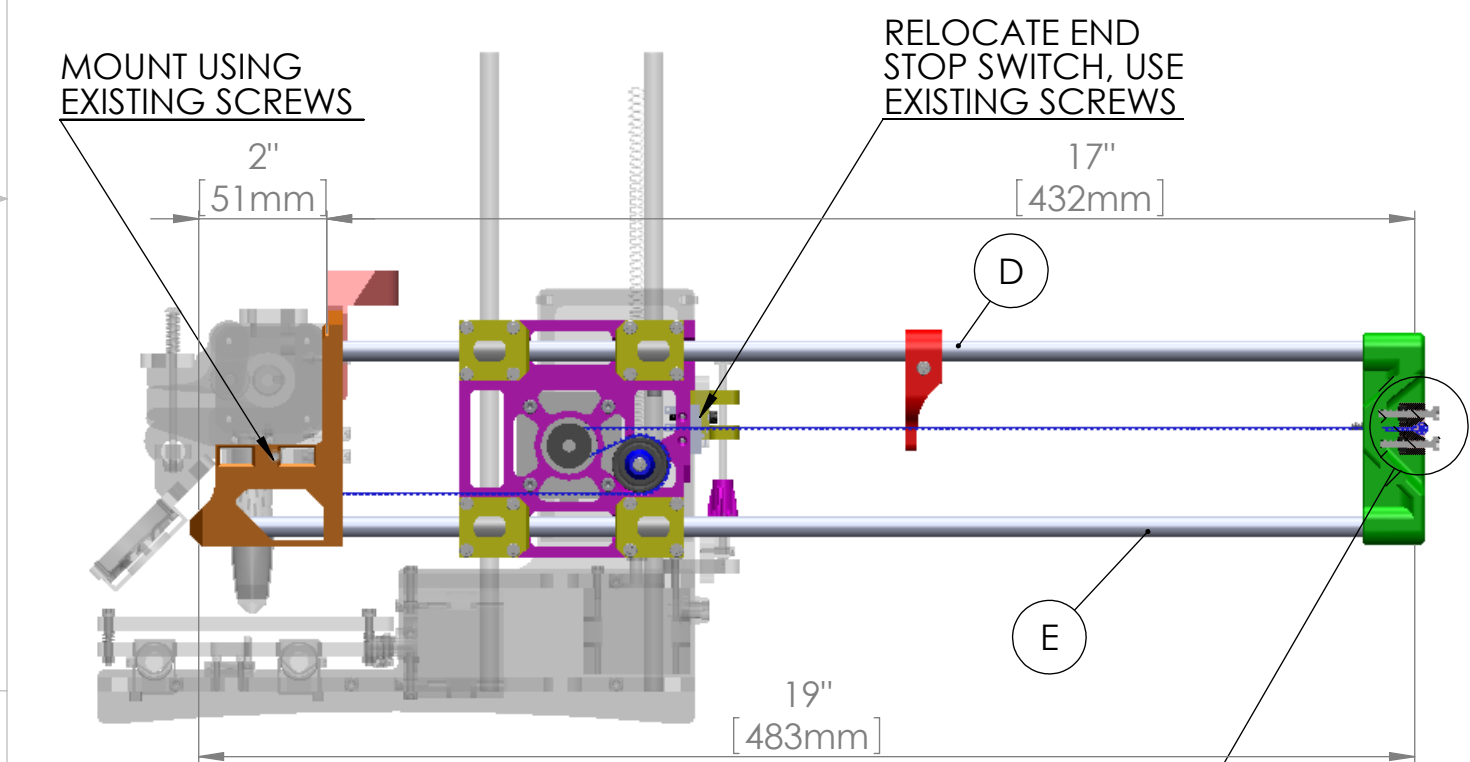
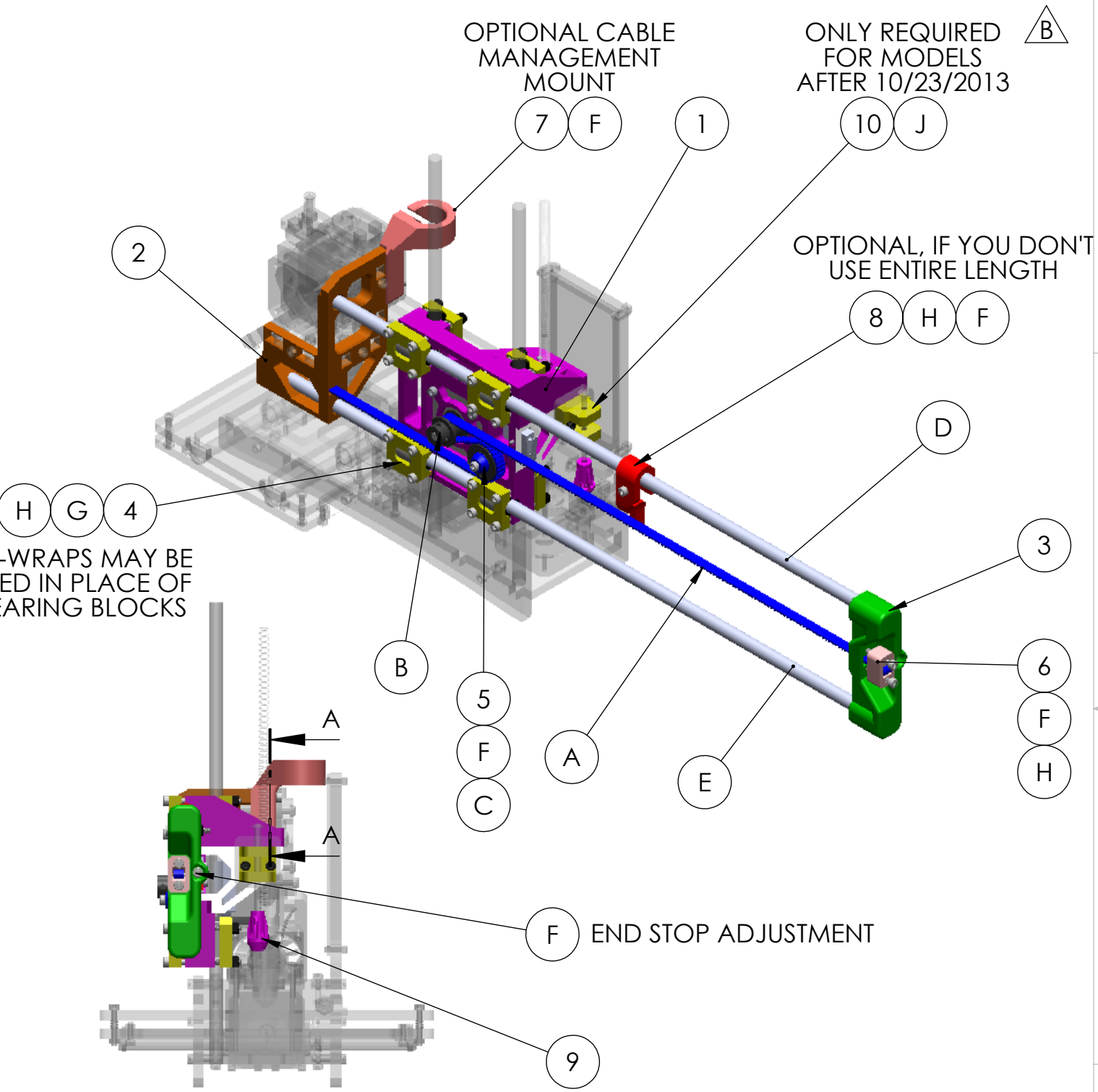


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	Y-Z Bearing Plate	ExtendYPlate.stl	1
2	Extruder Mount	ExtendYFront.stl	1
3	Rear Tension Mount	ExtendYRear.stl	1
4	Bearing Block	LM8UUBlock.stl	8
5	608 Bearing Post	BearingPost.stl	1
6	Tension Block	TensionBlockYGT2.stl	1
7	Cable Management Mount	CatTrackMount.stl	1
8	Adjustable End Stop	EndStopFlag.stl	1
9	Z Stop Extension	ZStopExtensionREV-A.stl	1
10	Z Endstop Screw Mount	ZScrewMount.stl	1
A	GT2 Belt	GT2 Belt, 6mm Wide, 2mm Pitch	23" Min
B	GT2-20 X 5MM BORE	Pulley for 6mm Belt, 2mm Pitch	1
C	608 Bearing	Deep Groove Ball Bearing	1
D	8mmRod	D1@Boss-Extrude1 Long	1
E	8mmRod	D1@Boss-Extrude1 Long	1
F	SHCS M3x22	McMaster 91290A124	7
G	SHCS M3x40	McMaster 91290A136	16
H	HEX NUT LOCK M3	McMaster 90576A102	20
J	SHCS M3x16	McMaster 95263A158	2



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UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: Printrbot Simple Y-Axis Extension & Y-Sag Removal				
DIMENSIONS ARE IN INCHES General Tolerance ISO 2768-m for dimension, shape and position. Tolerances for welded constructions according to EN ISO 13920-AE. Precision level "A" for lengths, angles. Degree of accuracy "E" for Form and position.		DRAWN	JL			2/7/2014		
		REV B	JL			2/19/2014		
MATERIAL		COMMENTS:			SIZE	DWG. NO.	REV	
FINISH					B	ExtendY	B	
DO NOT SCALE DRAWING					SCALE: 1:3		SHEET 1 OF 1	