

Name	Value	Data Type	Scope
<b>Camera_1_Trigger</b>	0	BOOL	MainProgram
Constant	No		
External Access:	Read/Write		
<i>Camera_1_Trigger - MainProgram/Camera_1_Pipeline_ZZ - *5(OTU), 0(XIC), 1(XIC)</i>			
<b>Counter_1</b>		COUNTER	MainProgram
Constant	No		
External Access:	Read/Write		
<i>Counter_1 - MainProgram/Control_Valve - *24(CTU)</i>			
<b>HMI_WritePart</b>	96	DINT	MainProgram
Constant	No		
External Access:	Read/Write		
<i>HMI_WritePart - MainProgram/Map_Inputs - *2(MOV), *3(MOV)</i>			
<b>R6Z_Assign</b>	0	BOOL	MainProgram
Constant	No		
External Access:	Read/Write		
<i>R6Z_Assign - MainProgram/RFID_6_ZZ - *16(OTL), *5(OTL), *6(OTU), 6(XIC)</i>			
<b>R6Z_Check_InProgress</b>	0	BOOL	MainProgram
Constant	No		
External Access:	Read/Write		
<i>R6Z_Check_InProgress - MainProgram/RFID_6_Clear_All_ZZ - *8(OTL), *9(OTU), 9(XIC)</i>			
<b>R6Z_Check_Part_NO</b>	3	SINT	MainProgram
Constant	No		
External Access:	Read/Write		
<i>R6Z_Check_Part_NO - MainProgram/RFID_6_ZZ - *14(MOV), 15(NEQ), 16(EQU)</i>			
<b>R6Z_Check_Read</b>	0	BOOL	MainProgram
Constant	No		
External Access:	Read/Write		
<i>R6Z_Check_Read - MainProgram/RFID_6_Clear_All_ZZ - *5(OTL), *6(OTU), 6(XIC)</i>			
<b>R6Z_Check_Results</b>	0	BOOL	MainProgram
Constant	No		
External Access:	Read/Write		
<i>R6Z_Check_Results - MainProgram/RFID_6_Clear_All_ZZ - *10(OTU), *9(OTL), 10(XIC)</i>			
<b>R6Z_Check_Start</b>	0	BOOL	MainProgram
Constant	No		
External Access:	Read/Write		
<i>R6Z_Check_Start - MainProgram/RFID_6_Clear_All_ZZ - *6(OTL), *8(OTU), 7(XIC), 8(XIC)</i>			
<b>R6Z_Clear_All</b>	0	BOOL	MainProgram
Constant	No		

<b>R6Z_Clear_All (Continued)</b>			
External Access:	Read/Write		
<i>R6Z_Clear_All - MainProgram/RFID_6_Clear_All_ZZ - *0(OTL), *1(OTU), 1(XIC)</i>			
<b>R6Z_Clear_All_Inprogress</b>	0	BOOL	MainProgram
Constant	No		
External Access:	Read/Write		
<i>R6Z_Clear_All_Inprogress - MainProgram/RFID_6_Clear_All_ZZ - *3(OTL), *4(OTU), 4(XIC)</i>			
<b>R6Z_Clear_All_Start</b>	0	BOOL	MainProgram
Constant	No		
External Access:	Read/Write		
<i>R6Z_Clear_All_Start - MainProgram/RFID_6_Clear_All_ZZ - *1(OTL), *3(OTU), 2(XIC), 3(XIC)</i>			
<b>R6Z_Current_Part_NO</b>	3	SINT	MainProgram
Constant	No		
External Access:	Read/Write		
<i>R6Z_Current_Part_NO - MainProgram/Cell_3_ZZ - 1(NEQ)</i>			
<i>R6Z_Current_Part_NO - MainProgram/RFID_6_ZZ - *4(MOV), 5(EQU)</i>			
<b>R6Z_Current_Process_NO</b>	3	SINT	MainProgram
Constant	No		
External Access:	Read/Write		
<i>R6Z_Current_Process_NO - MainProgram/Cell_3_ZZ - 1(NEQ)</i>			
<i>R6Z_Current_Process_NO - MainProgram/RFID_6_ZZ - *4(MOV)</i>			
<b>R6Z_Part_Type_Counter</b>	3	SINT	MainProgram
Constant	No		
External Access:	Read/Write		
<i>R6Z_Part_Type_Counter - MainProgram/RFID_6_ZZ - *5(ADD), *5(MOV), 5(ADD), 5(EQU), 5(NEQ), 6(MOV)</i>			
<b>R6Z_Process</b>	0	BOOL	MainProgram
Constant	No		
External Access:	Read/Write		
<i>R6Z_Process - MainProgram/Cell_3_ZZ - *0(OTU)</i>			
<i>R6Z_Process - MainProgram/RFID_6_ZZ - *4(OTL), *5(OTU), 5(XIC)</i>			
<b>R6Z_Read</b>	0	BOOL	MainProgram
Constant	No		
External Access:	Read/Write		
<i>R6Z_Read - MainProgram/Cell_3_ZZ - *0(OTU)</i>			
<i>R6Z_Read - MainProgram/RFID_6_ZZ - *0(OTL), 0(XIO)</i>			
<b>R6Z_Read_Check_Fail</b>	0	BOOL	MainProgram
Constant	No		
External Access:	Read/Write		
<i>R6Z_Read_Check_Fail - MainProgram/RFID_6_ZZ - *14(OTL), *15(OTU), *16(OTU), 15(XIC), 16(XIC)</i>			

<b>R6Z_Read_Check_InProgress</b>	0	BOOL	MainProgram
Constant	No		
External Access:	Read/Write		
<i>R6Z_Read_Check_InProgress - MainProgram/RFID_6_ZZ - *12(OTL), *13(OTU), 13(XIC)</i>			
<b>R6Z_Read_Check_Results</b>	0	BOOL	MainProgram
Constant	No		
External Access:	Read/Write		
<i>R6Z_Read_Check_Results - MainProgram/RFID_6_ZZ - *13(OTL), *14(OTU), 14(XIC)</i>			
<b>R6Z_Read_Check_Start</b>	0	BOOL	MainProgram
Constant	No		
External Access:	Read/Write		
<i>R6Z_Read_Check_Start - MainProgram/RFID_6_ZZ - *10(OTL), *12(OTU), 11(XIC), 12(XIC)</i>			
<b>R6Z_Read_Finished</b>	0	BOOL	MainProgram
Constant	No		
External Access:	Read/Write		
<i>R6Z_Read_Finished - MainProgram/Cell_3_ZZ - *0(OTU), 1(XIC)</i>			
<i>R6Z_Read_Finished - MainProgram/RFID_6_ZZ - *4(OTL)</i>			
<b>R6Z_Read_InProgress</b>	0	BOOL	MainProgram
Constant	No		
External Access:	Read/Write		
<i>R6Z_Read_InProgress - MainProgram/RFID_6_ZZ - *2(OTL), *3(OTU), 3(XIC)</i>			
<b>R6Z_Read_Results</b>	0	BOOL	MainProgram
Constant	No		
External Access:	Read/Write		
<i>R6Z_Read_Results - MainProgram/RFID_6_ZZ - *3(OTL), *4(OTU), 4(XIC)</i>			
<b>R6Z_Read_Start</b>	0	BOOL	MainProgram
Constant	No		
External Access:	Read/Write		
<i>R6Z_Read_Start - MainProgram/RFID_6_ZZ - *0(OTL), *2(OTU), 1(XIC), 2(XIC)</i>			
<b>R6Z_Write</b>	0	BOOL	MainProgram
Constant	No		
External Access:	Read/Write		
<i>R6Z_Write - MainProgram/RFID_6_ZZ - *6(OTL), *8(OTU), 7(XIC), 8(XIC)</i>			
<b>R6Z_Write_Finished_Check</b>	0	BOOL	MainProgram
Constant	No		
External Access:	Read/Write		
<i>R6Z_Write_Finished_Check - MainProgram/RFID_6_ZZ - *10(OTU), *9(OTL), 10(XIC)</i>			
<b>R6Z_Write_Inprogress</b>	0	BOOL	MainProgram
Constant	No		

<b>R6Z_Write_Inprogress (Continued)</b>				
External Access:	Read/Write			
<i>R6Z_Write_Inprogress - MainProgram/RFID_6_ZZ - *8(OTL), *9(OTU), 9(XIC)</i>				
<b>R6Z_Write_Pass</b>	0	BOOL		MainProgram
Constant	No			
External Access:	Read/Write			
<i>R6Z_Write_Pass - MainProgram/Cell_3_ZZ - *0(OTU), 1(XIC)</i>				
<i>R6Z_Write_Pass - MainProgram/RFID_6_ZZ - *15(OTL)</i>				
<b>RFID_Address</b>	0	DINT		MainProgram
Constant	No			
External Access:	Read/Write			
<i>RFID_Address - MainProgram/RFID_HMI - 1(MOV), 13(MOV), 7(MOV)</i>				
<b>RFID_Length</b>	17	DINT		MainProgram
Constant	No			
External Access:	Read/Write			
<i>RFID_Length - MainProgram/RFID_HMI - 1(MOV), 13(MOV), 7(MOV)</i>				
<b>RFID_Read_1</b>	1	BOOL		MainProgram
Constant	No			
External Access:	Read/Write			
<i>RFID_Read_1 - MainProgram/RFID_HMI - *0(OTL), *1(OTU), 1(XIC)</i>				
<b>RFID_Read_3</b>	1	BOOL		MainProgram
Constant	No			
External Access:	Read/Write			
<i>RFID_Read_3 - MainProgram/RFID_HMI - *6(OTL), *7(OTU), 7(XIC)</i>				
<b>RFID_Read_5</b>	1	BOOL		MainProgram
Constant	No			
External Access:	Read/Write			
<i>RFID_Read_5 - MainProgram/RFID_HMI - *12(OTL), *13(OTU), 13(XIC)</i>				
<b>RFID_Read_Byte_Start_1</b>	0	BOOL		MainProgram
Constant	No			
External Access:	Read/Write			
<i>RFID_Read_Byte_Start_1 - MainProgram/RFID_HMI - *1(OTL), *4(OTU), 2(XIC), 3(XIC), 4(XIC)</i>				
<b>RFID_Read_Byte_Start_3</b>	1	BOOL		MainProgram
Constant	No			
External Access:	Read/Write			
<i>RFID_Read_Byte_Start_3 - MainProgram/RFID_HMI - *10(OTU), *7(OTL), 10(XIC), 8(XIC), 9(XIC)</i>				
<b>RFID_Read_Byte_Start_5</b>	1	BOOL		MainProgram
Constant	No			
External Access:	Read/Write			

RFID_Read_Byte_Start_5 (Continued)				
RFID_Read_Byte_Start_5 - MainProgram/RFID_HMI - *13(OTL), *16(OTU), 14(XIC), 15(XIC), 16(XIC)				
RFID_Read_InProgress_1	0	BOOL		MainProgram
Constant	No			
External Access:	Read/Write			
RFID_Read_InProgress_1 - MainProgram/RFID_HMI - *3(OTL), *4(OTU)				
RFID_Read_InProgress_3	1	BOOL		MainProgram
Constant	No			
External Access:	Read/Write			
RFID_Read_InProgress_3 - MainProgram/RFID_HMI - *10(OTU), *9(OTL)				
RFID_Read_InProgress_5	1	BOOL		MainProgram
Constant	No			
External Access:	Read/Write			
RFID_Read_InProgress_5 - MainProgram/RFID_HMI - *15(OTL), *16(OTU)				