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DESIGNERS EDGE, INC.
P.O. BOX 606
MONROE,
MICHIGAN 48161
U.S.A.

IMPERIAL
TOLERANCES:
0.0 ± .020
0.00 ± .010
0.000 ± .005
0.0000 ± .0005
ALL ANGULAR
DIM'S ±1°
125 FINISH
UNLESS
NOTED

METRIC
TOLERANCES:
0.0 ± .5mm
0.00 ± .25mm
0.000 ± .125mm
0.0000 ± .0125mm
ALL ANGULAR
DIM'S ±1°
125 FINISH
UNLESS
NOTED

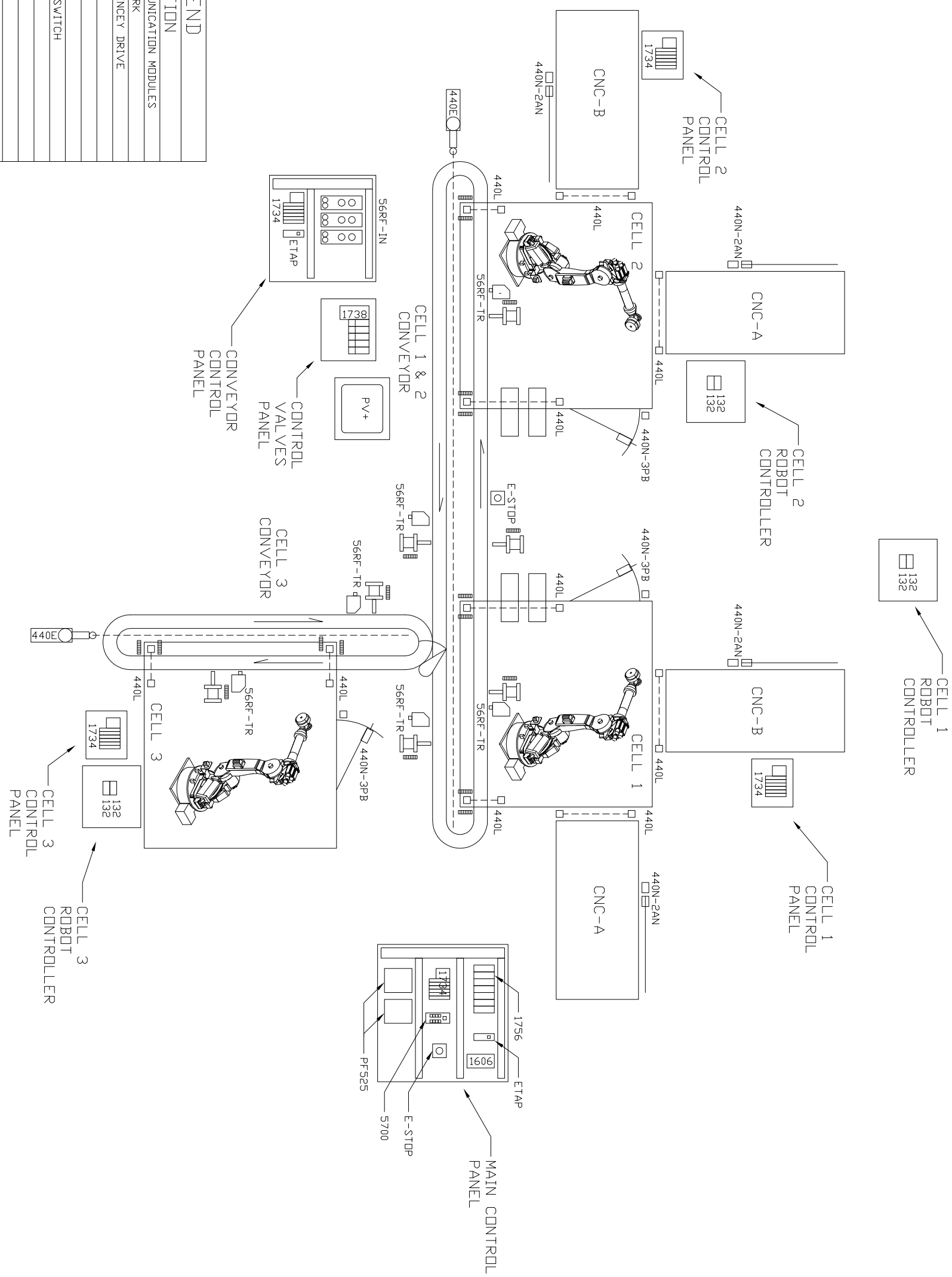
SEE DRAWING
DETAILS FOR
SPECIFIED
TOLERANCE

NO.	DATE	REVISION	BY


U OF M
NORTH CAMPUS
ENGINEERING LAB
VIRTUAL
MANUFACTURING
LAYOUT


DESIGNER	CHECKED BY
DTG	DTG
JOB NO. 5261	DATE 10/2/13
SCALE NONE	

DWG NO. 5261E01



MATERIAL LEGEND	
DEVICE	DESCRIPTION
1756	CONTROL LOGIX PROCESSOR & COMMUNICATION MODULES
ETAP	ETHERNET ACCESS POINT TO NETWORK
PF525	POWER FLEX 525 VARIABLE FREQUENCY DRIVE
1734	REMOTE POINT I/O
132	SAFETY EXPANSION I/O CONNECTION
440N-2AN	SAFETY DOOR - SAFETY SWITCH
440N-3PB	SAFETY DOOR - LOCKABLE SAFETY SWITCH
440L	SAFETY LIGHT SCREEN
E-STOP	REMOTE E-STOP PUSH BUTION
440E	SAFETY E-STOP PULL CORD
PV+	OPERATOR INTERFACE SCREEN - PANEL VIEW PLUS
56RF-IN	RADIO FREQUENCY NETWORK ACCESS INTERFACE - 2 POINT
56RF-TR	RADIO FREQUENCY TRANSCEIVER
1738	REMOTE I/O INTERFACE FOR MAC VALVE MANIFOLD

 CONVEYOR PALLET STOP WITH PROXIMITY SENSOR (AB 871T-DHSNNI8-D4)

 LIGHT CURTAIN MUTING PROXIMITY SENSOR