# **Ceiling Lamp**



# **Project Goals**

Create a light using a Recessed Ceiling LED Led.

The lamp is made by 2 body:

- Lamp Base: this is fixed to the wall or to the ceiling
- Lamp Case: this is the removable part where the Recessed LED Light is mounted.

The 2 body are connected with a thread, like a jar and his cap.

The resulting object is quite big the 2 part can be printed in one go.

This is the first project where I use 3D Printed threads.

#### Reference

These are the Recessed LED Lights I have used for the project.

#### https://amzn.eu/d/hiAGEYF



Tomosu Faretti LED da Incasso per Cartongesso, 5W 450LM Luci da Soffitto Interno, Luce Calda 2700-3000K, Faretto led incasso IP44, Diametro Foro Ø75-90mm, AC 220-240V, Set di 10 [Classe di efficienza energetica F]

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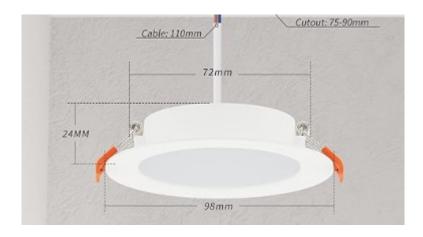
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### **Recessed LED Lamp Size**



Diameter: 72 mm

Maximum diameter: 98 mm

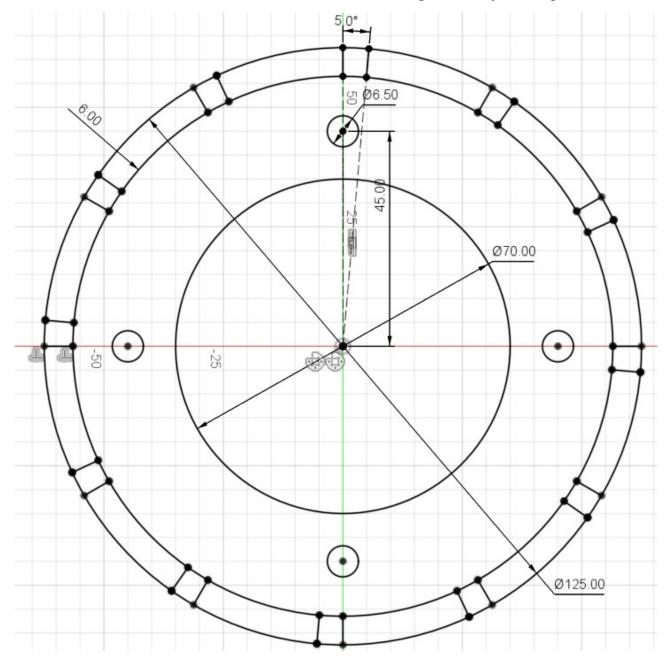
Height: 50 mm

# **Drawings: Lamp Base**

The outer diameter is 125 mm

The outer wall is 6 mm thick to accommodate the thread.

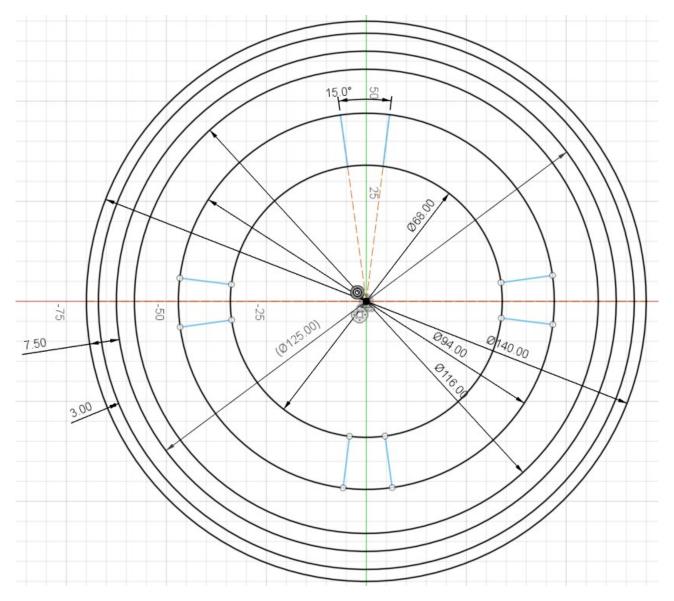
There are 12 slots on the side that are used to vent out the heat generated by the lamp.



# **Drawings: Lamp Case**

This is the case for the recessed LED light.

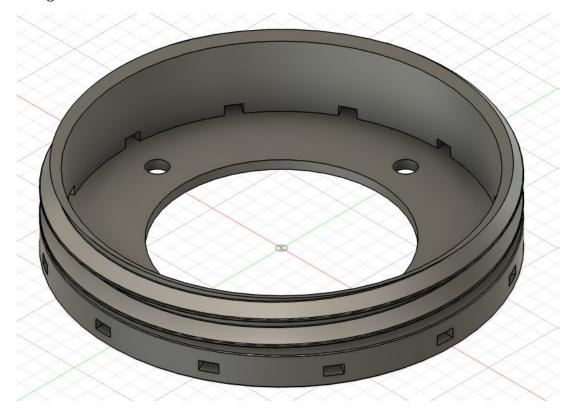
The maximum external diameter is 140 mm



### 3D Model: Lamp Base

The base thickness is 3 mm. The big hole in the center is used to accommodate the plastic tube with wires.

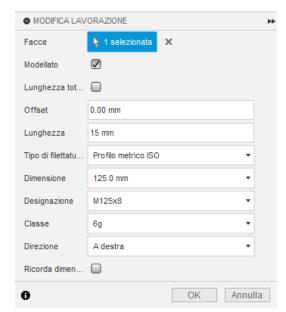
The wall height is 25 mm



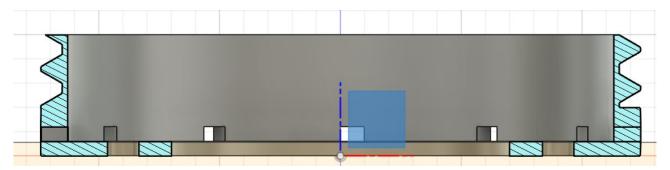
#### Side wall thread

The side thread is metric, 15 mm high and M125x8 mm.

In order to have a smooth coupling, the thread surface are recessed by 0.2 mm.



This is how the thread looks like using an section inspection.

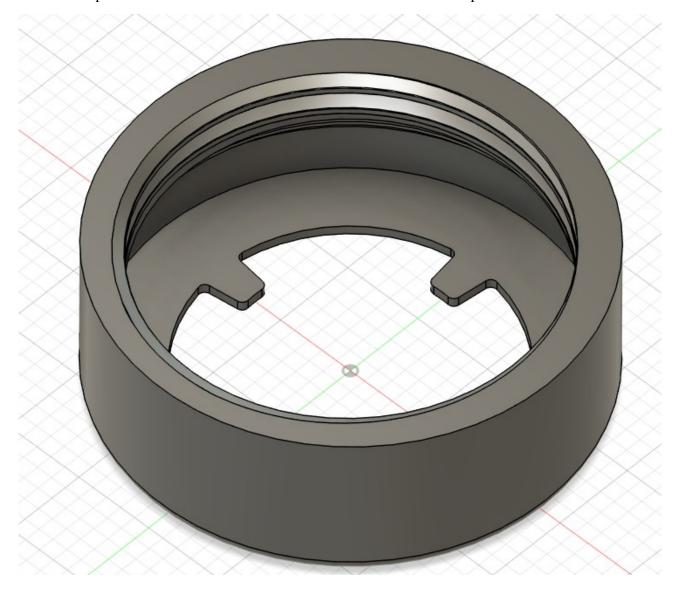


# **3D Model Lamp Case**

#### Extrusion:

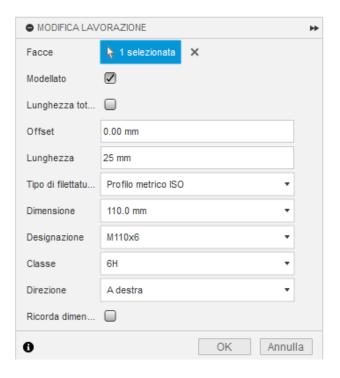
- Base 3 mm
- Body 5 mm

There are 4 parts that moves from outside to inside and are used to keep the recessed LED centered.



### **Threads**

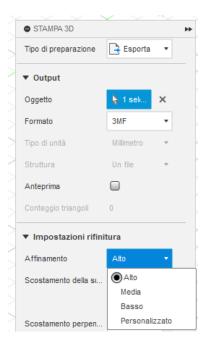
0,3 for Fillet and for offset of all faces of the male thread



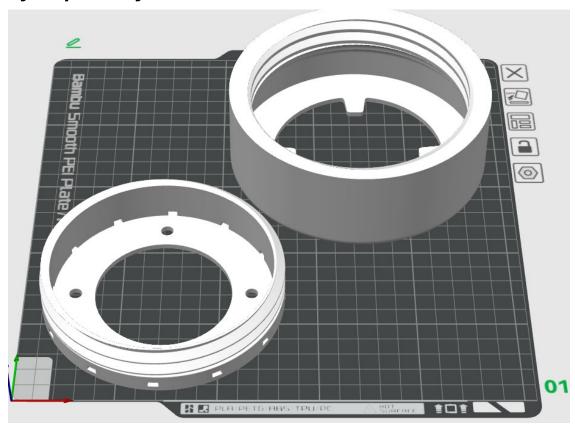
# **3D Printing**

### **Export configuration**

To achieve a good print quality it is mandatory to configure the export dialog for a high level of refinement.



### Ready to print layout



# **Appendix**

# Reference about using Fusion 360 and Threads

https://www.youtube.com/watch?v=aGWrFeu8Hv0

3D Printed Threads - Model Them in Fusion 360 | Practical Prints #2