MainRoutine

Sunday, April 09, 2017
5:54 PM

MainRoutine - Ladder Diagram
AdvManLab:MainTask:MainProgram
Total number of rungs in routine: 21

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C:\Users\VRMILLING\Documents\control_team_manuals\Logic W2017\AdvManLabCurrent.ACD

0
```
-----JSR-----
Jump To Subroutine
Routine Name  Mode_ZZ
```

1
```
-----JSR-----
Jump To Subroutine
Routine Name    System
```

2
```
-----JSR-----
Jump To Subroutine
Routine Name  Cell_1_ZZ
```

3 ─[AFI]─
```
-----JSR-----
Jump To Subroutine
Routine Name  Cell_3_ZZ
```

4
```
-----JSR-----
Jump To Subroutine
Routine Name  Cell_2_ZZ
```

5
```
-----JSR-----
Jump To Subroutine
Routine Name    HMI
```

6 ─[AFI]─
```
-----JSR-----
Jump To Subroutine
Routine Name    CNC1
```

7 ─[AFI]─
```
-----JSR-----
Jump To Subroutine
Routine Name    CNC2
```

8 ─[AFI]─
```
-----JSR-----
Jump To Subroutine
Routine Name    CNC3
```

9
```
-----JSR-----
Jump To Subroutine
Routine Name    CNC4
```

10 ─[AFI]─
```
-----JSR-----
Jump To Subroutine
Routine Name  Unused_PF52x
```

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11
```
                                                    ─JSR──────────────────
                                                    Jump To Subroutine
                                                    Routine Name   Cell_1_2_VFD
```

12
```
                                                    ─JSR──────────────────
                                                    Jump To Subroutine
                                                    Routine Name   Cell_3_VFD
```

13
```
                                                    ─JSR──────────────────
                                                    Jump To Subroutine
                                                    Routine Name   Control_Valve
```

14
```
                                                    ─JSR──────────────────
                                                    Jump To Subroutine
                                                    Routine Name     RFID
```

15
```
                                                    ─JSR──────────────────
                                                    Jump To Subroutine
                                                    Routine Name   Unused_Vernnali
                                                                         z
```

16
```
                                                    ─JSR──────────────────
                                                    Jump To Subroutine
                                                    Routine Name   Unused_Socket_T
                                                                        est
```

17
```
                                                    ─JSR──────────────────
                                                    Jump To Subroutine
                                                    Routine Name   Map_Inputs
```

18
```
                                                    ─JSR──────────────────
                                                    Jump To Subroutine
                                                    Routine Name   Camera_1_Pipeli
                                                                      ne_ZZ
```

19
```
                                          ─MSG────────────────         ─(EN)─
                                          Message                       ─(DN)─
                                          Message Control  NI_1752_Camera  ...  ─(ER)─
```

20
```
                                                    ─JSR──────────────────
                                                    Jump To Subroutine
                                                    Routine Name   Cloud_Team_ZZ
```

(End)

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