Cloud Team ZZ

Sunday, April 09, 2017 5:51 PM

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Cloud Team ZZ - Ladder Diagram
                                                                                                                                                                                                Page 1
AdvManLab:MainTask:MainProgram
                                                                                                                                                                                4/9/2017 5:57:19 PM
Total number of rungs in routine: 18
                                                                                          C:\Users\VRMILLING\Documents\control_team_manuals\Logic W2017\AdvManLabCurrent.ACD
                       RFID Tag at Cell 1
Stop
               RFIDTP1
<RFID_N054:I.Channel[0].TagPresent>
                                                                                                                                                                                  Cloud_R1Z_TagPr
esent
                Cloud_R1Z_TagPr
esent
                                                                                                                                                                 Timer On Delay
Timer Cloud_R1Z_Timer
Preset 1000
Accum 0
                Cloud_R1Z_Timer
.DN
                                                                                                                                                                                  Cloud_R1Z_TagPr
esent
                                                                                                                                                                                       -w-'
                       RFID Tag at Cell 2
Hold Back Stop
               <RFID_N054:I.Channel[1].TagPresent>
                                                                                                                                                                                  Cloud_R2Z_TagPr
esent
                Cloud_R2Z_TagPr
esent
                                                                                                                                                                 (EN)-
                                                                                                                                                                                         (DN)-
                                                                                                                                                                                  Cloud_R2Z_TagPr
esent
                Cloud_R2Z_Timer
.DN
 5
                       RFID Tag at Cell 2
Stop
               RFIDTP3
<RFID_N055:I.Channel[0].TagPresent>
                                                                                                                                                                                  Cloud_R3Z_TagPr
esent
                Cloud_R3Z_TagPr
esent
                                                                                                                                                                 (EN)-
                                                                                                                                                                                          _(DN)_
                Cloud_R3Z_Timer
.DN
                                                                                                                                                                                  Cloud_R3Z_TagPr
esent
                                                                                                                                                                                       -W-
                                                                                                                                                                                       Logix Designer
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Logix Designer

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Total number of rungs in routine: 18
                                                                                                             C:\Users\VRMILLING\Documents\control_team_manuals\Logic W2017\AdvManLabCurrent.ACD
                  RFID Tag at Cell C23
Hold Back Stop RFIDTP4
<RFID_N055:I.Channel[1].TagPresent>
                                                                                                                                                                                                                         Cloud_R4Z_TagPr
esent
                   Cloud_R4Z_TagPr
esent
                                                                                                                                                                                                    Timer On Delay
Timer Cloud_R4Z_Timer
Preset 1000
Accum 0
                        10
                   Cloud_R4Z_Timer
.DN
                                                                                                                                                                                                                         Cloud_R4Z_TagPr
esent
 11
                            RFID Tag at Cell 3
Stop
                  RFIDTP5
<RFID_N056:I.Channel[0].TagPresent>
                                                                                                                                                                                                                         Cloud_R5Z_TagPr
esent
 12
                   Cloud_R5Z_TagPr
esent
                                                                                                                                                                                                     Timer On Delay
Timer Cloud_R5Z_Timer
Preset 1000
Accum 0
 13
                   Cloud_R5Z_Timer
.DN
                                                                                                                                                                                                                         Cloud_R5Z_TagPr
esent
                         -1 [-
 14
                                  RFID6
                   RFIDTP6
<RFID_N056:I.Channel[1].TagPresent>
                                                                                                                                                                                                                         Cloud_R6Z_TagPr
esent
 15
                   Cloud_R6Z_TagPr
esent
                                                                                                                                                                                                    Timer On Delay
Timer Cloud_R6Z_Timer
Preset 1000
Accum 0
                        16
                   Cloud_R6Z_Timer
.DN
                                                                                                                                                                                                                         Cloud_R6Z_TagPr
esent
 17
                                                                                                                                                                                                                               –w–'
 (End)
```