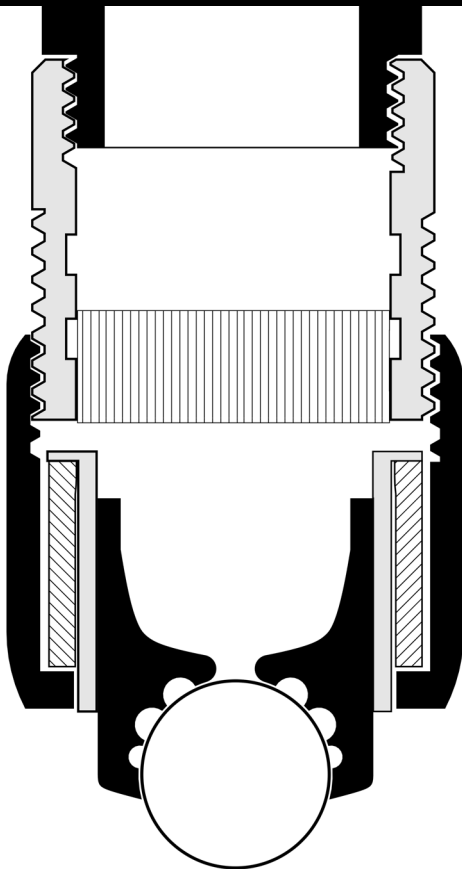
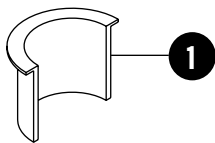
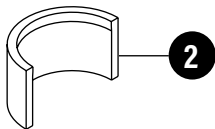


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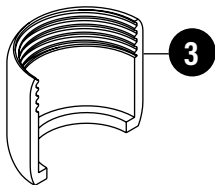




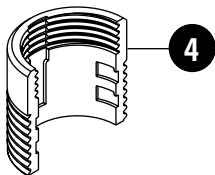
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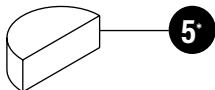
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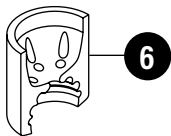
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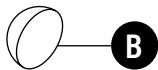
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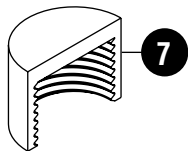
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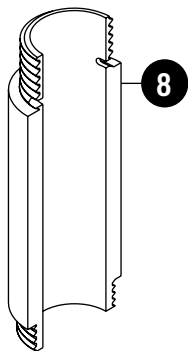
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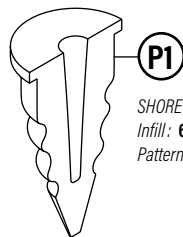
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7

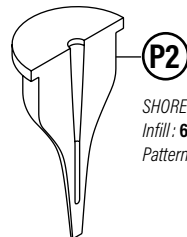


8



P1

SHORE: 93A
Infill: 60%
Pattern: Gyroïde



P2

SHORE: 93A
Infill: 60%
Pattern: Gyroïde

Elements	Material	Quantity
1 Seal	TPE (93A)	•
2 Support seal	PLA	•
3 Crown	PLA	•
4 Connector	PLA	•
5 Shutter	TPE (93A)	• • • •
6 Ball point	PLA	•
7 Cap	PLA	•
8 Tank	PLA	•
B Ball ø10mm	Stainless steel	•
P1 Thick tip	TPE (93A)	•
P2 Thin tip	TPE (93A)	•

Shutter*



SHORE: 93A
Infill: 60%
Pattern: Nid d'abeille



SHORE: 93A
Infill: 70%
Pattern: Rectiligne

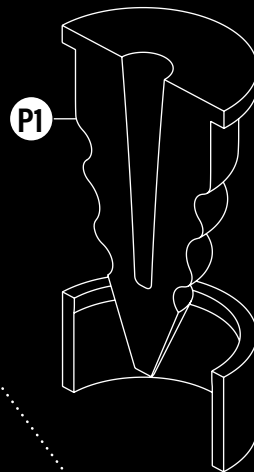
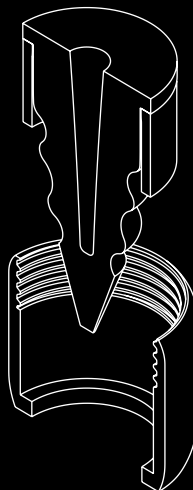
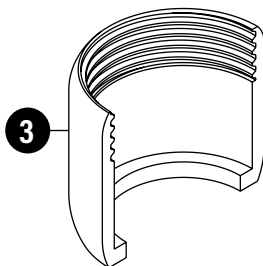
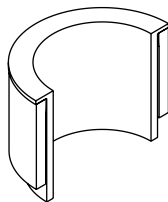
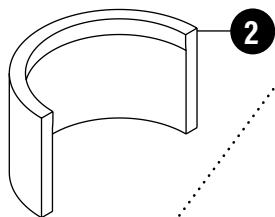
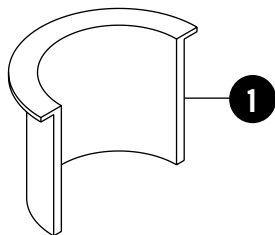


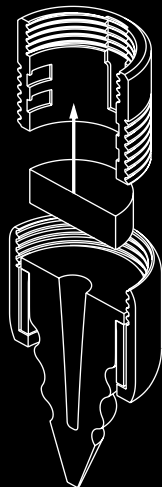
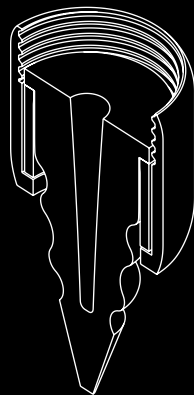
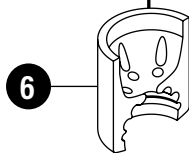
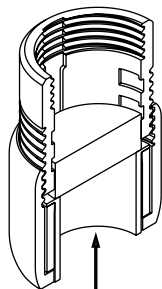
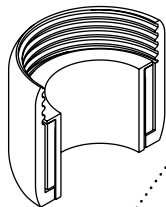
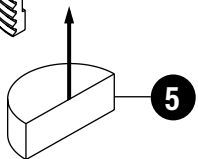
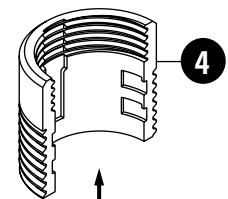
SHORE: 93A
Infill: 90%
Pattern: Octagramme

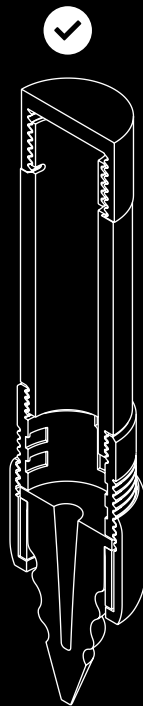
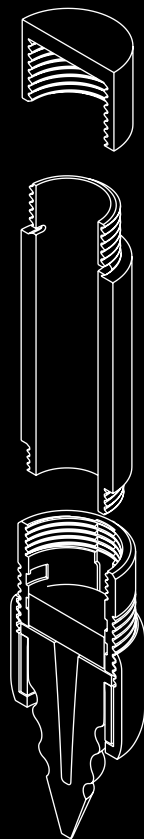
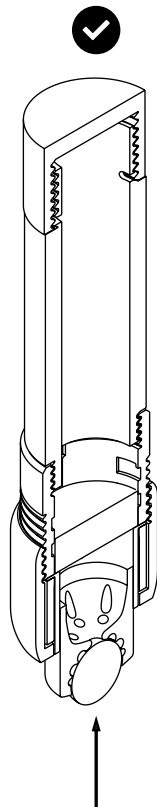
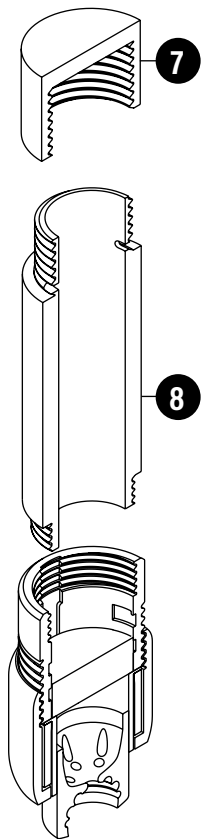


SHORE: 93A
Infill: 80%
Pattern: Courbe Hilbert

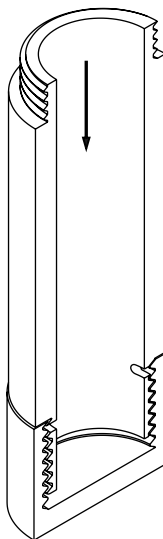
Assembly







Ink filling



Inks

Accepts all types of inks, can be used with paint, or any form of material that can flow.

Flow / Flow rate

The shutters allow the flow rate and material flow to be adjusted according to the ink used.

To allow the ink to flow, simply unscrew the cap more or less. Be careful, it's very sensitive.

Notes

If the object is printed in PLA, pay attention to the cleaning temperature, above 60°C this material deforms.

Store away from the sun, as UV rays degrade PLA, making it more brittle and crumbly.

Greasing the threads is one solution to minimise leakage, preferably using synthetic grease.

Some solvents attack PLA and plastics in general.