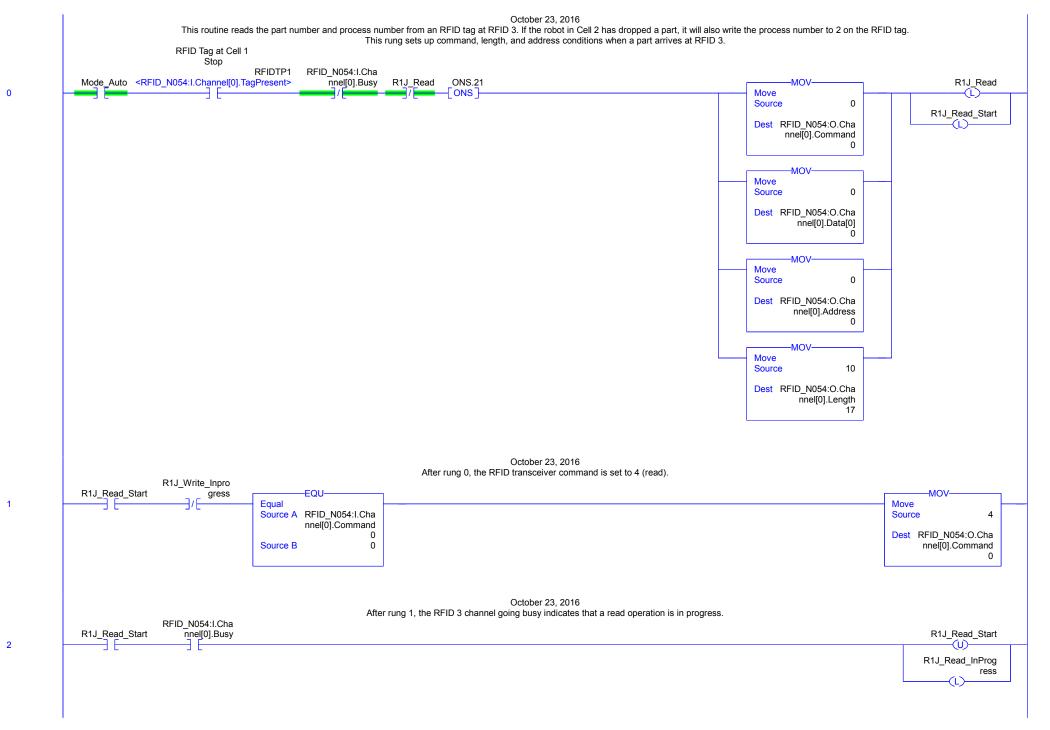
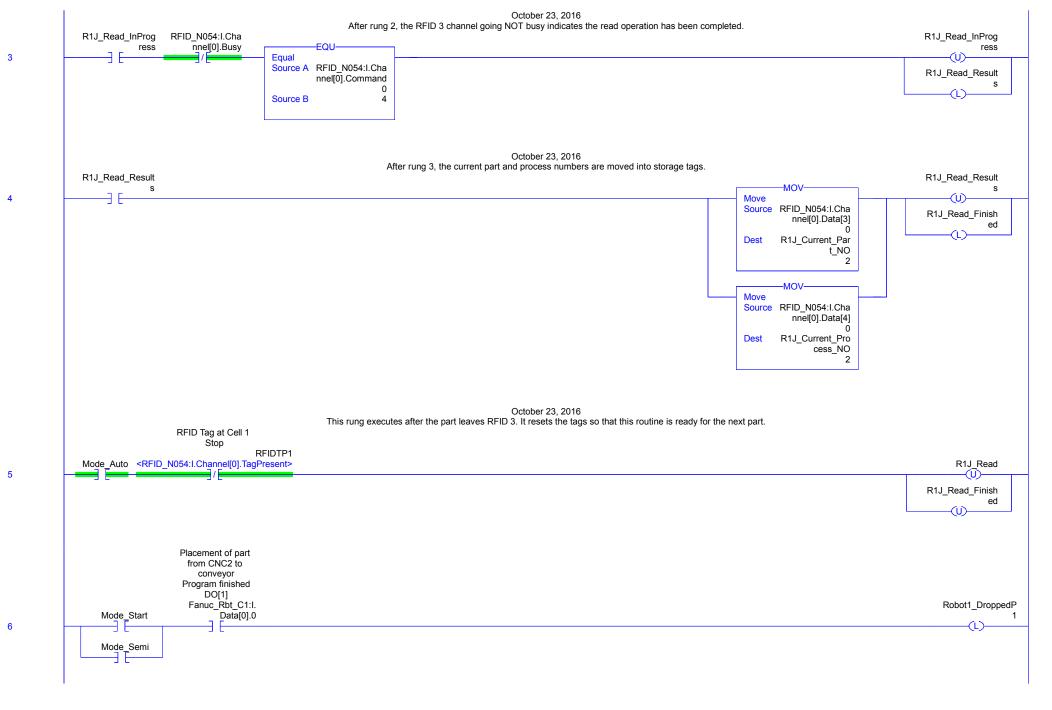
C:\Users\VRMILLING\Documents\control\_team\_manuals\Logic W2017\Separate branches\Chris\_branch\_20171115.ACD

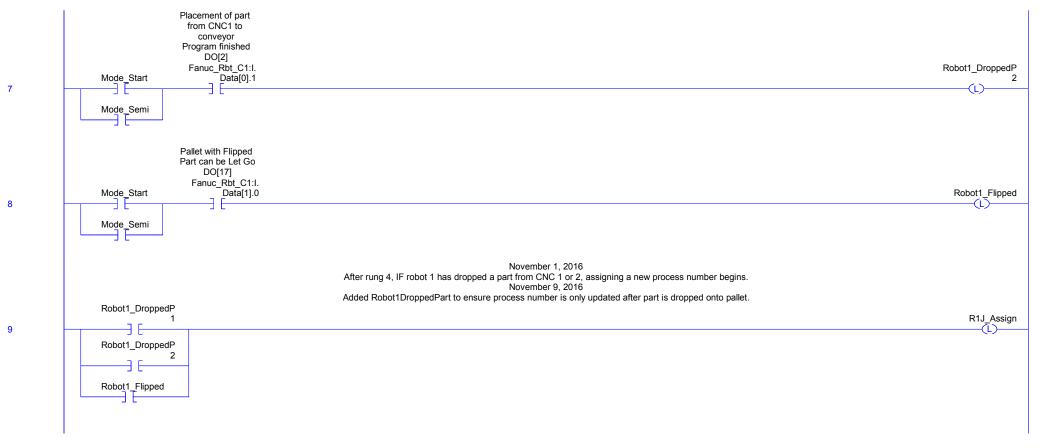


AdvManLab:MainTask:MainProgram Total number of rungs in routine: 22



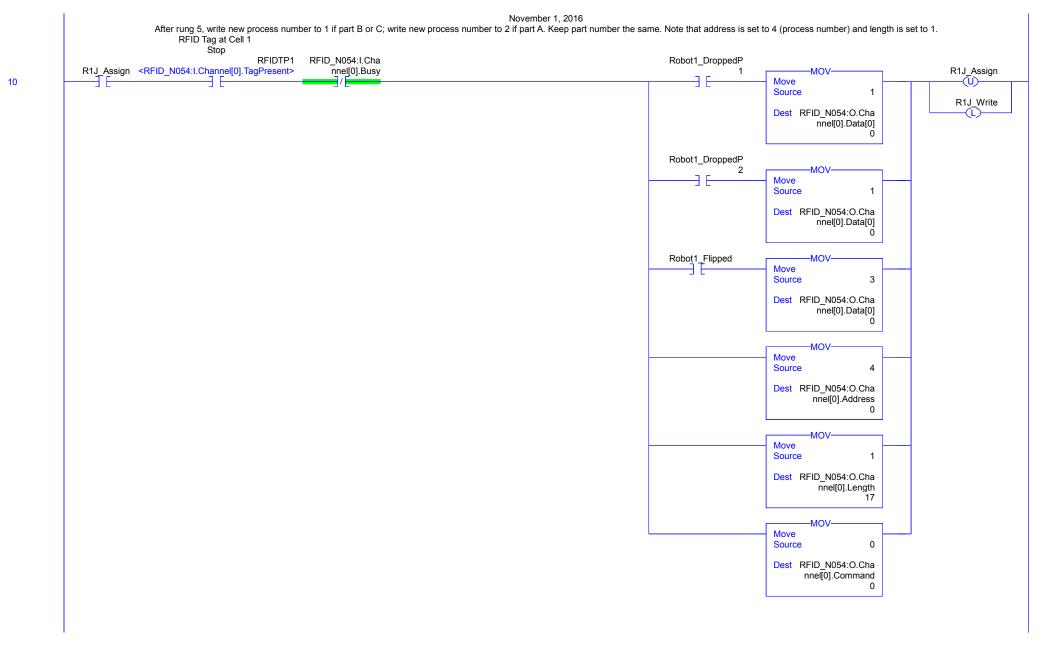
Total number of rungs in routine: 22

C:\Users\VRMILLING\Documents\control team manuals\Logic W2017\Separate branches\Chris branch 20171115.ACD



Total number of rungs in routine: 22

C:\Users\VRMILLING\Documents\control\_team\_manuals\Logic W2017\Separate branches\Chris\_branch\_20171115.ACD



RFID\_N054:I.Cha

nnel[0].Busy

-EQU-

Source A RFID\_N054:I.Cha nnel[0].Command

0

14

Equal

Source B

R1J\_Write\_Inpro

13

gress

R1J\_Write\_Inpro

R1J\_Write\_Finis hed\_Check

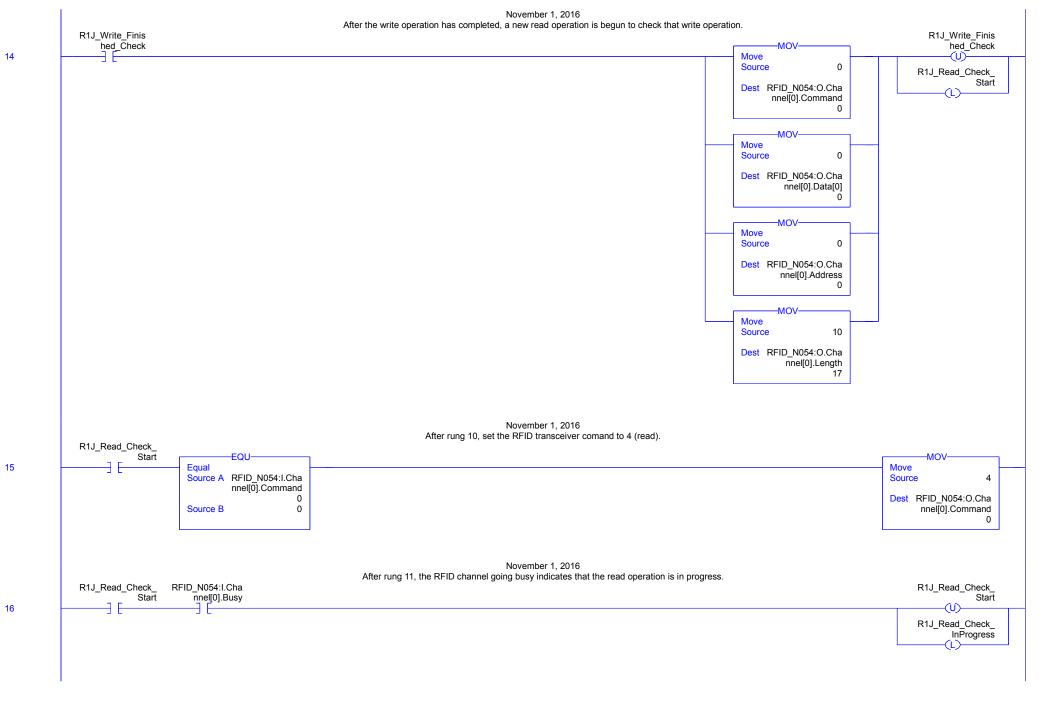
gress

AdvManLab:MainTask:MainProgram Total number of rungs in routine: 22

November 1, 2016 After rung 6, set the RFID transceiver command to 14 (write). R1J\_Write Equal Move 11 Source A RFID\_N054:I.Cha Source 14 nnel[0].Command Dest RFID\_N054:O.Cha nnel[0].Command 0 Source B 0 0 November 1, 2016 After rung 7, the RFID channel going busy indicates a write operation is in progress. RFID N054:I.Cha R1J\_Write nnel[0].Busy R1J\_Write 12 R1J\_Write\_Inpro gress

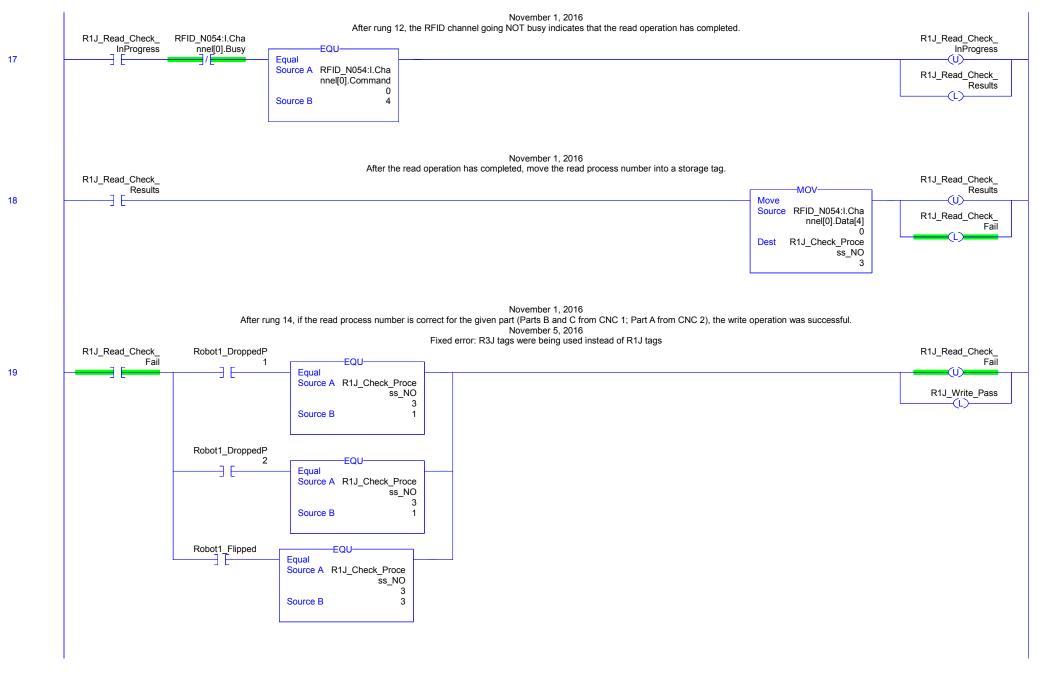
November 1, 2016
After rung 8, the RFID channel going NOT busy indicates the write operation has completed.

AdvManLab:MainTask:MainProgram Total number of rungs in routine: 22



Total number of rungs in routine: 22

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