ME 140 | Advanced Thermal Systems

Project #5 & #6: PEM Fuel Cell Evaluation and Hydrogen Production Analysis Jon Renslo, Frankie Willcox, Emily Bohl, Kendall Fagan, and Natasha Berk

PART A: PEM Fuel Cell Performance

Figure 1. Current vs. Load

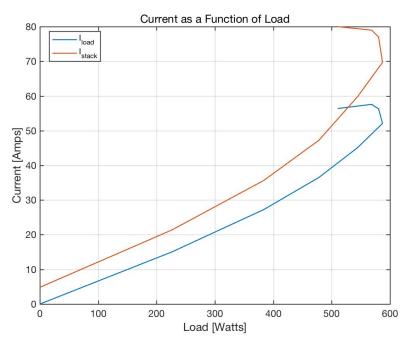


Figure 2. Voltage vs. Load

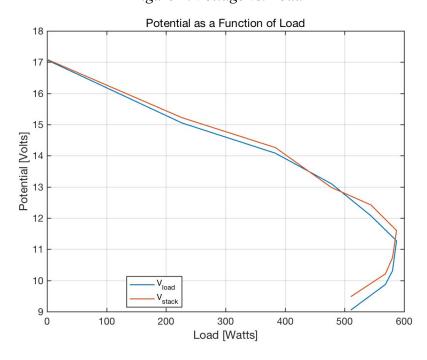


Figure 3. Power vs. Load

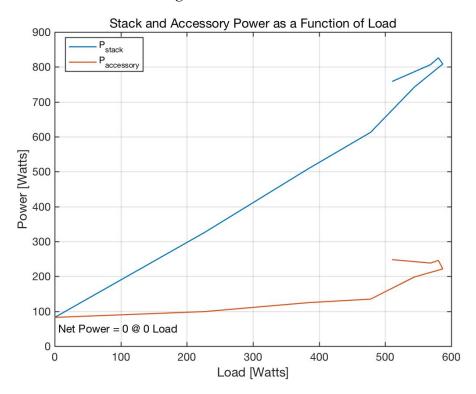


Figure 4. Mass Flow Rate vs. Load

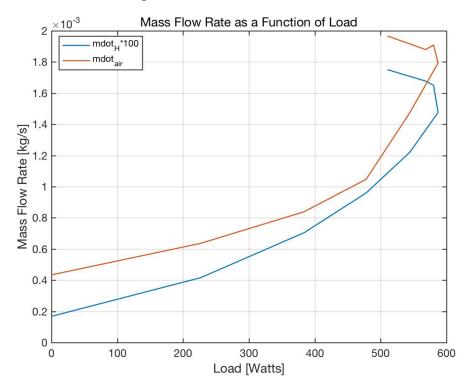


Figure 5. Excess Air Coefficient (Lambda) vs. Load

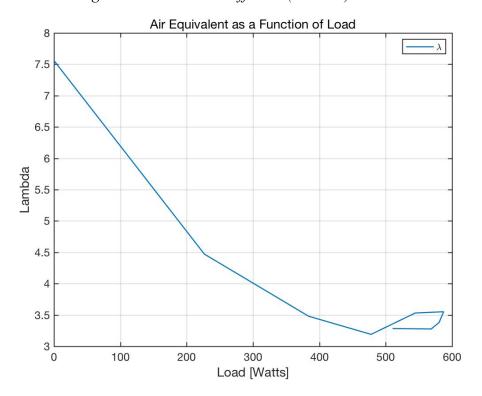


Figure 6. Efficiency (First and Second Law) vs. Load

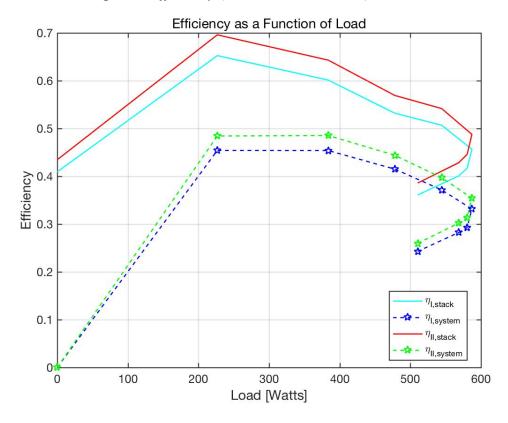


Figure 7. Power Loss (Inefficiency) vs. Load

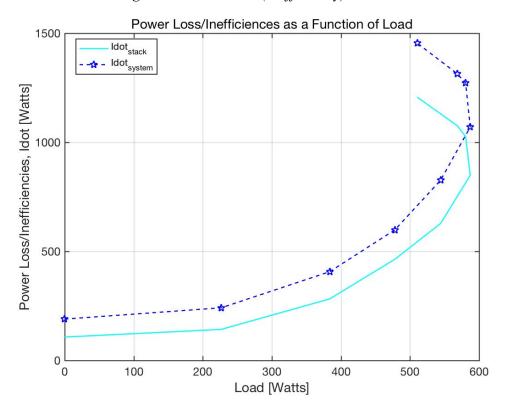
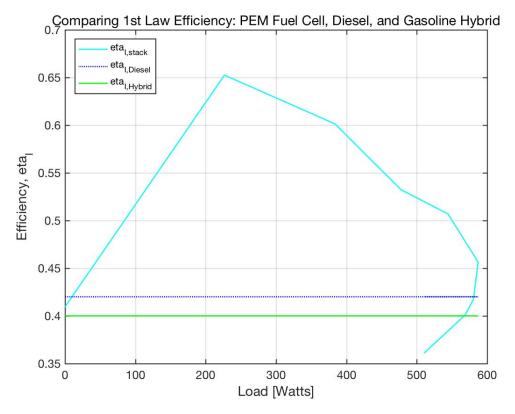


Figure 8. Comparison with Gas and Diesel



Challenges with Scaling Up H-Power System

A large amount of cooling would be required to scale up a hydrogen powered system for use in a car. Components like the humidifier and heat exchanger would have to require a significant amount of power to run and dissipate the necessary amount of heat.

We would need anywhere from 508 to 1316 fuel cells to be equivalent to a diesel engine. We would need 154 to 398 fuel cells to be equivalent to a gasoline hybrid engine, which makes sense because it is less power intensive.

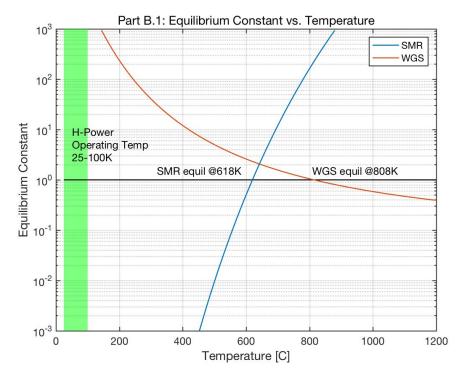
The accessories and auxiliary components of the cell are also a significant consideration. The table full of heat exchangers, humidifiers, water pumps, and fuel regulators during lab gave a sense for the size of all the accessories. While scaling up the accessories would see some economies of scale given a 50gph pump is smaller than 50 - 1gph pumps, scaling up all these devices would still be a considerable increase in size, expense, and weight.

	Fuel Cell	Diesel Engine	Gasoline Hybrid Engine
First Law Efficiency	65%	42%	40%

Figure 9. Table of Typical and Theoretical First Law Efficiencies

PART B: Hydrogen Forming Reactions

Figure 10. Equilibrium Constants vs. Temperature for SMR and WGS Reactions



^{**}Note: All sources are listed in our Matlab code in the appendix.**

Figure 11. Equilibrium Mole Fractions (SMR) vs. Temperature

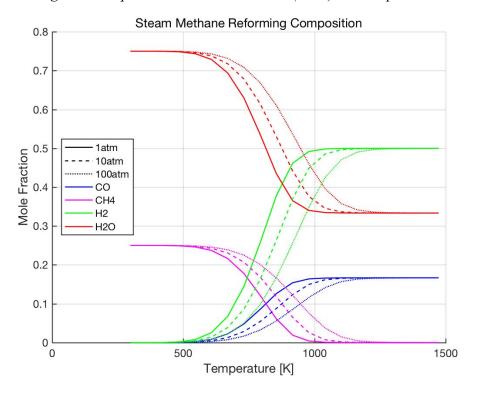


Figure 12. Equilibrium Mole Fractions (WGS) vs. Temperature

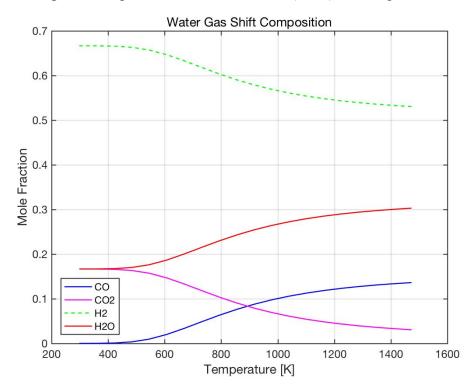


Figure 13. Exit Composition vs. Station (Adiabatic & Isothermal)

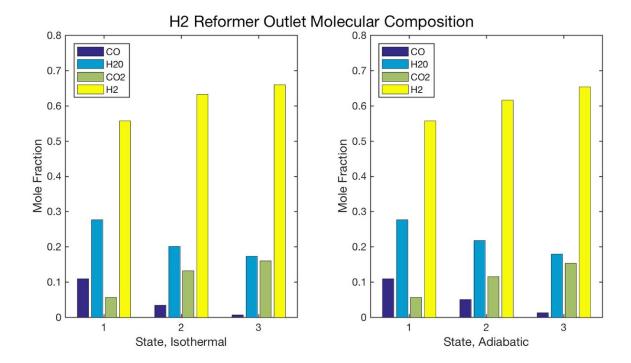


Figure 14. Table of Metrics at Each Station

	Reformer	1st Shift Reactor		2nd Shift Reactor	
	Isothermal	Isothermal	Adiabatic	Isothermal	Adiabatic
Inlet Temperature [C]	800	400	400	250	250
Exit Temperature [C]	800	400	467.4	250	295.7
Mole % CO2	0.0570	0.1321	0.1159	0.1599	0.1537
Mole % H2O	0.2763	0.2012	0.2174	0.1735	0.1796
Mole % CO	0.1096	0.0345	0.0507	0.0068	0.0130
Mole % H2	0.5570	0.6321	0.6159	0.6599	0.6537
Heat Addition for Isothermal Reaction [MJ/kg reactants]	3.06	-0.247	NA	-0.095	NA
Methane Burned to Heat (%)	21.09	NA	NA	NA	NA
Efficiency: LHV H2/CH4 used	NA	NA	NA	94.14	93.26

Individual Reflections

• Kendall: I spent 14 hours on this project. I was surprised by how many fuel cells it would take to power a car using this calculation, given there are cars that currently run on fuel cells, they must be using much more effective fuel cells and it would interesting to go over these fuel cells and how they differ.

- Frankie: I spent 14 hours on this project. I would like to learn more of the specifics of what would required to implement a hydrogen fuel cell in a vehicle and innovative ways that this might be done.
- Emily: I spent 14 hours on this project. I liked how this project pulled together a lot of thermo and chemistry concepts! It was also cool to be able to see the fuel cell in the lab. I would like to have a better understanding of how humidifiers work, because I thought it was interesting that we were able to run one backwards.
- Jon: I spent 20 hours on this project. I enjoyed the modeling problems of the equilibrium reactions, particularly the method using atom balances and the nernst equation as a system to find compositions under different pressure and temperature conditions. I'd like to understand how we might solve two, or multiple equilibrium reactions simultaneously (i.e. without assuming the SMR goes to completion in the first reactor). I'd also like to see the fuel cell working. :-((perhaps a demo later on?)
- Natasha: I spent 15 hours on this project. I thought understanding how a fuel cell works in this much detail was interesting. I thought it required a bit too much depth in chemistry though beyond what is useful to me.

Appendix: Matlab Scripts

```
% ME 140 Project #5
% FUEL CELL EVALUATION & HYRDOGEN PRODUCTION ANALYSIS
% Frankie Willcox, Jon Renslo, Kendall Fagan, Emily Bohl, Natasha Berk
%Jon's todo list
% double check power loss (inefficiencies)
% ask about starting from STP (extra methane used?)
% ASSUME:
% (i) mol H2 = 1
clear; close all; clc;
format compact;
entireTime = tic;
global PERMIN TO PERSEC PERHR TO PERSEC G PER KG LHV F N TO O
 SCF TO MOLS ...
    C TO K PSI TO PA MM h MM h2 MM o MM n MM ch4 MM h2o MM air PATM
HORSEPOWER TO W
defineGlobals();
mol H2 = 1;
savePlots = 0;
                % 1,2,3,4,5,6,7,8,9,10,11
supressplots = [1, 1, 1];
                                                % supresses plots by
 section
% Part A, Section 1
% Currents (load & stack)
i load = [0.00 15.06 27.25 36.48 45.1 52.1 56.3 57.6 56.4];
[Amps]
i stack = [4.82 21.40 35.65 47.20 59.8 69.7 77.0 79.0 80.0];
% Potentials (load & stack)
v load = [17.07 15.05 14.08 13.10 12.07 11.27 10.31 9.87 9.05 ]; %
 [Volts]
v stack = [17.09 15.22 14.26 12.98 12.42 11.60 10.73 10.21 9.48];
% Temperatures from Thermocouple Readings [C]
% KEY: (Kendall please fill in with photo you took)
T1 C = [42.8 \ 42.9 \ 46.1 \ 48.5 \ 50.5 \ 52.8 \ 54.8 \ 55.8 \ 56.5];
          [42.5 45.8 45.8 48.4 50.3 51.9 53.3 53.9 54.3];
Tstack C = [40.7 \ 41.3 \ 42.5 \ 42.9 \ 44.6 \ 45.6 \ 46.9 \ 46.9 \ 47.6];
T1 = T1 C + C TO K;
                                                                    용
[K], T1, air into stack
T2 = T2_C + C_{TO_K};
[K], T2, air out of stack
Tstack = Tstack C + C TO K;
 [K], metal plates on the stack
```

```
% NOTE: T3-T5 are not needed for now
% T3 C = [48.0 47.1 48.6 48.9 50.4 51.1 51.2 51.1 51.1];
T3, water reservoir DON'T USE!
% T3 = T3 C + C TO K;
T4_C =
          [48.0 47.2 48.2 48.9 50.4 51.1 51.2 51.1 51.1];
T5 C =
           [40.7 41.3 42.5 42.9 44.6 45.6 46.9 46.9 47.6];
T4 = T4 C + C TO K;
                                                                   읒
T4, water into stack
T5 = T5 C + C TO K;
                                                                   9
T5, water into heat exchanger
% Mass Flow Rates (TODO: check what units the mdots should be in)
mdot total scf = [0.75 1.10 1.45 1.81 2.55 3.10 3.30 3.25 3.40];
 [scf/min]
mdot fuel scf = [2.50 6.20 10.5 14.3 18.2 22.0 24.6 25.0 26.1];
 [scf/hr] (standard cubic feet/hour)
mdot total = mdot total scf * SCF TO MOLS * PERMIN TO PERSEC *
 ( MM air / G PER KG); % [kg/s]
mdot_fuel = mdot_fuel_scf * SCF_TO_MOLS * PERHR_TO_PERSEC * (MM_h2 /
 G PER KG);
                % [kg/s]
mdot_h2o = 40 / G_PER_KG;
                % [kq/s]
% Pressures
Pfuel psi = [2.9 2.9 3.1 3.3 3.30 3.20 3.00 3.0 3.1];
 [psi] (gauge)
Ptotal psi = [0.2 0.3 0.6 0.7 1.15 1.25 1.35 1.3 1.5];
 [psi] (gauge), pressure of combined air and H2O after humidifier
Pfuel = Pfuel psi .* PSI TO PA + PATM;
 [Pa]
Ptotal = Ptotal psi .* PSI TO PA + PATM;
                                                                    9
 [Pa]
% CALCULATIONS
% -----
% Power (USE: p = i*v)
% NOTE: "Accessories" include H2O pump, air pump, H2 vent, &
controller
p load = i load .* v load;
 [W] = [kg*m^2*s^-3], a.k.a. "load" (power delivered to resistor bank)
p_stack = i_stack .* v_stack;
p access = p stack - p load;
 [W], Acessory Power, i.e. power used to run controls. Pstack-Pload
if(~supressplots(1))
    hold off;
    f1 = figure(1);
    plot(p_load,i_load,p_load,i_stack);
    title('Current as a Function of Load');
    xlabel('Load [Watts]'); ylabel('Current [Amps]');
    legend('I {load}','I {stack}','Location','best'); grid on;
    f2 = figure(2);
```

```
plot(p_load,v_load,p_load,v_stack);
   title('Potential as a Function of Load');
   xlabel('Load [Watts]'); ylabel('Potential [Volts]');
    legend('V {load}','V {stack}','Location','best'); grid on;
   f3 = figure(3);
   plot(p load,p stack,p load,p access);
   title('Stack and Accessory Power as a Function of Load');
   xlabel('Load [Watts]'); ylabel('Power [Watts]');
   text(5,50,'Net Power = 0 @ 0 Load');
    legend('P_{stack}', 'P_{accessory}', 'Location', 'best'); grid on;
   f4 = figure(4);
   plot(p load, mdot fuel*100, p load, mdot total);
   title('Mass Flow Rate as a Function of Load');
   xlabel('Load [Watts]'); ylabel('Mass Flow Rate [kg/s]');
    legend('mdot_{H}*100','mdot_{air}','Location','best'); grid on;
end
% Part A, Section 2
% SOURCE: LEC 8, SLIDES 21 & 22
% 1st & 2nd Law Efficiencies (eta I & eta II) & Inefficiencies (Idot)
[etaI stack ,etaII stack, Idot stack,lambda stack,dGstack] =
findEtas(mdot total, mdot fuel, Ptotal, Pfuel, T2, p stack);
% Entire System (Load)
[etaI load ,etaII load, Idot load,lambda load,dGload] =
findEtas(mdot_total, mdot_fuel, Ptotal, Pfuel, T2, p_load);
if(~supressplots(2))
    f6 = figure(6);
   plot(p load, lambda load);
   title('Air Equivalent as a Function of Load');
   xlabel('Load [Watts]'); ylabel('Lambda');
   legend('\lambda','Location','best'); grid on;
   f5 = figure(5);
   plot(p_load,etaI_stack,'c',p_load,etaI_load,'bp--',...
        p_load,etaII_stack,'r',p_load,etaII_load,'gp--');
   title('Efficiency as a Function of Load');
   xlabel('Load [Watts]'); ylabel('Efficiency');
    legend('\eta_{I,stack}','\eta_{I,system}',...
  '\eta {II,stack}','\eta {II,system}', 'Location','Best');grid on;
    f7 = figure(7);
   plot(p_load,-dGstack-p_stack,'c',p_load,-dGload-p_load,'bp--');
   title('Power Loss/Inefficiences as a Function of Load');
   xlabel('Load [Watts]'); ylabel('Power Loss/Inefficiencies, Idot
 [Watts]');
    legend('Idot_{stack}','Idot_{system}','Location','best'); grid on;
```

```
end
% Part A, Section 3
% Comparing First Law Efficiencies of PEM Fuel Cell with Diesel &
Hybrid Engines
% Typical modern Diesel engine (eta disel = 42%) (chose diesel truck
because it's better than a car and worse than a freight ship)
% Source Efficiency: Slide 3, http://www.sae.org/events/gim/
presentations/2011/RolandGravel.pdf
% Source Horsepower: https://cumminsengines.com/isx15-heavy-duty-
truck-2013#overview
eta diesel = 0.42;
eta diesel = linspace(eta diesel, eta diesel, length(p load)); %Make
 it a line instead of points
Wdot diesel = 400 * HORSEPOWER TO W; % [W]
% Typical gasoline hybrid engine (eta hybrid = max of 40%)
% Source Efficiency & Horsepower: Toyota Hybrid Vehicles, http://
www.toyota-qlobal.com/innovation/environmental technology/hybrid/
eta hybrid = 0.40;
eta hybrid = linspace(eta hybrid, eta hybrid, length(p load)); % Make
 it a line
Wdot hybrid = 121 * HORSEPOWER TO W; % [W]
% Calcuate Heat Removal (Qdot) --> 40 q/s necessary only for
% intensive/extensive conversion
Qdot fuelCell = zeros(length(T4));
for i = 1:length(T4)
    Qdot fuelCell(i) = hEng(T4(i), 'h2o') - hEng(T5(i), 'h2o');
Qdot fuelCell max = max(Qdot fuelCell);
% Theoretical Number of Fuel Cells Needed
% Finding total power of cell out = load power plus Qdot
powerOut = p load + Qdot fuelCell max;
num fuelCells diesel = Wdot diesel ./ powerOut;
num fuelCells hybrid = Wdot hybrid ./ powerOut;
if(~supressplots(3))
    % Overall First Law Efficiency of the PEM Fuel Cell = Stack
 Efficiency
    f8 = figure(8);
    plot(p_load, etaI_stack, 'c', p_load, eta_diesel, 'b:', p_load,
 eta hybrid, 'q');
    title('Comparing 1st Law Efficiency: PEM Fuel Cell, Diesel, and
 Gasoline Hybrid');
    xlabel('Load [Watts]'); ylabel('Efficiency, eta {I}');
 legend('eta {I,stack}','eta {I,Diesel}', 'eta {I,Hybrid}','Location','northwest')
  grid on;
```

end

```
% Comments: To scale this up, we would need somewhere between 280-540
 fuel
% cells to equal the diesel output, and 85-165 fuel cells to equal the
% hybrid output.
% Part B, Section 1
% Part B, Section 1 - Emily & Kendall
% Calculating Kp Values
% SOURCE Kp Formula: LECTURE 14, SLIDE 4
% SMR: CH4 + H2O --> CO + 3H2
% v values are stoichiometric coefficients
v CO SMR = 1;
v H2 SMR = 3;
v H2O SMR = 1;
v CH4 SMR = 1;
% Calculating Kp for SMR
% Nv CO = mm
% SMRnumKp =
% WGS: H2O + CO --> H2 + CO2
v H2 WGS = 1;
v CO2 WGS = 1;
v H2O WGS = 1;
v CO WGS = 1;
T B1 = linspace(25, 1200, 100); %Temperature for part B1 = T B1
T B1 = T B1 + C TO K;
%NOTE: Standard pressure, is usually defined as 100,000, however in
 energyF
%we have standard presssure as 101300. Because the pressure needs to
%cancel out, I have changed this pressure to 101300, however, we
%perhaps consider changing the reference pressure in energyF to
100,000Pa.
P ref = 101300; %This is the pressure defined for standard conditions.
% Standard conditions are what we need because that is what
% the little zero indicates in the equation for g.
R u = 8.314; %Universal gas constant
%G reaction = G products - G reactants
g_SMR = (gEng(T_B1, P_ref, 'co', v_CO_SMR) + gEng(T_B1,
 P ref, 'h2', v H2 SMR)) - ...
    (gEng(T_B1, P_ref, 'h2ovap',v_H2O_SMR) + gEng(T_B1,
 P ref, 'ch4', v CH4 SMR));
g WGS = (gEng(T B1, P ref, 'h2', v H2 WGS) + gEng(T B1,
 P_ref, 'co2', v_CO2_WGS)) - ...
    (gEng(T_B1, P_ref, 'h2ovap',v_H2O_WGS) + gEng(T_B1,
 P ref, 'co', v CO WGS));
%Lecture 13 - Slide 15
kp\_SMR = exp(-g\_SMR ./ (R_u .* T_B1)); %increases with temp
```

```
kp_WGS = exp(-g_WGS ./ (R_u .* T_B1)); %decrease with temp
%functions for convenience
f kp SMR = @(T B1) exp(-((gEng(T B1, P ref, 'co', v CO SMR) ...
    + gEng(T_B1, P_ref, 'h2', v_H2_SMR)) ...
    - (gEng(T_B1, P_ref, 'h2ovap', v H2O SMR) ...
    + qEnq(T B1, P ref, 'ch4', v CH4 SMR)))...
    ./ (R u.*T B1));
f kp WGS = \ell(T B1) \exp(-((gEng(T B1, P ref, 'h2', v H2 WGS) ...
    + gEng(T_B1, P_ref, 'co2', v_CO2_WGS)) ...
    -(gEng(T_B1, P_ref, 'h2ovap',v_H2O_WGS) ...
    + gEng(T B1, P ref, 'co', v CO WGS))) ...
    ./ (R u.*T B1));
%Prep for plot
%convert back to celcius
T B1 = T B1 - C TO K;
%find index of where kp=10^-3 and kp = 10^3, as the problem asks that
%limit the graph to this range
[\sim, i_min_SMR] = min(abs(kp_SMR - 10^-3));
[\sim, i \text{ max SMR}] = \min(abs(kp SMR - 10^3)); \text{ yes, this is supposed to use}
min() to find the max ;P
[\sim, i \text{ min WGS}] = \min(abs(kp WGS - 10^3));
[\sim, i \text{ max WGS}] = \min(abs(kp WGS - 10^-3));
[zero smr,izero smr] = min(abs(log(kp SMR)));
[zero wqs,izero wqs] = min(abs(log(kp WGS)));
%Plot
if(~supressplots(3))
    f9 = figure(9);
    kpIsOne = ones(size(T B1));
    semilogy(T B1(i min SMR:i max SMR),
kp SMR(i min SMR:i max SMR), ...
        T B1(i min WGS:i max WGS),
 kp WGS(i min WGS:i max WGS),T B1,kpIsOne,'k');
    xlabel('Temperature [C]')
    ylabel('Equilibrium Constant')
    text(T B1(izero smr) -300 , 1.5,...
        strcat('SMR equil @ ',num2str(round(T_B1(izero_smr))),'K'));
    text(T B1(izero wgs), 1.5,...
        strcat('WGS equil @ ',num2str(round(T_B1(izero_wgs))),'K'));
    legend('SMR', 'WGS')
    title('Part B.1: Equilibrium Constant vs. Temperature')
    ylim([0.001,1000]);
    text(50,5,{'H-Power','Operating Temp','25-100K'})
    grid on
    patch([25,100,100,25],
[10^-3,10^-3,10^3,10^3], 'g', 'FaceAlpha', .5, 'EdgeAlpha', 0);
    set(gca,'children',flipud(get(gca,'children'))) %puts shading
beneath lines
```

```
end
% Part B No. 2
% Find the Equilibrium Composition (Mol Fractions) of the Steam
Methane
% Reformation(SMR) Reaction
% SOURCE Nernst Atom Balance: LECTURE 14, SLIDE 4 (equation in lower
right corner)
npts = 20;
syms nco nch4 nh2 nh2o;
warning('off','symbolic:numeric:NumericalInstability');
temps = linspace(25,1200,npts);
temps = temps + C TO K;
pres = [1,10,100];
soln = zeros(length(temps),4,length(pres));
tic
for i = 1:length(temps)
    t = temps(i);
    parfor j = 1:length(pres)
        p = pres(j);
        warning('off','symbolic:numeric:NumericalInstability');
        eqs = [1 == nco
                          + nch4;...
                                                   carbon atom balance
            10 = nh2*2 + nch4*4 + nh2o*2; ... hydrogen atom balance
            3 == nco + nh2o;...
                                                oxygen atom balance
            nco.*nh2.^3./(nch4.*nh2o).* ...
                                               Nernst atom balance
            (p ./ (nco + nch4 + nh2 + nh2o).^2) ...
            == f kp SMR(t)];
        % 4 eq, 4 unknown
        assume([nco,nch4,nh2,nh2o],'real');
        assumeAlso([nco,nch4,nh2,nh2o] > 0);
        assumeAlso([nco,nch4,nh2,nh2o] < 20);</pre>
        [a,b,c,d] = vpasolve(eqs,[nco,nch4,nh2,nh2o],[1,1,1,1]);
        nco sol(i,j) = double(a);
        nch4 sol(i,j) = double(b);
        nh2 sol(i,j) = double(c);
        nh2o\_sol(i,j) = double(d);
                   soln(i,:,j) = max(double(real([a,b,c,d]));
    end
end
% toc;
%calculate mole fractions from nmols in composition
ntot = nch4_sol + nh2_sol + nh2o_sol + nco_sol;
ych4 = nch4 sol./ntot;
yh2 = nh2 sol./ntot;
yh2o = nh2o sol./ntot;
yco = nco sol./ntot;
if(~supressplots(4))
    %unneeded but cool looking plot
    f10 = figure(10);
```

```
plot(temps, nco sol, 'b', temps, nch4 sol, 'm', temps, nh2 sol, 'g', temps, nh2o sol, 'k');
    legend('CO','CH4','H2','H2O');
    %plot mole fractions
    f11 = figure(11);
    linestyle = {'-','--',':'};
    hold on
   plot(1,0,'-k',1,0,'--k',1,0,':k');
    hold on
    for i = 1:length(pres)
        plot(temps,yco(:,i),strcat(linestyle{i},'b'),...
            temps, ych4(:,i), strcat(linestyle{i}, 'm'),...
            temps,yh2(:,i),strcat(linestyle{i},'g'),...
            temps,yh2o(:,i),strcat(linestyle{i},'r'));
        hold on
    end
    hold off
   xlabel('Temperature [K]');
    ylabel('Mole Fraction');
    title('Steam Methane Reforming Composition');
 legend('latm','10atm','100atm','CO','CH4','H2','H2O','location','West');
    %ylim([0.001,1]);
    grid on;
end
% Part B No. 3
% % Equations we'll need:
                                                 carbon atom balance
  eas = [
                 1 == nco2 + nco; \dots
                 4 == nco2*2 + nco + nh2o; ... hydrogen atom balance
응
응
                 6 == nh2*2
                              + nh2o*2;...
                                                 oxygen atom balance
9
                 nco.*nh2o.^3./(nco2.*nh2).* ... Nernst atom balance
용
                    == f_kp_SMR(t);
읒
          % 4 eq, 4 unknown
          [a,b,c,d] = vpasolve(eqs,[nco,nh2o,nco2,nh2],[1,1,1,1]);
syms nco nco2 nh2 nh2o;
%soln wgs = zeros(length(temps),4,length(pres));
tic
% ***BROKEN***
parfor i = 1:length(temps)
   warning('off','symbolic:numeric:NumericalInstability');
    t = temps(i);
                  1 == nco2 + nco;...carbon atom balance
    eqs = [
        3 = nco2*2 + nco + nh2o; \dots oxygen atom balance
        10 = nh2*2 + nh2o*2;...
                                         hydrogen atom balance
        (nco2.*nh2)./(nco.*nh2o) ... Nernst atom balance
        == f kp WGS(t)];
                               %(note no pressure term, as nmols same
 on RHS and LHS)
    % 4 eq, 4 unknown
    assume([nco,nh2o,nco2,nh2],'real');
    assumeAlso([nco,nh2o,nco2,nh2] > 0);
    assumeAlso([nco, nh2o, nco2, nh2] < 20);
```

```
[a,b,c,d] = vpasolve(eqs,[nco,nh2o,nco2,nh2],[1,1,1,1]);
    nco wqs(i) = double(a);
    nh2o wgs(i) = double(b);
    nco2 wqs(i) = double(c);
    nh2 wgs(i) = double(d);
               soln(i,:,j) = max(double(real([a,b,c,d]));
end
% toc;
ntot wgs = nco wgs + nh2 wgs + nh2o wgs + nco2 wgs;
yco2 wgs = nco2 wgs./ntot wgs;
yh2_wgs = nh2_wgs./ntot_wgs;
yh2o wqs = nh2o wqs./ntot wqs;
yco wgs = nco wgs./ntot wgs;
if(~supressplots(4))
    f12 = figure(12);
    plot(temps, yco wgs, 'b', ...
        temps, yco2 wgs, 'm',...
        temps, yh2_wgs, '--g',...
        temps, yh2o wgs, 'r');
    legend('CO','CO2','H2','H2O','location','southwest');
    xlabel('Temperature [K]');
    ylabel('Mole Fraction');
    title('Water Gas Shift Composition');
    %ylim([0.001,1]);
    grid on;
end
% Part B No. 4
% Plot exit composition (mol fractions) vs. 3 system stations
 (Reformer,
% Shift Reactor 1, Shift Reactor 2)
% Note: do this for 2 Different Assumptions: (1) isothermal, (2)
 adiabatic
% SMR: CH4 + 3*H20 --> CO + 3*H2 + 2*H20 <-known because all assume
 all
% methane is used
% WGS: CO + 2*H2O + 3*H2--> ?CO2 + (3+?)H2 + ?CO + ?H2O <- unknown
because WGS
% doens't go all the way to completition
% NAMING CONVENTIONS:
% Station Location: 1=Reformer, 2 = 1st Shift Reactor, 3 = 2nd Shift
% Assumption:
                iso = isothermal, adi = adiabatic
% Inlet/Exit:
                    in = inlet, ex = exit
% PSEUDO CODE
% Start with Nernst atom balance for WGS reaction to get composition
% "Start with isothermal cases - adiabatic is a whole different beast"
% Assume first WGS uses up all CH4 and goes fully to completion
```

```
% Figure out the products from the WGS
% Use isothermal temperature values given to figure out Qdot
% Go step by step through and get products for each following
reaction, ...
% Take those products and do isothermal calcs on them
% Inlet Temperatures
Tin C = [800 \ 400 \ 250];
Tin = Tin C + C TO K; % [K]
% Exit Temperatures
Tex iso C = [800 \ 400 \ 250];
Tex adi C = [800 NaN NaN]; %TODO: solve for Tin adi C(2) & (3)
Tex iso = Tex iso C + C TO K;
Tex adi = Tex adi C + C TO K;
% Heat Addition for Isothermal Reaction (Qin, ASSUME: isothermal)
Qin iso = [NaN NaN NaN];
                                     % [MJ/(kg of reactants)]
% Percent Methane Burned to Heat Reformer (pct CH4, ASSUME: adiabatic)
pct CH4 = [NaN]; % Note: only applies to Reformer! Not Shift Reactors!
% Part 1: Isothermal
% find exit compositions
compositions = zeros(4,3); %co;h2o;c02;h2
for i = 1:3
    compositions(:,i) = compositionsFun(f kp WGS(Tin(i)));
end
% find heat addition for each component
% WGS: CO + 2*H2O + 3*H2--> ?CO2 + (3+?)H2 + ?CO + ?H2O
% SMR: CH4 + 3*H2O --> CO + 3*H2 + 2*H2O
% comps[species, stage]. Species order: CO, H2O, CO2, H2
Qin = zeros(1,3);
N H20 in = 3;
N CH4 in = 1;
h react = hEng(Tin(1), 'h2ovap', N H20 in) + hEng(Tin(1), 'ch4',
N CH4 in);
for s = 1:3 % three stages: reformer and two reactors
    h prod = hEng(Tin(s), 'co', compositions(1,s)) +
 hEng(Tin(s), 'h2ovap', compositions(2,s)) + hEng(Tin(s), 'co2',
 compositions(3,s)) + hEng(Tin(s), 'h2', compositions(4,s));
    Qin(s) = h prod - h react;
    if (s == 3) break; end
    h_react = hEng(Tin(s+1), 'co', compositions(1,s)) + hEng(Tin(s
+1), 'h2ovap', compositions(2,s)) + hEng(Tin(s+1), 'co2',
 compositions(3,s)) + hEng(Tin(s+1), 'h2', compositions(4,s));
% Qin MJkg = ?
% TODO: GET Qin IN MJ/KG (CURRENTLY IN J. STORE IN NEW VARIABLE B/C
 Qin IS USED BELOW)
```

```
% PSEUDOCODE APPROACH
% Determine composition of each (CO H20vap CO2 H2) where we calculate
% Use molar mass to get kg of each
% Divide Qin by kg total
% Convert J to MJ by dividing by a constant (10<sup>6</sup>)
% currently in J/mol of methane reacted
%should be 3Mj/kg
Qin perkg = Qin / (MM ch4 / G PER KG) /1e6; % J/mol --> MJ/kg
% Part 2: Adiabatic (only shift reactors)
error = 0.0001;
speedFactor = 1000;
T guess = zeros(1,3);
comps out adi = zeros(4,3);
tic
% PROBLEM IS THAT TEMPS ARE JUST CONVERGING TO TEMP AT H IN - MISSING
% SOMETHING CONCEPTUAL.
% temps = linspace(273,800,40);
% comps out = zeros(length(temps),4);
% for i = 1:length(temps)
     comps out(i,:) = compositionsFun(f kp WGS(temps(i)))';
용
     h_{out}(i) = hEng(temps(i), 'co', comps_out(i,1)) ...
              + hEng(temps(i), 'h2ovap',comps out(i,2)) ...
용
              + hEng(temps(i), 'co2', comps_out(i,3)) ...
્ર
              + hEng(temps(i), 'h2',
                                       comps out(i,4));
% end
% H in occurs at stage 2
% comps[species, stage]. Species order: CO, H2O, CO2, H2
comps in(:) = compositions(:,1);
tol = 0.0001;
step = 1;
for s = 2:3 % two stages: hot shift reactor, cold shift reactor
    t = Tin(s);
    h in = hEng(t, 'co', comps in(1)) ...
        + hEng(t, 'h2ovap', comps_in(2)) ...
        + hEng(t, 'co2',comps in(3)) ...
        + hEng(t, 'h2', comps_in(4));
    T \text{ guess(s)} = Tin(s) + 20;
    comps_out_adi(:,s) = compositionsFun(f_kp_WGS(T_guess(s)));
    h out = hEng(T guess(s), 'co', comps out adi(1,s)) ...
            + hEng(T_guess(s), 'h2ovap',comps_out_adi(2,s)) ...
            + hEng(T_guess(s), 'co2', comps_out_adi(3,s)) ...
            + hEng(T guess(s), 'h2',
                                       comps out adi(4,s));
    dh = h \text{ out } - h \text{ in;}
    % set up newton raphson variables
    % need to remember previous state for newton raphson
    tlast = Tin(s);
    dhlast = T quess(s) - tlast;
    while abs(dh/h in) > tol %use percentage error for robustness
```

```
dhprime = (dh - dhlast) ./(T_guess(s) - tlast);
        tlast = T guess(s);
        T guess(s) = T guess(s) - dh ./ dhprime;
        comps out adi(:,s) = compositionsFun(f kp WGS(T guess(s)));
        dhlast = dh;
        h_out = hEng(T_guess(s), 'co',comps_out_adi(1,s)) ...
            + hEng(T guess(s), 'h2ovap',comps out adi(2,s)) ...
            + hEng(T guess(s), 'co2', comps out adi(3,s)) ...
            + hEng(T guess(s), 'h2',comps out adi(4,s));
        dh = h out-h in;
    end
    comps_in = comps_out_adi(:,s);
end
% toc
pctC0 = comps out adi(1,:)./sum(comps out adi);
comps out adi(:,1) = compositions(:,1);
y out adi = comps out adi./repmat(sum(comps out adi),4,1);
y iso = compositions./repmat(sum(compositions),4,1);
% ^SHOULD GET 740, 569 K FOR T quess
% plot of exit composition vs system station (2x, isothermal and
 adiabatic)
if(~supressplots(4))
f13 = figure(13);
subplot(1,2,1);
bar(y iso');
xlabel('State, Isothermal');
ylabel('Mole Fraction');
ylim([0,0.8]);
legend('CO', 'H2O', 'CO2', 'H2', 'location', 'northwest');
subplot(1,2,2);
bar(y out adi');
xlabel('State, Adiabatic');
ylabel('Mole Fraction');
legend('CO', 'H2O', 'CO2', 'H2', 'location', 'northwest');
ylim([0,0.8]);
set(f13, 'Position', [0 0 400 200])
annotation('textbox', [0 0.8 1 0.2], ...
    'String', 'H2 Reformer Outlet Molecular Composition', ...
    'EdgeColor', 'none', ...
    'HorizontalAlignment', 'center',...
    'FontSize',18); % add title to plot manually, subplots don't
 include an overall title
set(f13, 'Position', [300 800 800 400]) %resize plot
end
% Part 3: Heating reformer w/ methane
% find methane used by reformer - CHECK!
molar mass meth = 16.043/1000; % [kg/mol]
molar mass h2 = 2.016/1000; % [kg/mol]
LHV meth = 50050e3*MM ch4/G PER KG; % [J/mol]
```

```
LHV h2 = 120000e3*molar mass <math>h2; %[J/mol]
N meth burned = Qin(1)/LHV meth; %moles of methane burned
perc meth burned = N meth burned./(N meth burned+1) * 100; %1 is the
 mole used for the actual reaction
% find LHV ratio - CHECK!
N meth rxn = 1;
LHV ratio isoth = LHV h2*compositions(4,3)/(LHV meth*(N meth burned +
 N meth rxn)) * 100;
LHV ratio adia = LHV h2*comps out adi(4,3)/(LHV meth*(N meth burned +
 N meth rxn)) * 100;
% NEED FOR TABLE:
% isothermal:
% -composition of gases exiting reformer and reactors
% -heat addition reqd for isothermal (do delta h energy balance on
 either
% side of each component)
% adiabatic:
% -adiabatic outlet temperatures of last two reactors
% -exit composition for shift reactors (and reformer, but same as
above)
% heat part:
% -methane burned to heat reformer
% -LHV ratio (efficiency)
% PLOT: exit composition for isothermal and adiabatic at each station
if(sum(supressplots)~=4)
    plotfixer();
end
if(savePlots ==1)
     plotfixer();
    if(~supressplots(1))
        saveas(f1,'../plots5/1-CurrentbyLoad','png');
        saveas(f2,'../plots5/2-VbyLoad','png');
        saveas(f3,'../plots5/3-PowerbyLoad','png');
        saveas(f4,'../plots5/4-massbyload','png');
    end
    if(~supressplots(2))
        saveas(f5,'../plots5/5-Eff','png');
        saveas(f6,'../plots5/6-lambda','png');
        saveas(f7,'../plots5/7-PowerLoss','png');
    end
    if(~supressplots(3))
        saveas(f8,'../plots5/8-CompareToGasoline','png');
        saveas(f9,'../plots5/9-KeqbyT','png');
    end
    if(~supressplots(4))
        saveas(f10,'../plots5/10-SMRcompmol','png');
        saveas(f11,'../plots5/11-SMRcomp','png');
        saveas(f12,'../plots5/12-WGScomp','png');
        saveas(f13,'../plots5/13-ReformerComp','png');
```

```
end
end
% toc(entireTime);
```

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