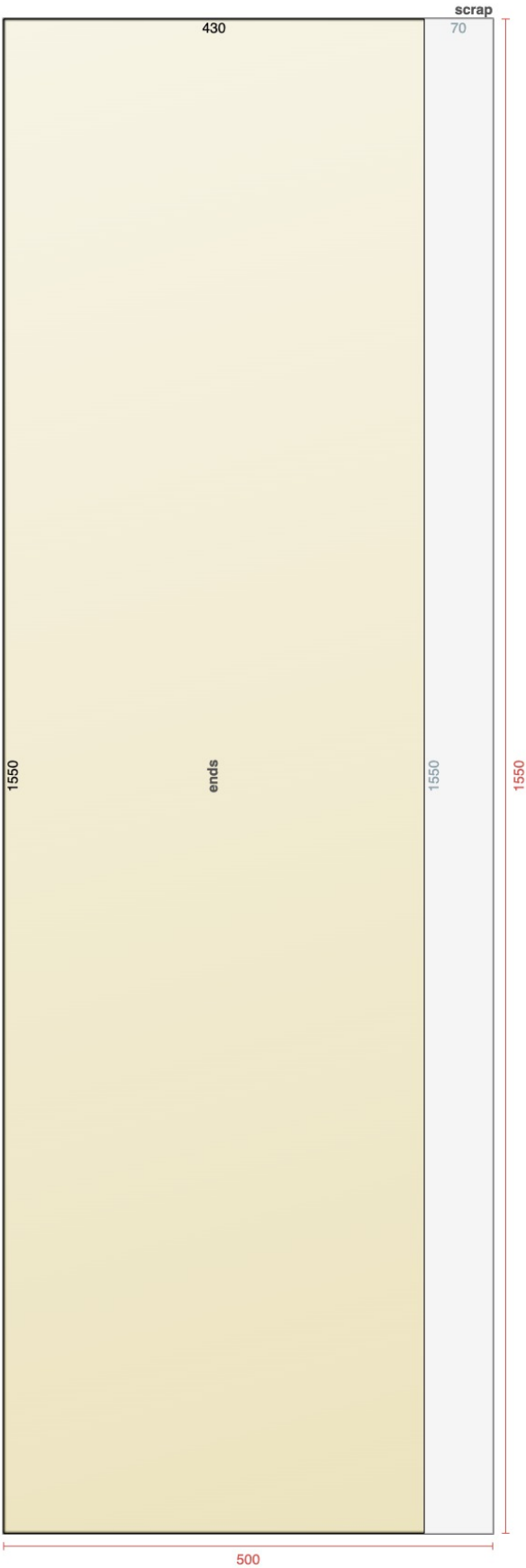


Used stock sheets	4	Panels	430×430 verticals x6 \ 430×1550 ends x2 \ 430×564 backs x4 \ 412×564 shelves x8 \
Total used area	6303424 79%		430×600 fronts x4
Total wasted area	1679076 21%	Stock sheets	1550×1550 new x3 \ 1550×500 scrap x1
Total cuts	32		
Total cut length	26640		
Cut / blade / kerf thickness	0		

Stock sheet	1550×500
Used area	666500 86%
Wasted area	108500 14%
Cuts	1
Cut length	1550
Panels	1
Wasted panels	1

Panel	Label	Qty
1550×430	ends	1

#	Panel	Cut	Result
1	1550×500	x=430 ends	\ surplus 1



Stock sheet	1550×1550
Used area	1941020 81%
Wasted area	461480 19%
Cuts	8
Cut length	7310
Panels	6
Wasted panels	3

Panel	Label	Qty
430×1550	ends	1
430×564	backs	1
600×430	fronts	4

#	Panel	Cut	Result
1	1550×1550	y=600	- \ -
2	600×1550	x=430	fronts \ -
3	600×1120	x=430	fronts \ -
4	950×1550	y=430	ends \ -
5	600×690	x=430	fronts \ surplus !
6	520×1550	y=430	- \ surplus !
7	430×1550	x=600	fronts \ -
8	430×950	x=564	backs \ surplus !



Stock sheet	1550×1550
Used area	1889400 79%
Wasted area	513100 21%
Cuts	11
Cut length	8858
Panels	8
Wasted panels	4

Panel	Label	Qty
564×430	backs	3
412×564	shelves	5

#	Panel	Cut	Result
1	1550×1550	y=564	- \-
2	564×1550	x=430	backs \-
3	564×1120	x=430	backs \-
4	564×690	x=430	backs \surplus
5	986×1550	y=412	- \-
6	412×1550	x=564	shelves \-
7	412×986	x=564	shelves \surplus
8	574×1550	y=564	- \surplus
9	564×1550	x=412	shelves \-
10	564×1138	x=412	shelves \-
11	564×726	x=412	shelves \surplus



Stock sheet	1550×1550
Used area	1806504 75%
Wasted area	595996 25%
Cuts	12
Cut length	8922
Panels	9
Wasted panels	4

Panel	Label	Qty
430×430	verticals	6
564×412	shelves	3

#	Panel	Cut	Result
1	1550×1550	y=564	- \ -
2	564×1550	x=412	shelves \ -
3	564×1138	x=412	shelves \ -
4	564×726	x=412	shelves \ surplus
5	986×1550	y=430	- \ -
6	430×1550	x=430	verticals \ -
7	430×1120	x=430	verticals \ -
8	430×690	x=430	verticals \ surplus
9	556×1550	y=430	- \ surplus
10	430×1550	x=430	verticals \ -
11	430×1120	x=430	verticals \ -
12	430×690	x=430	verticals \ surplus

