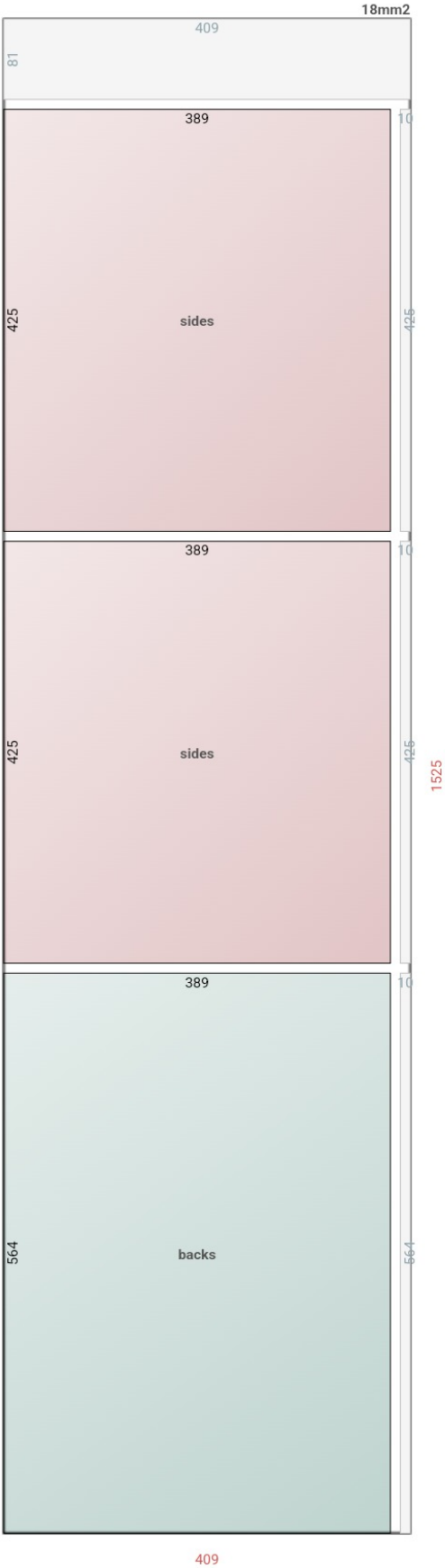


| | | | |
|------------------------------|-------------|--------------|---|
| Used stock sheets | 8 | Panels | 425×797.5 frames x4 \ 389×564 backs x4 \ 407×564 shelves x4 \ 401×576 fronts x4 \ |
| Total used area | 6087380 77% | | 425×389 sides x6 \ 425×600 tops x4 |
| Total wasted area | 1841095 23% | Stock sheets | 1525×1016 18mm1 x3 \ 1525×515 scrap1 x1 \ 1525×409 18mm2 x4 |
| Total cuts | 47 | | |
| Total cut length | 27510.5 | | |
| Cut / blade / kerf thickness | 10 | | |

| | |
|---------------|------------|
| Stock sheet | 1525×409 |
| Used area | 550046 88% |
| Wasted area | 73679 12% |
| Cuts | 6 |
| Cut length | 2641 |
| Panels | 3 |
| Wasted panels | 4 |

| Panel | Label | Qty |
|---------|-------|-----|
| 564×389 | backs | 1 |
| 425×389 | sides | 2 |

| # | Panel | Cut | Result |
|---|----------|-------------------------|--------|
| 1 | 1525×409 | y=564 - \ - | |
| 2 | 564×409 | x=389 backs \ surplus ξ | |
| 3 | 951×409 | y=425 - \ - | |
| 4 | 425×409 | x=389 sides \ surplus ∠ | |
| 5 | 516×409 | y=425 - \ surplus ξ | |
| 6 | 425×409 | x=389 sides \ surplus ∠ | |



| | |
|---------------|------------|
| Stock sheet | 1525×409 |
| Used area | 459096 74% |
| Wasted area | 164629 26% |
| Cuts | 4 |
| Cut length | 1946 |
| Panels | 2 |
| Wasted panels | 1 |

| Panel | Label | Qty |
|---------|---------|-----|
| 564×407 | shelves | 2 |

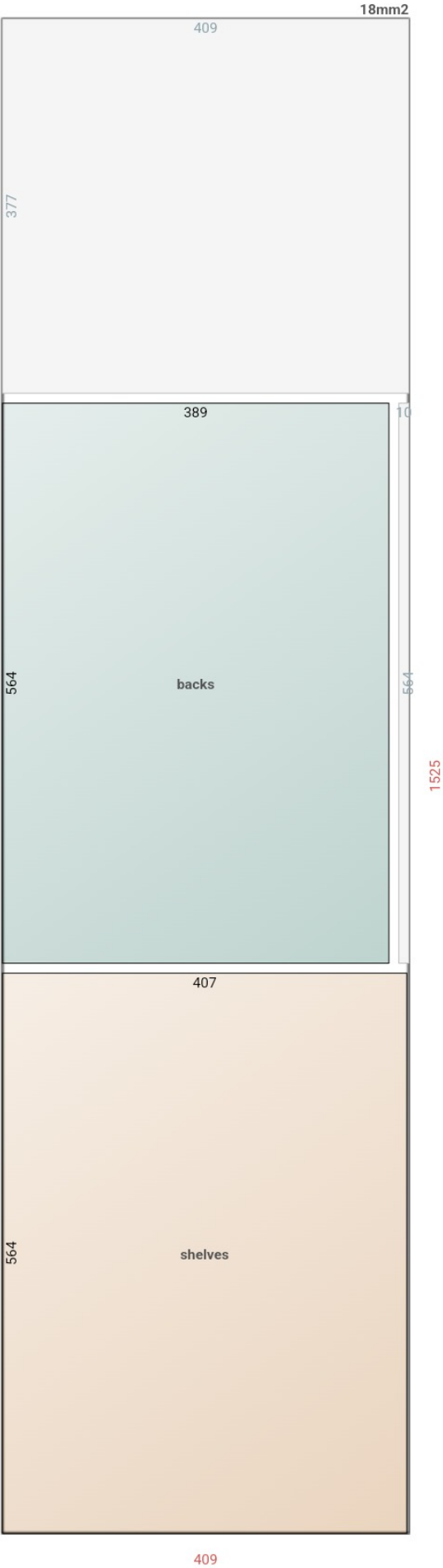
| # | Panel | Cut | Result |
|---|----------|-------|---------------|
| 1 | 1525×409 | y=564 | - \ - |
| 2 | 564×409 | x=407 | shelves \ - |
| 3 | 951×409 | y=564 | - \ surplus 2 |
| 4 | 564×409 | x=407 | shelves \ - |



| | |
|---------------|------------|
| Stock sheet | 1525×409 |
| Used area | 448944 72% |
| Wasted area | 174781 28% |
| Cuts | 4 |
| Cut length | 1946 |
| Panels | 2 |
| Wasted panels | 2 |

| Panel | Label | Qty |
|---------|---------|-----|
| 564×389 | backs | 1 |
| 564×407 | shelves | 1 |

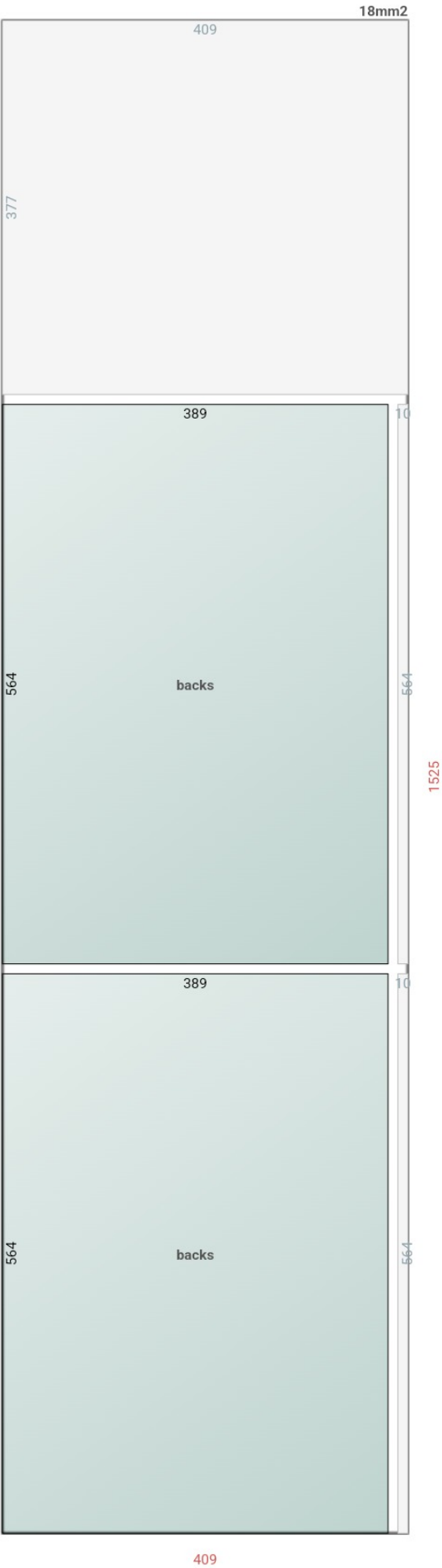
| # | Panel | Cut | Result |
|---|----------|-------|-------------------|
| 1 | 1525×409 | y=564 | - \ - |
| 2 | 564×409 | x=407 | shelves \ - |
| 3 | 951×409 | y=564 | - \ surplus 2 |
| 4 | 564×409 | x=389 | backs \ surplus 1 |



| | |
|---------------|------------|
| Stock sheet | 1525×409 |
| Used area | 438792 70% |
| Wasted area | 184933 30% |
| Cuts | 4 |
| Cut length | 1946 |
| Panels | 2 |
| Wasted panels | 3 |

| | | |
|---------|-------|-----|
| Panel | Label | Qty |
| 564×389 | backs | 2 |

| # | Panel | Cut | Result |
|---|----------|-------|-------------------|
| 1 | 1525×409 | y=564 | - \ - |
| 2 | 564×409 | x=389 | backs \ surplus t |
| 3 | 951×409 | y=564 | - \ surplus t |
| 4 | 564×409 | x=389 | backs \ surplus t |



| Panel | Label | Qty |
|---------|-------|-----|
| 425×389 | sides | 2 |
| 600×425 | tops | 4 |

| # | Panel | Cut | Result |
|---|-----------|-------|----------------|
| 1 | 1525×1016 | y=600 | - \- |
| 2 | 600×1016 | x=425 | tops \- |
| 3 | 600×581 | x=425 | tops \surplus |
| 4 | 915×1016 | y=425 | - \- |
| 5 | 425×1016 | x=600 | tops \- |
| 6 | 480×1016 | y=425 | - \surplus |
| 7 | 425×1016 | x=600 | tops \- |
| 8 | 425×406 | x=389 | sides \surplus |
| 9 | 425×406 | x=389 | sides \surplus |



| | |
|---------------|--------------|
| Stock sheet | 1525×515 |
| Used area | 568485.5 72% |
| Wasted area | 216889.5 28% |
| Cuts | 4 |
| Cut length | 2391.5 |
| Panels | 2 |
| Wasted panels | 3 |

| | | |
|-----------|---------|-----|
| Panel | Label | Qty |
| 797.5×425 | frames | 1 |
| 564×407 | shelves | 1 |

| | | | |
|---|-----------|---------|------------------|
| # | Panel | Cut | Result |
| 1 | 1525×515 | y=797.5 | - \ - |
| 2 | 797.5×515 | x=425 | frames \surplus |
| 3 | 717.5×515 | y=564 | - \surplus ' |
| 4 | 564×515 | x=407 | shelves \surplus |



| | |
|---------------|-------------|
| Stock sheet | 1525×1016 |
| Used area | 1254554 81% |
| Wasted area | 294846 19% |
| Cuts | 11 |
| Cut length | 6640 |
| Panels | 6 |
| Wasted panels | 4 |

| Panel | Label | Qty |
|---------|--------|-----|
| 576×401 | fronts | 4 |
| 389×425 | sides | 2 |

| # | Panel | Cut | Result |
|----|-----------|-----------------------|--------|
| 1 | 1525×1016 | y=576 - \- | |
| 2 | 576×1016 | x=401 fronts \- | |
| 3 | 576×605 | x=401 fronts \surplus | |
| 4 | 939×1016 | y=401 - \- | |
| 5 | 401×1016 | x=576 fronts \- | |
| 6 | 528×1016 | y=401 - \surplus | |
| 7 | 401×1016 | x=576 fronts \- | |
| 8 | 401×430 | y=389 - \surplus | |
| 9 | 389×430 | x=425 sides \- | |
| 10 | 401×430 | y=389 - \surplus | |
| 11 | 389×430 | x=425 sides \- | |



| | |
|---------------|---------------|
| Stock sheet | 1525×1016 |
| Used area | 1016812.5 66% |
| Wasted area | 532587.5 34% |
| Cuts | 5 |
| Cut length | 4052 |
| Panels | 3 |
| Wasted panels | 3 |

| | | |
|-----------|--------|-----|
| Panel | Label | Qty |
| 797.5×425 | frames | 3 |

| | | | |
|---|------------|---------|-----------------|
| # | Panel | Cut | Result |
| 1 | 1525×1016 | y=797.5 | - \ - |
| 2 | 797.5×1016 | x=425 | frames \ - |
| 3 | 797.5×581 | x=425 | frames \ surplu |
| 4 | 717.5×1016 | y=425 | - \ surplus 2 |
| 5 | 425×1016 | x=797.5 | frames \ surplu |

