 13

14 至 20 列

14 15 16 17 18 19 20

smoothM1 =

1 至 7 列

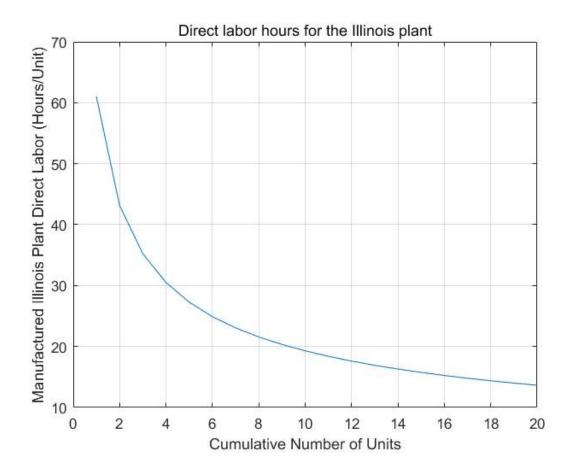
61.0000 43.1335 35.2184 30.5000 27.2800 24.9031 23.0558

8 至 14 列

21.5668 20.3333 19.2899 18.3922 17.6092 16.9184 16.3029

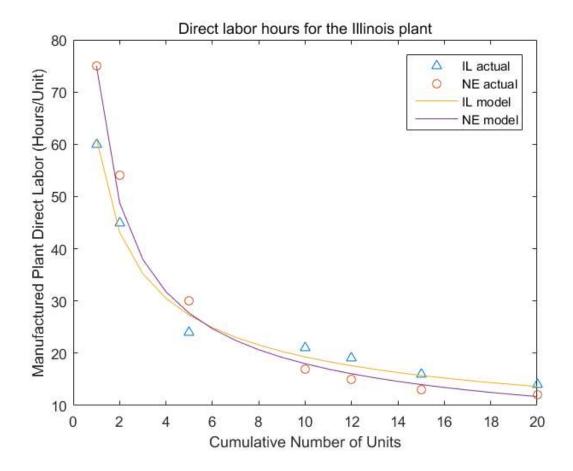
15 至 20 列

15.7501 15.2500 14.7947 14.3778 13.9944 13.6400
```



FORMATTED FIGURES

```
smoothM2=75*smoothA.^(-0.62);
plot(a,b,'^',a,c,'o',smoothA,smoothM1,smoothA,smoothM2);
title('Direct labor hours for the Illinois plant')
xlabel('Cumulative Number of Units')
ylabel('Manufactured Plant Direct Labor (Hours/Unit)')
legend('IL actual','NE actual','IL model','NE model');
```



ANALYSIS

-- Q1

Nebraska's plant have a more efficient training program as shown in the figure that first the direct labor was higher than Illinois but finally less than Illinois.

-- Q2

Training has minimized the cost of labor because people can spend less time to do the same amount work.

ACADEMIC INTEGRITY STATEMENT

I/We have not used source code obtained from any other unauthorized source, either modified or unmodified. Neither have I/we provided access to my/our code to another. The project I/we am/are submitting is my/our own original work.

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