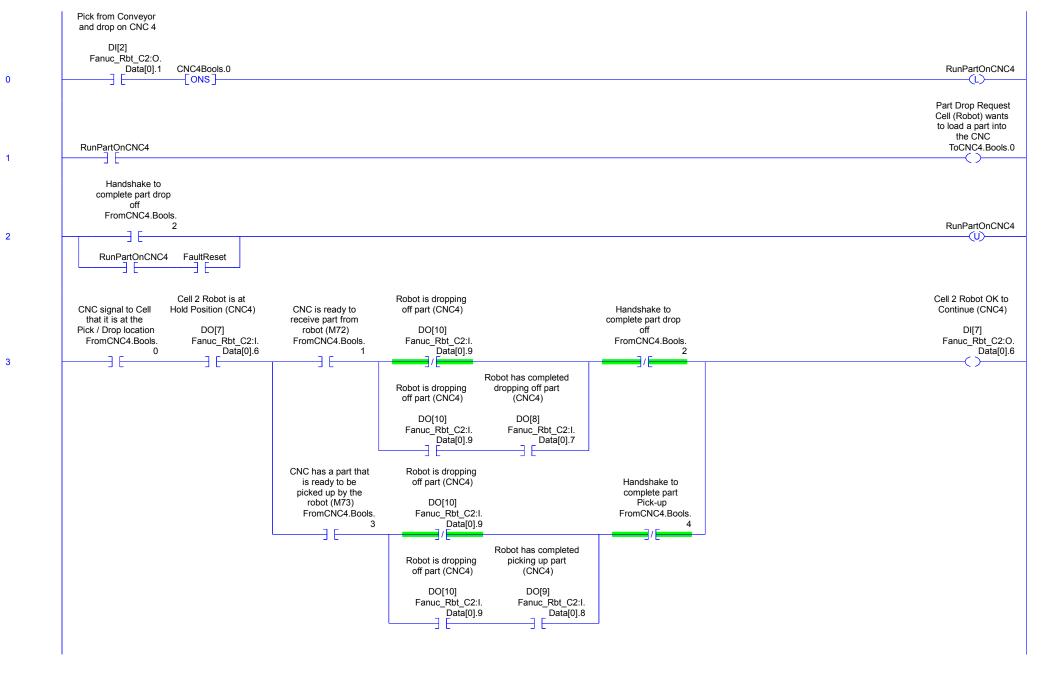
Total number of rungs in routine: 6



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CNC4 - Ladder Diagram

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(End)

AdvManLab:MainTask:MainProgram Total number of rungs in routine: 6

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Robot has completed Cell 2 Robot is at dropping off part CNC signal to Cell that it is at the CNC is ready to receive part from Hold Position (CNC4) (CNC4) Robot is clear of robot (M72) Pick / Drop location DO[7] DO[8] CNC - Drop or Pick Fanuc\_Rbt\_C2:I. Data[0].7 is complete ToCNC4.Bools.1 FromCNC4.Bools. Fanuc\_Rbt\_C2:I. FromCNC4.Bools. Data[0].6 Robot has completed CNC has a part that picking up part (CNC4) is ready to be picked up by the robot (M73) DO[9] Fanuc\_Rbt\_C2:I. Data[0].8 FromCNC4.Bools. G-Code Program Number for CNC to run TO CNC

-MOV-