

# XE:ENGINEERING SCIENCES

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## GA: General Aptitude (Compulsory)

1. The question below consists of a pair of related words followed by four pairs of words. Select the pair that best expresses the relation in the original pair.

Unemployed : Worker

(GATE XE 2010)

(a) fallow : land

(c) wit : jester

(b) unaware : sleeper

(d) renovated : house

2. Choose the most appropriate word from the options given below to complete the following sentence:

His rather casual remarks on politics \_\_\_\_\_ his lack of seriousness about the subject. (GATE XE 2010)

(a) masked

(b) belied

(c) betrayed

(d) suppressed

3. Which of the following options is the closest in meaning to the word below:

Circuitous

(GATE XE 2010)

(a) cyclic

(b) indirect

(c) confusing

(d) crooked

4. 25 persons are in a room. 15 of them play hockey, 17 of them play football and 10 of them play both hockey and football. Then the number of persons playing neither hockey nor football is: (GATE XE 2010)

(a) 2

(b) 17

(c) 13

(d) 3

5. Choose the most appropriate word from the options given below to complete the following sentence:

If we manage to \_\_\_\_\_ our natural resources, we would leave a better planet for our children. (GATE XE 2010)

(a) uphold                      (b) restrain                      (c) cherish                      (d) conserve

6. 5 skilled workers can build a wall in 20 days; 8 semi-skilled workers can build a wall in 25 days; 10 unskilled workers can build a wall in 30 days. If a team has 2 skilled, 6 semi-skilled and 5 unskilled workers, how long will it take to build the wall? (GATE XE 2010)

(a) 20 days                      (b) 18 days                      (c) 16 days                      (d) 15 days

7. Given digits 2, 2, 3, 3, 3, 4, 4, 4, 4 how many distinct 4 digit numbers greater than 3000 can be formed? (GATE XE 2010)

(a) 50                      (b) 51                      (c) 52                      (d) 54

8. If  $137 + 276 = 435$  how much is  $731 + 672$ ? (GATE XE 2010)

(a) 534                      (b) 1403                      (c) 1623                      (d) 1513

9. Hari (*H*), Gita (*G*), Irfan (*I*) and Saira (*S*) are siblings (i.e. brothers and sisters). All were born on 1<sup>st</sup> January. The age difference between any two successive siblings (that is born one after another) is less than 3 years. Given the following facts:

- i. Hari's age + Gita's age > Irfan's age + Saira's age.
- ii. The age difference between Gita and Saira is 1 year. However, Gita is not the oldest and Saira is not the youngest.
- iii. There are no twins.

In what order were they born (oldest first)? (GATE XE 2010)

(a) H S I G                      (b) S G H I                      (c) I G S H                      (d) I H S G

10. Modern warfare has changed from large scale clashes of armies to suppression of civilian populations. Chemical agents that do their work silently appear to be suited to such warfare; and regretfully, there exist people in military establishments who think that chemical agents are useful tools for their cause.

Which of the following statements best sums up the meaning of the above passage: (GATE XE 2010)

- (a) Modern warfare has resulted in civil strife.
- (b) Chemical agents are useful in modern warfare.
- (c) Use of chemical agents in warfare would be undesirable.
- (d) People in military establishments like to use chemical agents in war.

## A : ENGINEERING MATHEMATICS (Compulsory)

1. If  $P = \begin{pmatrix} 1 & 1 \\ 1 & 1 \end{pmatrix}$ , then  $P^8 - 2P^7 + 2P^6 - 4P^5 + 3P^4 - 6P^3 + 2P^2$  equals (GATE XE 2010)

(a) P

(b) 2P

(c) 3P

(d) 4P

2. Which one of the following matrices has the same eigen values as that of  $\begin{pmatrix} 1 & 2 \\ 4 & 3 \end{pmatrix}$ ?  
(GATE XE 2010)

(a)  $\begin{pmatrix} 3 & 4 \\ 1 & 2 \end{pmatrix}$

(c)  $\begin{pmatrix} 4 & 2 \\ 1 & 3 \end{pmatrix}$

(b)  $\begin{pmatrix} 1 & 4 \\ 2 & 3 \end{pmatrix}$

(d)  $\begin{pmatrix} 2 & 4 \\ 1 & 3 \end{pmatrix}$

3. The integral  $\int_{-1}^1 x^{-2/3} dx$  is (GATE XE 2010)

- (a) an improper integral converging to -6.  
(b) an improper integral converging to 0.  
(c) not an improper integral but has value -6.  
(d) a divergent improper integral.

4. The residue of the function  $f(z) = \frac{\sin^4 z}{(z+\pi/4)^3}$  at  $z = -\pi/4$  is (GATE XE 2010)

- (a) 2 (b) 1 (c) -1 (d) -2

5. The variance of the number of heads resulting from ten independent tosses of a fair coin is (GATE XE 2010)

- (a) 5/4 (b) 5/2 (c) 3/4 (d) 3/2

6. If the quadrature rule  $\int_0^3 f(x)dx = \alpha f(1) + \beta f(3)$  is exact for all polynomials of degree 2 or less, then (GATE XE 2010)

- (a)  $\alpha = 3/4, \beta = 3/4$  (c)  $\alpha = 9/4, \beta = 3/4$   
(b)  $\alpha = 3/4, \beta = 9/4$  (d)  $\alpha = 9/4, \beta = 9/4$

7. Given that  $\frac{dy}{dx} = 1 + y^2$ ,  $y(0) = 0$ , which one of the following is nearest to  $y(0.4)$  computed by Euler's method with step size of 0.2 ? (GATE XE 2010)

- (a) 0.408 (b) 0.404 (c) 0.208 (d) 0.204

8. Let  $f(x) = \begin{cases} \frac{\sin x}{x} & \text{if } x \neq 0 \\ 1 & \text{if } x = 0 \end{cases}$ . Then (GATE XE 2010)

- (a) f is not continuous at  $x = 0$ .

- (b)  $f$  is continuous at  $x = 0$  but not differentiable at  $x = 0$ .  
 (c)  $f$  is differentiable at  $x = 0$  and  $f'(0) = 0$ .  
 (d)  $f$  is differentiable at  $x = 0$  and  $f'(0) = 1$ .

9. Let  $u(x, y) = \tan xy(x + y)$ . Then

(GATE XE 2010)

- (a)  $x \frac{\partial u}{\partial x} + y \frac{\partial u}{\partial y} = \frac{1}{3} xy(x + y) \sec^2 xy(x + y)$ .  
 (b)  $x \frac{\partial u}{\partial x} - y \frac{\partial u}{\partial y} = \frac{1}{3} xy(x + y) \sec^2 xy(x + y)$ .  
 (c)  $x \frac{\partial u}{\partial x} + y \frac{\partial u}{\partial y} = 3xy(x + y) \sec^2 xy(x + y)$ .  
 (d)  $x \frac{\partial u}{\partial x} - y \frac{\partial u}{\partial y} = 3xy(x + y) \sec^2 xy(x + y)$ .

10. Which one of the following is a particular solution of the ordinary differential equation  $\frac{d^2 y}{dx^2} - \frac{dy}{dx} = 2x^2 f(x)$ ? (GATE XE 2010)

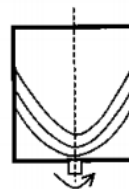
- (a)  $x^2 \int xf(x)dx + \int x^3 f(x)dx$  (c)  $x^2 \int xf(x)dx - \int x^3 f(x)dx$   
 (b)  $x^2 \int f(x)dx + \int x^2 f(x)dx$  (d)  $x^2 \int f(x)dx - \int x^2 f(x)dx$

11. Which one of the following is a possible solution to the partial differential equation  $\frac{\partial^2 u}{\partial t^2} - \frac{\partial^2 u}{\partial x^2} = 0$  with boundary conditions  $u(0, t) = 0$ ,  $\frac{\partial u(\pi, t)}{\partial x} = 0$ , for  $t \geq 0$ ,  $u(x, 0) = 0$ ,  $\frac{\partial u(x, 0)}{\partial t} = \pi$ , for  $0 \leq x \leq \pi$ ? (GATE XE 2010)

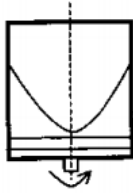
- (a)  $u(x, t) = \sum_{n=0}^{\infty} a_n \sin\left((n + \frac{1}{2})t\right) \sin\left((n + \frac{1}{2})x\right)$   
 (b)  $u(x, t) = \sum_{n=0}^{\infty} a_n \cos\left((n + \frac{1}{2})t\right) \sin\left((n + \frac{1}{2})x\right)$   
 (c)  $u(x, t) = \sum_{n=0}^{\infty} a_n \sin\left((n + \frac{1}{2})t\right) \cos\left((n + \frac{1}{2})x\right)$   
 (d)  $u(x, t) = \sum_{n=0}^{\infty} a_n \cos\left((n + \frac{1}{2})t\right) \cos\left((n + \frac{1}{2})x\right)$

## B: FLUID MECHANICS

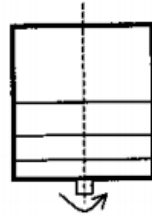
1. A cylindrical container is filled with a liquid up to half of its height. The container is mounted on the centre of a turn-table and is held fixed using a spindle. The turn-table is now rotated about its central axis with a certain angular velocity. After some time interval, the fluid attains rigid body rotation. Which of the following profiles best represents the constant pressure surfaces in the container? (GATE XE 2010)



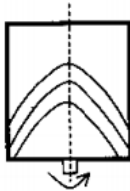
(a)



(c)



(b)



(d)

2. Match the items given in the following two columns using appropriate combinations:

**Column 1**

P Ratio of inertial force to viscous force

Q Ratio of momentum diffusivity to thermal diffusivity

R Ratio of inertial force to compressibility force

S Ratio of inertial force to gravity force

**Column 2**

1. Reynolds number ( $Re$ )

2. Froude number ( $Fr$ )

3. Prandtl number ( $Pr$ )

4. Mach number ( $Ma$ )

(GATE XE 2010)

(a) P-1; R-2; Q-3; S-4

(c) P-1; R-2; S-3; Q-4

(b) P-1; Q-2; R-3; S-4

(d) P-1; S-2; Q-3; R-4

3. In the context of boundary layers, which one of the following statements is FALSE ?  
(GATE XE 2010)

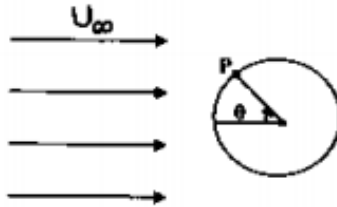
(a) It is a frictional layer, close to the body

(b) It is a region where the fluid flow is irrotational

(c) It is a region across which the pressure gradient is negligible

(d) It is a diffusion layer of vorticity

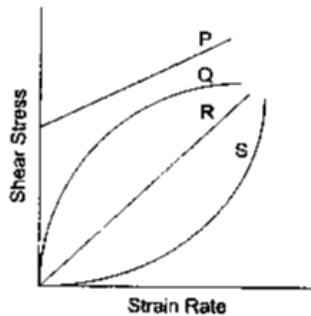
4. Consider an ideal fluid flow past a circular cylinder shown in the figure below. The peripheral velocity at a point P on the surface of the cylinder is



(GATE XE 2010)

- (a) 0                      (b)  $U_\infty$                       (c)  $U_\infty \sin \theta$                       (d)  $2U_\infty \sin \theta$

5. The Rheological diagram depicting the relation between shear stress and strain rate for different types of fluids is shown in the figure below.



The most suitable relation for flow of tooth paste being squeezed out of the tube is given by the curve

(GATE XE 2010)

- (a) P                      (b) Q                      (c) R                      (d) S

6. The diverging limb of a venturimeter is kept longer than the converging limb to (GATE XE 2010)

- (a) ensure that the flow remains laminar
- (b) avoid separation
- (c) ensure that the flow remains turbulent
- (d) avoid formation of boundary layer

7. The length scale of a model is kept as 1 : 64. The prototype fluid is water. Viscous and gravity forces are equally dominant in the prototype. The required kinematic viscosity ( $\text{m}^2/\text{s}$ ) of the fluid used in the model is (GATE XE 2010)

- (a) 0.100E-07
- (b) 0.195E-08
- (c) 0.156E-07
- (d) 0.125E-07

8. Let  $\phi$  and  $\psi$  represent, respectively, the velocity potential and stream function of a flow field of an incompressible fluid. Which of the following statements are TRUE?

P:  $\phi$  exists for irrotational flows only

Q:  $\psi$  exists for both irrotational and rotational flows

R:  $\phi$  exists for rotational flows only

S:  $\psi$  exists for both rotational and irrotational flows (GATE XE 2010)

- (a) P, R
- (b) Q, S
- (c) Q, R
- (d) P, Q

9. Two models  $M_1$  and  $M_2$  have equal volumes and are made of steel. Model  $M_1$  is an aerofoil (a streamlined body) and model  $M_2$  a sphere (a bluff body). Both models are dropped in two identical short jars filled with honey simultaneously. Which of the following statements is TRUE? (GATE XE 2010)

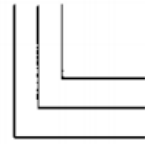
- (a)  $M_1$  reaches the bottom earlier than  $M_2$
- (b)  $M_2$  reaches the bottom earlier than  $M_1$
- (c) Both models reach the bottom at the same time
- (d) Both models float on the surface

10. The wind is blowing east - west at time  $t < T$ , and switches to south - north at  $t = T$ . At  $t > T$ , which of the following curves represent streaklines? (GATE XE 2010)



- (a)

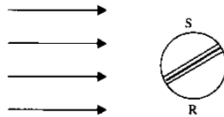
(b)



(d)

(c)

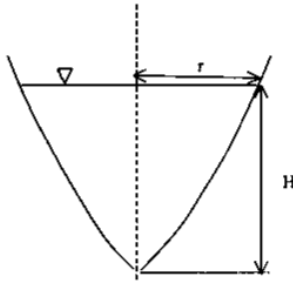
11. A cricket ball comprises of a seam running along its central section, which is essentially stitching of two hemi-spheres. The seam creates additional roughness. The bowler releases the ball with seam orientation as shown in the figure below.



This would result in an out swinger with side forces on the cricket ball. These side forces on the ball are attributed to (GATE XE 2010)

- (a) flow having a laminar boundary layer separation on both sides.
  - (b) flow having turbulent boundary layer separation on both sides.
  - (c) flow having a laminar boundary layer separation on the side "S" and a turbulent boundary layer separation on the side "R".
  - (d) flow having a laminar boundary layer separation on the side "R" and a turbulent boundary layer separation on the side "S".
12. Ancients have designed water clocks based upon the head of the water in a circular section container with a hole at the bottom as shown in the figure below. The radius (r) varies as a function of head (H) to maintain a constant rate of decline of H.





The relation between  $H$  and  $r$  is

(GATE XE 2010)

- (a)  $H$  is proportional to  $r$  (c)  $H$  is proportional to  $r^3$   
 (b)  $H$  is proportional to  $r^2$  (d)  $H$  is proportional to  $r^4$

13. A 20 cm diameter pipe carries a water discharge of  $\pi/100$  m<sup>3</sup>/s. The pipe is bent through an angle of  $30^\circ$  in the horizontal plane as shown in the figure below.

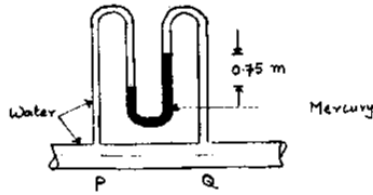


Neglecting friction, the components of the force (N) exerted by water on the bend in  $x$ - and  $y$ -directions, respectively, are

(GATE XE 2010)

- (a) 4.21 and -15.71 (c) 15.71 and -27.2  
 (b) -4.21 and 15.71 (d) 4.21 and 15.71

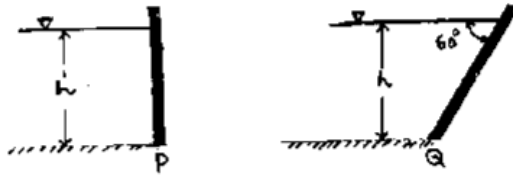
14. A differential U-tube manometer with mercury as the manometric fluid is used to measure the pressure difference between two sections P and Q in a horizontal pipe carrying water at steady state as shown in the figure below. If the difference in mercury levels in the two limbs of the manometer is 0.75 m, the difference in pressure (kPa) between sections P and Q is



(GATE XE 2010)

- (a) 49.275                      (b) 94.275                      (c) 9.4275                      (d) 492.75

15. Two walls are holding back water as shown in the figures below. The resisting moments per unit length of the walls at points P and Q are  $M_P$  and  $M_Q$ . Denoting the specific weight of water as  $\gamma$ , the difference in the moments ( $M_Q - M_P$ ) is



(GATE XE 2010)

- (a)  $\frac{\sqrt{3}\gamma h^3}{2}$                       (c)  $\frac{\gamma h^3}{18}$   
 (b)  $\frac{2\gamma h^3}{\sqrt{3}}$                       (d)  $\frac{\gamma h^3}{2}$

16. A 20 cm cubical box slides on oil (mass density =  $800 \text{ kg/m}^3$ ), over a large plane surface with a steady state velocity of 0.4 m/s. The plane surface is inclined at an angle of  $30^\circ$  with the horizontal plane. The oil film between the block and the plane surface is 0.4 mm thick. The weight of the cubical box is 64 N. The kinematic viscosity of the oil is

(GATE XE 2010)

- (a) 0.8 Pa.s                      (c) 1.6 Pa.s  
 (b)  $0.001 \text{ m}^2/\text{s}$                       (d)  $0.002 \text{ m}^2/\text{s}$

### Common Data for Questions 17 and 18:

A 60% efficient pump is installed in a pipe of diameter 20 cm to lift water from a

sump to an overhead tank at a discharge rate of  $\pi/100 \text{ m}^3/\text{s}$ . Free surface level in the overhead tank is 20 m higher than the free surface level in the sump. The all-inclusive head losses (not including the lift) in the suction and delivery sides of the pump are 2 times and 28 times the velocity head, respectively.

17. The power ((W) supplied to the pump is (GATE XE 2010)

- (a) 10476.2                      (b) 6285.7                      (c) 6757.1                      (d) 11261.9

18. The suction side of the pump is located L m above the free surface level in the sump. The minimum permissible pressure in the pipeline on the suction side of the pump is 8 m of water below atmospheric pressure. The maximum permissible value of L is (GATE XE 2010)

- (a) 20.00                      (b) 8.00                      (c) 7.85                      (d) 5.00

**Common Data for Questions 19 and 20:**

The velocity field of a two-dimensional fluid flow is as follows:

$$u = U_0 \frac{x}{L}, \quad v = -U_0 \frac{y}{L}$$

Where,  $U_0$  and L are, respectively, the characteristic velocity and length.

19. If  $L = 0.2 \text{ m}$  and the resultant of total accelerations in x- and y- directions at  $(x = L, y = L)$  is  $10 \text{ m/s}^2$ , the magnitude of  $U_0$  (m/s) is (GATE XE 2010)

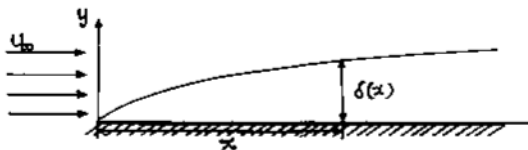
- (a) 1.414                      (b) 2.38                      (c) 1.19                      (d) 11.90

20. The above fluid flow can be described as (GATE XE 2010)

- (a) rotational and compressible                      (c) rotational and incompressible  
(b) irrotational and compressible                      (d) irrotational and incompressible

**Statement for Linked Answer Questions 21 and 22:**

The boundary layer formation over a flat plate is shown in the figure below. The variation of horizontal velocity (u) with y at any x along the plate in the boundary layer is approximated as:  $u = P \sin(Qy) + R$



21. The most acceptable boundary conditions are

(GATE XE 2010)

- (a) at  $y = 0$ ,  $u = 0$ ; at  $y = \delta$ ,  $u = U_{\infty}$ ; at  $y = 0$ ,  $\frac{du}{dy} = 0$
- (b) at  $y = 0$ ,  $u = U_{\infty}$ ; at  $y = \delta$ ,  $u = U_{\infty}$ ; at  $y = 0$ ,  $\frac{du}{dy} = 0$
- (c) at  $y = 0$ ,  $u = 0$ ; at  $y = \delta$ ,  $u = U_{\infty}$ ; at  $y = \delta$ ,  $\frac{du}{dy} = 0$
- (d) at  $y = 0$ ,  $u = U_{\infty}$ ; at  $y = \delta$ ,  $u = U_{\infty}$ ; at  $y = \delta$ ,  $\frac{du}{dy} = 0$

22. Expressions for P, Q and R are

(GATE XE 2010)

- |  |  |
|--|--|
| (a) $P = 0$ ; $Q = 0$ ; $R = 0$          | (c) $P = 0$ ; $Q = \frac{\pi}{2\delta}$ ; $R = U_{\infty}$ |
| (b) $P = U_{\infty}$ ; $Q = 0$ ; $R = 0$ | (d) $P = U_{\infty}$ ; $Q = \frac{\pi}{2\delta}$ ; $R = 0$ |

# C: MATERIAL SCIENCE

## Useful Data

Avogadro's number	: $6.023 \times 10^{23} \text{ mol}^{-1}$
Boltzmann's constant( $k_B$ )	: $1.38 \times 10^{-23}$
Electron charge( $e$ )	: $1.602 \times 10^{-19}$
Gas Constant	: $8.314 \text{ J mol}^{-1} \text{ K}^{-1}$
Electron rest mass	: $9.1 \times 10^{-31} \text{ kg}$
Permittivity of vacuum( $\epsilon_o$ )	: $8.854 \times 10^{-12} \text{ F m}^{-1}$
Planck's constant( $h$ )	: $6.626 \times 10^{-34} \text{ J s}^{-1}$
Bohr magneton( $\mu_B$ )	: $9.27 \times 10^{-24} \text{ A m}^{-2}$
Free space permeability( $\mu_o$ )	: $4\pi \times 10^{-7} \text{ H m}^{-1}$
$1 \text{ J} = 6.242 \times 10^{18} \text{ eV}$	
$1 \text{ eV} = 1.602 \times 10^{-19} \text{ J}$	
$1 \text{ cal} = 4.2 \text{ J}$	

1. The number of lattice points in an ideal Perovskite unit cell is (GATE XE 2010)  
(a) 1                      (b) 2                      (c) 4                      (d) 5
2. A Frenkel defect is (GATE XE 2010)  
(a) a pair of cation and anion vacancy  
(b) a pair of cation interstitial and cation vacancy  
(c) a cation vacancy  
(d) an anion vacancy
3. The angle between the line vector of a screw dislocation and the Burgers vector is (GATE XE 2010)  
(a) 0 degree              (b) 45 degrees              (c) 60 degrees              (d) 90 degrees
4. The addition of a network modifier to silica (GATE XE 2010)  
(a) produces vacancies  
(b) enhances the network structure  
(c) disrupts the network structure  
(d) increases the viscosity
5. The best semiconductor material for LED in the visible range is (GATE XE 2010)

- (a) Si                      (b) Ge                      (c) GaAs                      (d)  $\text{GaAs}_{0.6}\text{P}_{0.4}$

6. A plain carbon steel sample is water- quenched from  $900^{\circ}\text{C}$  to room temperature. Its microstructure will consist of (GATE XE 2010)

- (a) pearlite                      (c) martensite  
(b) bainite                      (d) ferrite and pearlite

7. Graphite at zero Kelvin is a (GATE XE 2010)

- (a) good conduc-      (b) insulator                      (c)                      (d) semi-metal  
tor                      semiconductor

8. A high molecular weight polyethylene has an average molecular weight of  $560,000\text{g/mol}$ . Its average degree of polymerization is (GATE XE 2010)

- (a) 15,000                      (b) 18,660                      (c) 19,310                      (d) 20,000

9. In which region of the spectra crystal lattice absorption is very significant (GATE XE 2010)

- (a) ultraviolet                      (b) visible                      (c) microwave                      (d) infrared

10. Match the properties in Column I with appropriate units in Column II

**Column I**

- P. viscosity  
Q. diffusivity  
R. charge mobility  
S. fracture toughness

**Column II**

1.  $\text{m}^2\text{s}^{-1}$   
2.  $\text{Kg mm}^2$   
3.  $\text{Nm}^{-2}\text{s}$   
4.  $\text{m}^2\text{V}^{-1}\text{s}^{-1}$   
5.  $\text{MPa } \sqrt{\text{m}}$

(GATE XE 2010)

- (a) P-3, Q-4, R-1, S-2                      (c) P-5, Q-4, R-1, S-2  
(b) P-4, Q-1, R-2, S-5                      (d) P-3, Q-1, R-4, S-5

11. Match the terms in Column I with the details of phase transformations in Column II ( $\rightarrow$  indicates cooling)

Column I	Column II
P. eutectic	1. $L + \alpha \rightarrow \beta$
Q. monotectic	2. $\gamma \rightarrow \alpha + \beta$
R. eutectoid	3. $L \rightarrow \alpha + \beta$
S. peritectic	4. $\alpha + \beta \rightarrow \gamma$
	5. $L_1 \rightarrow \alpha + L_2$

(GATE XE 2010)

- |                        |                        |
|------------------------|------------------------|
| (a) P-1, Q-5, R-4, S-3 | (c) P-3, Q-5, R-2, S-1 |
| (b) P-3, Q-4, R-2, S-1 | (d) P-5, Q-2, R-4, S-1 |

12. Match the following materials in Column I with appropriate preparation technique given in Column II

Column I	Column II
P. single crystals of laser materials	1. sol-gel
Q. highly dense fine grained ceramics	2. melt spinning
R. nanocrystalline oxide powders	3. Bridgman-Stockbarger
S. metallic glasses	4. hot pressing
	5. Czochralski

(GATE XE 2010)

- |                        |                        |
|------------------------|------------------------|
| (a) P-5, Q-4, R-1, S-2 | (c) P-2, Q-1, R-4, S-5 |
| (b) P-3, Q-5, R-2, S-1 | (d) P-5, Q-2, R-1, S-4 |

13. Match the statement given in Column I with the most suitable material given in Column II

Column I	Column II
P. biocompatible ceramic material	1. zinc
Q. magnetic material with very high B-H product	2. titanium
R. nonstick coating on aluminum	3. $\text{Nd}_2\text{Fe}_{14}\text{B}$
S. sacrificial coating on steel	4. $\text{Ca}_{10}(\text{PO}_4)_6(\text{OH})_2$
	5. $\text{BaFe}_{12}\text{O}_{19}$
	6. polytetrafluoroethylene
	7. polyethylene terephthalate

- (a) P-4, Q-3, R-7, S-2 (c) P-4, Q-3, R-6, S-1  
 (b) P-2, Q-5, R-6, S-1 (d) P-6, Q-5, R-7, S-6

14. A 99% pure copper wire has resistance of  $0.1 \Omega$  at  $0.1 \text{ K}$ , and  $20 \Omega$  at  $300 \text{ K}$ . For 100% pure, perfect copper wire of the same size, the estimated resistance at  $0.1 \text{ K}$  and  $300 \text{ K}$  is (GATE XE 2010)

- (a)  $\sim$  zero and  $19.9 \Omega$  (c)  $0.1$  and  $19.9 \Omega$   
 (b)  $\sim$  zero and  $20.1 \Omega$  (d)  $0.1$  and  $20.1 \Omega$

15. A  $12.0 \text{ mm}$  diameter aluminum alloy test bar is subjected to a load of  $110 \text{ kN}$ . If the diameter of the bar is  $10.5 \text{ mm}$  at this load, the true strain will be (GATE XE 2010)

- (a)  $0.134$  (b)  $0.306$  (c)  $0.267$  (d)  $0.767$

16. If the effective magnetic moment of  $\text{Fe}^{3+}$  is equal to  $5 \mu_B$ , the magnetic moment in  $\mu_B$  per formula of  $\gamma\text{-Fe}_2\text{O}_3$  (which is inverse spinel with cation defects on the octahedral site) is (GATE XE 2010)

- (a) zero (b)  $2.5$  (c)  $5$  (d)  $10$

**Common Data for Questions 17 and 18:**

A unidirectional carbon fiber epoxy matrix composite contains  $60 \text{ vol } \%$  carbon fibers. The density of carbon fiber is  $1790 \text{ kg/m}^3$  and that of the epoxy matrix is  $1200 \text{ kg/m}^3$ . The tensile moduli of the carbon fiber and the epoxy matrix are  $340 \text{ GPa}$  and  $4.50 \text{ GPa}$  respectively.

17. The density of the composite in the units of  $\text{kg/m}^3$  is (GATE XE 2010)

- (a)  $1495$  (b)  $1554$  (c)  $1672$  (d)  $1790$

18. The tensile modulus of elasticity of the composite under iso-strain condition is (GATE XE 2010)

- (a)  $5.5 \text{ GPa}$  (b)  $11.0 \text{ GPa}$  (c)  $102.9 \text{ GPa}$  (d)  $205.8 \text{ GPa}$

**Common Data for questions 19 and 20:**

For a type II superconductor (at  $4 \text{ K}$ ), the lower critical field ( $B_{c1}$ ) and thermodynamic critical field ( $B_c$ ) are respectively  $0.001 \text{ Tesla}$  and  $0.10 \text{ Tesla}$ .

19. The upper critical field ( $B_{c2}$ ) in Tesla is (GATE XE 2010)



(a) 0.10

(b) 0.33

(c) 1.00

(d) 10.00

20. The maximum energy that can be stored per unit volume ( $\text{Jm}^{-3}$ ) in the superconductor is (GATE XE 2010)

(a)  $3.979 \times 10^3$ (b)  $50.00 \times 10^3$ (c)  $7.96 \times 10^3$ (d)  $1.326 \times 10^3$ 

**Statement for linked Answer Questions 21 and 22:**

For Cu metal, the conduction electron density,  $n = 8.45 \times 10^{28} \text{ m}^{-3}$ .

21. The energy of the electrons at the Fermi level ( $E_F$ ) is (GATE XE 2010)

(a) 3.50 eV

(b) 7.028 eV

(c) 8.45 eV

(d) 49.0 eV

22. The density of states (DOS), for  $1 \text{ cm}^3$  of Cu, at Fermi level per meV is (GATE XE 2010)

(a)  $1.20 \times 10^{19}$ (b)  $1.80 \times 10^{19}$ (c)  $1.20 \times 10^{22}$ (d)  $1.81 \times 10^{22}$ 

## D: SOLID MECHANICS

1. Three forces acting on a particle are given as  $F_1 = (5i + 6j)N$ ,  $F_2 = (-i + 4k)N$  and  $F_3 = (i + 6j + 16k)N$ , where  $i$ ,  $j$ ,  $k$  are the unit vectors along Cartesian coordinate axes. Which one of the following statements is true? (GATE XE 2010)

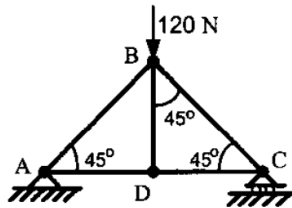
(a) Forces are coplanar and the particle is in equilibrium

(b) Forces are coplanar but the particle is not in equilibrium

(c) Forces are not coplanar but the particle is in equilibrium

(d) Forces are not coplanar and the particle is not in equilibrium

2. A truss consisting of members AD, DC, AB, BD and BC is subjected to a vertical force of 120 N at joint B as shown in the figure. The members AD, DC and BD are each of 1 meter length. The magnitude of force in the member BD is



(GATE XE 2010)

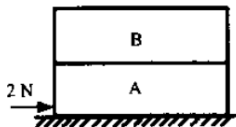
(a) 0

(b)  $20\sqrt{2}$  N

(c) 40 N

(d) 120 N

3. Two rigid bodies A and B are each weighing 30 N. Body A is kept on a floor and body B is kept on body A as shown in the figure. The coefficient of friction between two bodies, and between body A and the floor is 0.1. If a horizontal force of 2 N is applied on body A, the friction force at the interface of body A and body B will be



(GATE XE 2010)

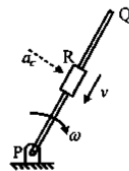
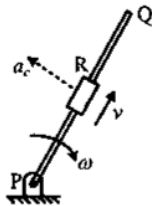
(a) 0

(b) 1 N

(c) 2 N

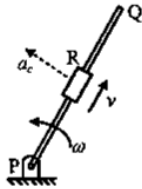
(d) 3 N

4. A rigid link PQ is rotating about a revolute joint at P with a uniform angular velocity  $\omega$ . A slider R is sliding on the link with a relative velocity  $v$ . Which one of the following figures represents the correct direction of the Coriolis acceleration  $a_c$ ? (GATE XE 2010)

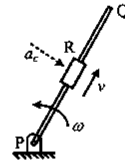


(a)

(b)



(c)



(d)

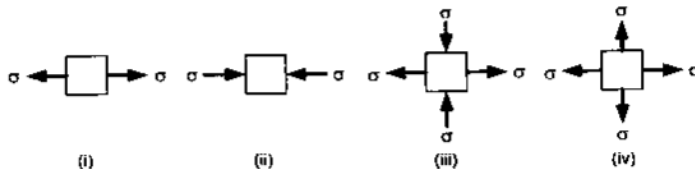
5. A bullet of mass  $m$  having a horizontal velocity of 500 m/s hits a stationary block of mass 6.15 kg. The block breaks into two parts viz. Q (mass of 3 kg) and R (mass of 3.15 kg), with the bullet embedded in R. The parts Q and R travel in the direction of initial velocity of the bullet. If the velocity of Q is 3 m/s and the velocity of R is 5 m/s, the mass of the bullet  $m$  is (GATE XE 2010)

(a) 5 kg                      (b) 0.5 kg                      (c) 0.05 kg                      (d) 0.005 kg

6. Two particles, P and Q, are initially at two ends of a circular arc which subtends an angle of  $120^\circ$  at the arc-center. The radius of the arc is  $r$ . The particles P and Q are moving along the arc towards each other with constant tangential velocities of  $v_P$  and  $v_Q$  respectively. The distance travelled by the particle P when it meets the particle Q is (GATE XE 2010)

(a)  $\frac{2\pi r}{3} \frac{(v_P + v_Q)}{v_P}$                       (c)  $\frac{2\pi}{3} \frac{rv_P}{(v_P + v_Q)}$   
 (b)  $\frac{2\pi r}{3} \frac{(v_P + v_Q)}{v_Q}$                       (d)  $\frac{2\pi}{3} \frac{rv_Q}{(v_P + v_Q)}$

7. Which one of the following plane states of stress corresponds to Mohr's circle of radius zero? (GATE XE 2010)



8. Maximum shear stress theory for material yielding is known as (GATE XE 2010)

(a) Tresca's criterion

(c) Saint-Venant's theory

(b) von-Mises criterion

(d) Rankine's theory

9. In a cantilever beam of length 2 m, the shear force in newton (N) along the length is given by  $V(x) = 5x^2$ , where  $x$  is the distance in meter measured from the fixed end. The magnitude of the load intensity at the mid-span of the beam is (GATE XE 2010)

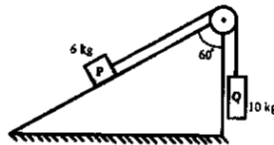
(a) 0

(b) 1 N/m

(c) 5 N/m

(d) 10 N/m

10. Two blocks P and Q are connected by a string, which passes over a pulley as shown in the figure. The block P is sliding on an inclined surface. Ignoring the masses of the string and the pulley, the tension in the string is (use gravitational acceleration  $g = 9.81 \text{ m/s}^2$  and



(GATE XE 2010)

(a) 55.2 N

(b) 62.5 N

(c) 74.3 N

(d) 86.2 N

11. A hollow circular shaft of inside diameter 10 mm and outside diameter 20 mm is subjected to a pure symmetric-bending moment of 200 N-m. The magnitude of bending stress at a point in the plane of loading, which is at a distance of 5 mm from the neutral axis, is (GATE XE 2010)

(a) 0

(b) 68.8 MPa

(c) 135.8 MPa

(d) 271.6 MPa

12. A stepped circular shaft made of steel is rigidly fixed at two supports A and C as shown in the figure. A torque of 680 N-m is applied on the shaft at point B. The diameter of portion AB is twice that of portion BC. The magnitudes of torque reactions at supports A and C respectively are



- (a) 640 N-m, 40 N-m  
(b) 40 N-m, 640 N-m  
(c) 340 N-m, 340 N-m  
(d) 544 N-m, 136 N-m

13. A thin-walled cylinder with open ends is subjected to uniform internal pressure  $p$  alone. The wall thickness is  $t$ , internal radius is  $r$  and the Young's modulus is  $E$ . The increase in radius of the cylinder due to the internal pressure is (GATE XE 2010)

- (a) zero  
(b)  $\frac{pr^2}{2Et}$   
(c)  $\frac{pr^2}{Et}$   
(d)  $\frac{pr}{Et} + r$

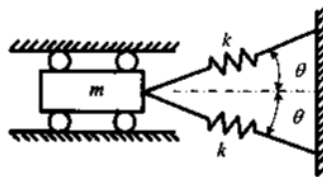
14. A cylindrical steel bar of uniform cross-sectional area is subjected to an axial tensile force  $P$  and a torque  $T$ . Assuming linear elastic deformation of the bar, the internal strain energy stored in the bar is  $(20P^2 + 8T^2) \times 10^{-6}$  N-m. The axial extension of the bar for  $P = 10$  N and  $T = 16$  N-m is (GATE XE 2010)

- (a)  $256 \mu\text{m}$  (b)  $400 \mu\text{m}$  (c)  $2000 \mu\text{m}$  (d)  $2048 \mu\text{m}$

15. The buckling load of a slender column clamped at both the ends is 4000 N. The column is subjected to an axial compression. During the course of service, one of the ends gets detached from the clamp and becomes free end. The absolute percentage change in the buckling load due to the change in the end condition is (GATE XE 2010)

- (a) 50.00 (b) 75.00 (c) 83.25 (d) 93.75

16. A spring-mass system shown in the figure is vibrating with very small amplitude. The natural frequency of the system is



(a)  $\sqrt{\frac{k}{m}}$

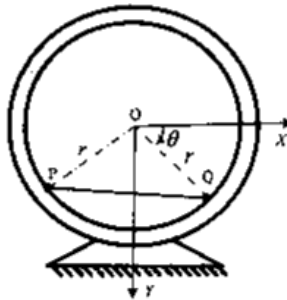
(b)  $\sqrt{\frac{2k}{m}}$

(c)  $\sqrt{\frac{2k \cos \theta}{m}}$

(d)  $\sqrt{\frac{2k \cos^2 \theta}{m}}$

**Common Data for Questions 17 and 18:**

Two particles P and Q are connected by a rigid link of negligible mass. The length of the link PQ is  $\sqrt{2}r$ . The inner radius of the ring is  $r$  and its centre is at O as shown in the figure. The particles are allowed to slide freely with negligible friction on the inner surface of a vertical circular ring. The angle  $\theta$ , between OQ and horizontal X-axis, is measured from X-axis in the clockwise sense. Gravitational acceleration is  $g$ .



17. Mass of the particles P and Q are  $m$  and  $2m$ , respectively. The link PQ is released from  $\theta = 0^\circ$ . When the link occupies the horizontal position, the magnitude of velocity of particle P is (GATE XE 2010)

(a)  $0.865 \sqrt{gr}$

(b)  $1.865 \sqrt{gr}$

(c)  $0.086 \sqrt{gr}$

(d)  $2.865 \sqrt{gr}$

18. If both the particles P and Q are of the mass  $m$  and the link PQ is released from  $\theta = 0^\circ$ , the maximum possible value of  $\theta$  during the oscillation of the link is (GATE XE 2010)

(a)  $45^\circ$

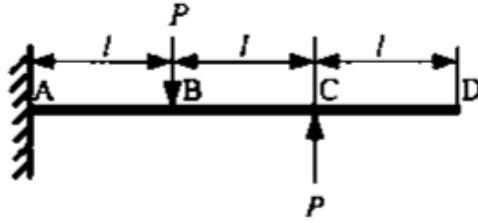
(b)  $90^\circ$

(c)  $135^\circ$

(d)  $180^\circ$

**Common Data for Questions 19 and 20:**

A cantilever beam of length  $3l$  is subjected to two forces each of magnitude  $P$  as shown in the figure. The flexural rigidity of the beam is  $EI$ . Assume linear elastic material and small deflections.



19. Which one of the following statements is true? (GATE XE 2010)
- The magnitude of the bending moment in portion AB is zero
  - The magnitude of the bending moment in portion AB is  $Pl$
  - The magnitude of the bending moment in portion AB is  $2Pl$
  - The magnitude of the bending moment in portion AB varies linearly from 0 to  $Pl$
20. The deflection due to bending at point B is (GATE XE 2010)
- $\frac{Pl^3}{3EI}$  ↓ (downward)
  - $\frac{Pl^3}{2EI}$  ↑ (upward)
  - $\frac{Pl^3}{6EI}$  ↓ (downward)
  - $\frac{Pl^3}{6EI}$  ↑ (upward)

**Statement for Linked Answer Questions 21 and 22:**

A steel bar of rectangular cross-section is heated uniformly and the rise in the temperature is  $\Delta T$ . The Young's modulus is  $E$ , the Poisson's ratio is  $\nu$  and the coefficient of thermal expansion is  $\alpha$ . The bar is completely restrained in the axial direction and lateral directions.

21. The thermal stress developed in the bar along the axial direction is (GATE XE 2010)
- $\frac{E\alpha\Delta T}{1+2\nu}$
  - $-E\alpha\Delta T$
  - $-\frac{E\alpha\Delta T}{1-2\nu}$
  - $\frac{E\alpha\Delta T\nu}{1-2\nu}$
22. Assume that the bar is allowed to deform freely in the lateral directions, while keeping the axial direction restrained. The percentage change in the magnitude of axial thermal stress for  $\nu = 0.25$  is (GATE XE 2010)
- 0
  - 25
  - 50
  - 100

## E: THERMODYNAMICS

1. Match the items in Group I for their correctness with the corresponding appropriate terms given in Groups II and III.

**GROUP I**

P: Pressure

Q: Heat

**GROUP II**

1: Path dependent quantity

2: Path independent quantity

**GROUP III**

X: Intensive property

Y: Extensive property

(GATE XE 2010)

(a) P,1,X

(b) P,2,X

(c) Q,1,X

(d) Q,2,Y

2. An object of mass 'm' in a wooden box having mass 'M' falls through a height 'h' under the influence of gravity in vacuum. The work done by the object on the box is

(GATE XE 2010)

(a) 0

(b) mgh

(c) Mgh

(d) (m+M)gh

3. An ideal gas is known to obey following relationships:  $u = 200 + 0.718T$  and  $Pv = 0.287(T + 273)$ , where  $u$  is specific internal energy (kJ/kg),  $T$  is temperature ( $^{\circ}\text{C}$ ),  $P$  is pressure (kPa) and  $v$  is specific volume ( $\text{m}^3/\text{kg}$ ). Specific heat (in kJ/kg-K) at constant pressure is

(GATE XE 2010)

(a) 0.287

(b) 0.431

(c) 0.718

(d) 1.005

4. A heat pump, which operates in a cycle, extracts heat energy from the cold reservoir and supplies the same amount of energy to the hot reservoir. Which of the following statements holds for this process?

(GATE XE 2010)

(a) This process violates both the first and the second law

(b) This process violates the first law but not the second law

(c) This process violates the second law but not the first law

(d) This process does not violate both first and second law

5. An insulated rigid container having  $1 \text{ m}^3$  volume has two compartments having equal volume separated by a thin membrane. Half of the container is filled with helium ( $R = 2.08 \text{ kJ/kg-K}$ ,  $C_p = 5.19 \text{ kJ/kg-K}$  and  $C_v = 3.11 \text{ kJ/kg-K}$ ), while the remaining half is empty. Suddenly the membrane ruptures and helium fills the whole volume of the container. Temperature and pressure of helium before rupture are  $500^{\circ}\text{C}$  and  $0.1 \text{ MPa}$  respectively. The change in the entropy of helium is

(GATE XE 2010)



- (a) 0.019 kJ/K      (b) 0.045 kJ/K      (c) 0.112 kJ/K      (d) 0.675 kJ/K

6. 1 kg of methane is enclosed in a cylinder having volume 6.4 litres and is maintained at a temperature of 13°C and pressure of 18.56 MPa. If molecular weight of methane is 16 kg/kmol (for methane, critical pressure = 4.64 MPa, critical temperature is 191.1 K; universal gas constant,  $R_u$  = 8.314 kJ/kmol.K; compressibility factor,  $Z$ , is

(GATE XE 2010)

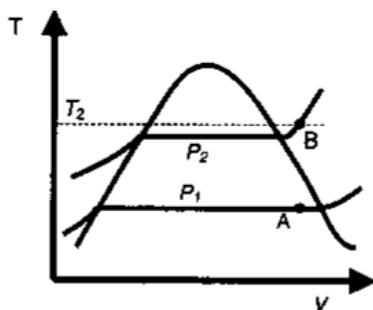
- (a) 0.375      (b) 0.8      (c) 1.25      (d) 2.66

7.  $\left(\frac{\partial P}{\partial T}\right)_v$  is equal to

(GATE XE 2010)

- (a)  $\left(\frac{\partial s}{\partial v}\right)_P$       (c)  $\left(\frac{\partial s}{\partial v}\right)_T$   
 (b)  $-\left(\frac{\partial s}{\partial v}\right)_T$       (d)  $-\left(\frac{\partial s}{\partial v}\right)_P$

8. A rigid spherical vessel contains 1 kg of wet steam of quality  $x$  at pressure  $P_1$ . This is shown by point A on the T-v diagram. Heat is transferred to the vessel to form superheated steam at pressure  $P_2$  and temperature  $T_2$ , as shown by point B.



Specific enthalpy and specific internal energy corresponding to the saturated water and saturated vapour at pressures  $P_1$  and  $P_2$  as well as at points A and B are given by

Property	Saturated liquid		Saturated vapour		Point A	Point B
	Pressure $P_1$	Pressure $P_2$	Pressure $P_1$	Pressure $P_2$		
Specific Enthalpy (kJ/kg)	$h_{f1}$	$h_{f2}$	$h_{g1}$	$h_{g2}$	$h_A$	$h_B$
Specific internal energy (kJ/kg)	$u_{f1}$	$u_{f2}$	$u_{g1}$	$u_{g2}$	$u_A$	$u_B$

Heat transferred to the steam is

(GATE XE 2010)

(a)  $h_B - h_A$

(c)  $u_B - u_A$

(b)  $h_B - h_{f1}$

(d)  $u_B - u_{f1}$

9. Determine the correctness or otherwise of the following Assertion [a] and the Reason [r]

**Assertion:** Carnot cycle is not used in vapour power cycles.

**Reason:** Pumping of a two phase mixture is difficult

(GATE XE 2010)

(a) Both [a] and [r] are true and [r] is a reason for [a]

(b) Both [a] and [r] are true but [r] is NOT a reason for [a]

a is true but [r] is false

(c) Both [a] and [r] are false

10. A slab of mass 2000 kg and volume  $0.2 \text{ m}^3$  is raised slowly in the vertical direction by a massless rope through a height of 2 m from the bottom of a fresh-water lake. Depth of water in the lake is 10 m. If the density of fresh water is  $1000 \text{ kg/m}^3$  and acceleration due to gravity is  $10 \text{ m/s}^2$ , work done by water on the block is (GATE XE 2010)

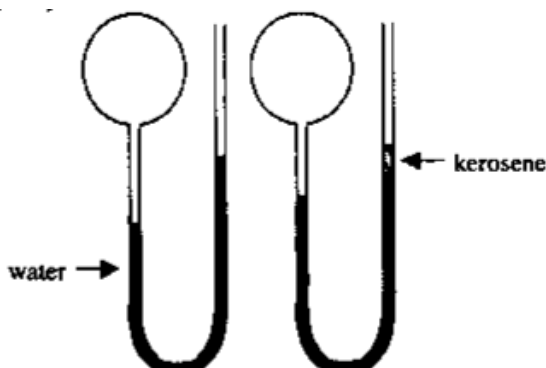
(a) -40 kJ

(b) 0 kJ

(c) 4 kJ

(d) +40 kJ

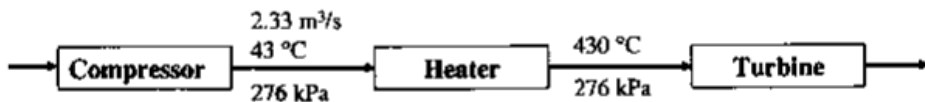
11. A bulb is connected to a U-tube with long vertical column as shown in the figure below. Cross-sectional area of both sides of the U-tube is  $1 \text{ cm}^2$ . Water is poured in the right side open column of the U-tube such that the trapped air in the left column and the bulb above water has a volume of 1000 cc and a pressure of 105 kPa. Ambient pressure is 100 kPa. Density of water is  $1000 \text{ kg/m}^3$ . Acceleration due to gravity may be taken as  $10 \text{ m/s}^2$ .



When 90 cc of kerosene oil (specific gravity = 0.7) is poured on the right side of the U-tube, water level in the left column rises by 10 cm. The pressure in the bulb becomes (GATE XE 2010)

- (a) 105.1 kPa      (b) 108.3 kPa      (c) 112.4 kPa      (d) 119.7 kPa

12. Air ( $R=287 \text{ J/kg-K}$ ,  $C_p=1005 \text{ J/kg-K}$  and  $\gamma=1.4$ ) flows sequentially through a compressor, a heater and a turbine as shown in the figure. Volume flow rate of air coming out from the compressor is  $2.33 \text{ m}^3/\text{s}$  when pressure and temperature are 276 kPa and  $43^\circ\text{C}$  respectively. Air is then heated at same pressure to  $430^\circ\text{C}$  in a heater. From heater, air flows through a turbine which produces 1860 kW of power. Heat loss from turbine to the surrounding is 90 kW. Air temperature at the turbine exit is



(GATE XE 2010)

- (a)  $156.4^\circ\text{C}$       (b)  $181.6^\circ\text{C}$       (c)  $223.7^\circ\text{C}$       (d)  $678.4^\circ\text{C}$

13. Availability per unit mass associated with air ( $R = 287 \text{ J/kg-K}$ ,  $C_p = 1005 \text{ J/kg-K}$  and  $\gamma = 1.4$ ) flowing from a reservoir at 10 atm and  $25^\circ\text{C}$  when atmosphere is at 1 atm and  $25^\circ\text{C}$  is (Neglect changes in the potential and the kinetic energies) (GATE XE 2010)

- (a) 98.4 kJ/kg      (b) 196.9 kJ/kg      (c) 492.3 kJ/kg      (d) 689.14 kJ/kg

14. In an air standard Diesel cycle, compression ratio is 14. At the beginning of compression of air ( $R = 287 \text{ J/kg-K}$ ,  $C_p = 1005 \text{ J/kg-K}$  and  $\gamma = 1.4$ ) the temperature is  $27^\circ\text{C}$  and the pressure is 1 bar. If the specific volume after heat addition is two times the specific volume after compression, heat added (in kJ per kg of air) at constant pressure is (GATE XE 2010)

- (a) 555.5      (b) 622.7      (c) 767.8      (d) 866.4

15. A mixture of Freon and air is supplied for cleaning a chamber. The mixture contains 70% by volume of air and 30% by volume of Freon. Specific heat ratios for Freon and air are 1.1 and 1.4 respectively. Molecular mass of Freon is 200 g/mole and that of air is 30 g/mole. Temperature of gas is 300 K. If, universal gas constant is  $8.314 \text{ J/mole-K}$ , specific heat ratio of the mixture is (GATE XE 2010)

(a) 1.16

(b) 1.21

(c) 1.25

(d) 1.31

16. Air-water vapour mixture having 100% relative humidity at 50°C is heated isobarically to 100°C in a closed system. If saturation pressure at 50°C is 12.352 kPa and at 100°C is 101.42 kPa, final relative humidity is (GATE XE 2010)

(a) 0%

(b) 8.2%

(c) 12.2%

(d) 100%

**Common Data for Questions 17 and 18:**

Saturated vapour enters a turbine at a pressure of 2 bar and leaves the turbine at a pressure of 0.1 bar and a quality of 0.9. After condensation, saturated water at 0.1 bar is pumped into the boiler where it receives heat at a constant pressure of 2 bar. The pumping process can be considered to be isentropic. Use the data given in the following table to answer Q17 and Q18.

Pressure (bar)	Saturation temperature (°C)	Specific volume (m <sup>3</sup> /kg)		Specific enthalpy (kJ/kg)		Specific entropy (kJ/kg-K)	
		$v_f$	$v_g$	$h_f$	$h_g$	$s_f$	$s_g$
2	120.23	0.001061	0.8857	504.68	2706.6	1.530	7.1271
0.1	45.81	0.001010	14.674	191.81	2584.6	0.6492	8.1501

17. Work done by the turbine is (GATE XE 2010)

(a) 276.5 kJ/kg

(b) 303.9 kJ/kg

(c) 335.8 kJ/kg

(d) 361.3 kJ/kg

18. Heat addition in the boiler is (GATE XE 2010)

(a) 2000.9 kJ/kg

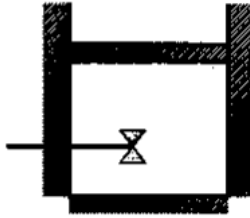
(b) 2514.6 kJ/kg

(c) 3028.2 kJ/kg

(d) 3554.5 kJ/kg

**Common Data for Questions 19 and 20:**

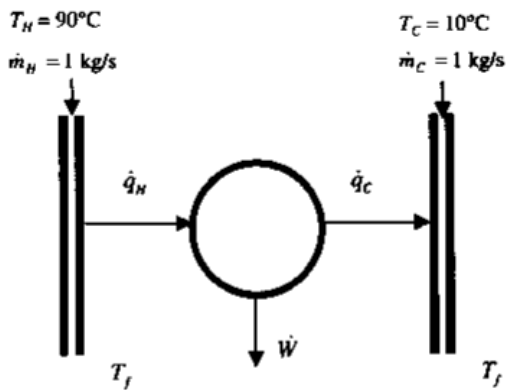
An insulated piston-cylinder assembly having a paddle wheel, as shown in the adjacent figure, contains air ( $R = 287 \text{ J/kg-K}$ , and  $C_v = 718 \text{ J/kg-K}$ ) of mass 4 kg. Both piston and paddle wheel can be considered as insulated and massless. Temperature and pressure of air inside the cylinder are 300 K and 100 kPa respectively. Ambient pressure is 100 kPa.



19. If the piston is locked in the fixed position and the paddle wheel delivers 75 kJ of work, final air temperature is (GATE XE 2010)
- (a) 300 K                      (b) 318.7 K                      (c) 320.6 K                      (d) 326.1 K
20. If the piston is free to slide without any friction when the paddle wheel delivers 75 kJ of work, final temperature of air in the cylinder is (GATE XE 2010)
- (a) 305.2 K                      (b) 309.3 K                      (c) 312.6 K                      (d) 318.7 K

**Statement for Linked Answer Questions 21 and 22:**

In a process industry, two different streams of water (to be considered incompressible) are available at  $10^\circ\text{C}$  and  $90^\circ\text{C}$  as shown in the figure. Mass flow rates of both the streams are  $1 \text{ kg/s}$ . Rather than wasting these resources, it is desired to connect a reversible Carnot engine that will continuously extract heat from the hot stream and supply part of it to the cold stream such that the exit temperature of both the streams  $T_f$ , is identical. Heat capacity of water is  $4.18 \text{ kJ/kg}\cdot\text{K}$ .



21. Value of  $T_f$  is (GATE XE 2010)

(a) 30 °C

(b) 42.5 °C

(c) 47.5 °C

(d) 50 °C

22. Work output  $\dot{W}$  is:

(GATE XE 2010)

(a) 20.8 kW

(b) 42.5 kW

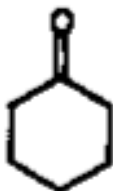
(c) 63 kW

(d) 167 kW

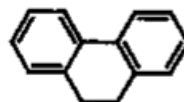
## F: POLYMER SCIENCE AND ENGINEERING

1. Which one of the following molecules undergoes ring opening polymerization?

(GATE XE 2010)

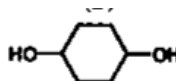
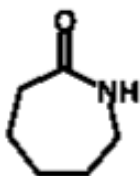


(b)



(a)

(c)



(d)

2. Out of the following polymers, which one shows the highest melting temperature?

(GATE XE 2010)

(a) Poly(ethylene terephthalate)

(b) Poly(propylene terephthalate)

(c) Poly(butylene terephthalate)

(d) Poly(hexylene terephthalate)

3. Which one of the following reagents is used to prevent coagulation of natural rubber latex? (GATE XE 2010)

- (a) Ammonia (c) Tollyl mercaptan  
(b) Acetic acid (d) Sodium chloride
4. From the following four groups of polymers, identify the group in which all four polymers are semicrystalline (GATE XE 2010)
- (a) HDPE, PP, PS, UF (c) Nylon 6, EPDM, PMMA, SBR  
(b) PET, PVC, PF, ABS (d) Nylon 66, PP, HDPE, PET
5. If  $\eta$  represents viscosity of polymer solution and  $\eta_0$  represents viscosity of pure solvent, then the specific viscosity ( $\eta_{sp}$ ) of the polymer solution is expressed as (GATE XE 2010)
- (a)  $\frac{\eta}{\eta_0}$  (b)  $\frac{\eta}{\eta_0} - 1$  (c)  $\frac{\eta_0 - 1}{\eta}$  (d)  $\frac{\eta_0}{\eta}$
6. A polymer blend is developed by mixing (GATE XE 2010)
- (a) A polymer and a monomer (c) A polymer with another polymer  
(b) A polymer and a stabilizer (d) A polymer and a filler
7. In shear deformation of a polymer melt, the unit of shear rate is (GATE XE 2010)
- (a)  $\text{m}^2\text{sec}^{-1}$  (b)  $\text{m}^2\text{sec}^{-1}$  (c)  $\text{msec}^{-1}$  (d)  $\text{sec}^{-1}$
8. A rubber compound is made by mixing functional additives with the rubber using (GATE XE 2010)
- (a) Two-roll mill (c) Three-roll calender  
(b) Compression molding machine (d) Thermoforming machine
9. The group of polymers consisting of LDPE, PP, PS and PVC is best categorized as (GATE XE 2010)
- (a) Engineering polymers (c) Commodity polymers  
(b) Biodegradable polymers (d) Natural polymers
10. A small molecule is eliminated as a byproduct during the synthesis of (GATE XE 2010)

- |                                  |                                 |
|----------------------------------|---------------------------------|
| (a) Polycaprolactone             | (c) Styrene butadiene copolymer |
| (b) Poly(ethylene terephthalate) | (d) Polytetrafluoroethylene     |

11. For free radical copolymerization of monomers  $M_1$  and  $M_2$ , if the reactivity ratios  $r_1$  and  $r_2$  are both found to be zero, then the resulting copolymer is (GATE XE 2010)

- |              |                 |
|--------------|-----------------|
| (a) Random   | (c) Block       |
| (b) Branched | (d) Alternating |

12. Pair each item in Column I with the appropriate one in Column II

Column I	Column II
P. Shampoo bottles	1. Injection molding
Q. Overhead tank	2. Extrusion
R. Helmet	3. Blow molding
S. Insulation for cables	4. Rotomolding

(GATE XE 2010)

- |                        |                        |
|------------------------|------------------------|
| (a) P-1; Q-2; R-4; S-3 | (c) P-3; Q-4; R-1; S-2 |
| (b) P-2; Q-1; R-3; S-4 | (d) P-4; Q-3; R-2; S-1 |

13. Toughness of a plastic material can be judged from the area under the stress-strain curve obtained from tensile test. The plastic having the highest toughness exhibits (GATE XE 2010)

- |  |   |
|--|---|
| (a) High tensile strength and low elongation | (c) High tensile strength and high elongation |
| (b) Low tensile strength and high elongation | (d) Low tensile strength and low elongation   |

14. Match the following additives for plastics with their respective functions

Additives	Functions
P. Iron oxide	1. Blowing agent
Q. Azodicarbonamide	2. Coloring agent
R. Phenyl salicylate	3. Filler
S. Calcium carbonate	4. UV stabilizer

(GATE XE 2010)



(a) P-1; Q-2; R-3; S-4

(c) P-3; Q-4; R-1; S-2

(b) P-2; Q-1; R-4; S-3

(d) P-4; Q-3; R-2; S-1

15. The volume fraction of epoxy resin in a glass fibre/epoxy composite is 0.48. The densities of glass fibre and composite are  $2540 \text{ kg/m}^3$  and  $1950 \text{ kg/m}^3$ , respectively. The weight fraction of the fibre in the composite is (GATE XE 2010)

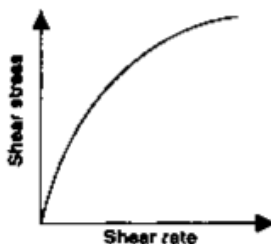
(a) 0.68

(b) 0.52

(c) 0.48

(d) 0.32

16. The change of shear stress with shear rate of a polymer melt as shown in the figure below indicates



(GATE XE 2010)

- (a) Viscosity increase with increase in shear rate  
(b) Viscosity decrease with increase in shear rate  
(c) Viscosity remaining independent of shear rate  
(d) Viscosity oscillation with increase in shear rate

**Common Data for Questions 17 and 18:**

For polyesterification of  $\text{HO}-(\text{CH}_2)_{14}-\text{COOH}$ , the number average degree of polymerization,  $\bar{X}_n$ , is related to the stoichiometric imbalance  $r$  between the functional groups and the extent of polymerization  $p$  by the equation

$$\bar{X}_n = \frac{1+r}{1+r-2rp}$$

17. For 100% polyesterification, the  $\bar{X}_n$  will be (GATE XE 2010)

(a) 100

(b) 1000

(c) 10000

(d)  $\infty$

18. The percentage conversion of functional groups required to obtain the polyester with a molecular weight of  $24000 \text{ g/mol}$  will be (GATE XE 2010)

(a) 99

(b) 96

(c) 93

(d) 90

**Common Data for Questions 19 and 20:**

The glass transition temperatures of PVC, plasticized PVC and nitrile rubber are 81 °C, -3 °C and -50 °C, respectively. For making a plastic raincoat, 40 mass percent of polymeric plasticizer is added to PVC.

19. The glass transition temperature of the polymeric plasticizer will be (GATE XE 2010)

(a) -84 °C

(b) -74 °C

(c) 74 °C

(d) 84 °C

20. If the polymeric plasticizer is replaced by nitrile rubber to make the same raincoat, the mass percent of rubber to be blended with PVC is (GATE XE 2010)

(a) 40

(b) 47

(c) 53

(d) 60

**Statement for Linked Answer Questions 21 and 22:**

A polydisperse polymer consists of the following three different fractions

	Fraction I	Fraction II	Fraction III
Mass of polymer (%)	30	20	50
Molecular weight (g/mol)	30,000	80,000	150,000

21. The number average molecular weight,  $\bar{M}_n$  (g/mol) of the polymer is (GATE XE 2010)

(a)  $1.02 \times 10^5$ (c)  $0.63 \times 10^5$ (b)  $0.99 \times 10^5$ (d)  $0.55 \times 10^5$ 

22. The polydispersity index of the polymer is (GATE XE 2010)

(a) 2.59

(b) 1.87

(c) 1.72

(d) 1.59

**G: FOOD TECHNOLOGY**

1. A food material contains 70% moisture (wet basis). The food is dried for 3 hours at 80°C air temperature in a tray dryer such that 80% of its initial moisture is removed. Final moisture content (wet basis) of the dried food is (GATE XE 2010)

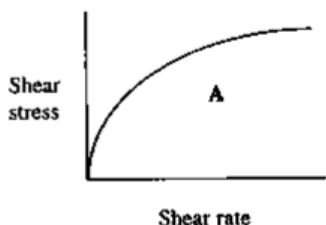
(a) 31.82%

(b) 46.67%

(c) 56.00%

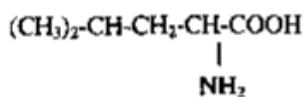
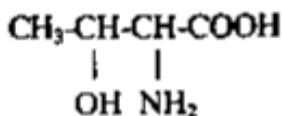
(d) 20.01%

2. Liquid A obeys power law equation  $\sigma = k\dot{\gamma}^n$  (as shown in the attached figure) where  $\sigma$  is shear stress,  $\dot{\gamma}$  is shear rate, k is consistency index and n is flow behavior index.



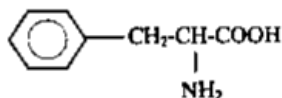
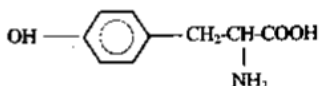
The correct unit of consistency index and nature of liquid are (GATE XE 2010)

- (a) Pa s and Shear thinning (c) Pa s and Shear thickening  
(b) Pa s<sup>n</sup> and Shear thickening (d) Pa s<sup>n</sup> and Shear thinning
3. Identify the amino acid tyrosine from the following structures (GATE XE 2010)



(a)

(c)



(b)

(d)

4. Saponification number of a fat is the milligrams of KOH required to saponify 1 g of fat. The correct statement on saponification is (GATE XE 2010)

- (a) Fat with high amount of low molecular weight fatty acids will have high saponification number
- (b) Butter has low saponification number
- (c) Fatty acids with long carbon chains have high saponification number
- (d) Fat with low Reichert-Meissl number has very high saponification number
5. The expansion of the terms HACCP and GRAS are (GATE XE 2010)
- (a) Hygienic Associated Critical Control Point; Grossly Recommended As Safe
- (b) Hazard Analysis and Critical Control Point; Generally Recognized As Safe
- (c) Hygienic and Aesthetic Concept of Critical Products; Generally Recognized As Safe
- (d) Hazard Analysis and Critical Control Point; Grossly Recommended As Safe
6. Which two of the following statements are NOT the objectives of homogenization of milk?
- i. Counteracting segregation for the most part of creaming thus avoiding sedimentation or phase separation
- ii. Arresting rancidity of fat globules in milk
- iii. Increasing fluidity of milk by lowering viscosity
- iv. Improving the colour of the milk (more whitish)
- v. Improving milk stability by preventing partial coalescence of fat globules (GATE XE 2010)
- (a) i and ii                      (b) ii and iii                      (c) iii and iv                      (d) iv and v
7. Shelf-life of fish can be extended by chilling as it (GATE XE 2010)
- (a) reduces chemical activity of food constituents and increases biochemical activity
- (b) reduces water activity and increases biochemical reaction rate
- (c) reduces chemical and biochemical reactions in fish cells
- (d) destroys pathogenic microbes
8. Major spoilage organisms of poultry meat at low temperatures are (GATE XE 2010)
- (a) Candida and Staphylococcus                      (c) Pseudomonas and Acinetobacter
- (b) Torula and Clostridium                      (d) Flavobacteria and Lactobacillus
9. The appropriate explanation for spoilage of egg, stored at low temperature, might be due to: (GATE XE 2010)
- (a) Shell of egg is porous and only fungal hyphae can enter and contaminate the egg liquid

- (b) Shells are non-porous and the spoilage is mainly attributed to chemical decomposition
- (c) Shell of egg is porous and microorganisms contaminating the shell penetrate it and cause the spoilage
- (d) Eggs are contaminated before they are laid by hen
10. Two faces of a metal plate having thermal conductivity  $17 \text{ W m}^{-1} \text{ K}^{-1}$  and thickness 10 mm are maintained at  $80^\circ\text{C}$  and  $100^\circ\text{C}$ . If the thickness of the plate is increased by 20% and the temperature of the hotter face is increased to  $120^\circ\text{C}$ , then the percent increase in heat flux under steady state heat transfer is (GATE XE 2010)
- (a) 20.67                      (b) 40.00                      (c) 59.99                      (d) 66.67

11. Match the items in Group I with the most appropriate items in Group II

**Group I**

- P. Freeze concentration  
Q. Reverse osmosis  
R. Drum drying  
S. Freeze drying

**Group II**

1. Triple point of water
2. Heat transfer by conduction
3. Eutectic point
4. Radiation heat transfer
5. Concentration polarization

(GATE XE 2010)

- (a) P-4, Q-5, R-2, S-1                      (c) P-3, Q-5, R-2, S-1
- (b) P-3, Q-2, R-5, S-1                      (d) P-1, Q-2, R-4, S-3

12. Match the following items in Group I and Group II in relation to nutritional requirement of human body

**Group I**

- P. Calcium and Phosphorus  
Q. Vitamin D  
R. Manganese and Chromium  
S. Vitamin K

**Group II**

1. Elements not needed in diet
2. Promotes absorption of iron
3. Elements that are required in small quantities
4. Promotes the absorption of Calcium
5. Essential for normal clotting of blood
6. Elements that are required in large quantities

(GATE XE 2010)

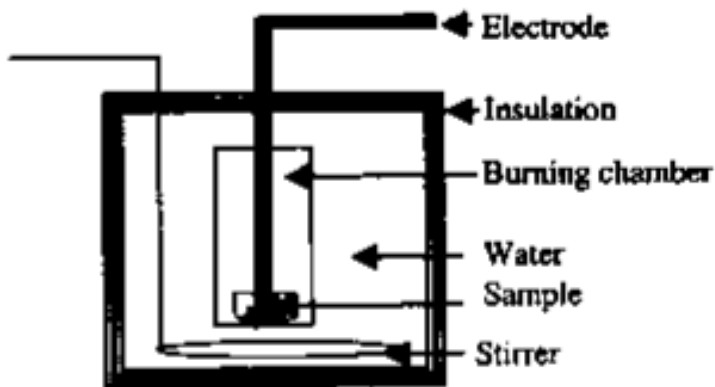
(a) P-6, Q-2, R-1, S-5

(c) P-6, Q-4, R-3, S-5

(b) P-5, Q-2, R-6, S-4

(d) P-2, Q-5, R-1, S-4

13. 9.5 g of corn flakes containing 5% moisture (wet basis) is oxidized completely to  $\text{CO}_2$  and  $\text{H}_2\text{O}$  by ignition in a Bomb Calorimeter (as shown in the figure). The combustion increases the temperature of 2500 g of water from  $15^\circ\text{C}$  to  $27^\circ\text{C}$ . Assume that the heat capacity and latent heat of vaporization of water are  $4.187 \text{ kJ kg}^{-1} \text{ K}^{-1}$  and  $2257 \text{ kJ kg}^{-1}$ , respectively. Neglect any sensible heat gain by water vapour. The calorific value of the flake is



(GATE XE 2010)

(a)  $18.28 \text{ kJ g}^{-1}$  ( $4.37 \text{ kcal g}^{-1}$ )

(c)  $14.04 \text{ kJ g}^{-1}$  ( $3.36 \text{ kcal g}^{-1}$ )

(b)  $9.79 \text{ kJ g}^{-1}$  ( $2.34 \text{ kcal g}^{-1}$ )

(d)  $22.43 \text{ kJ g}^{-1}$  ( $5.36 \text{ kcal g}^{-1}$ )

14. Match the following items in Group I and Group II in relation to permitted food additives/preservatives in India

**Group I**

P. Jelly  
Q. Edible oil  
R. Meat flavour enhancer  
S. Bread

**Group II**

1. Calcium propionate  
2. Monosodium glutamate  
3. Sodium benzoate  
4. Butylated hydroxylated anisole  
5. Tricalcium silicate

- (a) P-3, Q-4, R-2, S-1  
(b) P-5, Q-3, R-2, S-4
- (c) P-1, Q-3, R-4, S-5  
(d) P-2, Q-3, R-1, S-5

15. Preparation of sweet coated breakfast cereals like corn flakes includes several major processing steps, like

P: Soaking in water followed by steaming of corn grits

Q: Coating of sugar followed by drying of flakes

R: Breaking the whole corn into large grits

S: Flaking of cooked grits

T: Packaging of finished product

U: Toasting of flakes

V: Cleaning of whole corn

The correct sequence for the preparation of sugar coated corn flake is (GATE XE 2010)

- (a)  $V \rightarrow U \rightarrow Q \rightarrow P \rightarrow S \rightarrow R \rightarrow T$   
(b)  $V \rightarrow R \rightarrow S \rightarrow P \rightarrow U \rightarrow Q \rightarrow T$   
(c)  $V \rightarrow U \rightarrow P \rightarrow Q \rightarrow S \rightarrow R \rightarrow T$   
(d)  $V \rightarrow R \rightarrow P \rightarrow S \rightarrow U \rightarrow Q \rightarrow T$

16. A bacterial strain isolated from meat is inoculated in a growth medium at a cell density of  $2 \times 10^5$  cells/ml. Then, 0.2 ml of the culture broth is withdrawn immediately and mixed with 0.8 ml of sterile saline. This sample is diluted by mixing 0.1 ml of it with 99.9 ml sterile water. Then 0.1 ml of this diluted solution is spread on appropriate nutrient agar plate. The number of colonies expected on the agar plate is (GATE XE 2010)

- (a) 4                      (b) 40                      (c) 400                      (d) 4000

### Common Data for Questions 17 and 18:

Water at  $20^\circ\text{C}$  is pumped from a base tank to an elevated tank, 15 m above the base tank. Water flows at a rate of  $5.0 \times 10^{-3} \text{ m}^3 \text{ s}^{-1}$  through a pipe having internal diameter of 0.1023 m. Frictional energy loss in the pipe is  $6.837 \text{ J kg}^{-1}$ . The pump has an efficiency of 65%. Density and viscosity of water are  $998.2 \text{ kg m}^{-3}$  and  $1.005 \times 10^{-3} \text{ Pa s}$ , respectively.

17. Reynolds number for water flowing through the pipe is (GATE XE 2010)

- (a)  $5.286 \times 10^4$                       (c)  $2.285 \times 10^4$   
(b)  $6.180 \times 10^4$                       (d)  $1.252 \times 10^4$

18. Power needed for pumping water in kW is (GATE XE 2010)

(a) 1.182

(b) 3.334

(c) 0.985

(d) 2.226

**Common Data for Questions 19 and 20:**

True density and bulk density of rice grain are  $1230 \text{ kg m}^{-3}$  and  $740 \text{ kg m}^{-3}$ , respectively, and that of wheat grain are  $1360 \text{ kg m}^{-3}$  and  $650 \text{ kg m}^{-3}$ , respectively.

19. The void fractions of a bed of rice and that of wheat are respectively. (GATE XE 2010)

(a) 0.331  
0.546

and

(b) 0.662  
0.261

and

(c) 0.398  
0.480

and

(d) 0.398  
0.522

20. Assume the bulk volume for the mixture of two grains follows additive rule. If the bulk density of a mixture of rice and wheat is  $700 \text{ kg m}^{-3}$ , weight percentage of wheat in the mixture is nearly (GATE XE 2010)

(a) 41

(b) 50

(c) 24

(d) 36

**Statement for Linked Answer Questions 21 and 22:**

$D_T$  value of a bacterium is determined by using two thin walled glass capillary tubes filled with same bacterial suspension in distilled water. The sealed capillaries are dipped in an oil bath maintained at  $121^\circ\text{C}$  and kept for 60 s and 135 s, respectively. These capillaries are cooled immediately in ice water. Number of survivals remained in the respective tubes are 2000 and 300.

21.  $D_T$  value (in minutes) of the bacterium is (GATE XE 2010)

(a) 1.32

(b) 0.52

(c) 1.52

(d) 2.52

22. The processing time (in minutes) to kill 99.999% of the bacteria in any food at  $121^\circ\text{C}$  will be (GATE XE 2010)

(a) 7.60

(b) 6.60

(c) 12.62

(d) 2.60