



The screenshot shows two panels of configuration parameters:

Top Panel (Inventory and Label operating parameters):

- Inventory cycle:** 150 (highlighted with a green circle)
- Inventory cycle interval:** 10
- Working antenna:** (highlighted with a red rectangle)
- Inventory period:** not specified
- Operating time duration:** 1000
- Working frequency:** 0
- Address password:** Please enter, it must be a hexadecimal string of length 8, not necessary.
- BANK:** Bank0, Bank1, Bank2, Bank3 (radio buttons)
- Initial address:** Please enter, in blocks
- Reset tag data:** please enter
- Whether to enable:** enable

Bottom Panel (Modbus serial port parameters):

- RF parameters:**
 - Work area:** not specified
 - Single antenna dwell time:** 0
 - Presence range:** not specified
- Label data:**
 - Antenna only:** not specified
 - bank data is unique:** not specified
 - Record maximum (RSSI):** not specified
- Modbus address:** 2
- baud rate:** 115200
- data bits:** 8
- Stop bit:** 1
- check:** No checksum
- Modbus address:** 2
- baud rate:** 115200
- data bits:** 8
- Stop bit:** 1
- check:** No checksum
- RS485 serial port parameters:**
 - Maximum label length:** 62
 - event queue length:** 60

1. Parameters that must be configured in advance

Working antenna: This is a parameter that must be configured. If only a single antenna is used, directly fill in the antenna number, such as 1; if multiple antennas are used, each antenna is directly separated by an underscore, such as antennas 1, 2, and 3. Should be filled in 1_2_3

2. Optional common configuration parameters

Inventory cycle: The total duration of a reader-writer inventory is: inventory cycle x number of antennas. Example: If antennas 1 and 2 are used and the inventory period is 150ms, the total inventory time is $150 \times 2 = 300\text{ms}$. Please adjust according to the actual situation on site. For reading a small number of tags (within 10 tags), generally use the default value. If the number of tags is large, you can increase this parameter value appropriately.



RS232 serial port parameters and RS485 serial port parameters can be set according to the actual situation

1. Register description

The tag inventory operation accesses register address 0xB00, and the number of accessed registers is 125. The total inventory execution time can be calculated as described above. When the modbus client issues a command to access the 0xB00 address, the reader/writer will return the register value after the "total inventory time". It is recommended that the time the modbus client waits for a reply is set to: total inventory time + 1500ms. The 125 register values are exactly 250 bytes. Under the default configuration of the "Modbus simple inventory tag format option" of the reader/writer, the data format is as follows:

Total number of tags (2 bytes), antenna ID (1 byte), EPC byte length (1 byte), EPC code (EPC byte length bytes), ..., antenna ID (1 byte), EPC byte length (1 byte), EPC code (EPC byte length bytes)

The blue part represents the data of a tag. If all the data representing tag information is less than 250 bytes, the remaining bytes will be all 0s.

The serial port address is 0x02, serial port Modubs/RTU example:

send:

02 03 0B 00 00 7D 87 FC

Receive:

The one marked in red is the total number of tags, the one marked in green is the antenna ID, the one marked in blue is the EPC byte length, the one marked in purple is the EPC code, and the one marked in orange is filled with all 0s

Modbus/TCP:

Send:

00 00 00 00 00 06 02 03 0b 00 00 7d

Receive:

The one marked in red is the total number of tags, the one marked in green is the antenna ID, the one marked in blue is the EPC byte length, the one marked in purple is the EPC code, and the one marked in orange is filled with all 0s

1. Pay special attention to

For using the modbus function through the serial port, please pay attention to setting the correct serial port 485 address. The default address of both serial ports is 2; for using the modbus function through TCP/IP, the port number is 8080.

MODbus “ Enable reading additional data

Web Page configuration method

The screenshot shows the configuration interface for a Modbus simple inventory tag. On the left, a sidebar lists various configuration options. The main area is divided into several sections:

- EPC**: A section for setting the EPC, with radio buttons for Bank0, Bank1, Bank3, and Bank2. Bank2 is selected, highlighted with a red border and a red TID label.
- BANK**: A section for attaching bank data, featuring fields for initial address (0), number of blocks (6), and whether to enable (checked).
- Tag filtering**: A section for tag filtering, including fields for initial address (32), filter mask (10101010101010101010111001101), match options (match checked), and whether to enable (checked).
- Enable filtering**: A red label indicating that filtering is not required.
- No need for filtering**: A red label below the tag filtering section.
- Modbus simple inventory tag format options**: A section at the bottom with checkboxes for Antenna and EPC length, Read count and RSSI, Period and frequency, and reserved tag. It also includes checkboxes for PC field and Additional data (checked) and Check data return items (checked).

Demo

Modbus

The screenshot shows the 'RF testing' tab of the ModuleReaderManager application. On the left, there are several configuration sections: 'Connection address setting' (IP: 192.168.1.100/24), 'Equipment type' (Single port/Card reading machine), and 'Antenna setting' (ant1 checked). Below these are 'Inventory parameters' (Additional data is unique, Color change, Antenna only), 'Stop at specified time (s)' (0), 'Inventory mode' (Normal mode), and control buttons for 'start', 'stop', 'Export', and 'Clear'. At the bottom, status messages indicate 'Number of tags: 1', 'Number of reads: 18', and 'Time taken (ms): 1776'. The main right area displays a table with one row of data:

Number	Number of reads EPC ID	Antenna additional data
1	18 AAAAABCD000000000000000000000003	1 TID:E20034120132F500005712DD

Modbus Poll - Mbpoll1

Document(E) Edit(E) Connection(C) Setting (S) Function (U) Display (D) View(M) Window (W) Help(H)

Tx = 1: Err = 0: ID = 2: F = 03: SR = 1000ms (DISABLED)

	Name	0B00	Name
0		(??) 0x0001	
1		(??) 0x010C	
2		(??) 0xAAAA	
3		(??) 0xABCD	
4		(??) 0x0000	
5		(??) 0x0000	
6		(??) 0x0000	
7		(??) 0x0003	
8		(??) 0x000C	
9		(??) 0xE200	
A		(4?) 0x3412	
B		(??) 0x0132	
C		(??) 0xF500	
D		(?W) 0x0057	
E		(??) 0x12DD	
F		(??) 0x0000	