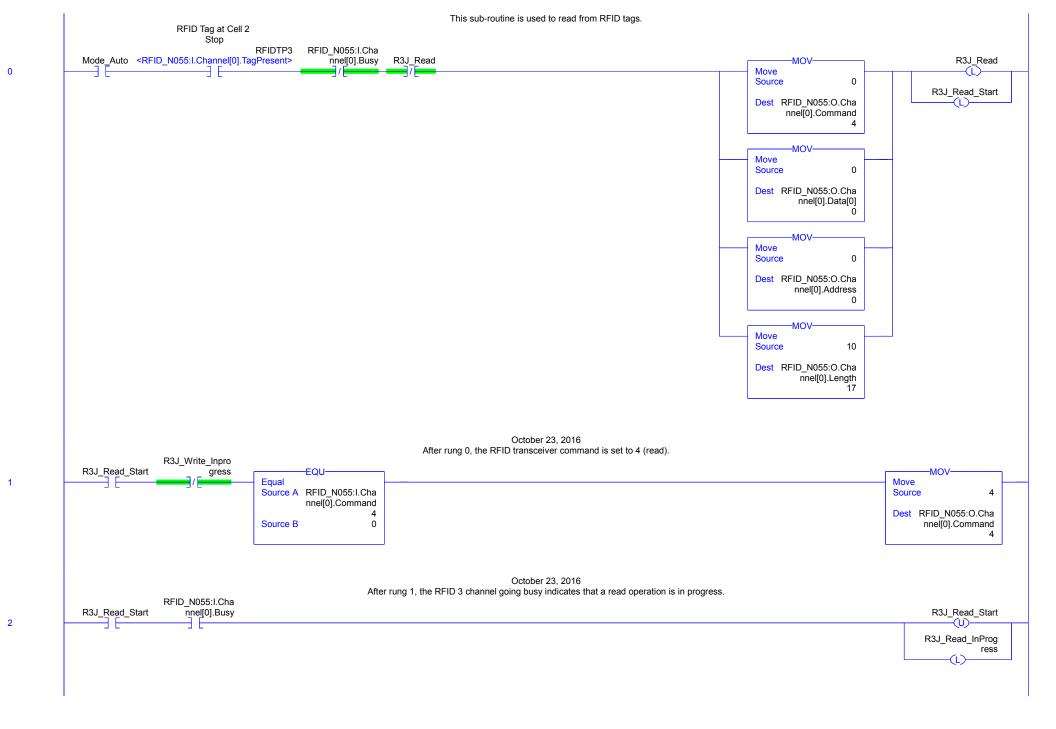
Page 1

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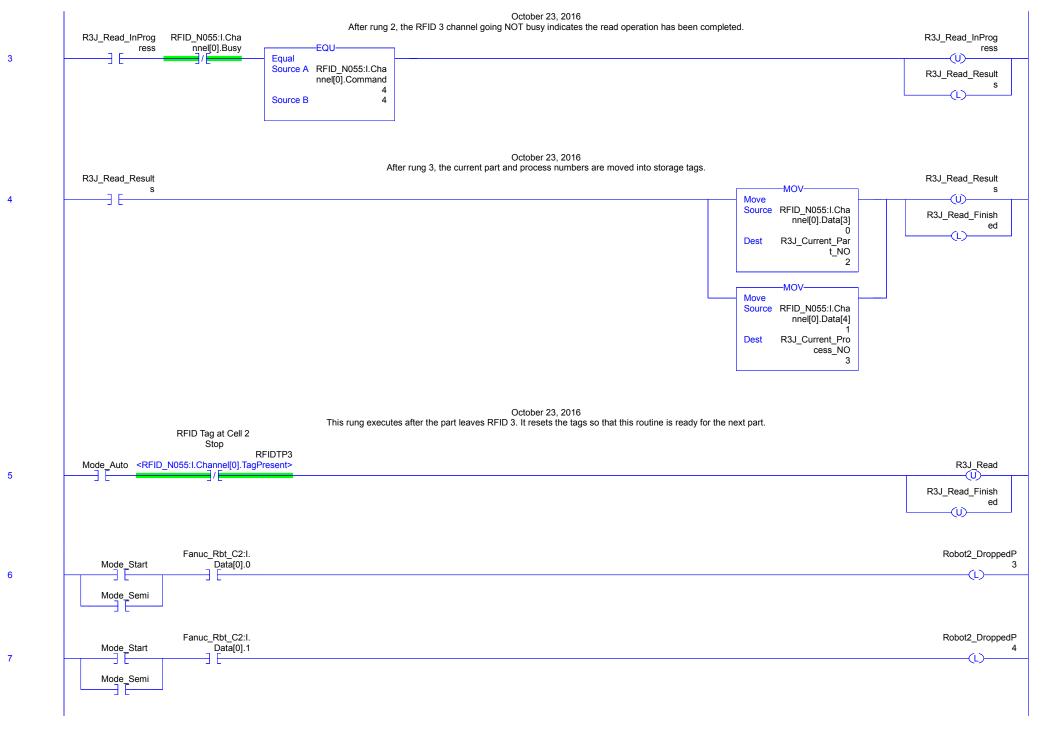


RFID 3 JW - Ladder Diagram

AdvManLab:MainTask:MainProgram

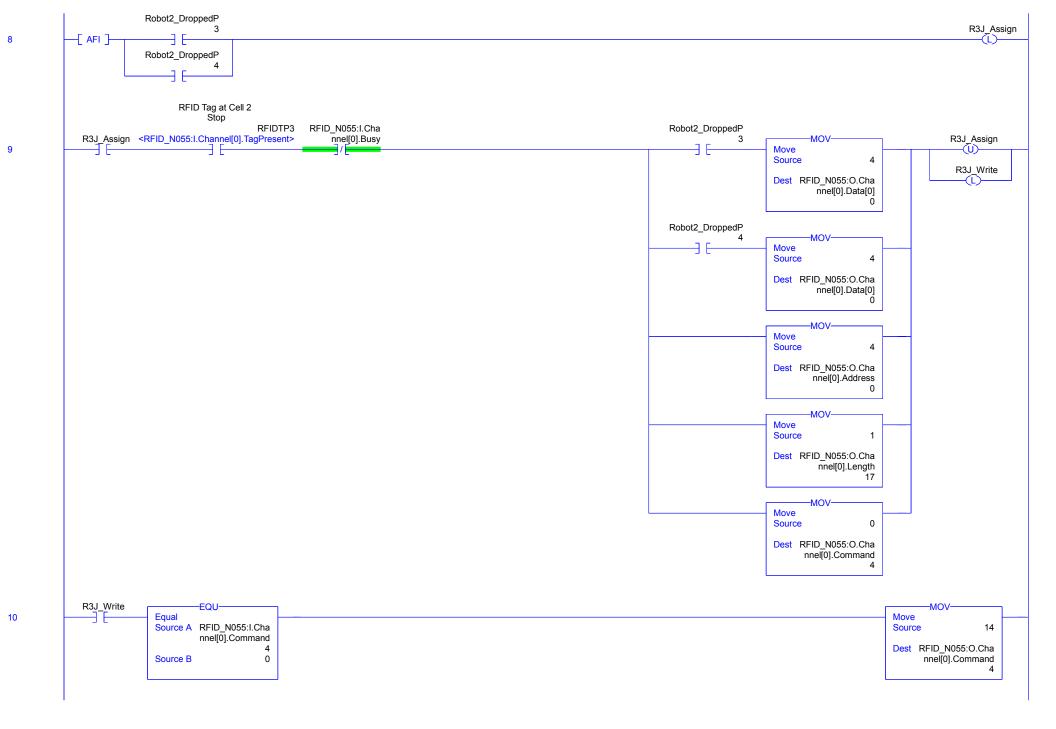
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Total number of rungs in routine: 21 C:\Users\VRMILLING\Documents\control\_team\_manuals\Logic W2017\Separate branches\Chris\_20171206\_1\_AdvManLabCurrent.ACD



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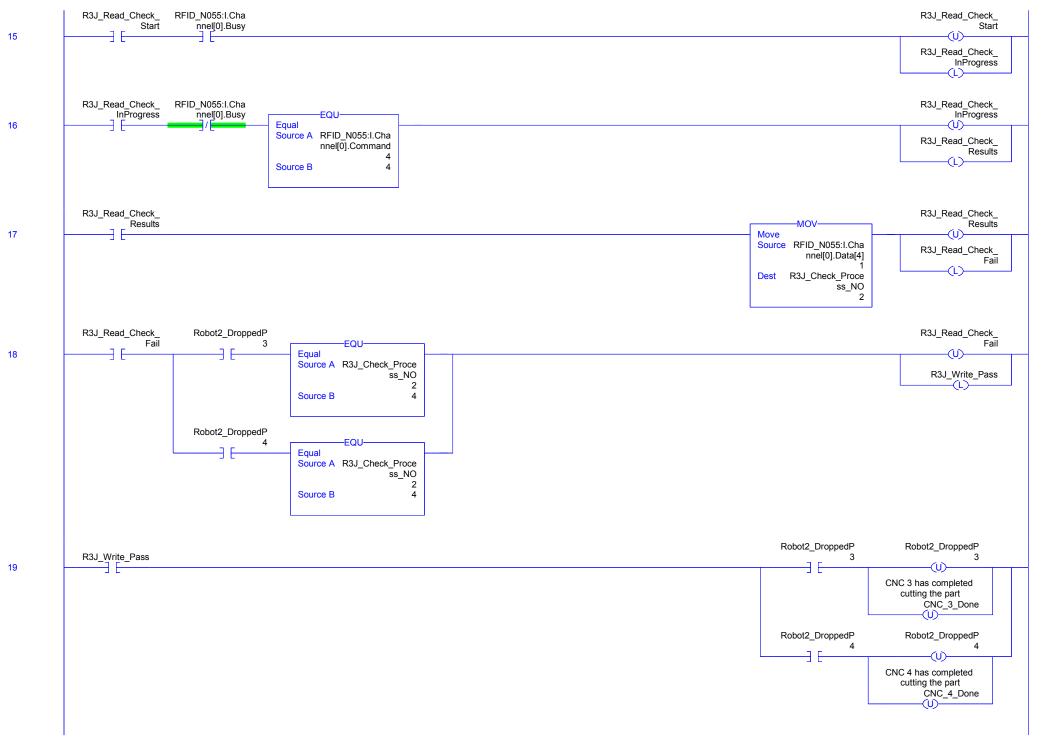
RFID\_N055:I.Cha R3J Write nnel[0].Busy R3J Write 11 (Ū) R3J\_Write\_Inpro gress R3J\_Write\_Inpro RFID\_N055:I.Cha R3J\_Write\_Inpro nnel[0].Busy -EQU-12 Equal Source A RFID\_N055:I.Cha R3J\_Write\_Finis hed\_Check nnel[0].Command 14 Source B R3J\_Write\_Finis R3J Write Finis hed Check hed\_Check Move -(U)-13 0 Source R3J\_Read\_Check\_ Start Dest RFID\_N055:O.Cha nnel[0].Command Move Source 0 Dest RFID\_N055:O.Cha nnel[0].Data[0] MOV-Move Source 0 Dest RFID\_N055:O.Cha nnel[0].Address 0 -MOV-Move 10 Source Dest RFID\_N055:O.Cha nnel[0].Length R3J\_Read\_Check\_ Start 14 Equal Move Source A RFID\_N055:I.Cha 4 Source nnel[0].Command Dest RFID\_N055:O.Cha 4 0 nnel[0].Command Source B

RFID 3 JW - Ladder Diagram

AdvManLab:MainTask:MainProgram
Total number of rungs in routine: 21

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Total number of rungs in routine: 21 C:\Users\VRMILLING\Documents\control\_team\_manuals\Logic W2017\Separate branches\Chris\_20171206\_1\_AdvManLabCurrent.ACD



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RFID\_3\_JW - Ladder Diagram
AdvManLab:MainTask:MainProgram
Total number of rungs in routine: 21

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