

	Peekay Steel Castings Private Limited, Plot No:40 APIIC Industrial Park, Gollapuram Village, Hindupur,Ananthapururu Dist, Andhra Pradesh Pin:515211 India		Report No:PKH/VTC/001 R1 Date: 2021-04-22					
	Valve Test Certificate		Customer Document Details					
Product Details		Customer						
		PO Ref						
		Bill of Material						
GA Drawing No:		Assy. Procedure						
End Type		Testing Procedure						
Model Number								
Material Grade		Peekay Steel Document Details						
Quantity Tested fe		WO Ref						
Quantity		Procedure Ref						
Valve Serial Numbers		TC Ref						
fe		22042021-05						
Valve Serial Number and Component Details								
Valve Serial Number		22042021-05						
Component Heat Number Details								
	Body	Bonnet	Plug	Slip	Trunnion	Gland		
Sr.No								
Heat No.								
MPI No.								
RT No.								
Pressure Test Details as per jhd-xdr544 Latest Revision								
Type of Test	Test Medium	Test Pressure(Bar)		Duration(Minutes)		Test Result		
		Required	Actual	Required	Actual			
Hydostatic Shell Test	water	32.0	33	59	59	No visible leakage		
Digital Pressure Transducer and Calibration Details								
Make	Gauge Id No.	Range	Date of Calibration	Valid up to	Calibration Status	Remarks		
Performance and Operation Test as per jhd-xdr544 Latest Revision								
Test Type	No of times Open		No of times Close		Test Result			
1. We confirm that the valve was manufactured, inspected and tested in accordance with applicable drawing,material specifications, purchase order and was found meet the requirements. 2. The test water used for Hydostatic test,chloride content has been tested as per jhd-xdr544 and found within the specified limits. 3. The Valve test successfully passed part has been stamped low stress stamp with Letter "HA" on end flange OD.				Test Summery				
				Quantity Offered				
				Quantity Accepted				
				Visual Check				
				Dimension Check				
				MTC Verification				
Functional Test								