

RFID\_6\_Clear\_All\_ZZ - Ladder Diagram AdvManLab:MainTask:MainProgram Total number of rungs in routine: 20 C:\Users\VRMILLING\Documents\control\_team\_manuals\Logic W2017\AdvManLabCurrent.ACD Equal Source A RFID\_N056:I.Cha nnel[1].Command 4 R6Z\_Check\_Read\_ PB R6Z\_Check\_Read RFID6 RFIDTP6 RFID\_N056:I.Cha nnel[1].Busy R6Z\_Check\_Read <RFID\_N056:I.Channel[1].TagPresent> -MOV-R6Z\_Check\_Read Move Source 6 0 R6Z\_Check\_Start Dest RFID\_N056:O.Cha nnel[1].Command 4 -MOV-0 Dest RFID\_N056:O.Cha nnel[1].Data[0] 0 Move Source 0 Dest RFID\_N056:O.Cha nnel[1].Address 0 10 Dest RFID\_N056:O.Cha nnel[1].Length 10 R6Z\_Check\_Start -EQU-Equal Source A RFID\_N056:I.Cha nnel[1].Command 4 Dest RFID\_N056:O.Cha nnel[1].Command 4







