

	Peekay Steel Castings Private Limited, Plot No:40 APIIC Industrial Park, Gollapuram Village, Hindupur,Ananthapururu Dist, Andhra Pradesh Pin:515211 India				Report No:PKH/VTG/001 R1 Date: 2021-05-07		
	Valve Test Certificate				Customer Document Details		
Product Details				Customer PK			
				PO Ref PO-02			
GA Drawing No: DR-#12				Bill of Material BOM-11			
End Type FLANG				Assy. Procedure NA			
Model Number M-033				Testing Procedure AS PER STD			
Material Grade METAL							
Quantity Tested 1				Peekay Steel Document Details			
Quantity 1		Valve Serial Numbers 07052021-01		WO Ref WO-12			
				Procedure Ref PR2			
				TC Ref TC1			
Valve Serial Number and Component Details							
Valve Serial Number			07052021-01				
Component Heat Number Details							
	Body	Bonnet	Plug	Slip	Trunnion	Gland	
Sr.No	2	6	10	13	17	21	
Heat No.	2	6	10	13	17	21	
MPI No.	7	7	11	15	19	222	
RT No.	4	8	12	16	20	23	
Pressure Test Details as per X87-GG12 Latest Revision							
Type of Test	Test Medium	Test Pressure(Bar)		Duration(Minutes)		Test Result	
		Required	Actual	Required	Actual		
Hydostatic Shell Test	water	240.0	278	60	60	No visible leakage	
Digital Pressure Transducer and Calibration Details							
Make	Gauge Id No.	Range	Date of Calibration	Valid up to	Calibration Status	Remarks	
wika	G759#0007	0 - 210 bar	2021-01-22	2021-04-30	null		
KJ	G759#0007	0 - 210 bar	2021-01-22	2021-04-30	null		
KJ	G759#0007	0 - 210 bar	2021-01-22	2021-04-30	null		
Performance and Operation Test as per X87-GG12 Latest Revision							
Test Type	No of times Open		No of times Close		Test Result		
1. We confirm that the valve was manufactured, inspected and tested in accordance with applicable drawing,material specifications, purchase order and was found meet the requirements. 2. The test water used for Hydostatic test,chloride content has been testedas per X87-GG12 and found within the specified limits. 3. The Valve test successfully passed part has been stamped low stress stamp with Letter "HA" on end flange OD.			Test Summery				
			Quantity Offered				
			Quantity Accepted				
			Visual Check				
			Dimension Check				
			MTC Verification				
Functional Test							