

Figure 1 is a plot showing the control window boundary. The x-axis represents time (0 to 300) and the y-axis represents a control signal. The plot displays a dense cloud of '+' markers representing data points. A thick red line indicates the 'Control Limit' and a thick black line indicates the 'Control Window Boundary'. Both lines start near y=0.5 and follow a similar path until approximately x=120. After x=120, the red line (Control Limit) drops sharply to y ≈ -0.5, while the black line (Control Window Boundary) remains near y=0.5. A vertical dotted line is at x ≈ 245.

Iteration Number