

Peekay Steel Castings Private Limited, Plot No:40 APIIC Industrial Park, Gollapuram Village,

Hindupur,Ananthapururu Dist, Andhra Pradesh Pin:515211 India

Report No:PKH/VTC/001 R1

Date: 2021-04-22

Value Te	.				, Justo		ent Det			
Valve Tes	st Ce	rtificat	:e		Cuetom	1	PK			
Product Details							PO-02			
						latorial	BOM-11			
GA Drawing No:	DR-#1	DR-#12						<u>//-11</u>		
End Type	FLANG	FLANG				,				
Model Number	M-033	M-033				Procedure	AS PER	310		
Material Grade	METAL	METAL				Bullius Bust Bust 12 4 7				
Quantity Tested	1	1				Peekay Steel Document Details				
Quantity		Valve Serial Numbers				WO Ref WO-12				
1		22042021-7			Procedure Ref PR2					
					TC Ref		TC1			
Valve Serial Nu	ımber a	nd Compo	nent Details	,						
Va	alve Seria	l Number					2204202	1-7		
1			Compo	nent Heat	Number	Details				
	Bod	у	Bonnet	Plug		Slip		Trunnion	Gland	
Sr.No	2		6	1	0	13		17	23	
Heat No.	2		6	1	0	13		17	23	
MDINA	7		7	11		15		19	24	
MPI No.						16				
RT No.	4		8	1:	2	16		20	21	
	4	as per X87				16		20	21	
RT No.	4 Details a	as per X87	'-GG12 Lates		ion	16 Duration(Minutes)		21 Test Result	
RT No. Pressure Test I	4 Details a		'-GG12 Lates	t Revisi	r)		Minutes) Actua	7	1	
RT No. Pressure Test I	4 Details a		r Test Pr	st Revisi	r)	Duration(al	1	
RT No. Pressure Test I Type of Test	4 Details a	Test Mediur	Test Pr	essure(Ba	r) ual	Duration(Required	Actua	al	Test Result	
RT No. Pressure Test I Type of Test Hydostatic Shell	Details at	Test Mediur	Test Pr Required 32.0	essure(Ba	r) ual 3	Duration(Required	Actua	al	Test Result	
RT No. Pressure Test I Type of Test Hydostatic Shell Alternat Seat Te	4 Details a t Test est-1	Test Mediur water water	7-GG12 Lates Test Pr Required 32.0 22.0	essure(Ba Act 3	r) ual 3	Duration(Required 59 59	Actua 59	al	Test Result	
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2. The test water used for Hydostatic test, chloride content has been testedas per X87-GG12 and found within the specified limits.

3. The Valve test successfully passed part has been stamped low stress stamp with Letter "HA" on end flange OD.

Visual Check	
Dimension Check	
MTC Verification	
Functional Test	