Tinkrete

Release alpha

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CHAPTER

ONE

INTRODUCTION

Tinkrete is a practical life cycle deterioration modelling framework. It utilizes the field survey data and provides probabilistic predictions of the RC structure deterioration through different stages of the service life cycle. It covers various deterioration mechanisms such as membrane deterioration, concrete carbonation and chloride penetration, corrosion and cracking.

CHAPTER

TWO

MODULES

2.1 membrane module

Summary

A statistical model is used to predict the probability of failure for the membrane.

```
• Resistance: membrane service life
```

· Load: age

• limit-state: age >= service life.

```
class membrane.Membrane_Model (pars)
    Bases: object
    calibrate (membrane_age_field, membrane_failure_ratio_field)
        calibrate membrane model to field condition
```

Parameters

- membrane_age_field(float, int) membrane age when membrane failure rate is surveyed
- membrane_failure_ratio_field(float) failure rate e.g. 0.1 for 10%

Returns calibrated model

Return type membrane model object instance

```
copy()
    create a deepcopy

membrane_failure_with_year (year_lis, plot=True, amplify=80)
    solve pf, beta at a list of time steps with plot option

postproc (plot=False)
    solve pf, beta, attach R distribution with plot option

run (t)
    attach the resistance: membrane age
```

 $membrane. Pf_RS_special(R_info, S, R_distrib_type='normal', plot=False)$

special case of helper_fuc.Pf_RS, here the "load" S is a number and it calculates the probability of failure Pf = P(R-S<0), given the R(resistance) and S(load) with three three methods and use method 3 if it is checked "OK" with the other two

- 1. crude monte carlo
- 2. numerical integral of g kernel fit

3. R S integral: $F_R(S)$, reliability index(beta factor) is calculated with simple 1st order g.mean()/g.std()

Parameters

- **R_info** (*tuple*) distribution of Resistance, for this specicial case, the membrane service life. R_distrib_type='normal' -> tuple(m,s) for normal m: mean s: standard deviation other distribution form will be ignored.
- **S** (*numpy array*) distribution of load, for this special case, the membrane age.
- **R_distrib_type** (str, optional) by default 'normal'
- plot (bool, optional) plot distribution, by default False

Returns (probability of failure, beta factor)

Return type tuple

Note: R_info only supports two-parameter normal distribution.

membrane.RS_plot_special (*model*, *ax=None*, *t_offset=0*, *amplify=1*) plot R S distribution vertically at a time to an axis special case: S is a number.

Parameters

- model (model object instance) -
 - model.R_distrib: scipy.stats._continuous_distns, normal or beta [calculated in Pf_RS() through model.postproc()]
 - model.S: single number for this special case
- ax (axes) subplot axis
- t_offset (int, float) time offset to move the plot along the t-axis. default is zero
- amplify (int) scale the height of the pdf plot

membrane.calibrate_f (model_raw, t, membrane_failure_ratio_field, tol=1e-06, max_count=100, print_out=True)

calibrate membrane model to field condition by finding the corresponding membrane service life std that matches the failure ratio in the field

Parameters

- model raw (model instance) model to be calibrated
- t (int, float) membrane age when membrane failure rate is surveyed [year]
- membrane_failure_ratio_field (float) failure rate e.g. 0.1 for 10%
- tol (float, optional) optimization tolerance, by default 1e-6
- max_count (int, optional) optimization max iteration number, by default 100
- print_out (bool, optional) if True print out model vs field compare, by default True

Returns calibrated model

Return type membrane model object instance

```
membrane.membrane_age(t)
```

return the membrane age as the "resistance"

Parameters t (int, float) – membrane age

Returns membrane age

Return type int, float

Note: This function is a placeholder for more complex age input

membrane_failure_year (model, year_lis, plot=True, amplify=30) membrane_failure_year: run model over a list of time steps

Parameters

- model (class instance) Membrane_model class instance
- year_lis (list, array-like) a list of time steps
- plot (bool, optional) if True, plot the Pf, beta, R S distribution, by default True
- amplify (int, optional) the arbitrary comparable size of the distribution curve, by default 80

Returns (pf list, beta list)

Return type tuple

```
membrane.membrane_life(pars)
```

calculate the mean value of the service life from the manufacture's service life label(eg. 30 years with 95% confidence) with the given standard deviation

Parameters pars (parameter object instance) – raw parameters pars.life_product_label_life pars.life_confidence pars.life_std

Returns service life mean value

Return type float

2.2 carbonation module

Summary

Modified analytical solution of Fick's law (square root of time)

Proportional constant is modified by material properties and exposure environments

- **Resistance**: cover depth
- · Load: carbonation depth
- **limit-state**: carbonation depth >= cover depth
- Field data: carbonation depths (repeated measurements)

```
carbonation.C_S (C_S_{emi}=0)
```

Calculate CO2 density[kg/m^3] in the environment, it is about 350-380 ppm in the atm plus other source or sink

```
Parameters C_S_emi (additional emission, positive or negative(sink), default is 0)-
```

```
carbonation.Carb_depth(t, pars)
```

Master model function, calculate carbonation depth and the k constant of sqrt of time from all the parameters.

The derived parameters is also calculated within this funcion. Caution: The pars instance is mutable, so a deepcopy of the original instance should be used if the calculation is not intended for "inplace".

Parameters

- **t**(time [year])-
- pars (object/instance of wrapper class (empty class)) a wrapper of all material and environmental parameters deep-copied from the raw data

Returns out

Return type carbionation depth at the time t [mm]

```
Note: intermediate parameters calculated and attached to pars k_e: environmental function [-] k_c: execution transfer parameter [-] account for curing measures k_t: regression parameter [-] R_ACC_0_inv: inverse effective carbonation resistance of concrete(accelerated) [(mm^2/year)/(kg/m^3)] eps_t: error term [-] C_S: CO2 concentration [kg/m³] W_t: weather function [-] k: constant before the sqrt of time(time[year], carbonation depth[mm]) [mm/year^0.5] typical value of k = 3~4 for unit mm,year [https://www.researchgate.net/publication/272174090_Carbonation_Coefficient_of_Concrete_in_Dhaka_City]
```

```
class carbonation.Carbonation_Model (pars)
    Bases: object

calibrate (t, carb_depth_field, print_out=False)
    return a new model instance with calibrated param

carb_with_year (year_lis, plot=True, amplify=80)

copy()

postproc (plot=False)

run (t)
    t[year]

carbonation.R ACC 0 inv (pars)
```

Calculate R_ACC_0_inv[(mm^2/year)/(kg/m^3)], the inverse effective carbonation resistance of concrete(accelerated)

From ACC test or from existion empirical data interpolation for orientation purpose test condition: duration time = 56 days CO2 = 2.0 vol%, T = 25 degC RH_ref = 65

Parameters

- pars.x_c (float) measured carbonation depth in the accelerated test[m]
- pars.option.choose (bool) if true -> choose to use interpolation method
- pars.option.df_R_ACC (pd.dataframe) data table for interpolate, loaded by function load_df_R_ACC, interpolated by function interp_extrap_f

Returns out – parameter value with sample number = N_SAMPLE(defined globally) **Return type** numpy arrays

Notes

Pay special attention to the units in the source code

```
carbonation. W_t (t, pars)
```

Calculate weather function W_t, a parameter considering the meso-climatic conditions due to wetting events of concrete surface

Parameters

- pars.ToW (time of wetness [-]) ToW = (days with rainfall h_Nd >= 2.5 mm per day)/365
- pars.p_SR (probability of driving rain [-]) Vertical -> weather station Horizontal 1.0 Interior 0.0
- exponent of regression [-] ND(0.446(pars.b_w;)-
- \bullet 0.163) -
- param t_0 (built-in) -

Returns out

Return type numpy array

```
carbonation.calibrate_f(model\_raw, t, carb\_depth\_field, tol=1e-06, max\_count=50, print\_out=True)
```

carb_depth_field[mm]-> find corresponding x_c (accelerated test carb depth[m]) Calibrate the carbonation model with field carbonation test data and return the new calibrated model object/instance Optimization method: searching for the best accelerated test carbonation depth x_c [m] so the model matches field data on the mean value of the carbonation depth)

Parameters

- model_raw (object/instance of Carbonation_Model class, mutable, so a deepcopy will be used in this function)-
- t (float or int) survey time, age of the concrete[year]
- carb_depth_field (numpy array) at time t, field carbonation depths[mm]
- tol (float) accelerated carbonation depth x_c optimization tolerance, default is 1e-5 [mm]
- max_count (int) maximun number of searching iteration, default is 50

Returns out – new calibrated model

Return type object/instance of Carbonation Model class

```
carbonation.carb_year (model, year_lis, plot=True, amplify=80)
run model over time
```

```
carbonation.eps_t()
```

Calculate error term, eps_t[(mm^2/years)/(kg/m^3)], considering inaccuracies which occur conditionally when using the ACC test method $k_t[-]$

Notes

```
for R_ACC_0_inv[(mm^2/years)/(kg/m^3)]
```

carbonation.k_c(pars)

calculate k_c: execution transfer parameter [-], effect of period of curing for the accelerated carbonation test

Parameters

- pars.t_c(period of curing [d]) constant
- **b_c**(exponent of regression [-])-

normal distribution, m: -0.567 s: 0.024

carbonation.k_e(pars)

Calculate k_e[-], environmental factor, effect of relative humidity

Parameters

- pars.RH_ref(65 [%])-
- $g_e(2.5 [-])$ –
- **f_e**(5.0 [-])-

carbonation.k_t()

Calculate test method regression parameter k_t[-]

Notes

```
for R_ACC_0_inv[(mm^2/years)/(kg/m^3)]
```

```
carbonation.load_df_R_ACC()
```

load the data table of the accelerated carbonation test for R_ACC interpolation.

Returns

Return type Pandas Dataframe

Notes

w/c 0.45 cemI is comparable to ACC of 3 mm.

2.3 chloride module

Summary

Analytical solution of Fick's second law under advection zone

Modified with material property and exposure environment

- Resistance: critical chloride content
- Load: chloride content at rebar depth
- limit-state: chloride content at rebar depth >= critical chloride content
- Field data: chloride content profile

TODO: make t input vectorized

chloride.A_t (t, pars)

calculate A_t considering the ageing effect

Parameters

- t(int, float) time [year]
- pars (instance of param object) a wrapper of all material and environmental parameters deep-copied from the raw data
 - pars.concrete_type [string] Option:
 - 'Portland cement concrete',
 - 'Portland fly ash cement concrete',
 - 'Blast furnace slag cement concrete'

Returns out – subfunction considering the 'ageing'[-]

Return type numpy array

Note: built-in parameters

- pars.k_t: transfer parameter, k_t = 1 was set for experiment [-]
- pars.t_0 : reference point of time, 0.0767 [year]

chloride.C_S_0 (pars)

Return (surface) chloride saturation concentration C_S_0 [wt.-%/cement] caused by C_eqv [g/l]

Parameters

- pars.C_eqv (float) calculated with by C_eqv(pars) [g/L]
- pars.C_eqv_to_C_S_0 (global function) This function is based experiment with the info of
 - binder-specific chloride-adsorption-isotherms
 - the concrete composition(cement/concrete ratio)
 - potential chloride impact C_eqv [g/L]

Returns chloride saturation concentration C_S_0 [wt.-%/cement]

Return type float

Note: The conversion function C_eqv_to_C_S_0(pars.C_eqv) is derived from experiment data of 300kg cement w/c=0.5 OPC. TODO: update to a conversion function dependent on the proportioning and cementitious material

chloride.C_S_dx(pars)

return the substitute chloride surface concentration, i.e. chloride content just below the advection zone.

Fick's 2nd law applies below the advection zone(depth=dx). No advection effect when dx = 0 condition considered: continuous/intermittent expsure - 'submerged','leakage', 'spray', 'splash' where $C_S_dx = C_S_0$. The advection depth dx is calculated in the dx() function externally.

if exposure_condition_geom_sensitive is True: the observed/empirical highest chloride content in concrete C_max is used, C_max is calculated by C_max()

Parameters

2.3. chloride module 11

- pars (object/instance of param class) contains material and environment parameters
- pars.C_S_0 (float or numpy array) chloride saturation concentration C_S_0 [wt.-%/cement] built-in calculation with C_S_0(pars)
- pars.C_max (float) maximum content of chlorides within the chloride profile, [wt.-%/cement] built-in calculation with C_max(pars)
- pars.exposure_condition (string) continuous/intermittent expsure 'sub-merged','leakage', 'spray', 'splash'
- pars.exposure_condition_geom_sensitive (bool) if True, the C_max is used instead of C_S_0

Returns C_S_dx, the substitute chloride surface concentration [wt.-%/cement]

Return type float or numpy arrays

chloride.C_crit_param()

return the beta distribution parameters for the critical chloride content(total chloride), C_crit [wt.-%/cement]

Returns parameters of general beta distribution (mean, std, lower_bound, upper_bound)

Return type tuple

chloride.C_eqv(pars)

Evaluate the Potential chloride impact -> equivalent chloride solution concentration, C_eqv[g/L] from the source of

- 1. marine or coastal and/or
- 2. de icing salt

It is later used to estimate the boundary condition C_S_dx of contineous exposure or NON-geometry-sensitive intermittent exposure

Parameters pars (instance of the param object) – a wrapper of all material and environmental parameters deep-copied from the raw data See Note for details

Returns C_eqv, potential chloride impact [g/L]

Return type float

Note:

- 1. marine or coastal
- pars.C 0 M: natural chloride content of sea water [g/l]
- 2. de-icing salt (hard to quantify)
- pars.C_0_R: average chloride content of the chloride contaminated water [g/l]
- pars.n : average number of salting events per year [-]
- pars.C_R_i : average amount of chloride spread within one spreading event [g/m2]
- pars.h_S_i : amount of water from rain and melted snow per spreading period [1/m2]

C_eqv is used for contineous exposure or NON-geometry-sensitive intermittent exposure. For geometry-sensitive condition(road side splash) the tested C_max() should be used.

```
chloride.C_{eqv}to_C_{s_0}(C_{eqv})
```

Convert solution chloride content to saturated chloride content in concrete interpolate function for 300kg cement w/c=0.5 OPC. Other empirical function should be used if available

Parameters C_eqv (float) – chloride content of the solution at the surface[g/L]

Returns saturated chloride content in concrete[wt-%/cement]

Return type float

chloride. C max (pars)

C_max: maximum content of chlorides within the chloride profile [wt.-%/cement] calculate from empirical equations or from test data [wt.-%/concrete]

Parameters

- pars.cement_concrete_ratio (float) cement/concrete weight ratio, used to convert [wt.-%/concrete] -> [wt.-%/cement]
- pars.C_max_option (string) "empirical" use empirical equation "user_input" use user input, from test
- pars.x_a "empirical" option: horizontal distance from the roadside [cm]
- pars.x_h "empirical" option: height above road surface [cm]
- pars.C_max_user_input "user_input" option: Experiment-tested maximum chloride content [wt.-%/concrete]

Returns C_max - maximum content of chlorides within the chloride profile, [wt.-%/cement]

Return type float

Note: The empirical expression should be determined for structures of different exposure or concrete mixe. A typical C_max used by default in this function is from

- · location: urban and rural areas in Germany
- time of exposure of the considered structure: 5-40 years
- concrete: CEM I, w/c = 0.45 up to w/c = 0.60,

class chloride.Chloride_Model(pars_raw)

Bases: object

calibrate (t, chloride_content_field, print_proc=False, plot=True)
return a calibrated model with calibrate_chloride_f_group() function

Parameters

- t(int, float) time [year]
- **chloride_content_field** (pandas dataframe) containts field chloride contents at various depths [wt.-%/cement]
- print_proc (bool, optional) if true, print the optimization process, by default False
- plot (bool, optional) if true, plot the field vs model comparison, by default True

Returns a new calibrated model with the averaged calibrated D_RCM_0

Return type instance of Chloride Model object

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chloride_with_year (*depth*, *year_lis*, *plot=True*, *amplify=1*) chloride with year runs the model for a list of time steps

Parameters

- **depth** (float) depth at which the chloride concrete is calculated, x[mm]
- year_lis (list) a list of time steps [year]
- plot (bool, optional) if true, plot the R S curve, pf, beta with time axis, by default True
- amplify (int, optional) a scale parameter adjusting the hight of the distribution curve, by default 80

Returns (pf list, beta list)

Return type tuple

copy()

create a deepcopy of the instance, to preserve the mutable object

postproc (plot=False)

postproc the solved model and attach the Pf and beta to the model object

Parameters plot (bool, optional) - if true, plot the R S curve, by default False

$\mathbf{run}(x, t)$

solve the chloride content at depth x and time t: param x: depth x[mm]: type x: int, float: param t: time[year]: type t: float

chloride.Chloride_content(x, t, pars)

Chloride_content is the master model function, calculate chloride content at depth x and time t with Fick's 2nd law below the convection zone (x > dx) The derived parameters is also calculated within this function.

• Caution: The pars instance is mutable, so a deepcopy of the original instance should be used if the calculation is not intended for "inplace".

Parameters

- **x** (float, int) depth at which chloride content C_x_t is reported [mm]
- t(float, int)-time[year]
- pars (instance of param object) a wrapper of all material and environmental parameters deep-copied from the raw data

Returns sample of the distribution of the chloride content in concrete at a depth x (suface x=0) at time t [wt-.%/c]

Return type numpy array

Note: intermediate parameters were calculated and attached to pars

- C_0: initial chloride content of the concrete [wt-.%/cement]
- C_S_dx : chloride content at a depth dx and a certain point of time t [wt-.%/cement]
- dx : depth of the convection zone (concrete layer, up to which the process of chloride penetration differs from Fick's 2nd law of diffusion) [mm]
- D app: apparent coefficient of chloride diffusion through concrete [mm^2/year]
- erf: imported error function

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chloride.**D_RCM_0** (pars)

Return the chloride migration coefficient from Rapid chloride migration test [m^2/s] see NT Build 492 if the test data is not available from pars, use interpolation of existion empirical data for orientation purpose Pay attention to the units output [mm^2/year], used for the model

Parameters

- pars (instance of param object) a wrapper of all material and environmental parameters deep-copied from the raw data
- pars.D_RCM_test (int or float) RCM test results[m^2/s], the mean value from the test is used, and standard deviation is estimated based on mean
- pars.option.choose (bool) if true interpolation from existing data table is used
- pars.option.df_D_RCM_0 (pandas dataframe) experimental data table(cement type, and w/c eqv) for interpolation
- pars.option.cement_type (string) select cement type for data interpolation of the df_D_RCM_0, Options: 'CEM_I_42.5_R'

```
'CEM I 42.5 R+FA'
```

'CEM_I_42.5_R+SF'

'CEM_III/B_42.5'

• pars.option.wc_eqv (float) – equivalent water cement ratio considering supplementary cementitious materials

Returns D_RCM_0_final [mm^2/year]

Return type numpy array

```
chloride.D_app(t, pars)
```

Calculate the apparent coefficient of chloride diffusion through concrete D_app[mm^2/year]

Parameters

- t(float, int)-time[year]
- pars (instance of param object) a wrapper of all material and environmental parameters deep-copied from the raw data

Returns sample of the distribution of the apparent coefficient of chloride diffusion through concrete [mm^2/year]

Return type numpy array

Note: intermediate parameters calculated and attached to pars

- k_e: environmental transfer variable [-]
- D_RCM_0 : chloride migration coefficient [mm^2/year]
- k_t : transfer parameter, $k_t = 1$ was set in $A_t()[-]$
- A_t : subfunction considering the 'ageing' [-]

chloride.b_e()

provide the large sample array of b_e : regression variable [K]

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chloride.calibrate_chloride_f (model_raw, x, t, chloride_content, tol=1e-15, max_count=50, print_out=True, print_proc=False)

calibrate chloride model to field data at one depth at one time. Calibrate the chloride model with field chloride test data and return the new calibrated model object/instance Optimization method: Field chloride content at depth x and time t -> find corresponding D_RCM_0(repaid chloride migration diffusivity[m^2/s])

Parameters

- model_raw (object/instance of Chloride_model class (to be calibrated)) -
- **x** (float) depth [mm]
- t(: int or float) time [year]
- **chloride_content** (float or int) field chloride_content[wt.-%/cement] at time t, depth x,
- tol (float) D RCM 0 optimization absolute tolerance 1e-15 [m^2/s]
- max_count (int) maximum number of searching iteration, default is 50
- print_out (bool) if true, print model and field chloride content
- print_proc (bool) if turn, print optimization process. (debug message in the logger)

Returns new calibrated model

Return type instance of Chloride_Model object

Note: calibrate model to field data at three depths in calibrate_chloride_f_group() chloride_content_field[wt.-%/cement] at time t

- optimizing corresponding D_RCM_0,
- fixed C_S_dx (exposure type dependent)
- fixed dx (determined by the original model)

use calibrate_chloride_f() to calibrate model to field chloride content at three or more depths, and return the new calibrated model with the averaged D_RCM_0

Parameters

- model_raw (object/instance of Chloride_Model class) model object to be calibrated), model_raw.copy() will be used
- **chloride_content_field** (pandas dataframe) containts field chloride contents at various depths [wt.-%/cement]
- t(int or float) time [year]

Returns a new calibrated model with the averaged calibrated D_RCM_0

Return type object/instance of Chloride_model class

chloride.chloride_year (model, depth, year_lis, plot=True, amplify=80) run model over a list of time steps

chloride.dx (pars)

return dx: advection depth [mm] dependent on the exposure conditions

```
chloride.k e(pars)
     Calculate k_e: environmental transfer variable [-]
           Parameters pars (instance of param object) - a wrapper of all material and environ-
               mental parameters deep-copied from the raw data
                 • pars.T ref: standard test temperatrue 293 [K]
                 • pars.T_real: temperature of the structural element [K]
                 • pars.b_e : regression variable [K]
           Returns large sample of the distribution of k_e
           Return type numpy array
chloride.load_df_D_RCM()
     load the data table of the Rapid Chloride Migration(RCM) test for D_RCM interpolation.
           Returns Data table from experiment
           Return type Pandas Dataframe
2.4 corrosion module
Summary
2D electrochemical model and its regressed solution
icorr = f(moisture, temperature, oxygen availability)
Field data
   • Volumetric water content (TDR moisture sensor)
   • corrosion rate (LPR, corrosion sensor) to validate the model
corrosion.\mathbf{C}_{\mathbf{f}}(T)
     C_f returns BET model parameter C sampled from a normal distribution
           Parameters T (float) – temperature [K]
     Note: C varies from 10 to 50. This function is not applicable for elevated temperatures
class corrosion.Corrosion Model(pars)
     Bases: object
     calibrate (field_data)
     copy()
           solve for icorr and the corresponding section loss rate
corrosion.Cs_g_f()
     atmospheric O2 concentration in gas phase on the boundary [mol/m^3], converted from 20.95% by volume
```

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calculate the O2 effective diffusivity of concrete :param pars: :type pars: instance of Param object

corrosion.De_O2_f(pars)

Returns O2 effective diffusivity of concrete

Return type float, numpy array

Notes

important intermediate Parameters

- epsilon_p : porosity of hardened cement paste,
- RH : relative humidity [-%]

Gas diffusion along the aggregate-paste interface makes up for the lack of diffusion through the aggregate particles themselves. Therefore, the value of effective diffusivity is considered herein as a function of the porosity of hardened cement paste. [TODO: add temperature dependence]

```
corrosion.RH_to_WaterbyMassHCP(pars)
```

return water content(g/g hardended cement paste) from RH in pores/environment based on w c, cement type, Temperature by using modified BET model

Note: Reference: Xi, Y., Bazant, Z. P., & Jennings, H. M. (1993). Moisture Diffusion in Cementitious Materials Adsorption Isotherms.

```
class corrosion.Section_loss_Model(pars)
     Bases: object
     copy()
          copy return a deep copy
     postproc (plot=False)
          calculate the Pf and beta from accumulated section loss and section loss limit
              Parameters plot (bool, optional) - if true plot the R S curve, by default False
     run(t_end)
          run model to solve the accumulated section loss at t end by using x loss t fun()
              Parameters t_end(int, float)-year
     section_loss_with_year (year_lis, plot=True, amplify=1)
```

use x_loss_year() to report the accumulated section loss at each time step and the corresponding Pf and beta.

Parameters

- year_lis (list) a list of time step [year]
- plot (bool, optional) if true plot the RS pf beta with time, by default True
- amplify (int, optional) scale factor to adjust the height of the distribution curve, by default 1

Returns (pf_list, beta_list)

Return type tuple

```
corrosion.V_m_f(t, w_c, cement\_type)
```

Calculate V m, a BET model parameter

Parameters

- t(curing time/concrete age [day])-
- w_c (water-cement ratio) -

Returns V_m: BET model parameter

Return type numpy array

Note: ASTM C150 cement type:

Cement Type Description

Type I: Normal

Type II: Moderate Sulfate Resistance

Type II (MH): Moderate Heat of Hydration (and Moderate Sulfate Resistance)

Type III : High Early Strength

Type IV : Low Heat Hydration

Type V : High Sulfate Resistance

corrosion. WaterbyMassHCP_to_RH (pars)

return RH in pores/environment from water content(g/g hardened cement paste) based on w_c, cement_type, Temperature a reverse function of RH_to_WaterbyMassHCP()

corrosion. WaterbyMassHCP to theta water (pars)

convert water content from g/g hardened cement paste(HCP) to volumetric in HCP to volumetric in concrete

corrosion.calibrate_f (raw_model, field_data)

A placeholder function for future use. field_data: temperature, theta_water, icorr_list

corrosion.epsilon_p_f(pars)

calculate the porosity of the hardened cement paste from the concrete porosity

pars: instance of Param object

Returns

Return type float, numpy array

Note: [TODO: when the concrete porosity is not known, the calculated porosity is time dependent at young age, a function of concrete mix and t]

corrosion.iL_f(pars)

calculate O2 limiting current density :param pars: parameter object that contains the material properties :type pars: instance of Param object

Returns O2 limiting current density [A/m^2]

Return type float, numpy array

Note: intermidiate parameters

- z : number of charge, 4 for oxygen
- delta: thickness of diffusion layer [m]
- pars.De_O2 : diffusivity [m^2/s]
- pars.Cs_g : bulk concentration [mol/m^3]
- pars.epsilon_g : gas phase fraction

Returns iL: current density over the steel concrete interface [A/m^2]

2.4. corrosion module 19

Return type float, numpy array

```
corrosion.icorr base (rho, T, iL, d)
```

calculate averaged corrosion current density over the rebar-concrete surface from resistivity, temperature, limiting current and cover thickness :param rho: resistivity [ohm.m] :type rho: float, numpy array :param T: temperature [K] :type T: float, numpy array :param iL: limiting current, oxygen diffusion [A/m^2] :type iL: float, numpy array :param d: concrete cover depth [m] :type d: float, numpy array

Returns icorr: corrosion current density, treated as uniform corrosion [A/m²]

Return type float array

Note: reference: Pour-Ghaz, M., Isgor, O. B., & Ghods, P. (2009)The effect of temperature on the corrosion of steel in concrete. Part 1: Simulated polarization resistance tests and model development. Corrosion Science, 51(2), 415–425. https://doi.org/10.1016/j.corsci.2008.10.034 parameters from ref SI units

```
corrosion.icorr_f (pars)
```

A wrapper of the icorr_base() with modified parameters (resistivity rho -> volumetric water content, theta_water) by theta2rho_fun().

Parameters pars (instance of Param class) -

- · pars.theta_water,
- · pars.T,
- pars.iL,
- · pars.d,
- · pars.a,
- pars.b

Returns icorr: corrosion current density [A/m^2]

Return type float, numpy array

```
corrosion.icorr_to_mmpy(icorr)
```

icorr_to_mmpy converts icorr [A/m^2] to corrosion rate[mm/year] using Faraday's laws

Parameters icorr (float) – corrosion current density [A/m^2]

Returns corrosion rate, section loss [mm/year]

Return type float

```
corrosion.k f(C mean, w c, t, cement type)
```

returns BET model parameter k

```
corrosion.mmpy_to_icorr(rate)
```

mmpy_to_icorr converts corrosion rate[mm/year] to icorr [A/m^2] using Faraday's laws

Parameters rate (float) – corrosion rate, section loss [mm/year]

Returns corrosion current density [A/m^2]

Return type float

```
corrosion.theta2rho_fun(theta_water, a, b)
```

volumetric water content to resistivity, index regression function used

```
corrosion.theta_water_to_WaterbyMassHCP(pars)
```

convert water content from volumetric by concrete to volumetric in HCP to g/g inHCP a reverse function of WaterbyMassHCP to theta water()

```
corrosion.x_loss_t_fun(t_end, n_step, x_loss_rate, p_active_t_curve)
```

 $x_{loss_t_{min}}$ returns $x_{loss_t_{min}}$ at a SINGLE given time $t_{loss_t_{min}}$ the samples represents distribution of all possible $x_{loss_t_{min}}$ with different corrosion history

Parameters

- t_end(int, float) year in which the x_loss is reported
- n_step (int) number of time steps
- r_corr_mean (float) averaged corrosion rate i.e. x-loss rate
- p_active_t_curve (tuple) (t_lis_curve, pf_lis_curve)

Returns section loss at t_end year, a large sample from the distribution

Return type numpy array

```
corrosion.x_loss_year (model, year_lis, plot=True, amplify=80) run x loss t fun() function over time
```

2.5 cracking module

Summary

Thick-walled expansive cylinder model to calculate internal stress strain through the concrete cover and the location of the crack tip

- Resistance: cover depth
- · Load: crack length
- **limit-state**: crack length = cover depth
- Field data: concrete mechanical properties (compressive, tensile strength Young's modulus) delamination, visible crack ratio

```
class cracking.Cracking_Model (pars)
    Bases: object

copy()
    create a deepcopy

postproc()
    calculate the crack length and surface crack rate

run (stochastic=True)
    Solve stress and strain and crack tip location in concrete cover

cracking.bilinear_stress_strain (epsilon_theta, f_t, E_0)
    returns the stress in concrete from strain using the bilinear stress-strain curve
```

Parameters

- epsilon_theta(numpy array) strain[-]
- **f_t** (numpy array) cracking tensile strength[MPa]
- **E_0** (numpy array) modulus of elasticity[MPa]

Returns stress[MPa]

Return type numpy array

Note: TODO: modulus of elasticity reduction due to creep

cracking.crack_width_open (a, b, u_st, f_t, E_0)

calculate crack opening on the concret cover surface

Parameters

- a (numpy array) inner radius boundary of the rust (center of rebar to rust-concrete) [m]
- **b** (numpy array) outer radius boundary of the concrete (center of rebar to cover surface) [m]
- u_st (numpy array) rust expansion(to original rebar surface) beyond the porous zone [m]
- **f_t** (numpy array) ultimate tensile strength [MPa]
- **E_0** (numpy array) modulus of elasticity [MPa]

Returns sample of crack opening on the concret cover surface

Return type numpy array

cracking.solve_stress_strain_crack_deterministic(pars, number_of_points=100)

solve the stress and strain along the polar axis using strain_stress_crack_f(). One deterministic solution is returned by the means of all input variables.

Parameters

- pars (Param object instance) an object instance containing material properties
- number_of_points (int, optional) number of points where the stress and strain is reported along the polar axis, by default 100

Returns

(epsilon_theta, sigma_theta, rust_thickness, crack_condition, R_c, w_open)

(strain, stress, rust thickness, crack condition code, crack front cooridnate, open crack width)

Return type tuple

cracking.solve_stress_strain_crack_stochastic (pars, number_of_points=100)

solve the stress and strain along the polar axis using strain_stress_crack_f(). the stochastic solution matrix is returned, where each row represents a deterministic solution

Parameters

- pars (Param object instance) an object instance containing material properties
- number_of_points (int, optional) number of points where the stress and strain is reported along the polar axis, by default 100

Returns

(epsilon_theta, sigma_theta, rust_thickness, crack_condition, R_c, w_open)

(strain, stress, rust thickness, crack condition code, crack front cooridnate, open crack width)

Return type tuple

cracking.strain_f(r, a, b, u_st, f_t, E_0, crack_condition)

strain f returns the strain along the polar axis r, a<=r<=b, fully vectorized with numpy funcions

Parameters

- **r** (2D numpy array) coordinate along the polar axis, a matrix with rows representing each r grid, column number is repeated values [m]
- **a** (numpy array) inner radius boundary of the rust (center of rebar to rust-concrete interface) [m]
- **b** (numpy array) outer radius boundary of the concrete (center of rebar to cover surface) [m]
- u_st (numpy array) rust expansion(to original rebar surface) beyond the porous zone [m]
- **f_t** (array) ultimate tensile strength [MPa]
- **E_0** (array) modulus of elasticity [MPa]
- crack_condition (array) crack_condition array [int]. Each element corresponds to the condition of each row of the matrix
 - 0 'sound cover'
 - 1 'partially cracked'
 - 2 'fully cracked'

Returns strain, epsilon_theta matrix, row is the strain along the polar axis

Return type 2D numpy array

```
cracking.strain_stress_crack_f(r, r0\_bar, x\_loss, cover, f\_t, E\_0, w\_c, r\_v, plot=False, ax=None)
```

calculate the stress, strain, crack_condition for the whole concrete cover (fully vectorized with numpy matrix funcions)

Parameters

- **r** (2D numpy array) coordinate along the polar axis, a matrix with rows representing each r grid, column number is repeated values [m]
- r0_bar (numpy array) original rebar radius [m]
- x loss (numpy array) section loss of the steel due to corrosion
- cover (numpy array) concrete cover depth [m]
- **f_t** (array) ultimate tensile strength [MPa]
- **E_0** (array) modulus of elasticity [MPa]
- w_c (float, array) water cement ratio
- **r_v** (numpy array) expansion rate r_v ranges from 2 to 6.5 times
- plot (bool, optional) if true, plot the stress and strain along r, by default False
- ax (axis instance) subplot axis, by default None

Returns

(epsilon_theta, sigma_theta, rust_thickness, crack_condition, R_c, w_open)

(strain, stress, rust thickness, crack condition code, crack front cooridnate, open crack width)

Return type tuple

Note: Vectorization: r is a matrix. Other material property parameters(such as E) are 1-D arrays (to be converted to column vector in the calculation)

2.6 helper_func module

Summary

The helper module is designed to handle the repeated math operations that are not directly related to the mechanistic model calculation. These operations include the following

- distribution sampling from a distribution (uniform, beta)
- · distribution curve fitting to data with an analytical or a numerical method
- interpolation function for data tables
- numerical integration for probability density functions
- · reliability probability calculation
- statistical calculation to find mean and standard distribution ignoring not-a-number (nan).
- · figure sub-plotting

helper_func.Beta_custom(m, s, a, b, n_sample=100000, plot=False)

Beta_custom draws samples from a general beta distribution described by mean, std and lower and upper bounds $X\sim$ General Beta(a,b, loc = c, scale = d) $Z\sim$ std Beta(alpha, beta)

$$X = c + d*Z$$

$$E(X) = c + d*E(Z)$$

$$var(X) = d^2 * var(Z)$$
Parameters

- **m** (mean) -
- s(standard deviation) -
- a(lower bound, not shape param a(alpha)) -
- b(upper bound, not shape param b(beta))-
- n_sample (int) sample number
- plot (bool) default is False

Returns sample array from the distribution

Return type numpy array

helper_func.Fit_distrib(s, fit_type='kernel', plot=False, xlabel=", title=", axn=None)

fit data to a probability distribution function(parametric or numerical) and return a continuous random variable or a random variable represented by Gaussian kernels parametric: normal numerical: Gaussian kernels

Parameters

- s (array-like) sample data
- **fit_type** (*string*) fit type keywords, 'kernel', 'normal'

• plot (bool) – when True, create a plot with histogram and fitted pdf curve

Returns

when parametric normal is used continuous random variable : stats.norm(loc = mu, scale = sigma)

when kernel is used Gaussian kernel random variable : (stats.gaussian_kde)

Return type instance of random variable

```
helper_func.Get_mean(x)
get mean ignoring nans

helper_func.Get_std(x)
get standard deviation ignoring nans

helper_func.Hist_custom(S)
plot histogram with N_SAMPLE//100 bins ignoring nans

helper_func.Normal_custom(m, s, n_sample=100000, non_negative=False, plot=False)
```

Parameters

Sampling from a normal distribution

- m(int or float) mean
- s(int or float) standard deviation
- n sample (int) sample number, default is a Global var N SAMPLE
- non_negative (bool) if true, return truncated distribution with no negatives, default is False
- plot (bool) default is False

Returns sample array from the distribution

Return type numpy array

helper_func.**Pf_RS**(*R_info*, *S*, *R_distrib_type='normal'*, *plot=False*)

Pf_RS calculates the probability of failure Pf = P(R-S<0), given the R(resistance) and S(load) with three three methods and use method 3 if it is checked "OK" with the other two

- 1. crude monte carlo
- 2. numerical integral of g kernel fit
- 3. R S integral: $\int_{-\infty}^{\infty} F_R(x) f_S(x) dx$, reliability index(beta factor) is calculated with simple 1st order g.mean()/g.std()

Parameters

• **R_info** (tuple, numpy array) – distribution of Resistance, e.g. cover thickness, critical chloride content, tensile strength can be array or distribution parameters

R_distrib_type='normal' -> tuple(m,s) for normal m: mean s: standard deviation

R_distrib_type='beta' -> tuple(m,s,a,b) for (General) beta distribution m: mean, s: standard deviation a,b: lower, upper bound

 $R_{distrib_type='array'} \rightarrow array:$ for not-determined distribution, will be treated numerically(R S integral is not applied)

- **S** (numpy array) distribution of load, e.g. carbonation depth, chloride content, tensile stress the distribution type is calculated S is usually not determined, can vary a lot in different cases, therefore fitted with kernel
- R_distrib_type (str, optional) 'normal', 'beta', 'array', by default 'normal'
- plot (bool, optional) plot distribution, by default False

Returns (probability of failure, reliability index)

Return type tuple

Note: For R as arrays R S integral is not applied R S integration method: $P_f = P(R - S <= 0) = \int\limits_{-\infty}^{\infty} f_S(y) \int\limits_{-\infty}^{y} f_R(x) dx dy$ the dual numerical integration seems too computationally expensive, so consider fit R to analytical distribution in the future versions[TODO]

```
helper_func.RS_plot (model, ax=None, t_offset=0, amplify=1) plot R S distribution vertically at a time to an axis
```

Parameters

- model.R_distrib (scipy.stats._continuous_distns, normal or beta) calculated in Pf_RS() through model.postproc()
- model.S_kde_fit (stats.gaussian_kde) calculated in Pf_RS() through model.postproc() distribution of load, e.g. carbonation depth, chloride content, tensile stress. The distrubtion type is calculated S is usually not determined, can vary a lot in different cases, therefore fitted with kernel
- model.S (numpy array) load, e.g. carbonation depth, chloride content, tensile stress
- ax (axis) -
- t_offset (time offset to move the plot along the t-axis. default is zero)-
- amplify (scale the height of the pdf plot) -

```
helper_func.dropna(x)
```

removes nans

```
helper_func.f_solve_poly2 (a, b, c) find the two roots of ax^2 + bx + c = 0
```

```
helper_func.find_mean(val, s, confidence_one_tailed=0.95)
```

return the mean value of a unknown normal distribution based on the given value at a known one-tailed confidence level(default 95%)

Parameters

- val (float) cut-off value
- **s**(standard deviation) -
- confidence_one_tailed(confidence level) -

Returns mean value of the unknown normal distribution

Return type float

```
helper_func.find_similar_group (item_list, similar_group_size=2) find_similar_group finds most alike values in a list
```

Parameters

- item list (list) a list to choose from
- similar_group_size (int, optional) number of the alike values, by default 2

Returns a sublist with alike values

Return type list

```
helper_func.interp_extrap_f(x, y, x_find, plot=False)
```

interpolate or extrapolate value from an array with fitted2-deg or 3-deg polynomial

Parameters

- x (array-like) variable
- y (array-like) function value
- x_find(int or float or array-like) look-up x
- plot (bool) plot curve fit and data points, default if false

Returns inter/extrapolated value(s), raise warning when extrapolation is used

Return type int or float or array-like

```
helper_func.sample_integral(Y, x)
```

integrate Y over x, where every Y data point is a bunch of distribution samples,

Parameters

```
• \mathbf{Y} (numpy array) - 2\mathbf{D}
```

column: y data point

row: samples for each y data point

• **x**(numpy array) - 1D

Returns int_y_x: integral of y over x for all sampled data

Return type numpy array

Examples

```
[y0_sample1, y0_sample2
y1_sample1, y1_sample2]
```

2.7 test_helper_func module

```
class test_helper_func.TestHelperFunc (methodName='runTest')
    Bases: unittest.case.TestCase
    setUp()
        Hook method for setting up the test fixture before exercising it.
    tearDown()
        Hook method for deconstructing the test fixture after testing it.
    test_Beta_custom()
    test_Fit_distrib()
```

```
test_Get_mean()
test_Get_std()
test_Normal_custom()
test_Pf_RS()
test_RS_plot()
test_dropna()
test_f_solve_poly2()
test_find_mean()
test_find_similar_group()
test_interp_extrap_f()
test_sample_integral()
```

CHAPTER

THREE

EXAMPLES

3.1 membrane module example

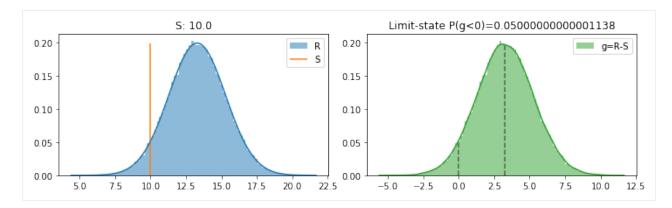
- · Raw parameter data
- · initialize model
- · run model
- · calibrate model

```
[18]: %matplotlib inline
import numpy as np
from membrane import Membrane_Model
```

```
[8]: # initialize model
mem_model = Membrane_Model(raw_pars)

# run and postproc (uncalibrated)
mem_model.run(10) # 10 years
mem_model.postproc(plot=True)

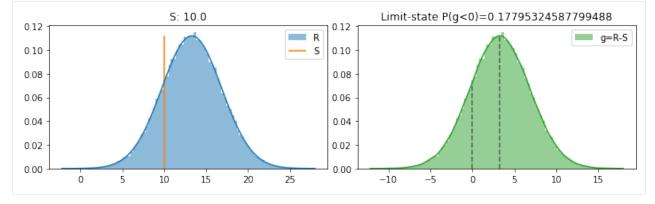
Pf(g = R-S < 0) from various methods
    sample count: 0.05058
    g integral: 0.051280490624611694
    R S integral: 0.05000000000001138
    beta_factor: 1.6378434656157241</pre>
```

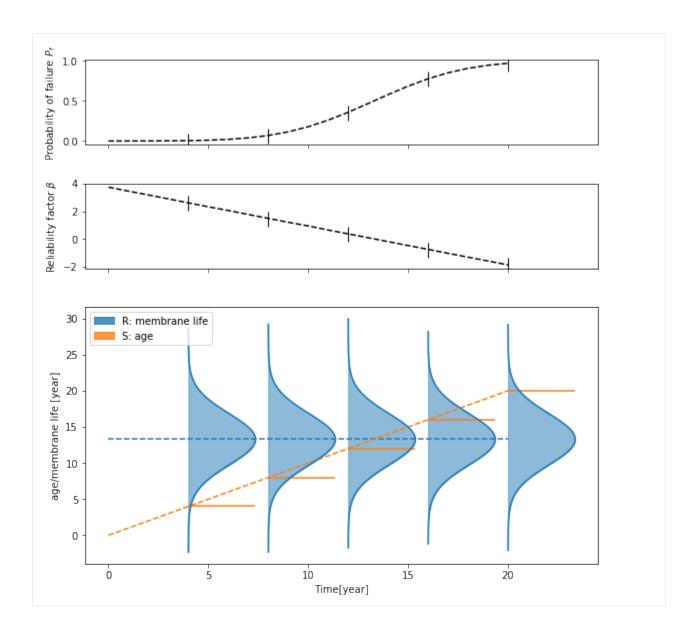


probability of failure:
model: 0.010000011916189768
field: 0.01

[13]: # run and postproc (calibrated)
 mem_model_cal.run(10) # 10 years
 mem_model_cal.postproc(plot=True)

Pf(g = R-S < 0) from various methods
 sample count: 0.17761
 g integral: 0.1791927385519138
 R S integral: 0.17795324587799488
 beta_factor: 0.9208084394524149</pre>





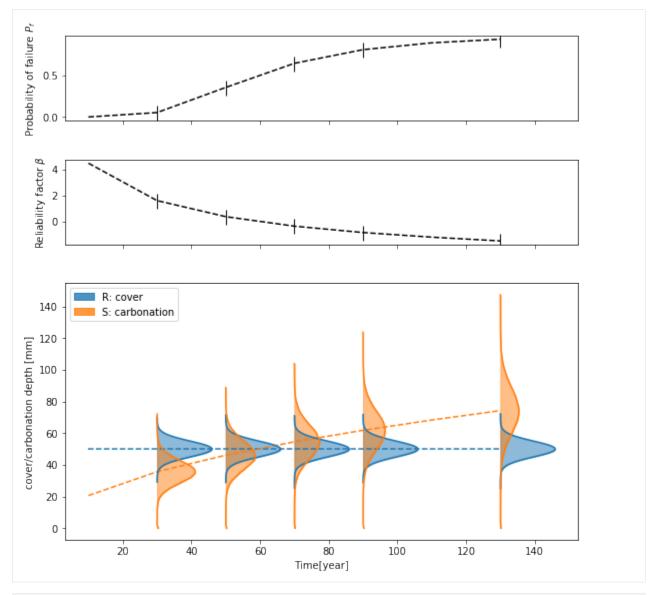
3.2 carbonation module example

- Raw parameter data
- · initialize model
- run model
- calibrate model

```
[10]: %matplotlib inline
import helper_func as hf
import numpy as np
from carbonation import Carbonation_Model, load_df_R_ACC
```

```
[4]: # Case study
     # global - Raw parameters
    class Param: pass
    pars = Param()
    pars.cover_mean = 50 # mm
    pars.cover_std = 5
    pars.RH\_real = 60
    pars.t_c = 28
    pars.x_c = 0.008 \# m
    pars.ToW = 2 / 52.
    pars.p_SR = 0.0
    pars.C_S_emi = 0.
    pars.option = Param()
    pars.option.choose = False
    pars.option.cement_type = 'CEM_I_42.5_R+SF'
    pars.option.wc_eqv = 0.6
    pars.option.df_R_ACC = load_df_R_ACC()
    pars.option.plot = True
     # initialize model
    carb_model = Carbonation_Model(pars)
     # run and postproc model
    carb_model.run(50)
    carb_model.postproc(plot=True)
    /Users/gangli/Local Documents/Mitacs project local/Tinkrete/modules/carbonation.py:
     →281: RuntimeWarning: divide by zero encountered in power
      W = (t_0 / t) ** ((p_SR * ToW) ** b_w / 2.0)
    /Users/gangli/Local Documents/Mitacs project local/Tinkrete/modules/carbonation.py:76:
     → RuntimeWarning: invalid value encountered in sqrt
      ) ** 0.5 * pars.W_t
    Pf(g = R-S < 0) from various methods
         sample count: 0.0002001220744654239
         g integral: 0.00021125729406379793
         R S integral: 0.0002582774031271491
        beta_factor: 3.4595900423913237
                   S: mean = 23.9 \text{ stdev} = 5.6
                                                         Limit-state P(g<0)=0.0002582774031271491
     0.08
                                             R
                                                                                         g=R-S
                                                   0.05
                                              S
     0.06
                                                   0.04
                                                   0.03
     0.04
                                                   0.02
     0.02
                                                   0.01
     0.00
                                                   0.00
               10
                                               70
                                                      -10
                                                                 10
                                                                      20
                                                                                           60
                          30
                               40
                                    50
                                         60
                                                            0
                                                                           30
                                                                                40
                     20
                                                                                     50
```

[8]: # calibration to field data
field data: field carbonation after 20 years, mean=30, std=5
(continues on next page)



[179]: # fig.savefig('RS_time_carbonation.pdf',dpi=1200)

[]:

3.3 chloride module example

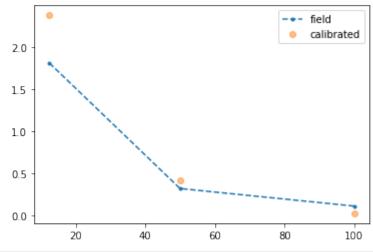
```
[8]: %matplotlib inline
from chloride import Chloride_Model, load_df_D_RCM, C_crit_param, C_eqv_to_C_S_0
import pandas as pd

[4]: # raw data
class Param: pass

(continues on next page)
```

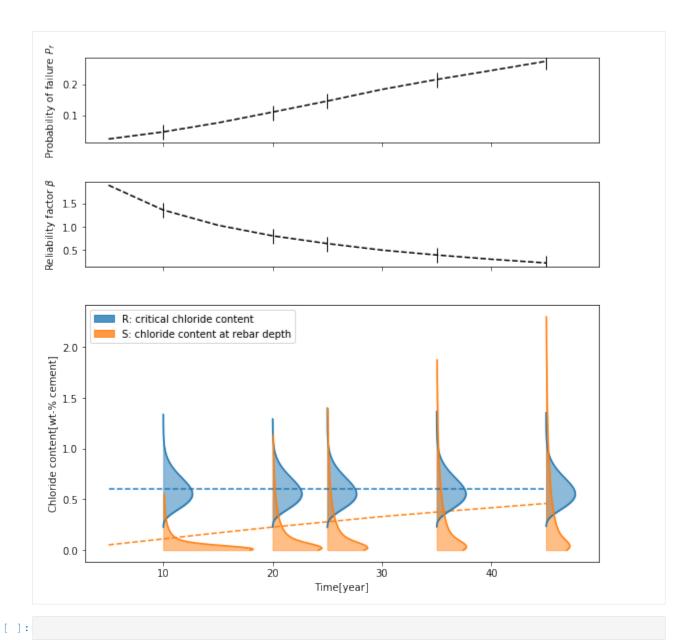
```
pars_raw = Param()
    pars_raw.marine = False
    # 1) marine or coastal
    pars_raw.C_0_M = 18.980 # natural chloirde content of sea water [g/l]
    # 2) de-icing salt (hard to quantify)
    pars_raw.C_0_R = 0 # average chloride content of the chloride contaminated water [g/
     → 7 7
                      # average number of salting events per year [-]
    pars_raw.n = 0
    pars_raw.C_R_i = 0 # average amount of chloride spread within one spreading event [g/
    pars_raw.h_S_i = 1 # amount of water from rain and melted snow per spreading period.
    → [1/m2]
    pars_raw.C_eqv_to_C_S_0 = C_eqv_to_C_S_0 # imported correlation function for chloride_
     →content from soluiton to concrete
    pars_raw.exposure_condition = 'splash'
    pars_raw.exposure_condition_geom_sensitive = True
    pars_raw.T_real = 273 + 25 # averaged ambient temperature[K]
    pars_raw.x_a = 10.
    pars_raw.x_h = 10.
    pars_raw.D_RCM_test = 'N/A'
    pars_raw.concrete_type = 'Portland cement concrete'
    pars_raw.cement_concrete_ratio = 300./2400.
    pars_raw.C_max_user_input = None
    pars_raw.C_max_option = 'empirical'
    pars_raw.C_0 = 0
    pars_raw.C_crit_distrib_param = C_crit_param() # critical chloride content import_
     → from Chloride module 0.6 wt.% cement (mean value)
    # more options
    pars_raw.option = Param()
    pars_raw.option.choose = True
    pars_raw.option.cement_type = 'CEM_I_42.5_R+SF'
    pars_raw.option.wc_eqv = 0.4 # equivalent water/binder ratio
    pars_raw.option.df_D_RCM_0 = load_df_D_RCM()
[6]: # initialize model
    model_cl = Chloride_Model(pars_raw)
    # run for 40 mm and 10 year
    model_cl.run(x = 40, t = 10)
    # postproc
    model_cl.postproc(plot=True)
    /Users/gangli/anaconda3/lib/python3.7/site-packages/scipy/optimize/minpack.py:808:
    →OptimizeWarning: Covariance of the parameters could not be estimated
      category=OptimizeWarning)
    Pf(g = R-S < 0) from various methods
        sample count: 0.5239
        g integral: 0.5264259274316304
                                                                              (continues on next page)
```

```
R S integral: 0.5264361482672922
   beta_factor: -0.31087440419437906
                                                             Limit-state P(q<0)=0.5264361482672922
               S: mean = 0.9 \text{ stdev} = 0.9
                                                    0.8
                                            R
                                                          q=R-S
2.5
                                            5
                                                    0.6
2.0
1.5
                                                    0.4
1.0
                                                     0.2
0.5
0.0
                                                     0.0
                                                 10
                                                              -8
                                                                      -6
```



```
[13]: # run the calibrated model for 40 mm and 10 year
     model_cl_cal.run(x = 40, t = 10)
     model_cl_cal.postproc(plot=True)
      # plt.savefig('chloride_at_rebar_40year.pdf',dpi=1200)
     Pf(q = R-S < 0) from various methods
          sample count: 0.11808
          g integral: 0.11947147378471051
          R S integral: 0.1195360365046989
          beta_factor: 0.5079907001618054
                   S: mean = 0.3 \text{ stdev} = 0.6
                                                           Limit-state P(g<0)=0.1195360365046989
                                            R
                                                       q=R-S
                                                  1.75
                                                  1.50
       4
                                                  1.25
       3
                                                  1.00
                                                  0.75
       2
                                                  0.50
      1
                                                  0.25
                                                   0.00
                                                         -10
                                                                      -6
                              6
                                     8
                                            10
                                                               -8
                                                                            -4
                                                                                   -2
[19]: # run model for a list of time steps
     t_{lis} = np.arange(5, 50, 5)
     cover = 50
     pf_lis, beta_lis = model_cl_cal.chloride_with_year(depth=cover, year_lis=t_lis,
      →amplify=1)
      # fig.savefig('RS_time_chloride.pdf',dpi=1200)
      /Users/gangli/Local Documents/Mitacs project local/Tinkrete/modules/chloride.py:66:
      →RuntimeWarning: invalid value encountered in sqrt
       1 - erf((x - pars.dx) / (2 * (pars.D_app * t) ** 0.5))
      /Users/gangli/Local Documents/Mitacs project local/Tinkrete/modules/helper_func.py:
      \rightarrow440: IntegrationWarning: The maximum number of subdivisions (50) has been achieved.
       If increasing the limit yields no improvement it is advised to analyze
        the integrand in order to determine the difficulties. If the position of a
        local difficulty can be determined (singularity, discontinuity) one will
        probably gain from splitting up the interval and calling the integrator
        on the subranges. Perhaps a special-purpose integrator should be used.
```

lambda x: $R_{distrib.cdf}(x) * S_{de_{fit}(x)}[0], 0, S_{dropna.max}()$



3.4 corrosion module example

- Input Raw data
- moisture
- temperature
- corrosion state determined by chloride and carbonation from other modules
- Output
- icorr and corrosion rate
- · accumulated sectionloss with time

```
[1]: %matplotlib inline
import numpy as np
from corrosion import Corrosion_Model, Section_loss_Model
import helper_func as hf
import matplotlib.pyplot as plt
```

```
[2]:
    class Param: pass
    raw_pars = Param()
    # geometry and age
    raw_pars.d = 0.04 # cover depth [m]
    raw_pars.t = 3650  # age[day]
    # concrete composition
    raw_pars.cement_type = 'Type I'
    raw_pars.concrete_density = 2400 \#kg/m^3
    raw_pars.rho_c= 3.1e3 # density of cement particle [kg/m^3]
    raw_pars.rho_a= 2600. # density of aggregate particle(fine and coarse) range 2400-
    \rightarrow 2900 [kg/m<sup>3</sup>]
    # concrete condition
    raw_pars.epsilon = 0.25  # porosity of concrete
    raw_pars.theta_water = 0.12 # volumetric water content
    raw_pars.T = 273.15+25
                         # temperature [K]
```

```
[3]: # initialize and run model
    model_corr = Corrosion_Model(raw_pars)
    model_corr.run()

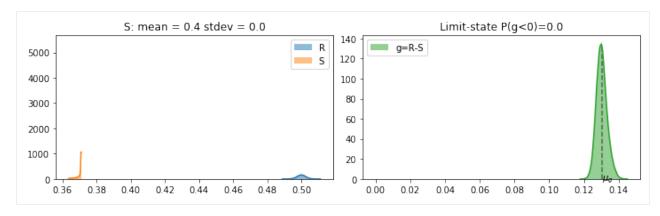
# result
    model_corr.icorr

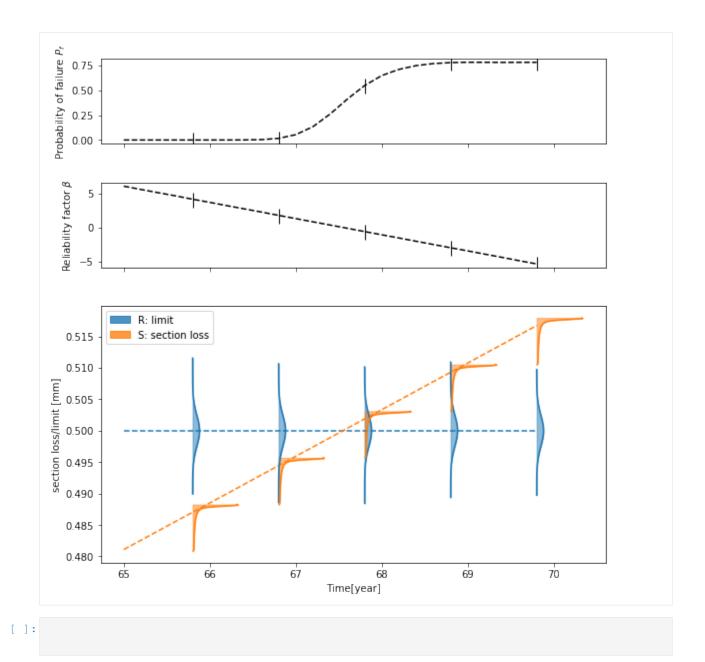
# icorr
    print(f"icorr [A/m^2]: {model_corr.icorr.mean()}")
    # section loss
    model_corr.x_loss_rate
    print(f"section loss rate [mm/year]: {model_corr.x_loss_rate.mean()}")
    icorr [A/m^2]: 0.006407370834095256
    section loss rate [mm/year]: 0.007420513570849189
```

• Accumulated section loss with the increasing probability of active corrosion

```
plt.title('dummy data Pf vs time')
       plt.xlabel('Time[year]')
       plt.ylabel('probability of active corrosion')
[10]: Text(0, 0.5, 'probability of active corrosion')
                               dummy data Pf vs time
          1.0
       probability of active corrosion
          0.8
          0.6
          0.4
          0.2
          0.0
                           20
                                               60
                 0
                                     40
                                                          80
                                                                    100
                                       Time[year]
```

```
[16]: # prepare Param object for section loss object
     pars_sl = Param()
     pars_sl.x_loss_rate = model_corr.x_loss_rate.mean()
                                                         # mm/year mean section loss
     →rate from the corrosion model
     pars_sl.p_active_t_curve = (pf_lis, t_lis)
                                                            # use dummy data for this
     →example
     # critical section loss from the external structural analysis
     pars_sl.x_loss_limit_mean = 0.5
     pars_sl.x_loss_limit_std = 0.5 * 0.005 # mm
     # initialize section loss model object
     model_sl = Section_loss_Model(pars_sl)
     # run model for one time step, 80 year
     model_sl.run(t_end = 50)
     model_sl.postproc(plot=True)
     warning: very small Pf
     Pf(g = R-S < 0) from various methods
         sample count: 0.0
         g integral: -5.000000269139826e-06
         R S integral: 0.0
         beta_factor: 41.75751987706608
```





3.5 cracking model example

```
[39]: %matplotlib inline
# %load_ext autoreload
# %autoreload 2

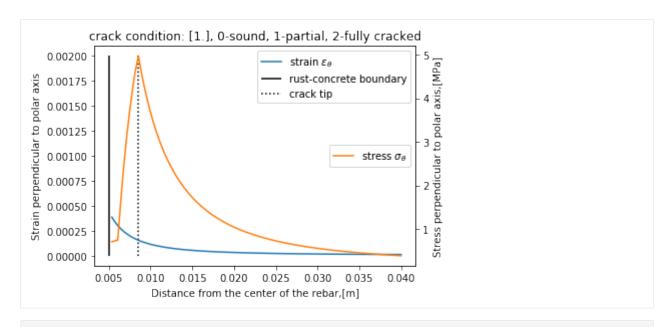
import helper_func as hf
from cracking import Cracking_Model

[40]: # raw data
class Param: pass

(continues on next page)
```

```
# material properties
                                 # rebar diameter [m]
     r0\_bar\_mean = 5e-3
                                 # concrete ultimate tensile strength[MPa]
     f_t_mean=5.
     E_0_mean=32e3
                                 # concrete modulus of elesticity [Mpa]
     x_loss_mean = 12.5e-6*0.6 # rebar section loss, mean [m]
     cover_mean = 4e-2
                                 # cover thickness, mean [m]
     raw_pars.r0_bar = Normal_custom(r0_bar_mean, 0.1*r0_bar_mean, non_negative=True)
     raw_pars.x_loss = Normal_custom(x_loss_mean, 0.1*x_loss_mean, non_negative=True) #_
      →or from the corrosion model solution
     raw_pars.cover = Normal_custom(cover_mean, 0.1*cover_mean, non_negative=True)
     raw_pars.f_t = Normal_custom(f_t_mean, 0.1*f_t_mean, non_negative=True)
     raw_pars.E_0 = Normal_custom(E_0_mean, 0.1*E_0_mean, non_negative=True)
     raw_pars.w_c = Normal_custom(0.5, 0.1*0.6, non_negative=True)
     raw_pars.r_v = Beta_custom(2.96, 2.96*0.05, 3.3, 2.6) # rust volumetric expansion_
      → rate 2.96 lower 2.6 upper: 3.3
[41]: # initialize model
     model_crack = Cracking_Model(raw_pars)
     # run model in deterministic mode to check the stress and strain diagram
     model_crack.run(stochastic=False)
     deterministic
     /Users/gangli/Local Documents/Mitacs project local/Tinkrete/modules/cracking.py:256:
      →RuntimeWarning: invalid value encountered in greater_equal
       sol = solve_stress_strain_crack_stochastic(self.pars) # no plot
     /Users/gangli/Local Documents/Mitacs project local/Tinkrete/modules/cracking.py:257:
      →RuntimeWarning: invalid value encountered in less_equal
       else:
     /Users/gangli/Local Documents/Mitacs project local/Tinkrete/modules/cracking.py:273:_
      →RuntimeWarning: invalid value encountered in less
     /Users/gangli/Local Documents/Mitacs project local/Tinkrete/modules/cracking.py:70:..
      →RuntimeWarning: invalid value encountered in less_equal
       return sigma_theta
     /Users/gangli/Local Documents/Mitacs project local/Tinkrete/modules/cracking.py:73:...
      →RuntimeWarning: invalid value encountered in greater
       def crack_width_open(a, b, u_st, f_t, E_0):
     /Users/gangli/Local Documents/Mitacs project local/Tinkrete/modules/cracking.py:73:_
      →RuntimeWarning: invalid value encountered in less_equal
       def crack_width_open(a, b, u_st, f_t, E_0):
     /Users/gangli/Local Documents/Mitacs project local/Tinkrete/modules/cracking.py:78:..
      →RuntimeWarning: invalid value encountered in greater
       inner radius boundary of the rust (center of rebar to rust-concrete) [m]
     /Users/gangli/Local Documents/Mitacs project local/Tinkrete/modules/cracking.py:78:
      →RuntimeWarning: invalid value encountered in less_equal
       inner radius boundary of the rust (center of rebar to rust-concrete) [m]
```

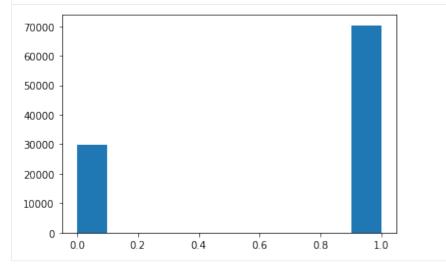
raw_pars = Param()



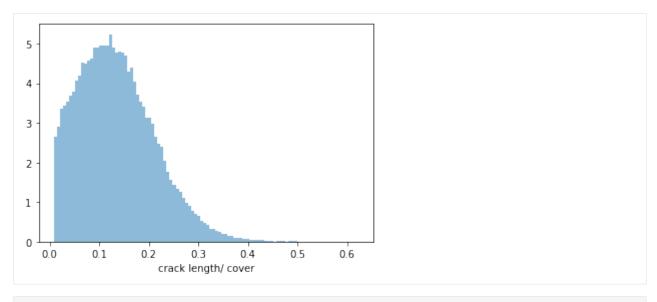
```
[42]: # run model in stochastic mode
     model_crack.run(stochastic=True)
     model_crack.postproc()
     print (model_crack.crack_visible_rate_count)
     print(model_crack.R_c - model_crack.pars.r0_bar) #/ M.pars.cover
     print (model_crack.pars.cover)
     /Users/qangli/Local Documents/Mitacs project local/Tinkrete/modules/cracking.py:166:..
      →RuntimeWarning: divide by zero encountered in true_divide
     /Users/gangli/Local Documents/Mitacs project local/Tinkrete/modules/cracking.py:168:
      →RuntimeWarning: divide by zero encountered in true_divide
     /Users/gangli/Local Documents/Mitacs project local/Tinkrete/modules/cracking.py:256:..
      →RuntimeWarning: invalid value encountered in greater_equal
       sol = solve_stress_strain_crack_stochastic(self.pars) # no plot
     /Users/gangli/Local Documents/Mitacs project local/Tinkrete/modules/cracking.py:257:
      →RuntimeWarning: invalid value encountered in less_equal
       else:
     /Users/gangli/Local Documents/Mitacs project local/Tinkrete/modules/cracking.py:267:...
      →RuntimeWarning: divide by zero encountered in true_divide
       crack_length_over_cover[np.isnan(crack_length_over_cover)] = 0.0 # crack length=0,
      →for no crack
     /Users/gangli/Local Documents/Mitacs project local/Tinkrete/modules/cracking.py:273:
      →RuntimeWarning: invalid value encountered in less
     /Users/gangli/Local Documents/Mitacs project local/Tinkrete/modules/cracking.py:70:...
      →RuntimeWarning: invalid value encountered in less_equal
       return sigma_theta
     /Users/gangli/Local Documents/Mitacs project local/Tinkrete/modules/cracking.py:73:..
      →RuntimeWarning: invalid value encountered in greater
       def crack_width_open(a, b, u_st, f_t, E_0):
     /Users/gangli/Local Documents/Mitacs project local/Tinkrete/modules/cracking.py:73:
      →RuntimeWarning: invalid value encountered in less_equal
       def crack_width_open(a, b, u_st, f_t, E_0):
     /Users/gangli/Local Documents/Mitacs project local/Tinkrete/modules/cracking.py:78:..
      →RuntimeWarning: invalid value encountered in greater
```

(continues on next page)

```
[43]: plt.figure()
hf.Hist_custom(model_crack.crack_condition)
```



Tinkrete, Release alpha



CHAPTER

FOUR

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