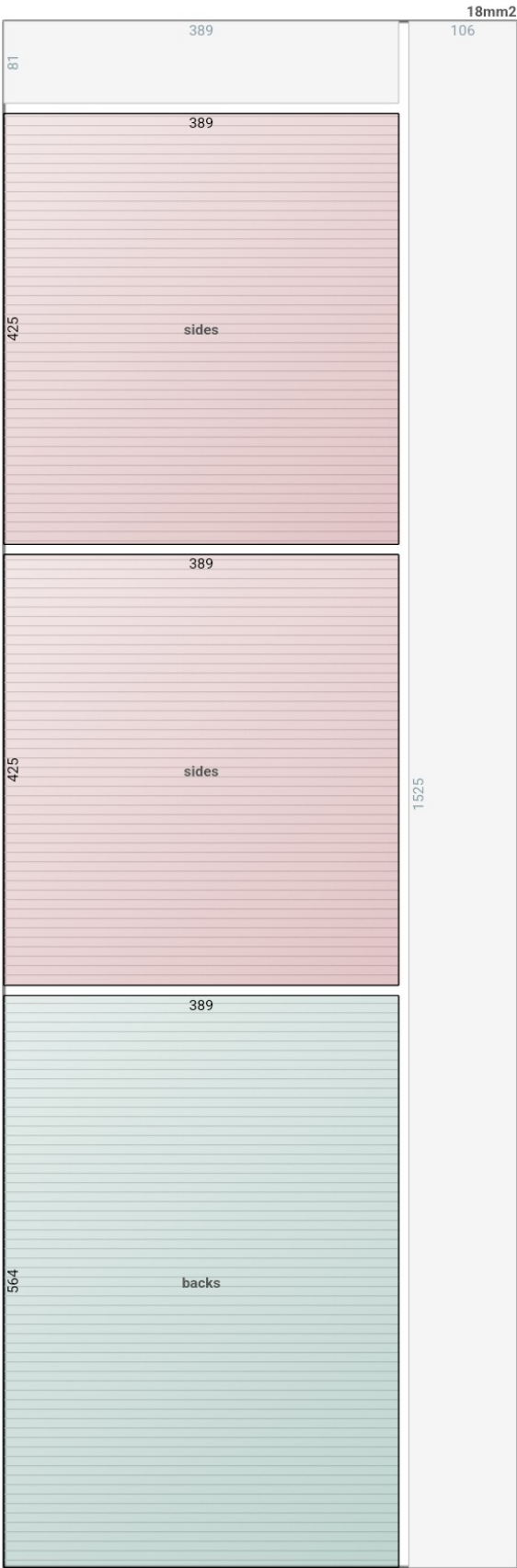


Used stock sheets	7	Panels	425×797.5 frames x4 \ 389×564 backs x4 \ 407×564 shelves x4 \ 401×576 fronts x4 \
Total used area	6087380 72%		425×389 sides x6 \ 425×600 tops x4
Total wasted area	2420595 28%	Stock sheets	1525×1016 18mm1 x4 \ 1525×505 18mm2 x3
Total cuts	37		
Total cut length	28543.5		
Cut / blade / kerf thickness	10		

Stock sheet	1525×505
Used area	550046 71%
Wasted area	220079 29%
Cuts	4
Cut length	2692
Panels	3
Wasted panels	2

Panel	Label	Qty
564×389	backs	1
425×389	sides	2

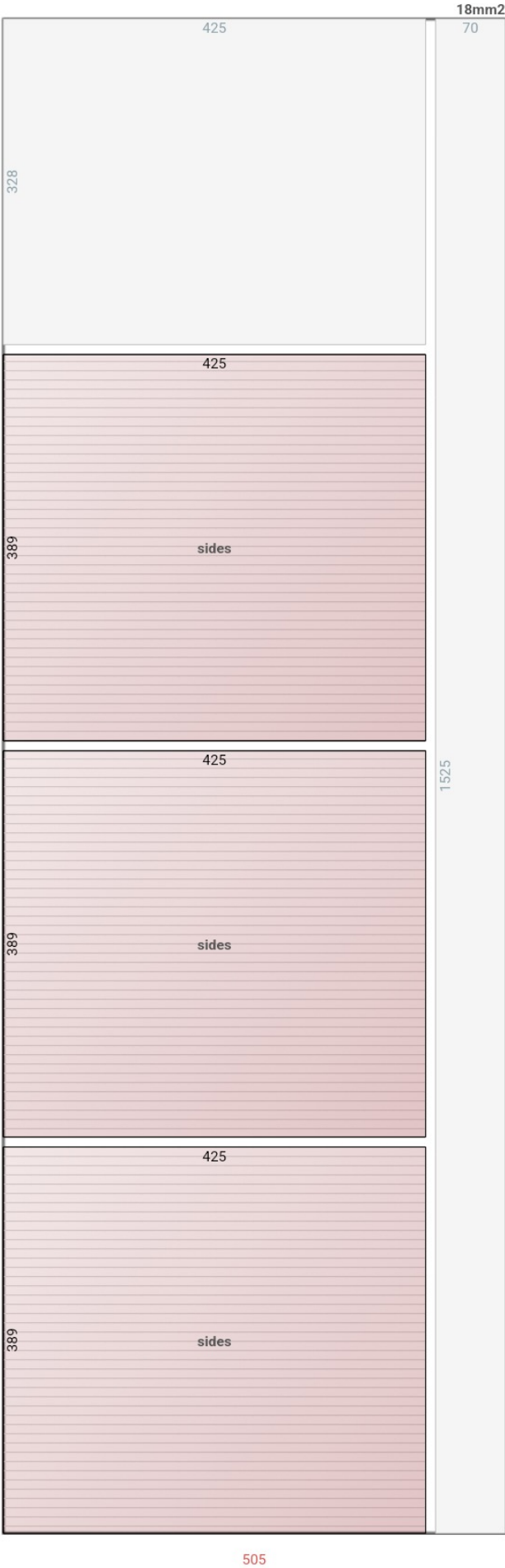
#	Panel	Cut	Result
1	1525×505	x=389	- \ surplus 1
2	1525×389	y=564	backs \ -
3	951×389	y=425	sides \ -
4	516×389	y=425	sides \ surplus 1



Stock sheet	1525×505
Used area	495975 64%
Wasted area	274150 36%
Cuts	4
Cut length	2800
Panels	3
Wasted panels	2

Panel	Label	Qty
389×425	sides	3

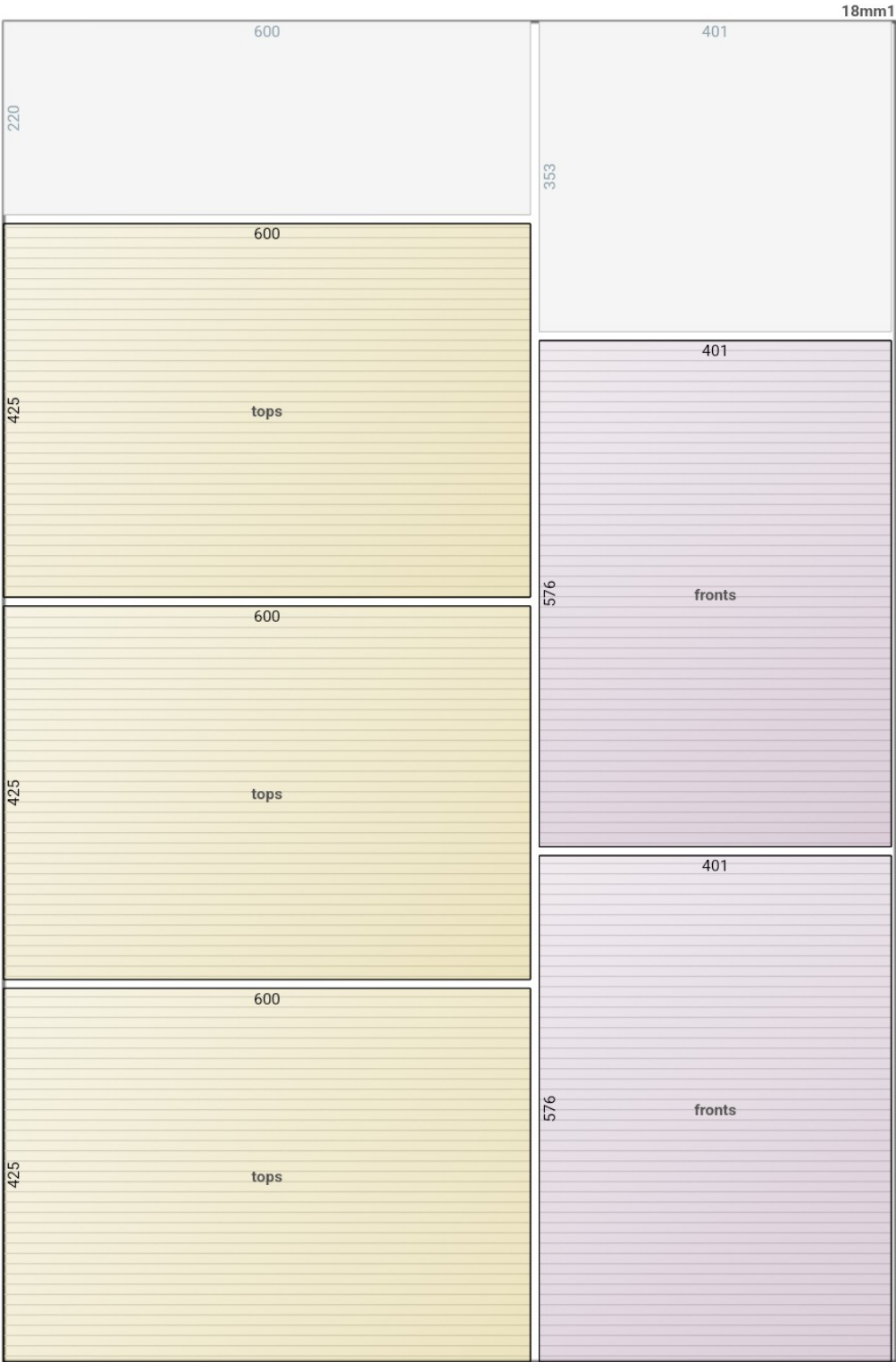
#	Panel	Cut	Result
1	1525×505	x=425	- \surplus 1
2	1525×425	y=389	sides \-
3	1126×425	y=389	sides \-
4	727×425	y=389	sides \surplus 1



Stock sheet	1525×1016
Used area	1226952 79%
Wasted area	322448 21%
Cuts	7
Cut length	5652
Panels	5
Wasted panels	2

Panel	Label	Qty
576×401	fronts	2
425×600	tops	3

#	Panel	Cut	Result
1	1525×1016	x=600	- \-
2	1525×600	y=425	tops \-
3	1090×600	y=425	tops \-
4	655×600	y=425	tops \surplus
5	1525×406	x=401	- \-
6	1525×401	y=576	fronts \-
7	939×401	y=576	fronts \surplus



1016

1525

Stock sheet	1525×1016
Used area	1221214.5 79%
Wasted area	328185.5 21%
Cuts	8
Cut length	5623
Panels	5
Wasted panels	3

Panel	Label	Qty
425×797.5	frames	1
401×576	fronts	2
389×425	sides	1
600×425	tops	1

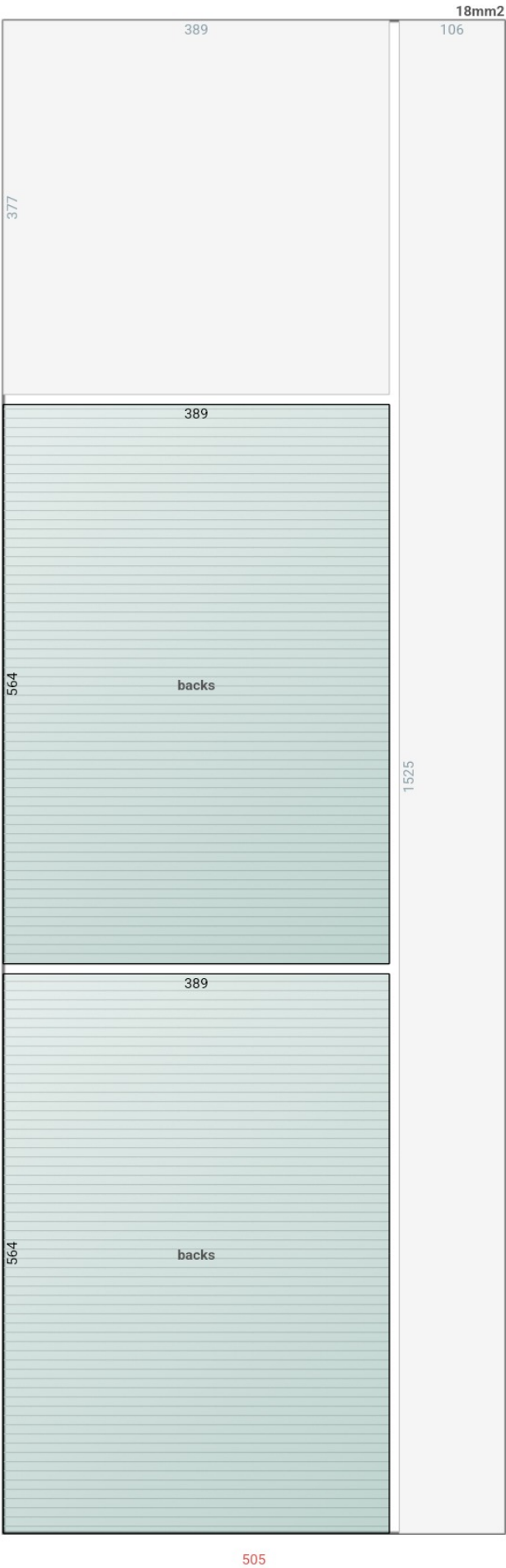
#	Panel	Cut	Result
1	1525×1016	y=425	- \ -
2	425×1016	x=797.5	frames \ surplus
3	1090×1016	x=425	- \ -
4	1090×425	y=600	tops \ -
5	1090×581	x=576	- \ -
6	1090×576	y=401	fronts \ -
7	679×576	y=401	fronts \ surplus
8	480×425	y=389	sides \ surplus



Stock sheet	1525×505
Used area	438792 57%
Wasted area	331333 43%
Cuts	3
Cut length	2303
Panels	2
Wasted panels	2

Panel	Label	Qty
564×389	backs	2

#	Panel	Cut	Result
1	1525×505	x=389	- \surplus 1
2	1525×389	y=564	backs \-
3	951×389	y=564	backs \surplus 1



Stock sheet	1525×1016
Used area	1137588 73%
Wasted area	411812 27%
Cuts	7
Cut length	5556
Panels	5
Wasted panels	3

Panel	Label	Qty
389×564	backs	1
564×407	shelves	4

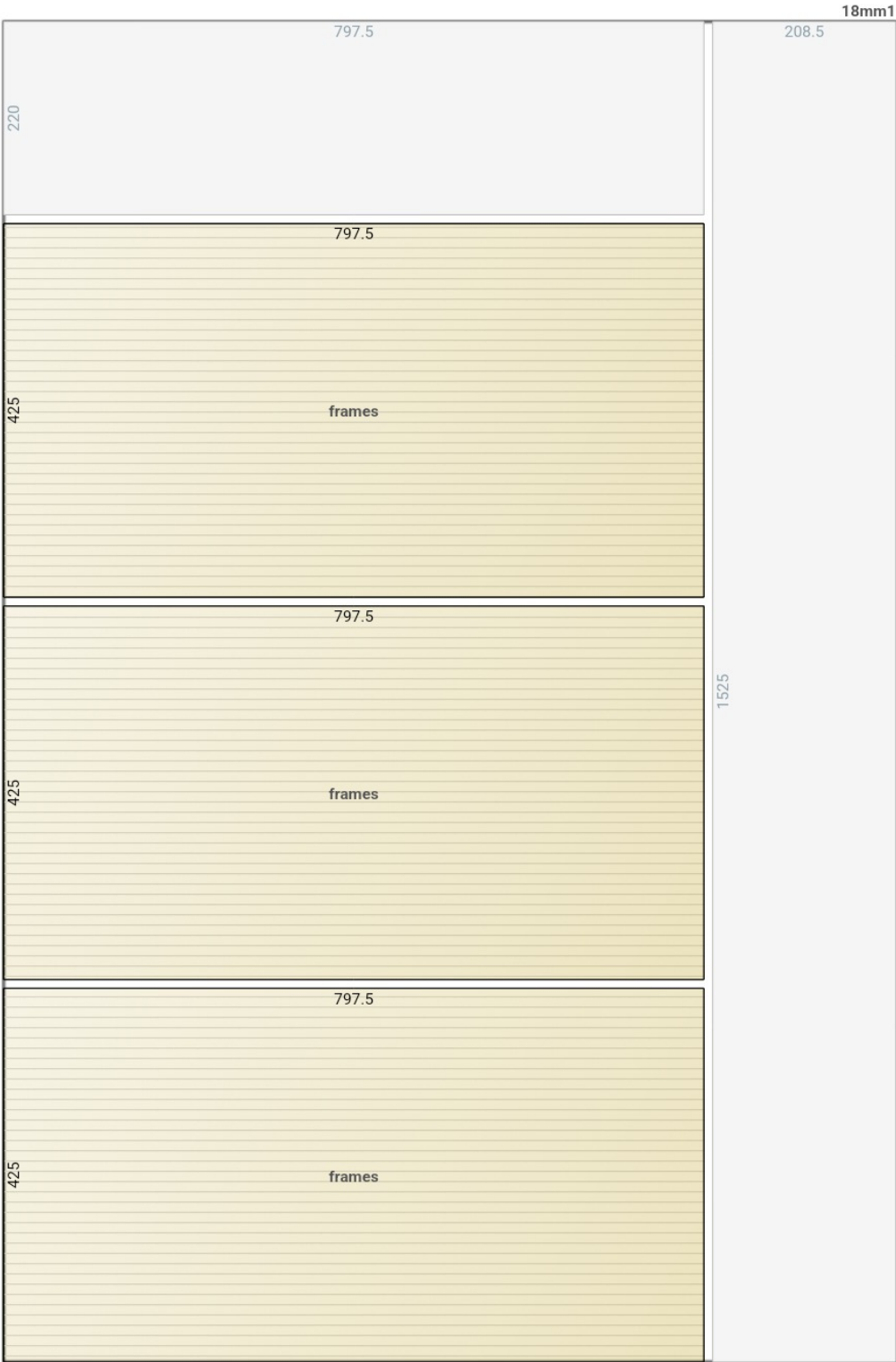
#	Panel	Cut	Result
1	1525×1016	x=407	- \-
2	1525×407	y=564	shelves \-
3	951×407	y=564	shelves \surplus
4	1525×599	x=564	- \surplus
5	1525×564	y=407	shelves \-
6	1108×564	y=407	shelves \-
7	691×564	y=389	backs \surplus



Stock sheet	1525×1016
Used area	1016812.5 66%
Wasted area	532587.5 34%
Cuts	4
Cut length	3917.5
Panels	3
Wasted panels	2

Panel	Label	Qty
425×797.5	frames	3

#	Panel	Cut	Result
1	1525×1016	x=797.5	- \ surplus 1
2	1525×797.5	y=425	frames \ -
3	1090×797.5	y=425	frames \ -
4	655×797.5	y=425	frames \ surplu



1016