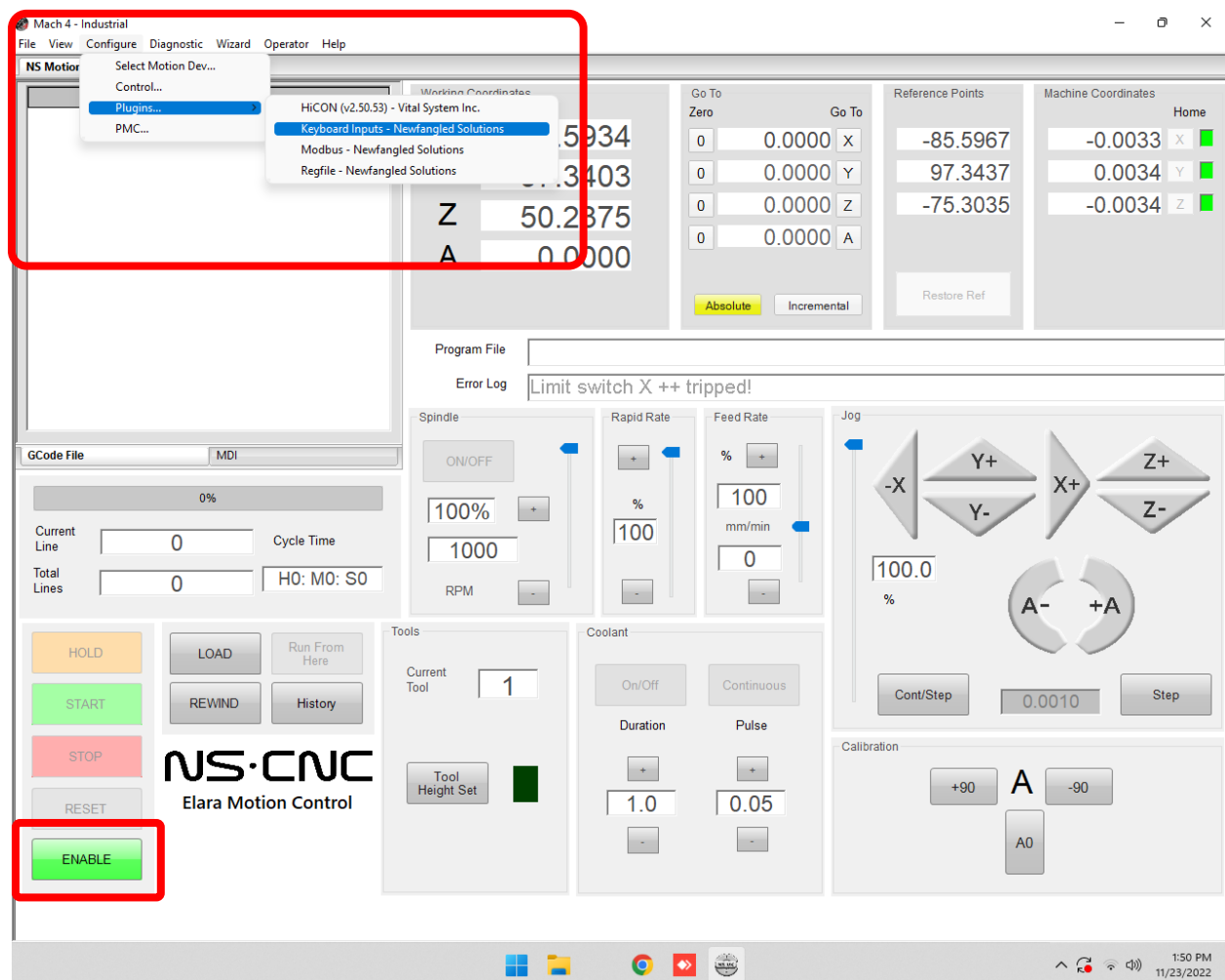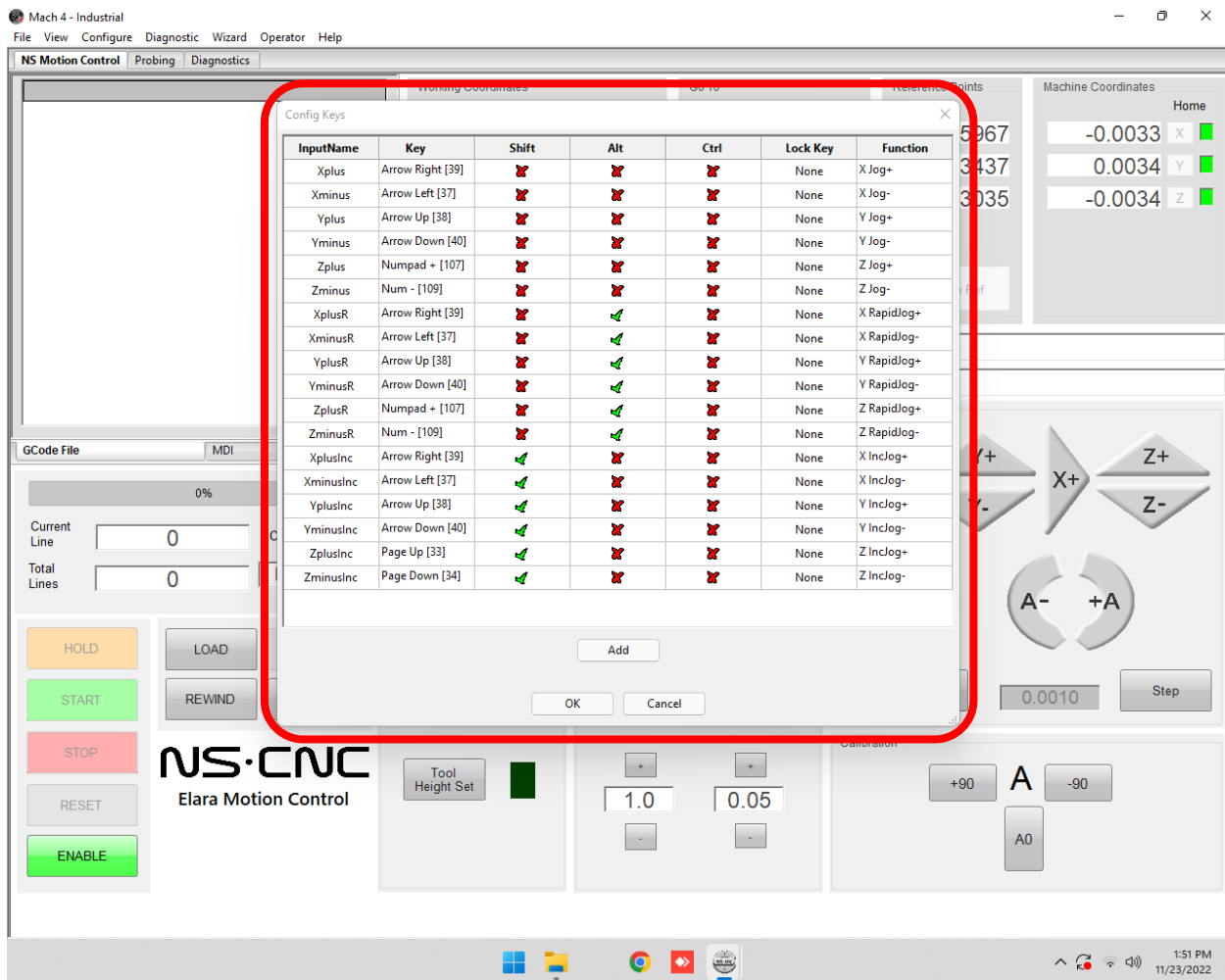## Arrow Keys Set-up

Some users find it helpful to use the arrow keys (instead of the mouse) for jogging the spindle location.
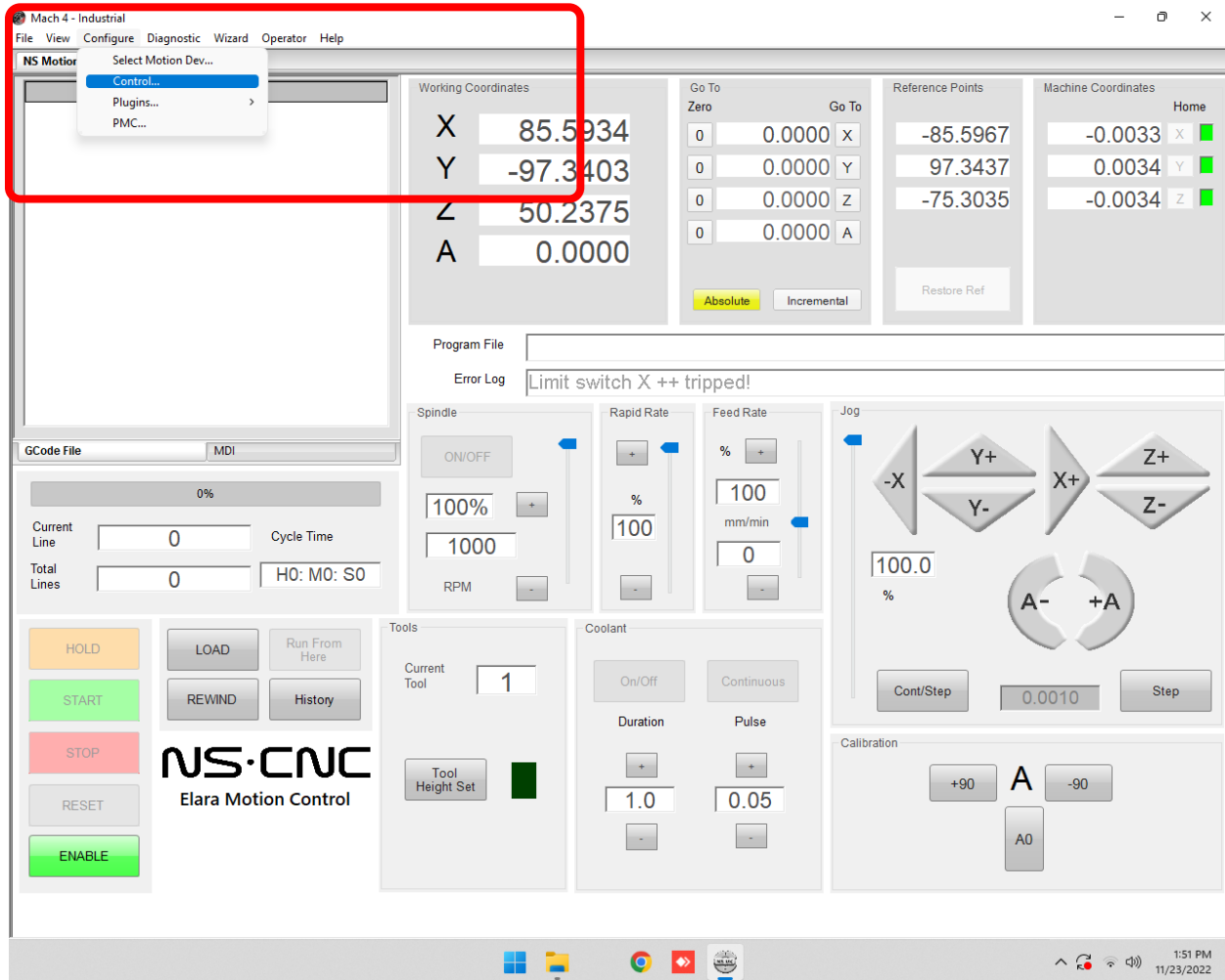
- First make sure the machine is disabled (the **Enable** button should be green).
- Go to the **Configure** tab, select **Plugins**, then select **Keyboard Inputs**.

- In the **Config Keys** window, select the options for arrow commands, or a combination command, e.g., Shift+arrow, Alt+arrow, of Ctrl+arrow.
- You can set the Function to be Jog, Rapid Jog, or Increment Jog.
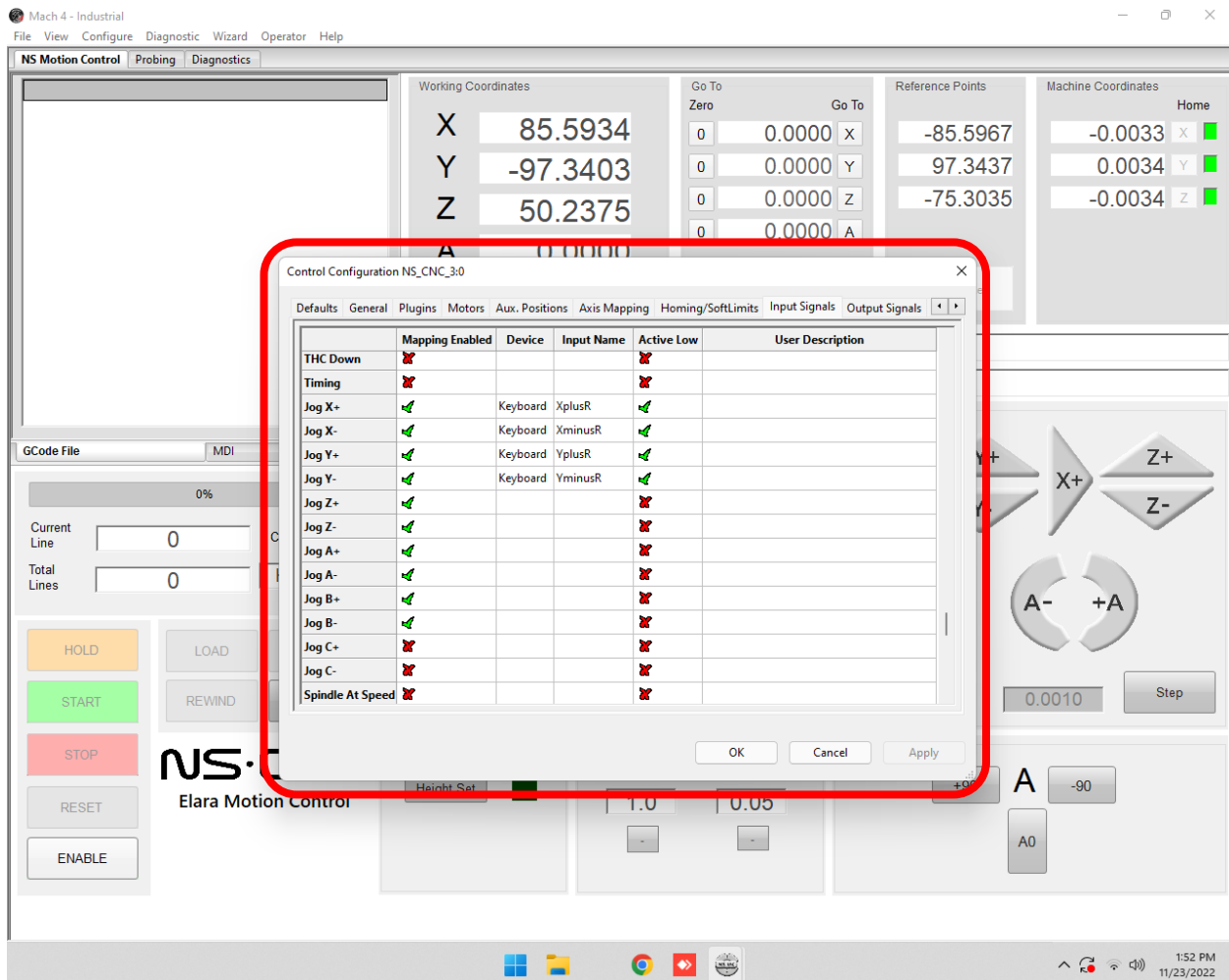- When finished, click **OK**.

Next, go to **Control**

In the Control Configuration window, go to the Input Signals tab, and scroll to nearly the bottom of the list.

Click **Mapping Enabled** for each command you wish to assign, select **Keyboard** in the **Device** column, select the command you assigned previously in the **Config Keys** window, e.g., XplusR (for rapid job in the x-plus direction), then click **OK**.

That's it. Enjoy!