Project 87: Predicting Material Backorders in Inventory Management using Machine Learning

In [4]:

```
import pandas as pd
import numpy as np
import seaborn as sns
import matplotlib.pyplot as plt
%matplotlib inline

#from google.colab import drive
#drive.mount('/gdrive')
#%cd /gdrive
```

In [5]:

```
data_path = 'C:/users/ganesh.chandra/Proj 87- Determinig items for shortage prior occuren
ce- Inventory Mgmt/train_Data.csv'
df = pd.read_csv(data_path)
df
```

C:\Users\ganesh.chandra\Anaconda3\lib\site-packages\IPython\core\interactiveshell.py:3146 : DtypeWarning: Columns (0) have mixed types.Specify dtype option on import or set low_me mory=False.

has raised = await self.run ast nodes(code ast.body, cell name,

Out[5]:

	sku	national_inv	lead_time	in_transit_qty	forecast_3_month	forecast_6_month	forecast_9_month	sales_1_mor
0	1026827	0.0	NaN	0.0	0.0	0.0	0.0	(
1	1043384	2.0	9.0	0.0	0.0	0.0	0.0	(
2	1043696	2.0	NaN	0.0	0.0	0.0	0.0	(
3	1043852	7.0	8.0	0.0	0.0	0.0	0.0	(
4	1044048	8.0	NaN	0.0	0.0	0.0	0.0	(
1687856	1373987	-1.0	NaN	0.0	5.0	7.0	9.0	
1687857	1524346	-1.0	9.0	0.0	7.0	9.0	11.0	(
1687858	1439563	62.0	9.0	16.0	39.0	87.0	126.0	3
1687859	1502009	19.0	4.0	0.0	0.0	0.0	0.0	:
1687860	(1687860 rows)	NaN	NaN	NaN	NaN	NaN	NaN	N

1687861 rows × 23 columns

In [6]:

```
data_path = 'C:/users/ganesh.chandra/Proj 87- Determinig items for shortage prior occuren
ce- Inventory Mgmt/Kaggle_Test_Dataset_v2.csv'
test = pd.read_csv(data_path)
test
```

C:\Users\ganesh.chandra\Anaconda3\lib\site-packages\IPython\core\interactiveshell.py:3146
: DtypeWarning: Columns (0) have mixed types.Specify dtype option on import or set low_me
mory=False.

has_raised = await self.run ast nodes(code ast.body, cell name,

Out[6]:

	sku	national_inv	lead_time	in_transit_qty	forecast_3_month	forecast_6_month	forecast_9_month	sales_1_montl
0	3285085	62.0	NaN	0.0	0.0	0.0	0.0	0.
1	3285131	9.0	NaN	0.0	0.0	0.0	0.0	0.0
2	3285358	17.0	8.0	0.0	0.0	0.0	0.0	0.0
3	3285517	9.0	2.0	0.0	0.0	0.0	0.0	0.0
4	3285608	2.0	8.0	0.0	0.0	0.0	0.0	0.
								•1
242071	3526988	13.0	12.0	0.0	0.0	0.0	0.0	0.0
242072	3526989	13.0	12.0	0.0	0.0	0.0	0.0	0.0
242073	3526990	10.0	12.0	0.0	0.0	0.0	0.0	0.0
242074	3526991	2913.0	12.0	0.0	0.0	0.0	0.0	0.0
242075	(242075 rows)	NaN	NaN	NaN	NaN	NaN	NaN	Nat

242076 rows × 23 columns

4

Data Points and features available in data set

In [7]:

```
print(df.shape)
print(test.shape)
```

(1687861, 23) (242076, 23)

Sample pre-view of data

In [8]:

df.head()

Out[8]:

	sku	national_inv	lead_time	in_transit_qty	forecast_3_month	forecast_6_month	forecast_9_month	sales_1_month	sal
0	1026827	0.0	NaN	0.0	0.0	0.0	0.0	0.0	
1	1043384	2.0	9.0	0.0	0.0	0.0	0.0	0.0	
2	1043696	2.0	NaN	0.0	0.0	0.0	0.0	0.0	
3	1043852	7.0	8.0	0.0	0.0	0.0	0.0	0.0	
4	1044048	8.0	NaN	0.0	0.0	0.0	0.0	0.0	

5 rows × 23 columns

4

Column Names in Data

In [9]:

```
print(df.columns)
print(test.columns)
```

```
dtype='object')
Index(['sku', 'national_inv', 'lead_time', 'in_transit_qty',
    'forecast_3_month', 'forecast_6_month', 'forecast_9_month',
    'sales_1_month', 'sales_3_month', 'sales_6_month', 'sales_9_month',
    'min_bank', 'potential_issue', 'pieces_past_due', 'perf_6_month_avg',
    'perf_12_month_avg', 'local_bo_qty', 'deck_risk', 'oe_constraint',
    'ppap_risk', 'stop_auto_buy', 'rev_stop', 'went_on_backorder'],
    dtype='object')
```

Col Description Col Name x1 Prduct ID sku x2 Current inventory level of component national_inv x3 Registered transit time lead_time x4 In transit quantity in_transit_qty x5 Forecast sales for the next 3 months forecast_3_month x6 Forecast sales for the next 6 months forecast_6_month x7 Forecast sales for the next 9 months forecast_9_month x8 Sales quantity for the prior 1 month sales_1_month x9 Sales quantity for the prior 3 month sales_3_month x10 Sales quantity for the prior 6 month sales_6_month x11 Sales quantity for the prior 9 month sales_9_month x12 Minimum recommended amount in stock min_bank x13 Parts overdue from source pieces_past_due x14 Source performance in last 6 months perf_6_month_avg x15 Source performance in last 12 months perf_12_month_avg x16 Amount of stock orders overdue local_bo_qty x17 General risk flags deck_risk x18 General risk flags oe_consdft x19 General risk flags ppap_risk x20 General risk flags stop_auto_buy x21 General risk flags rev_stop x22 General risk flags potential_issue x23 Product went on backorder went_on_backorder

```
In [10]:
```

```
df.describe()
```

Out[10]:

	national_inv	lead_time	in_transit_qty	forecast_3_month	forecast_6_month	forecast_9_month	sales_1_month	sal
count	1.687860e+06	1.586967e+06	1.687860e+06	1.687860e+06	1.687860e+06	1.687860e+06	1.687860e+06	1.
mean	4.961118e+02	7.872267e+00	4.405202e+01	1.781193e+02	3.449867e+02	5.063644e+02	5.592607e+01	1.
std	2.961523e+04	7.056024e+00	1.342742e+03	5.026553e+03	9.795152e+03	1.437892e+04	1.928196e+03	5.
min	- 2.725600e+04	0.000000e+00	0.000000e+00	0.00000e+00	0.00000e+00	0.000000e+00	0.000000e+00	0.
25%	4.000000e+00	4.000000e+00	0.000000e+00	0.00000e+00	0.000000e+00	0.00000e+00	0.000000e+00	0.
50%	1.500000e+01	8.000000e+00	0.000000e+00	0.00000e+00	0.000000e+00	0.00000e+00	0.000000e+00	1.
75%	8.000000e+01	9.000000e+00	0.000000e+00	4.000000e+00	1.200000e+01	2.000000e+01	4.000000e+00	1.
max	1.233440e+07	5.200000e+01	4.894080e+05	1.427612e+06	2.461360e+06	3.777304e+06	7.417740e+05	1.
4								Þ

Finding Data With Missing Values

In [11]:

```
#Counting Missing Values in Each Column of Data df.isnull().sum()
```

Out[11]:

```
0
sku
national inv
                          1
lead time
                    100894
in transit qty
                          1
forecast 3 month
                          1
forecast 6 month
                          1
forecast 9 month
                          1
sales 1 month
                          1
sales 3 month
sales 6 month
sales_9_month
                          1
min bank
                          1
potential_issue
                          1
pieces_past_due
                          1
perf 6 month avg
                          1
nerf 12 month stra
```

```
deck risk
                              1
oe constraint
                              1
ppap_risk
                              1
stop auto buy
                              1
                              1
rev stop
                              1
went on backorder
dtype: int64
In [12]:
df[df.went on backorder.isnull()]
Out[12]:
            sku national_inv lead_time in_transit_qty forecast_3_month forecast_6_month forecast_9_month sales_1_mor
        (1687860
1687860
                       NaN
                                NaN
                                            NaN
                                                            NaN
                                                                           NaN
                                                                                           NaN
                                                                                                        N
           rows)
1 rows × 23 columns
```

Observation 1: From the above two analysis we can observe that apart from "lead_time" column in the dataset there are only 1 missing values in each column. We also saw using our output column "went_on_backorder" that there is only 1 row where all the values are "NaN". Hence we will be dropping only 1 row from the dataframe.

```
In [13]:

df = df[:-1]
 df.shape

Out[13]:
 (1687860, 23)

In [14]:

test = test[:-1]
 test.shape

Out[14]:
 (242075, 23)
```

Count of Data Points for each class which went to backorder and which didn't

herr is monen and

local bo_qty

_

1

```
In [15]:

df["went_on_backorder"].value_counts()

Out[15]:

No    1676567
Yes    11293
Name: went_on_backorder, dtype: int64
```

Observation 2: The count for the two classes which went to backorder and which didn't clearly indicates we are dealing with imbalanced data set where data points indicating the backorder are very less compared to majority class of items which didn't go in backorder.

Checking for Duplicate Values in Dataset - No Duplicate Values were Found

```
In [16]:

df[df.duplicated(["sku"])]
Out[16]:
```

0 rows x 23 columns

1

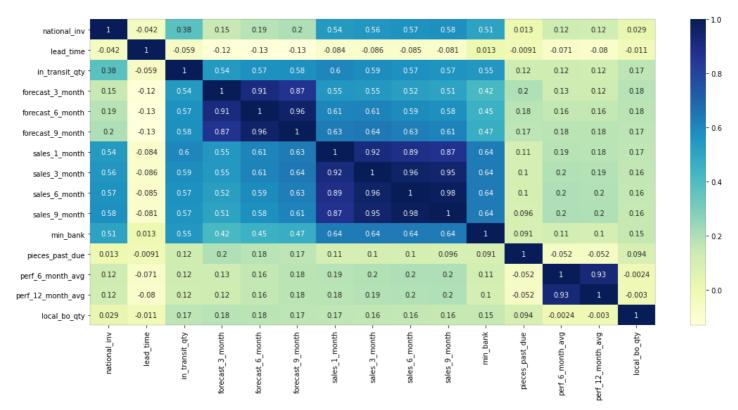
Correlation Analysis

```
In [17]:
```

```
cor= df.corr(method='spearman')
plt.figure(figsize=(18,8))
sns.heatmap(cor,xticklabels=cor.columns,yticklabels=cor.columns,annot=True,cmap="YlGnBu")
```

Out[17]:

<AxesSubplot: >



Observation 3: It is observed from the heatmap that "forecast" and "sales" groups have high correlation among themeselves

Plotting Scatter Plot for Sales Vs Forecast vs Went_On_Backorder:

```
In [18]:
```

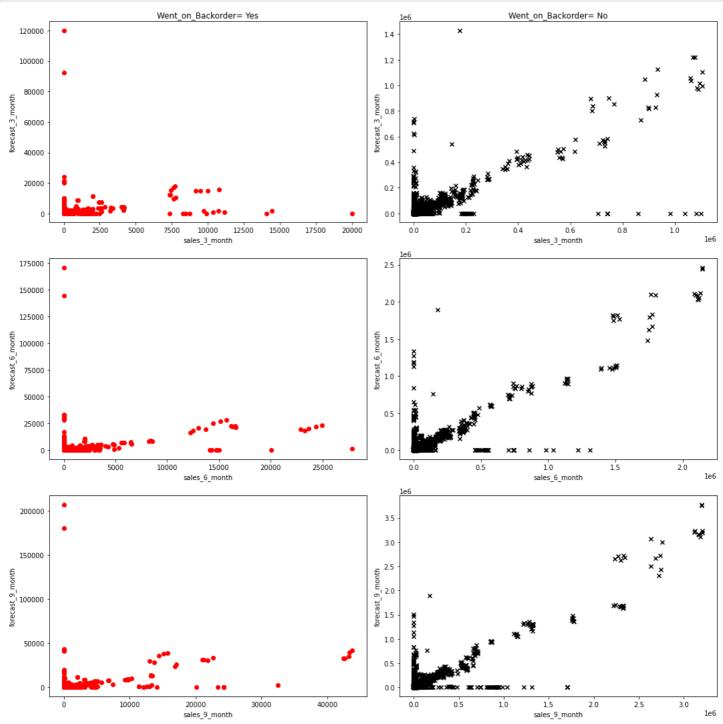
```
#from matplotlib.colorbar import consdfed_layout
import seaborn as sns
import matplotlib.pyplot as plt
%matplotlib inline

fig,ax = plt.subplots(3,2,figsize=(15, 15))

ax[0,0].scatter(x='sales_3_month', y='forecast_3_month', data=df[df['went_on_backorder']
=="Yes"],marker="o", color="r")
ax[0,0].set(xlabel='sales_3_month',ylabel='forecast_3_month',title="Went_on_Backorder= Yes")

ax[0,1].scatter(x='sales_3_month', y='forecast_3_month', data=df[df['went_on_backorder']
=="No"],marker="x", color="k")
ax[0,1].set(xlabel='sales_3_month',ylabel='forecast_3_month',title="Went_on_Backorder= No")
```

```
ax[1,0].scatter(x='sales_6_month', y='forecast_6_month', data=df[df['went_on_backorder']
=="Yes"], marker="o", color="r")
ax[1,0].set(xlabel='sales 6 month', ylabel='forecast 6 month')
ax[1,1].scatter(x='sales 6 month', y='forecast 6 month', data=df[df['went on backorder']
=="No"], marker="x", color="k")
ax[1,1].set(xlabel='sales 6 month',ylabel='forecast 6 month')
ax[2,0].scatter(x='sales 9 month', y='forecast 9 month', data=df[df['went on backorder']
=="Yes"], marker="o", color="r")
ax[2,0].set(xlabel='sales 9 month', ylabel='forecast 9 month')
ax[2,1].scatter(x='sales 9 month', y='forecast 9 month', data=df[df['went on backorder']
=="No"], marker="x", color="k")
ax[2,1].set(xlabel='sales 9 month',ylabel='forecast 9 month')
fig.tight layout()
                   Went_on_Backorder= Yes
                                                                 Went_on_Backorder= No
 120000
```



Observation 4:

i.> As observed from corr heatmap, we have plotted separately here sales vs forecast data categorised separately into items which went to backorder and not

ii.> We can observe sales and forecast value approximately vary with each other in sync, however there are

outliers in data.

iii.> Also, we can observe there are products with 0 sales and forecast but still they are in backorder which indicates either they are overdue from past or there is no current inventory level for them

In [19]:

Out[19]:

in_transit_qty lead_time national_inv sku

went_on_backorder

No 74304650.0 12423676.0 837125192.0 1676567 Yes 48996.0 69352.0 242040.0 11293

In [20]:

#Finding Data points which went to backorder where invoentory level is either less or equ
al to 0 = 890 products
df[(df['went_on_backorder']=="Yes") & (df['national_inv']<0)]</pre>

Out[20]:

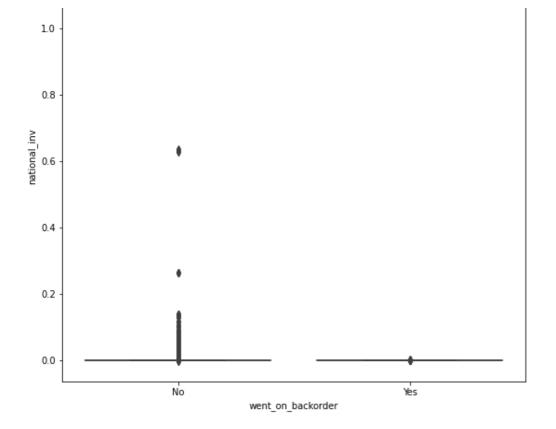
	sku	national_inv	lead_time	in_transit_qty	forecast_3_month	forecast_6_month	forecast_9_month	sales_1_mon
176	1111655	-55.0	8.0	2.0	428.0	526.0	606.0	25
191	1111670	-499.0	12.0	350.0	3452.0	5044.0	7188.0	747
1577	1113057	-4.0	8.0	0.0	24.0	41.0	50.0	3
4141	1115620	-34.0	8.0	0.0	120.0	240.0	240.0	83
5132	1116610	-1.0	0.0	0.0	26.0	36.0	51.0	8
	•••							
1687738	1574269	-3.0	16.0	0.0	13.0	28.0	28.0	4
1687781	1552323	-21.0	2.0	39.0	0.0	0.0	0.0	82
1687826	1569674	-7.0	8.0	0.0	96.0	96.0	144.0	12
1687836	1473147	-94.0	8.0	25.0	786.0	1226.0	1697.0	304
1687857	1524346	-1.0	9.0	0.0	7.0	9.0	11.0	C

890 rows × 23 columns

4

In [21]:

```
#box-plot for national_inv vs went_on_backorder
plt.figure(figsize=(9, 9))
sns.boxplot(x='went_on_backorder', y='national_inv', data=df)
plt.title('Box Plot: national_inv vs went_on_backorder')
plt.xlabel('went_on_backorder')
plt.ylabel('national_inv')
plt.show()
```



In [22]:

```
#applying log on national_inv and a small epsilon as there are zeros & -ve values. log(0)
= information we don't want inf on our plot.
epsilon = 1e-7
log_national_inv = np.log(df['national_inv'] + epsilon)
df['log_national_inv'] = log_national_inv
df.head(2)

C:\Users\ganesh.chandra\Anaconda3\lib\site-packages\pandas\core\series.py:726: RuntimeWar
ning: invalid value encountered in log
    result = getattr(ufunc, method) (*inputs, **kwargs)
<ipython-input-22-c85dc3f68496>:4: SettingWithCopyWarning:
A value is trying to be set on a copy of a slice from a DataFrame.
Try using .loc[row_indexer,col_indexer] = value instead

See the caveats in the documentation: https://pandas.pydata.org/pandas-docs/stable/user_g
uide/indexing.html#returning-a-view-versus-a-copy
    df['log_national_inv'] = log_national_inv
```

Out[22]:

	sku	national_inv	lead_time	in_transit_qty	forecast_3_month	forecast_6_month	forecast_9_month	sales_1_month	sal
0 10	26827	0.0	NaN	0.0	0.0	0.0	0.0	0.0	
1 10	43384	2.0	9.0	0.0	0.0	0.0	0.0	0.0	

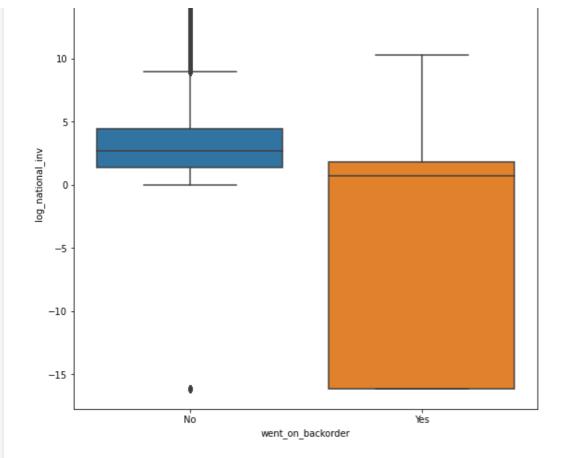
2 rows × 24 columns

In [23]:

```
plt.figure(figsize=(9, 9))
sns.boxplot(x='went_on_backorder', y='log_national_inv', data=df)
plt.title('Box Plot: log_national_inv vs went_on_backorder')
plt.xlabel('went_on_backorder')
plt.ylabel('log_national_inv')
plt.show()
```

Box Plot: log_national_inv vs went_on_backorder

İ



In [24]:

```
df.drop('log_national_inv', axis=1, inplace=True) #dropping off the log column as it is n
ot useful for us
```

 $\label{limit} C:\Users\ganesh.chandra\Anaconda3\lib\site-packages\pandas\core\frame.py: 4163: SettingWithCopyWarning:$

A value is trying to be set on a copy of a slice from a DataFrame

See the caveats in the documentation: https://pandas.pydata.org/pandas-docs/stable/user_g uide/indexing.html#returning-a-view-versus-a-copy return super().drop(

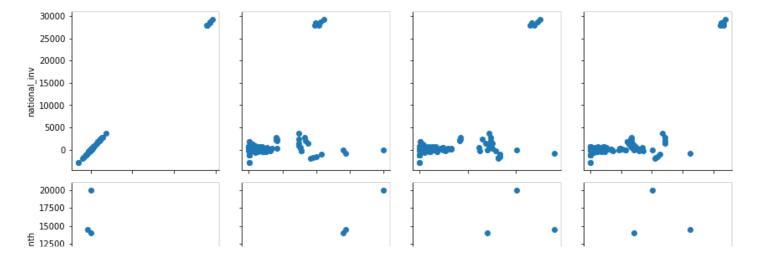
Plotting Pair Plot for Inventory Level vs Sales vs Went_On_Backorder

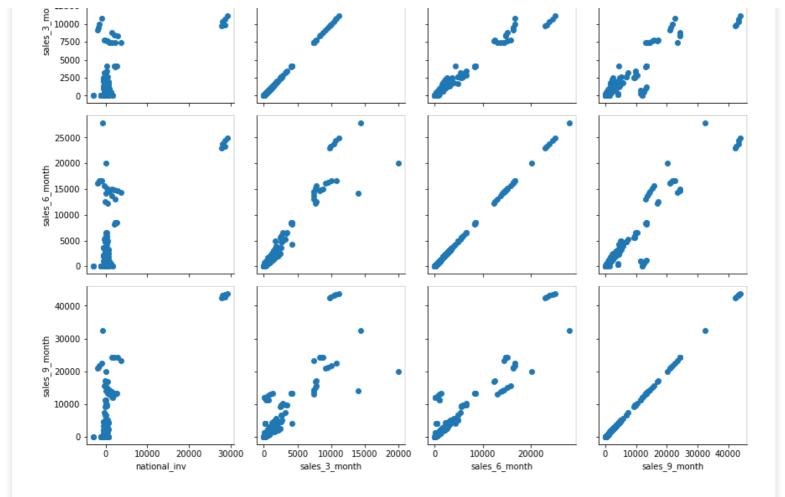
In [25]:

```
cols = ["national_inv",'sales_3_month','sales_6_month','sales_9_month']
g = sns.PairGrid(df[df['went_on_backorder']=="Yes"],vars=cols, hue="went_on_backorder",h
eight=3)
g.map(plt.scatter)
```

Out[25]:

<seaborn.axisgrid.PairGrid at 0x29bb36a86a0>





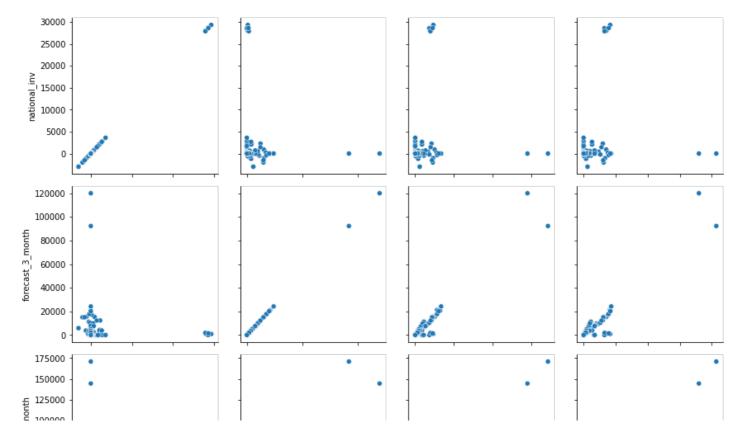
Plotting Pair Plot for Inventory Level vs Forecast vs Went_On_Backorder

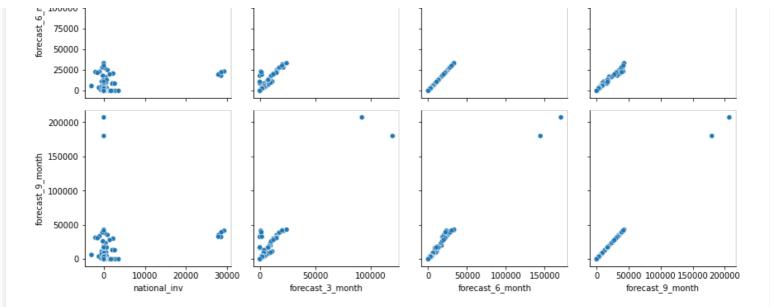
In [26]:

```
cols = ["national_inv",'forecast_3_month','forecast_6_month','forecast_9_month']
g = sns.PairGrid(df[df['went_on_backorder']=="Yes"],vars=cols, hue="went_on_backorder",h
eight=3)
g.map(sns.scatterplot,marker="o", color="r")
```

Out[26]:

<seaborn.axisgrid.PairGrid at 0x29bb1411cd0>





Strip Plot for 'Inventory Level', 'Performance Previous To 6 MOnths', 'Performance Previous To 12 Months', 'Overdue Stock From Source', 'Current Stock Overdue' & 'Minimum Receommended Stock in Inventory' for Products Which Went To backorder

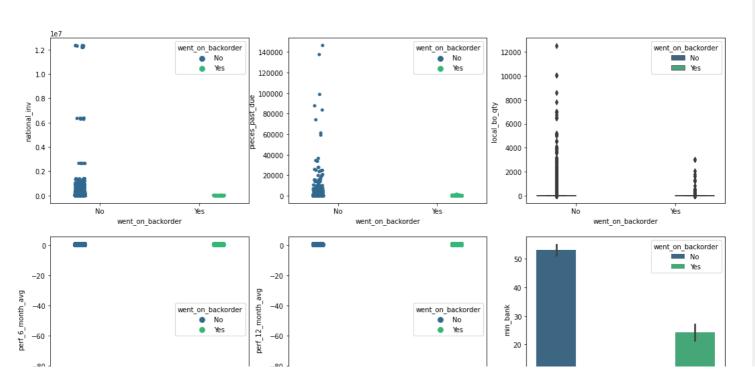
```
In [27]:
```

```
fig, axes = plt.subplots(2, 3, figsize=(18, 10))
fig.suptitle('Backorder Stats by Various Factors')
sns.stripplot(ax=axes[0, 0],data=df,x='went_on_backorder', y='national_inv',hue='went_on_backorder',dodge=True, palette='viridis')
sns.stripplot(ax=axes[0, 1],data=df, x='went_on_backorder', y="pieces_past_due",hue='went_on_backorder',dodge=True, palette='viridis')
sns.boxplot(ax=axes[0, 2],data=df, x='went_on_backorder', y="local_bo_qty",hue='went_on_backorder',dodge=True, palette='viridis')
sns.stripplot(ax=axes[1, 0],data=df, x='went_on_backorder', y="perf_6_month_avg",hue='went_on_backorder',dodge=True, palette='viridis')
sns.stripplot(ax=axes[1, 1],data=df, x='went_on_backorder', y="perf_12_month_avg",hue='went_on_backorder',dodge=True, palette='viridis')
sns.barplot(ax=axes[1, 2],data=df, x='went_on_backorder', y="min_bank",hue='went_on_backorder',dodge=True, palette='viridis')
```

Out[27]:

<AxesSubplot: xlabel='went on backorder', ylabel='min bank'>

Backorder Stats by Various Factors





Observation 5: Observations from above plots are:

- 1. There are products with 0 or -ve inventory level also which are prone to backorder problems.
- 2.Previous 6 to 12 months performance is not helpful in determining which products will go to backorder due to approximately equal lower performance averages in both the cases.
- 3.Most of the values tend to be zero for Minimum Stock Required and there are very less data points with a min bank value of of 3 or more.
- 4.Stock overdue from source & Current Stock Overdue could be an important factor in determining which products are going in backorder.
- 5. Negative Inventory Levels are also responsible for Backorders.
- 6. Products going in backorder are divided in 2 groups of Inventory Level<-5000 and other outlier group of inventory level>=25000.

Kolmogorov–Smirnov test for numerical features

```
In [28]:
from tqdm import tqdm
from scipy.stats import kstest
from sklearn.preprocessing import StandardScaler
from sklearn.decomposition import PCA
r r r
we are going to seperate all the features based on the class label. since we have two cla
The seperation will result in two distributions.
We will then compare the two distributions to find out how each feature is affecting each
class label.
#national inv
national inv vs went on backorder = df.loc[:, ['national inv', 'went on backorder']]
national_inv_0=national_inv_vs_went_on_backorder[national inv vs went on backorder['went
on backorder'] == 'No']['national inv']
national inv 1=national inv vs went on backorder[national inv vs went on backorder['went
on backorder'] == 'Yes']['national inv']
#lead time
lead_time_vs_went_on_backorder = df.loc[:, ['lead_time', 'went_on_backorder']]
lead time 0 = lead time vs went on backorder[lead time vs went on backorder['went on back
order'] == 'No']['lead_time']
lead time 1 = lead time vs went on backorder[lead time vs went on backorder['went on back
order'] == 'Yes']['lead time']
#in transit qty
in transit qty vs went on backorder = df.loc[:, ['in transit qty', 'went on backorder']]
in_transit_qty_0 = in_transit_qty_vs_went_on_backorder[in_transit_qty_vs_went_on_backorde
r['went on backorder'] == 'No']['in transit qty']
in_transit_qty_1 = in_transit_qty_vs_went_on_backorder[in_transit_qty_vs_went_on_backorde
r['went on backorder'] == 'Yes']['in transit qty']
#forecast 3 month
forecast 3 month vs went on backorder = df.loc[:, ['forecast 3 month', 'went on backorder
forecast 3 month 0 = forecast 3 month vs went on backorder[forecast 3 month vs went on ba
ckorder['went on backorder'] == 'No']['forecast 3 month']
forecast_3_month_1 = forecast_3_month_vs_went_on_backorder[forecast_3_month_vs_went_on_ba
ckorder['went_on_backorder'] == 'Yes']['forecast 3 month']
```

```
#forecast 6 month
forecast_6_month_vs_went_on_backorder = df.loc[:, ['forecast_6_month', 'went_on_backorder
forecast_6_month_0 = forecast_6_month_vs_went_on_backorder[forecast_6_month_vs_went_on_ba
ckorder['went on backorder'] == 'No']['forecast 6 month']
forecast 6 month 1 = forecast 6 month vs went on backorder[forecast 6 month vs went on ba
ckorder['went on backorder'] == 'Yes']['forecast 6 month']
#forecast 9 month
forecast 9 month vs went on backorder = df.loc[:, ['forecast_9_month', 'went_on_backorder
forecast 9 month 0 = forecast 9 month vs went on backorder[forecast 9 month vs went on ba
ckorder['went on backorder'] == 'No']['forecast 9 month']
forecast 9 month 1 = forecast 9 month vs went on backorder[forecast 9 month vs went on ba
ckorder['went on backorder'] == 'Yes']['forecast 9 month']
#sales 1 month
sales_1_month_vs_went_on_backorder = df.loc[:, ['sales_1_month', 'went_on_backorder']]
sales 1 month 0 = sales 1 month vs went on backorder[sales 1 month vs went on backorder['
went on backorder'] == 'No']['sales 1 month']
sales 1 month 1 = sales 1 month vs went on backorder[sales 1 month vs went on backorder['
went on backorder'] == 'Yes']['sales 1 month']
#sales_3_month
sales 3 month vs went on backorder = df.loc[:, ['sales 3 month', 'went on backorder']]
sales 3 month 0 = sales 3 month vs went on backorder[sales 3 month vs went on backorder['
went on backorder'] == 'No']['sales 3 month']
sales 3 month 1 = sales 3 month vs went on backorder[sales 3 month vs went on backorder['
went on backorder'] == 'Yes']['sales 3 month']
#sales 6 month
sales 6 month vs went on backorder = df.loc[:, ['sales 6 month', 'went on backorder']]
sales 6 month 0 = sales 6 month vs went on backorder[sales 6 month vs went on backorder['
went_on_backorder'] == 'No']['sales_6_month']
sales 6 month 1 = sales 6 month vs went on backorder[sales 6 month vs went on backorder['
went_on_backorder'] == 'Yes']['sales 6 month']
#sales 9 month
sales_9_month_vs_went_on_backorder = df.loc[:, ['sales_9_month', 'went_on_backorder']]
sales 9 month 0 = sales 9 month vs went on backorder[sales 9 month vs went on backorder['
went on backorder'] == 'No']['sales 9 month']
sales 9 month 1 = sales 9 month vs went on backorder[sales 9 month vs went on backorder['
went on backorder'] == 'Yes']['sales 9 month']
#min bank
min bank vs went on backorder = df.loc[:, ['min_bank', 'went_on_backorder']]
min bank 0 = min bank vs went on backorder[min bank vs went on backorder['went on backord
er'] == 'No']['min bank']
min bank 1 = min bank vs went on backorder[min bank vs went on backorder['went on backord
er'] == 'Yes']['min bank']
#pieces past due
pieces past due vs went on backorder = df.loc[:, ['pieces past due', 'went on backorder']
pieces past due 0 = pieces past due vs went on backorder[pieces past due vs went on backo
rder['went on_backorder'] == 'No']['pieces_past_due']
pieces_past_due_1 = pieces_past_due_vs_went_on_backorder[pieces_past_due_vs_went_on_backo
rder['went on backorder'] == 'Yes']['pieces past due']
#perf 6 month avg
perf 6 month avg vs went on backorder = df.loc[:, ['perf 6 month avg', 'went on backorder
']]
perf 6 month avg 0 = perf 6 month avg vs went on backorder[perf 6 month avg vs went on ba
ckorder['went on backorder'] == 'No']['perf 6 month avg']
perf 6 month avg 1 = perf 6 month avg vs went on backorder[perf 6 month avg vs went on ba
ckorder['went on backorder'] == 'Yes']['perf 6 month avg']
#perf 12 month avg
perf_12_month_avg_vs_went_on_backorder = df.loc[:, ['perf_12_month_avg', 'went_on_backord
er']]
perf 12 month avg 0 = perf 12 month_avg_vs_went_on_backorder[perf_12_month_avg_vs_went_on
backorder['went on backorder'] == 'No']['perf 12 month avg']
```

```
perf_12_month_avg_1 = perf_12_month_avg_vs_went_on_backorder[perf_12_month_avg_vs_went_on_backorder['went_on_backorder'] == 'Yes']['perf_12_month_avg']

#local_bo_qty
local_bo_qty
local_bo_qty_vs_went_on_backorder = df.loc[:, ['local_bo_qty', 'went_on_backorder']]
local_bo_qty_0 = local_bo_qty_vs_went_on_backorder[local_bo_qty_vs_went_on_backorder['went_on_backorder'] == 'No']['local_bo_qty']
local_bo_qty_1 = local_bo_qty_vs_went_on_backorder[local_bo_qty_vs_went_on_backorder['went_on_backorder'] == 'Yes']['local_bo_qty']
```

In [29]:

In [30]:

```
for a, b, c in zip(negative_class, positive_class, numerical_feature_names):
   print(f"{c}: {kstest(a, b)}")
KS test results for all the features seperated with respect to went on backorder:
national inv: KstestResult(statistic=0.45930388632022046, pvalue=0.0)
lead time: KstestResult(statistic=0.12358668797761088, pvalue=8.871901817096557e-150)
                KstestResult(statistic=0.08361356816437004, pvalue=1.1392587380049708e-
in transit_qty:
68)
forecast 3 month:
                   KstestResult(statistic=0.5549223474821481, pvalue=0.0)
forecast 6 month:
                   KstestResult(statistic=0.5380446074846053, pvalue=0.0)
forecast 9 month:
                   KstestResult(statistic=0.5208074359304866, pvalue=0.0)
sales 1 month: KstestResult(statistic=0.29399462478309996, pvalue=0.0)
sales_3_month:
                KstestResult(statistic=0.3019551028675028, pvalue=0.0)
                KstestResult(statistic=0.27980928163383156, pvalue=0.0)
sales_6_month:
sales_9_month: KstestResult(statistic=0.26490500565360914, pvalue=0.0)
min bank: KstestResult(statistic=0.030669661309448926, pvalue=1.3363130686456096e-09)
pieces past due: KstestResult(statistic=0.07816384395447284, pvalue=4.7096180965744114e
-60)
perf 6 month avg: KstestResult(statistic=0.09242475354320173, pvalue=7.753365114358343e
-84)
perf 12 month avg:
                   KstestResult(statistic=0.10217347973941354, pvalue=2.114564829632489
5e-102)
```

print("KS test results for all the features seperated with respect to went on backorder:"

In [31]:

```
seperated_dfs = [national_inv_vs_went_on_backorder, lead_time_vs_went_on_backorder, in_tr ansit_qty_vs_went_on_backorder, forecast_3_month_vs_went_on_backorder, forecast_6_month_vs_went_on_backorder, forecast_9_month_vs_went_on_backorder, sales_1_mon th_vs_went_on_backorder, sales_3_month_vs_went_on_backorder, sales_6_month_vs_went_on_backorder, sales_9_month_vs_went_on_backorder, min_bank_vs_went_on_backorder, pieces_past_due_vs_went_on_backorder, perf_6_month_avg_vs_went_on_backorder, perf_12_month_avg_vs_went_on_backorder, local_bo_q ty_vs_went_on_backorder]
```

local_bo_qty: KstestResult(statistic=0.11079399648833477, pvalue=2.2127554035290613e-12

```
plt.figure(figsize=(20, 28))
for x, y, z in tqdm(zip(range(1,16), numerical feature names, separated dfs)):
       plt.subplot(5, 3, x)
       plt.subplots adjust(hspace=0.3)
       sns.ecdfplot(z, x=y, hue='went on backorder')
       plt.title(f'CDF of {y} seperated wrt went_on_backorder')
plt.show()
15it [00:55,
                          3.72s/it]
      CDF of national_inv seperated wrt went_on_backorder
                                                               CDF of lead_time seperated wrt went_on_backorder
                                                                                                                      CDF of in_transit_qty seperated wrt went_on_backorder
                                       ent_on_backorder
  0.8
                                                           0.8
                                                                                                                   0.8
  0.6
                                                           0.6
                                                                                                                   0.6
                                                           0.2
                                                                                                                    0.2
  0.2
                                                           0.0
                           0.6
                                                                                                                               100000
                                                                                                                                        200000
                                                                                                                                                300000
                                                                                  lead time
                                                                                                                                         in transit qty
  CDF of forecast_3_month seperated wrt went_on_backorder
                                                                                                                   CDF of forecast_9_month seperated wrt went_on_backorder
                                                           CDF of forecast_6_month seperated wrt went_on_backorder
                                      went on backorde
                                                                                              went on backorde
                                                                                                                                                       went on backorder
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                                                                                                      No
                                                                                                                 Proport
0.4
                                                         ₫ <sub>0.4</sub>
  0.4
  0.2
                                                           0.2
                                                                                                                    0.2
                                                                                                                    0.0
                              0.8
                                                                                                                                              2.0
            0.2
                  0.4
                        0.6
                                    1.0
                                                                        0.5
                                                                                1.0
                                                                                         1.5
                                                                                                  2.0
                                                                                                                                  1.0
                                                                                                                                        1.5
                                                                                                                                                   2.5
                                                           CDF of sales_3_month seperated wrt went_on_backorder
                                                                                                                   CDF of sales_6_month seperated wrt went_on_backorder
  CDF of sales_1_month seperated wrt went_on_backorder
                                                                                                                                                       went_on_backorder
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                                                                                                                   0.8
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  0.6
                                                           0.6
                                                           0.4
                                                                                                                   0.4
  0.4
  0.2
                                                           0.2
                                                                                                                   0.2
                                                                                                                    0.0
           100000 200000 300000 400000 500000 600000 700000
                                                                                      0.6
                        sales 1 month
                                                                                 sales 3 month
                                                                                                                                         sales 6 month
  CDF of sales_9_month seperated wrt went_on_backorder
                                                               CDF of min_bank seperated wrt went_on_backorder
                                                                                                                   CDF of pieces_past_due seperated wrt went_on_backorder
                                      went_on_backorder
                                                                                              went_on_backorder
                                                                                                                                                      went_on_backorder
                                             Yes
                                                                                                                                                              Yes
                                                           0.8
                                                        0.6
                                                                                                                  tion
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0.4
                                                                                                                 oud 0.4
                                                         do 0.4
                                                           0.2
                                                                                                                    0.2
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                                                                     50000 100000 150000 200000 250000 300000
                    1.0
                           1.5
                                 2.0
                                        2.5
                                               3.0
   CDF of perf_6_month_avg seperated wrt_went_on_backorder
                                                           CDF of perf_12_month_avg seperated wrt went_on_backorder
                                                                                                                       CDF of local_bo_qty seperated wrt went_on_backorder
                                                                                                                   1.0
        went_on_backorde
                                                                went_on_backorde
                                                                                                                                                       went_on_backorde
               No
                                                                       No
                                                                                                                                                              No
  0.8
                                                           0.8
                                                                                                                    0.8
  0.6
                                                           0.6
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                                                                                                                 ₫
0.4
                                                           0.4
  0.4
  0.2
                                                           0.2
                                                                                                                   0.2
  0.0
                                                                                                                                                  8000
                       perf 6 month avo
                                                                               perf 12 month avo
                                                                                                                                         local bo gtv
```

periodinamental periodicinal

Observation 6:

We can see that most of the feature have very high number of datapoints at 0. From the ks test for all the numerical feature we can say most of the features do not have a very good p values and thus we will have to reject the null hypothesis. Therefore, these distributions are not similar are do not show much correlation with the target variable.

However, some features like lead_time, perf_6_month_avg, perf_12_month_avg show good enough correlation with the target variable.

Stochastic/Probability Matrix for categorical features

```
In [33]:
```

```
df.replace({'Yes': 1, 'No': 0}, inplace=True)
potential issue vs went on backorder = df.loc[:, ['potential issue', 'went on backorder']
1
x = np.array(potential issue vs went on backorder)
potential issue probability matrix = np.array([[x[np.where((x[:,0] == 0) * (x[:,1] == 0)]]
)].shape[0] / len(x),
                                                x[np.where((x[:,0] == 0) * (x[:,1] == 1
))].shape[0] / len(x)],
                                               [x[np.where((x[:,0] == 1) * (x[:,1] == 0])]
))].shape[0] / len(x),
                                                x[np.where((x[:,0] == 1) * (x[:,1] == 1)
))].shape[0] / len(x)]])
potential_issue_probability_matrix = pd.DataFrame(potential_issue_probability_matrix, col
umns=['No', 'Yes'], index=['No', 'Yes'])
C:\Users\ganesh.chandra\Anaconda3\lib\site-packages\pandas\core\frame.py:4379: SettingWit
hCopyWarning:
A value is trying to be set on a copy of a slice from a DataFrame
See the caveats in the documentation: https://pandas.pydata.org/pandas-docs/stable/user g
uide/indexing.html#returning-a-view-versus-a-copy
 return super().replace(
```

In [34]:

In [35]:

```
x[np.where((x[:,0] == 1) * (x[:,1] == 1))
].shape[0] / len(x)]])

oe_constraint_probability_matrix = pd.DataFrame(oe_constraint_probability_matrix, column
s=['No', 'Yes'], index=['No', 'Yes'])
```

In [36]:

In [37]:

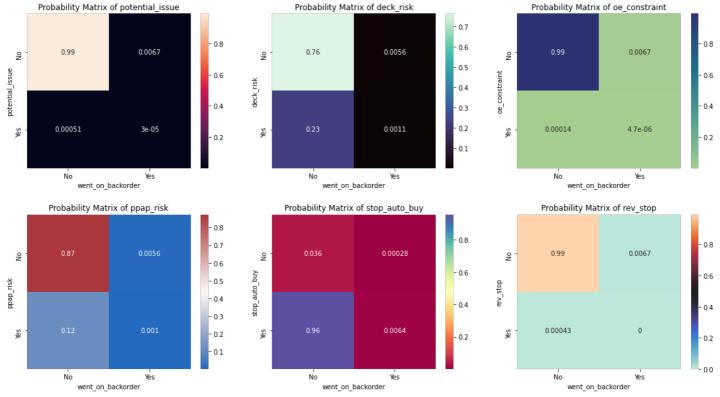
In [38]:

In [39]:

```
plt.figure(figsize=(19, 10))
plt.subplot(2, 3, 1)
plt.subplots_adjust(hspace=0.3)
sns.heatmap(potential_issue_probability_matrix, annot=True, cmap='rocket')
plt.title("Probability Matrix of potential_issue")
plt.xlabel('went_on_backorder')
plt.ylabel('potential_issue')

plt.subplot(2, 3, 2)
plt.subplots_adjust(hspace=0.3)
sns.heatmap(deck_risk_probability_matrix, annot=True, cmap='mako')
plt.title("Probability Matrix of deck_risk")
```

```
plt.xlabel('went_on_backorder')
plt.ylabel('deck risk')
plt.subplot(2, 3, 3)
plt.subplots adjust(hspace=0.3)
sns.heatmap(oe constraint probability matrix, annot=True, cmap='crest')
plt.title("Probability Matrix of oe constraint")
plt.xlabel('went on backorder')
plt.ylabel('oe constraint')
plt.subplot(2, 3, 4)
plt.subplots adjust(hspace=0.3)
sns.heatmap(ppap risk probability matrix, annot=True, cmap='vlag')
plt.title("Probability Matrix of ppap risk")
plt.xlabel('went on backorder')
plt.ylabel('ppap risk')
plt.subplot(2, 3, 5)
plt.subplots adjust(hspace=0.3)
sns.heatmap(stop_auto_buy_probability_matrix, annot=True, cmap='Spectral')
plt.title("Probability Matrix of stop auto buy")
plt.xlabel('went_on_backorder')
plt.ylabel('stop_auto_buy')
plt.subplot(2, 3, 6)
plt.subplots adjust(hspace=0.3)
sns.heatmap(rev stop probability matrix, annot=True, cmap='icefire')
plt.title("Probability Matrix of rev stop")
plt.xlabel('went on backorder')
plt.ylabel('rev stop')
plt.show()
```



In [40]:

```
#saving to csv so we can use it for building the model
import pandas as pd
potential_issue_probability_matrix.to_csv('potential_issue_probability_matrix.csv', index
=False)
deck_risk_probability_matrix.to_csv('deck_risk_probability_matrix.csv', index=False)
oe_constraint_probability_matrix.to_csv('oe_constraint_probability_matrix.csv', index=False)
se)
ppap_risk_probability_matrix.to_csv('ppap_risk_probability_matrix.csv', index=False)
stop_auto_buy_probability_matrix.to_csv('stop_auto_buy_probability_matrix.csv', index=False)
se)
```

```
rev_stop_probability_matrix.to_csv('rev_stop_probability_matrix.csv', index=False)
```

Observation 7:

From the above set of probability matrices for all the categorical features we see that most of these categorical features have a very high probability of having a negetive flag when the product did not go into backorder. Therefore, we can say that when a product does not go into backorder, most of the general risk flag are negative.

Dimensionality Reduction:

Principal Component Analysis

In [42]:

```
#we will perform pca for all the data points which do not have missing values
x_train = df.dropna().drop('went_on_backorder', axis=1)
y_train = df.dropna()['went_on_backorder']

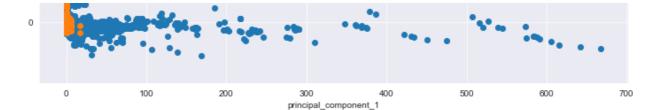
standard_scalar = StandardScaler()

std_x_train = standard_scalar.fit_transform(x_train)

model = PCA(n_components=2, random_state=42)
pca_data = model.fit_transform(std_x_train)
pca_data = np.vstack((pca_data.T, y_train)).T
pca_df = pd.DataFrame(data=pca_data, columns=("principal_component_1", "principal_compone
nt_2", "went_on_backorder"))

sns.set_style("darkgrid")
sns.FacetGrid(pca_df, hue='went_on_backorder', height=10).map(plt.scatter, 'principal_com
ponent_1', 'principal_component_2').add_legend()
plt.title("Principal Component Analysis on train set")
plt.show()
```





Observation 8:

In [43]:

We have used dimensionality reduction techniques, in this case Principal Component Analysis to capture the essence of the data. From the above plot we see that most of the datapoints lie alongside 0. This deduction is true because we have seen many features with mostly 0 values in our EDA. There are outliers in the data but those datapoints does not have to be outlier per se. Furthermore, these potential outliers are more of the negative class compared to the positive class. And, for the positive class, almost all of the datapoints lie alongside 0

Feature Engineering

Imputing Missing values via mean method for continuous data column "Lead_Time"

```
import numpy as np
train = df.fillna(np.mean(df['lead_time']))

In [44]:
lead_time_mean = np.array(np.mean(train['lead_time']))

In [45]:
np.save("lead_time_mean.npy", lead_time_mean)
```

In above step mean imputation was done for "lead_time".

In upcoming steps we will focus on categorical columns feature engineering. Two specific columns "Pieces_past_due" & "local_b0_quantity" majority of the values are 0. Hence adding another feature showing if each datapoint in the two features is 0 or non 0 since evry non 0 value is a quantity and we are interested in whether it went to backorder or not.

```
In [46]:
train['pieces past due'].value counts()
Out[46]:
          1662571
0.0
1.0
             3917
2.0
             2187
             1294
4.0
3.0
             1217
2600.0
                1
163.0
                 1
2620.0
                 1
2628.0
2271.0
Name: pieces past due, Length: 826, dtype: int64
In [47]:
conditions = [train['pieces past due'] == 0, train['pieces past due'] > 0]
values = [0, 1]
```

train['binary pieces past due'] = np.select(conditions, values)

```
train['binary_pieces_past_due'].value_counts()
Out[47]:
0
    1662571
1
       25289
Name: binary pieces past due, dtype: int64
In [48]:
train['local bo qty'].value counts()
Out[48]:
          1664518
0.0
1.0
             7151
             2982
2.0
3.0
             1716
             1224
4.0
1379.0
                 1
316.0
                1
1399.0
                1
314.0
                1
511.0
                1
Name: local bo qty, Length: 654, dtype: int64
In [49]:
conditions = [train['local_bo_qty'] == 0, train['local_bo_qty'] > 0]
values = [0, 1]
train['binary local bo qty'] = np.select(conditions, values)
train['binary local bo qty'].value counts()
Out[49]:
0
     1664518
       23342
1
Name: binary_local_bo_qty, dtype: int64
For rest of our categorical features we will impute the 0 values with the respective probability values from the
probability matrices.
Potential issue:
In [50]:
conditions = [train['potential issue'] == 0, train['potential issue'] == 1]
values = [potential issue probability matrix['No'][0], potential issue probability matrix
['No'][1]]
train['potential issue'] = np.select(conditions, values)
train['potential issue'].value counts()
Out[50]:
0.992802
            1686953
0.000507
                907
Name: potential_issue, dtype: int64
Deck_Risk:
In [51]:
conditions = [train['deck risk'] == 0, train['deck risk'] == 1]
values = [deck risk probability matrix['No'][0], deck risk probability matrix['No'][1]]
train['deck risk'] = np.select(conditions, values)
train['deck risk'].value counts()
```

A... FE11.

```
Out[JI]:
0.764874
           1300377
0.228435
            387483
Name: deck risk, dtype: int64
Oe_Constraint:
In [52]:
conditions = [train['oe constraint'] == 0, train['oe constraint'] == 1]
values = [oe_constraint_probability_matrix['No'][0], oe_constraint_probability_matrix['N
o'][1]]
train['oe constraint'] = np.select(conditions, values)
train['oe constraint'].value counts()
Out [52]:
0.993169
         1687615
0.000140
              245
Name: oe constraint, dtype: int64
Ppap Risk:
In [53]:
conditions = [train['ppap risk'] == 0, train['ppap risk'] == 1]
values = [ppap risk probability matrix['No'][0], ppap risk probability matrix['No'][1]]
train['ppap risk'] = np.select(conditions, values)
train['ppap_risk'].value_counts()
Out[53]:
0.873587
           1484026
0.119723
            203834
Name: ppap_risk, dtype: int64
Stop_auto_buy:
In [54]:
conditions = [train['stop auto buy'] == 0, train['stop auto buy'] == 1]
values = [stop_auto_buy_probability_matrix['No'][0], stop_auto_buy_probability_matrix['N
o'][1]]
train['stop auto buy'] = np.select(conditions, values)
train['stop auto buy'].value counts()
Out[54]:
0.957397
          1626774
0.035912
             61086
Name: stop_auto_buy, dtype: int64
Rev_stop:
In [55]:
conditions = [train['rev stop'] == 0, train['rev stop'] == 1]
values = [rev stop probability matrix['No'][0], rev stop probability matrix['No'][1]]
train['rev stop'] = np.select(conditions, values)
train['rev stop'].value counts()
Out[55]:
         1687129
0.992876
0.000433
                731
Name: rev stop, dtype: int64
```

Same Pre-processing and feature engineering steps from above are applied to test data as well ensuring values imputed in the test set are calculated from train set itself avoiding any data leakage.

In [56]:

```
test.drop('sku', axis=1, inplace=True)
test = test.fillna(np.mean(train['lead time'])) #train mean imputation
test.replace({'Yes': 1, 'No': 0}, inplace=True) #converting categorical features to bina
ry features
conditions = [test['pieces past due'] == 0, test['pieces past due'] > 0]
values = [0, 1]
test['binary pieces past due'] = np.select(conditions, values)
conditions = [test['local bo qty'] == 0, test['local bo qty'] > 0]
values = [0, 1]
test['binary local bo qty'] = np.select(conditions, values)
C:\Users\ganesh.chandra\Anaconda3\lib\site-packages\pandas\core\frame.py:4163: SettingWit
hCopyWarning:
A value is trying to be set on a copy of a slice from a DataFrame
See the caveats in the documentation: https://pandas.pydata.org/pandas-docs/stable/user g
uide/indexing.html#returning-a-view-versus-a-copy
 return super().drop(
```

In [58]:

```
conditions pot = [test['potential issue'] == 0, test['potential issue'] == 1]
values pot = [potential issue probability matrix['No'][0], potential issue probability ma
trix['No'][1]]
test['potential issue'] = np.select(conditions pot, values pot)
conditions de = [test['deck risk'] == 0, test['deck risk'] == 1]
values de = [deck risk probability matrix['No'][0], deck risk probability matrix['No'][1]
test['deck risk'] = np.select(conditions de, values de)
conditions oc = [test['oe constraint'] == 0, test['oe constraint'] == 1]
values oc = [oe constraint probability matrix['No'][0], oe constraint probability matrix
['No'][1]]
test['oe constraint'] = np.select(conditions oc, values oc)
conditions pr = [test['ppap risk'] == 0, test['ppap risk'] == 1]
values pr = [ppap risk probability matrix['No'][0], ppap risk probability matrix['No'][1]
test['ppap risk'] = np.select(conditions pr, values pr)
conditions stpa = [test['stop auto buy'] == 0, test['stop auto buy'] == 1]
values stpa = [stop auto buy probability matrix['No'][0], stop auto buy probability matr
ix['No'][1]]
test['stop auto buy'] = np.select(conditions stpa, values stpa)
conditions revs = [test['rev stop'] == 0, test['rev stop'] == 1]
values revs = [rev stop probability matrix['No'][0], rev stop probability matrix['No'][1
test['rev stop'] = np.select(conditions revs, values revs)
print("The final dataset that we can use to build a machine learning model is as follows,
where the column 'went on backorder' is our target label:\n")
test
```

The final dataset that we can use to build a machine learning model is as follows, where the column 'went_on_backorder' is our target label:

	national_inv	lead_time	in_transit_qty	forecast_3_month	forecast_6_month	forecast_9_month	sales_1_month	sales_3
0	62.0	7.872267	0.0	0.0	0.0	0.0	0.0	
1	9.0	7.872267	0.0	0.0	0.0	0.0	0.0	
2	17.0	8.000000	0.0	0.0	0.0	0.0	0.0	
3	9.0	2.000000	0.0	0.0	0.0	0.0	0.0	
4	2.0	8.000000	0.0	0.0	0.0	0.0	0.0	
242070	12.0	12.000000	0.0	0.0	0.0	0.0	0.0	
242071	13.0	12.000000	0.0	0.0	0.0	0.0	0.0	
242072	13.0	12.000000	0.0	0.0	0.0	0.0	0.0	
242073	10.0	12.000000	0.0	0.0	0.0	0.0	0.0	
242074	2913.0	12.000000	0.0	0.0	0.0	0.0	0.0	

242075 rows × 24 columns

Exporting Pre-processed train and test sets:

```
In []:
train.to_csv('preprocessed_train.csv')
In []:
test.to_csv('preprocessed_test.csv')
```

Plotting for PCA post Feature Engineering:

```
In [60]:
```

```
# Dropping categorical features
x_train = train.dropna().drop('went_on_backorder', axis=1)
x_train = train.dropna().drop('sku', axis=1)
y_train = train.dropna()['went_on_backorder']
```

In [61]:

```
#PCA Plot
standard_scalar = StandardScaler()
std_x_train = standard_scalar.fit_transform(x_train)
#std_x_train_transform(x_train)
model = PCA(n_components=2, random_state=42)
pca_data = model.fit_transform(std_x_train)
pca_data = np.vstack((pca_data.T, y_train)).T
pca_df = pd.DataFrame(data=pca_data, columns=("principal_component_1", "principal_compone
nt_2", "went_on_backorder"))
sns.set_style("darkgrid")
sns.FacetGrid(pca_df, hue='went_on_backorder', height=10).map(plt.scatter, 'principal_com
ponent_1', 'principal_component_2').add_legend()
plt.title("Principal Component Analysis on train set after feature engineering")
plt.show()
```

The history saving thread hit an unexpected error (OperationalError('database or disk is full')). History will not be written to the database.

Principal Component Analysis on train set after feature engineering



