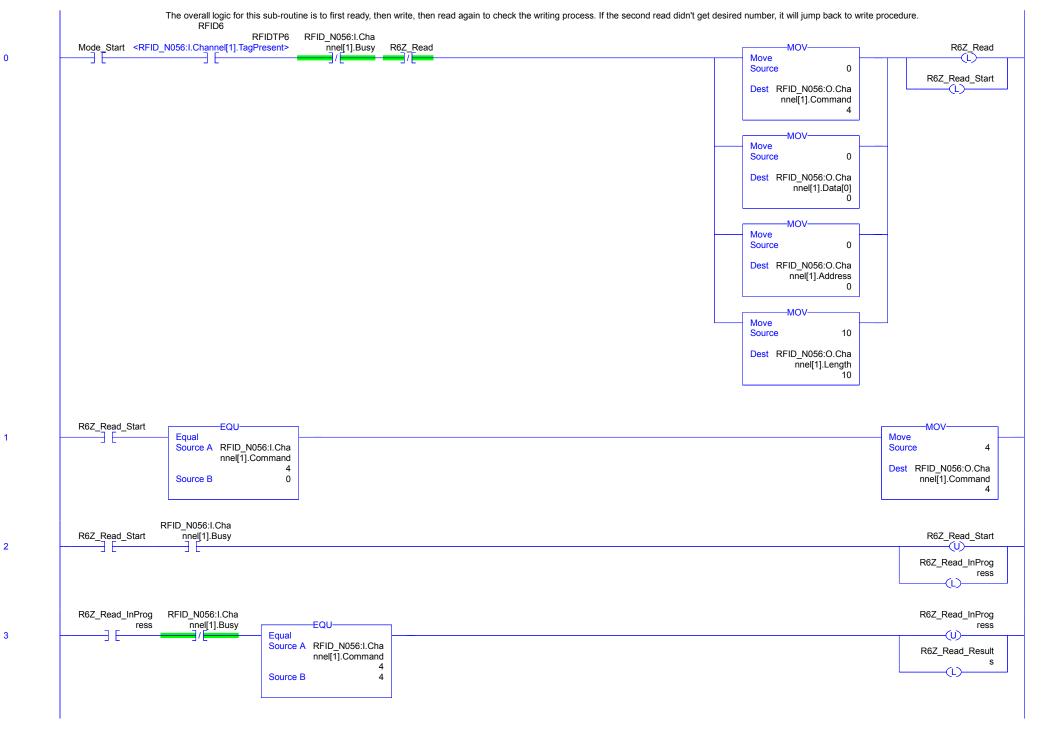
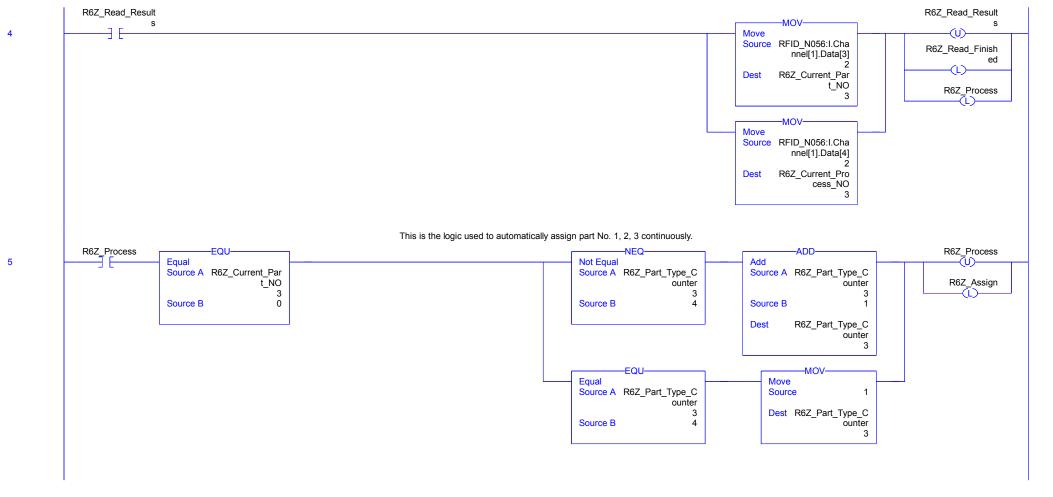
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Total number of rungs in routine: 17



AdvManLab:MainTask:MainProgram Total number of rungs in routine: 17



Total number of rungs in routine: 17

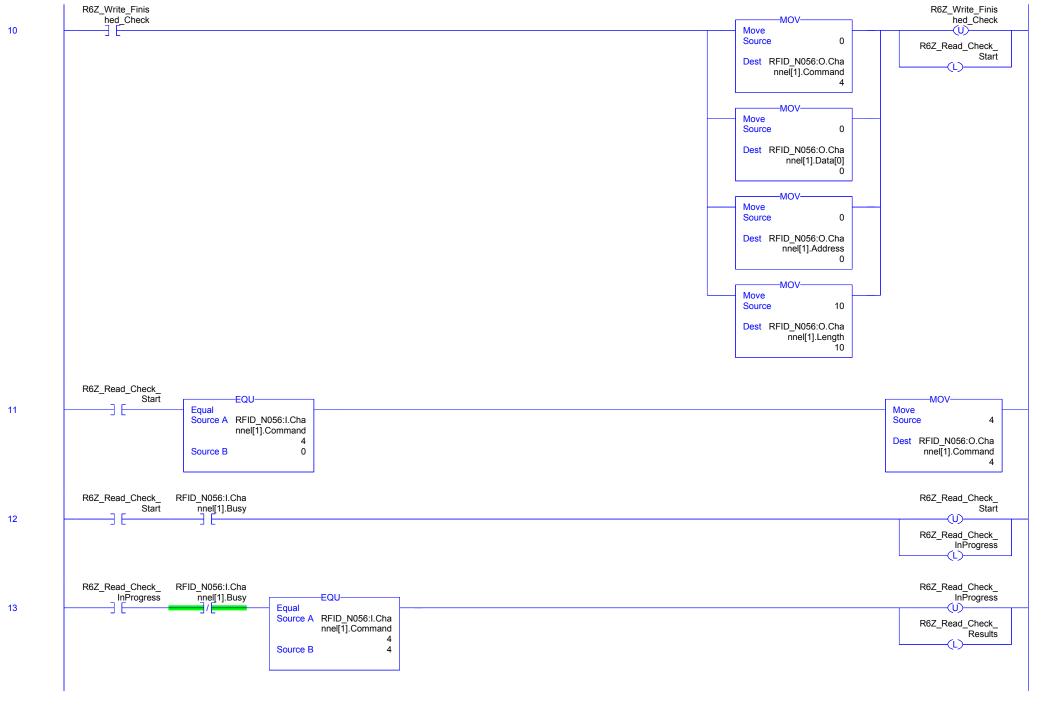
RFID6 RFID N056:I.Cha RFIDTP6 R6Z_Assign R6Z_Assign <RFID_N056:I.Channel[1].TagPresent> nnel[1].Busy 6 Move R6Z_Part_Type_C Source ounter R6Z_Write -(Ī)-Dest RFID_N056:O.Cha nnel[1].Data[0] MOV-Move Source 3 Dest RFID_N056:O.Cha nnel[1].Address MOV-Move Source Dest RFID_N056:O.Cha nnel[1].Length 10 -MOV-Move 0 Source Dest RFID_N056:O.Cha nnel[1].Command R6Z_Write -EQU--MOV-7 Equal Move Source A RFID N056:I.Cha Source 14 nnel[1].Command Dest RFID_N056:O.Cha Source B 0 nnel[1].Command RFID N056:I.Cha R6Z_Write nnel[1].Busy R6Z_Write 8 -(Ū)-R6Z_Write_Inpro gress R6Z Write Inpro RFID N056:I.Cha R6Z_Write_Inpro gress nnel[1].Busy 9 Equal Source A RFID N056:I.Cha R6Z_Write_Finis nnel[1].Command hed Check (L)= Source B 14

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AdvManLab:MainTask:MainProgram Total number of rungs in routine: 17



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Total number of rungs in routine: 17 C:\Users\VRMILLING\Documents\control team manuals\Logic W2017\AdvManLabCurrent.ACD

