Used stock sheets	7
Total used area	6087380 72%
Total wasted area	2420595 28%
Total cuts	38
Total cut length	29453.5
Cut / blade / kerf thickness	10

Panels	425×797.5 frames x4 \ 389×564 backs x4 \ 407×564 shelves x4 \ 401×576 fronts x4 \ 425×389 sides x6 \ 425×600 tops x4
Stock sheets	1525×1016 18mm1 x4 \ 1525×505 18mm2 x3

Stock sheet	1525×1016
Used area	1315046 85%
Wasted area	234354 15%
Cuts	8
Cut length	6017
Panels	6
Wasted panels	3

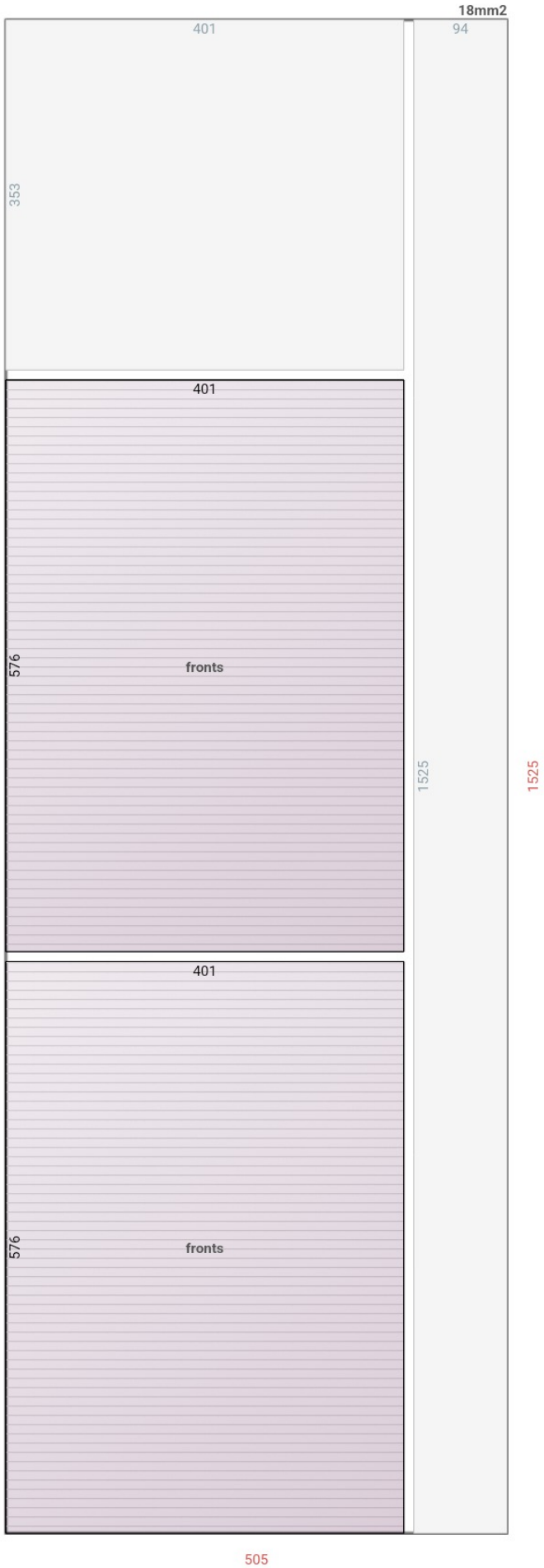
Panel	Label	Qty
564×389	backs	1
425×389	sides	2
425×600	tops	3

#	Panel	Cut	Result
1	1525×1016	x=600	- \ -
2	1525×600	y=425	tops \ -
3	1090×600	y=425	tops \ -
4	655×600	y=425	tops \ surplus
5	1525×406	x=389	- \ surplus
6	1525×389	y=564	backs \ -
7	951×389	y=425	sides \ -
8	516×389	y=425	sides \ surplus

Stock sheet	1525×505
Used area	461952 60%
Wasted area	308173 40%
Cuts	3
Cut length	2327
Panels	2
Wasted panels	2

Panel	Label	Qty
576×401	fronts	2

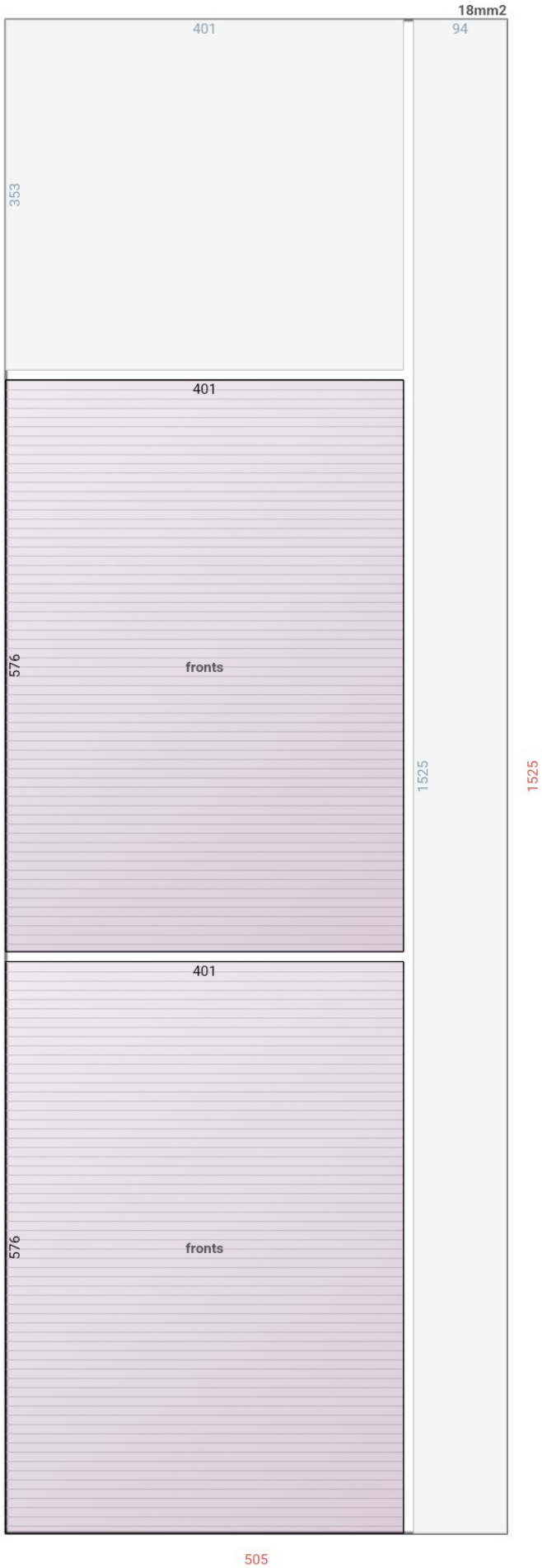
#	Panel	Cut	Result
1	1525×505	x=401	- \ surplus
2	1525×401	y=576	fronts \ -
3	939×401	y=576	fronts \ surplus



Stock sheet	1525×505
Used area	461952 60%
Wasted area	308173 40%
Cuts	3
Cut length	2327
Panels	2
Wasted panels	2

Panel	Label	Qty
576×401	fronts	2

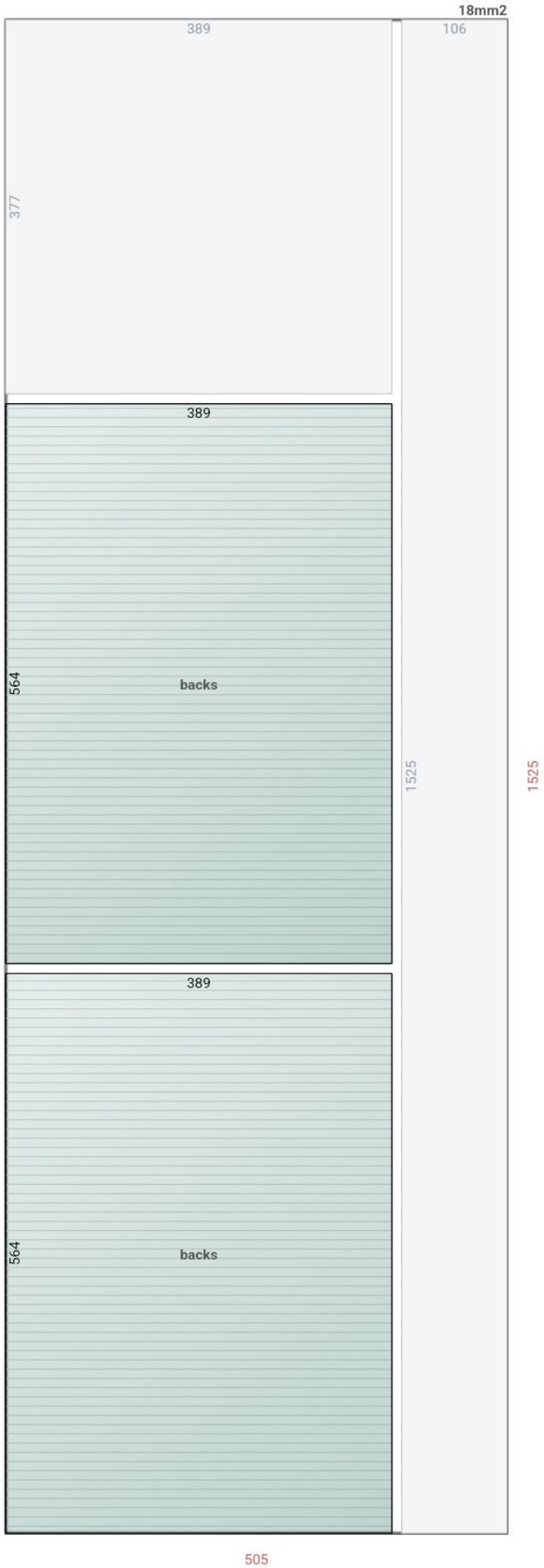
#	Panel	Cut	Result
1	1525×505	x=401	- \ surplus
2	1525×401	y=576	fronts \ -
3	939×401	y=576	fronts \ surplus



Stock sheet	1525×505
Used area	438792 57%
Wasted area	331333 43%
Cuts	3
Cut length	2303
Panels	2
Wasted panels	2

Panel	Label	Qty
564×389	backs	2

#	Panel	Cut	Result
1	1525×505	x=389	- \ surplus
2	1525×389	y=564	backs \ -
3	951×389	y=564	backs \ surplus



Stock sheet	1525×1016
Used area	1210071 78%
Wasted area	339329 22%
Cuts	9
Cut length	7035
Panels	6
Wasted panels	4

Panel	Label	Qty
407×564	shelves	2
425×389	sides	3
425×600	tops	1

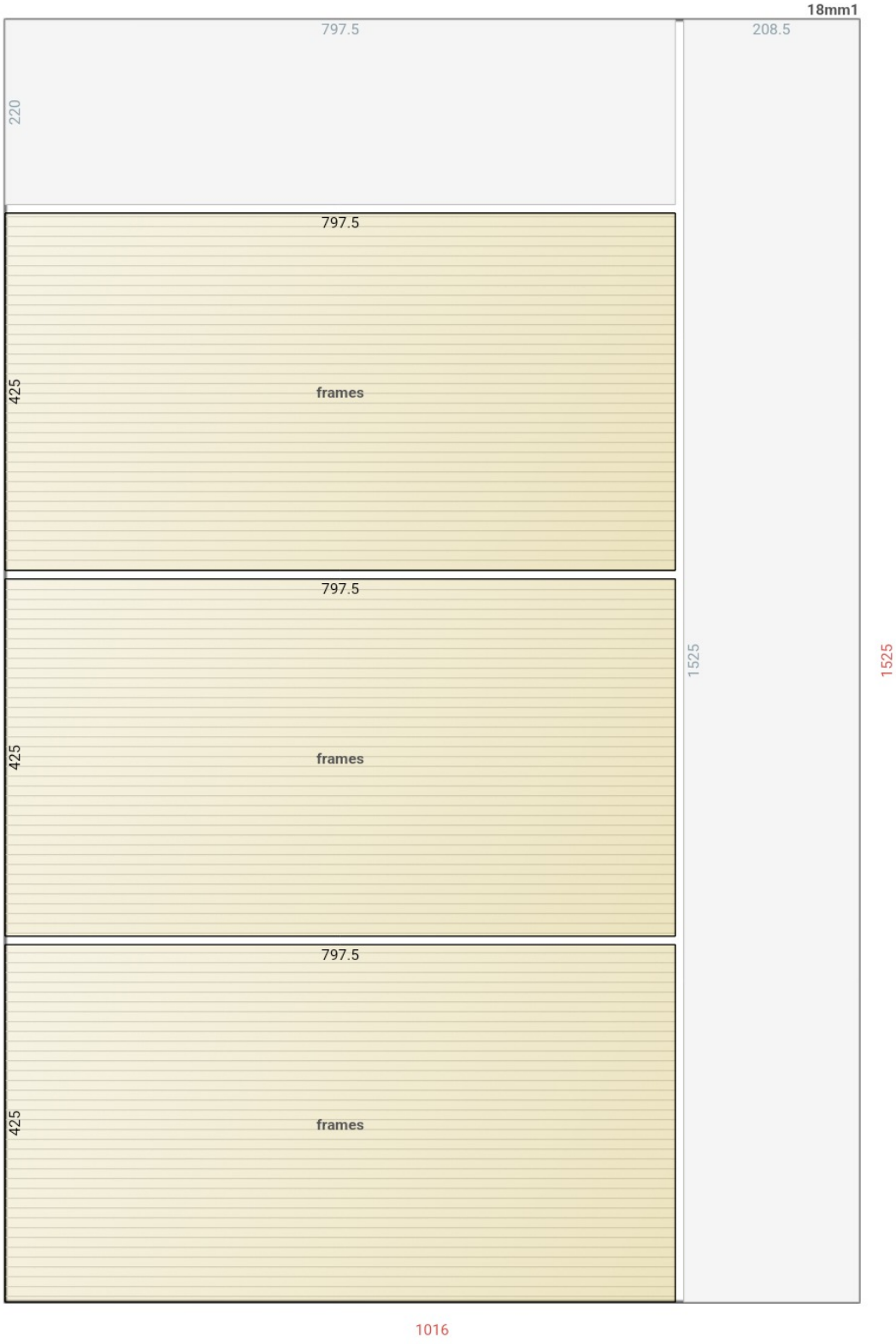
#	Panel	Cut	Result
1	1525×1016	x=600	- \ -
2	1525×600	y=425	tops \ -
3	1090×600	x=564	- \ surplus
4	1090×564	y=407	shelves \ -
5	673×564	y=407	shelves \ surplus
6	1525×406	x=389	- \ surplus
7	1525×389	y=425	sides \ -
8	1090×389	y=425	sides \ -
9	655×389	y=425	sides \ surplus

Stock sheet	1525×1016
Used area	1182754.5 76%
Wasted area	366645.5 24%
Cuts	8
Cut length	5527
Panels	5
Wasted panels	4

Panel	Label	Qty
425×797.5	frames	1
564×389	backs	1
407×564	shelves	2
425×389	sides	1

#	Panel	Cut	Result
1	1525×1016	y=425	- \ -
2	425×1016	x=797.5	frames \ surplus
3	1090×1016	x=564	- \ -
4	1090×564	y=407	shelves \ -
5	673×564	y=407	shelves \ surplus
6	1090×442	x=389	- \ surplus
7	1090×389	y=564	backs \ -
8	516×389	y=425	sides \ surplus

Stock sheet	1525×1016
Used area	1016812.5 66%
Wasted area	532587.5 34%
Cuts	4
Cut length	3917.5
Panels	3
Wasted panels	2

Panel	Label	Qty
425×797.5	frames	3

#	Panel	Cut	Result
1	1525×1016	x=797.5	- \ surplus 1
2	1525×797.5	y=425	frames \ -
3	1090×797.5	y=425	frames \ -
4	655×797.5	y=425	frames \ surplu