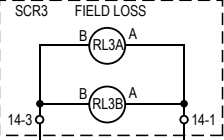


RL3 CONTACTS ARE SHOWN ON  
CONTROL SCHEMATIC D044 FOR  
CONTACTOR ENERGISATION AND  
ON D048 FOR ALARM INDICATION



FIELD ENERGISING SEQUENCE

1. DRILLERS CONSOLE - RT SWITCH (S6) TO FORWARD OR REVERSE
2. RELAY RL1 ON AUXILIARY MOTOR BOARD (PC1) ARE ENERGISED, AUTO STARTING RT BLOWERS (REF D048 SHT 2)
3. ONCE THE AIRFLOW HAS BEEN ESTABLISHED TR1 ON PC1 IS ENERGISED. 7 SECOND DELAY THUS ENERGISING FIELD

